

FINE CONTROLS (UK) LTD



Fine Controls have been supplying process controls & instrumentation equipment since 1994, & now serves an ever expanding customer base, both in the UK & globally.

We offer a full range of valve & instrumentation products & services, with our product range representing leading technologies & brands:

Flow: Flow Meters & Transmitters, Flow Switches, Flow Control Valves & Batch Control Systems

Temperature: Temperature Probes & Thermowells, Temperature transmitters, Temperature Regulators & Temperature Displays

Level: Level Transmitters & Switches

Pressure: Pressure Gauges & Transmitters, Precision & High Pressure Regulators & I-P Converters, Volume boosters.

Precision Pneumatics: Pressure Regulators, I-P Converters, Volume Boosters, Vacuum Regulators

Valves: Solenoid & Pneumatic Valves, Control Valves & Positioners, Actuated Ball, Globe or Diaphragm Valves & Isolation Valves

Services: Repair, Calibration, Panel Build, System Design & Commissioning

A rotork® Brand
FAIRCHILD



bürkert



SIEMENS



alcon
SOLENOID VALVES

A rotork® Brand



MIDLAND-ACS
A rotork® Brand



Honeywell



Bourdon
Baumer Group



SOLDO
CONTROLS

A rotork® Brand



Fine Controls (UK) LTD, Bassendale Road, Croft Business Park,
Bromborough, Wirral, CH62 3QL UK
Tel: 0151 343 9966
Email: sales@finecontrols.com

rotork[®] Instruments

Electro-pneumatic Transducers

Pressure Regulators

Pneumatic Relays

Volume Boosters

Accessories



 **FAIRCHILD** Full Line Product Catalog
Fairchild Industrial Products Company

The Widest Range of Products for Diverse Market Applications



For 50 years, Fairchild Industrial Products Company has maintained an excellent reputation as a manufacturer of precision, high quality, pneumatic, and electro-pneumatic controls. Our line of industrial control products offers one of the largest varieties of precision pneumatic and electro-pneumatic control devices available for process, machine tool, robotic and OEM applications.

Our developing technology in four main product groups - pneumatic pressure regulators, volume boosters, relays and electro-pneumatic transducers has been the basis for our growth and leadership.

Fairchild Industrial Products Company is ISO 9001 approved. We are authorized to display the CE mark on our electro-pneumatic products. Many of our electro-pneumatic products are also approved for intrinsically safe, explosion-proof, and NEMA 4X (IP65) ratings by FM, CSA, ATEX and IECEx.

Our worldwide network of stocking distributors can assist you with application support at the local level. At the factory, our applications engineering staff can solve your problems with new or existing applications. We can work with your plant and design engineers to develop a custom product to suit a specific application.

At Fairchild Industrial Products Company, we have built our reputation on providing quality products, excellent customer service, quick delivery, and immediate response to customer emergencies.

FOR THE LATEST INFORMATION ON NEW PRODUCTS AND
APPLICATIONS, PLEASE VISIT US
ON THE WEB AT:

www.fairchildproducts.com

A REGULATORS

17

MODEL DESCRIPTION PAGE

High Precision Pressure Regulators

10	Pneumatic Precision Regulator	18
30	Compact Precision Regulator	20
80D	Pneumatic Multi-Stage Regulator	22
81	Pneumatic Multi-Stage Regulator	24
1000	Pneumatic Precision No Bleed Regulator	26
4000A	Pneumatic Precision High Flow, No Bleed Regulator	28
100	Pneumatic High Flow Regulator	30

Miniature Pressure Regulators

70B	Pneumatic Subminiature Regulator	32
72	High Performance Mini Regulator	34
55	Miniature Precision Polymer Regulator	36

High Pressure Regulators

HPD	High Pressure Regulator Diaphragm Style	38
HPP	High Pressure Regulator Piston Style	40

Low Pressure Regulators

11	Low Pressure Precision Pneumatic Regulator	42
4100A	Low Pressure Precision Pneumatic Regulator	44

Service and Filter/Service Pressure Regulators

63	Pneumatic Filter Regulator	46
64A	Pneumatic Service Regulator	48
65A	Pneumatic Filter Regulator (Larger)	48
66	Pneumatic Stainless Steel Regulator	50

Back Pressure Regulators

11BP	Low Pressure Precision Back Pressure Regulator	52
10BP	Pneumatic Precision Back Pressure Regulator	54
30BP	Compact Precision Back Pressure Regulator	56
66BP	Pneumatic Stainless Steel Back Pressure Regulator	58
4000ABP	Back Pressure Regulator	60

Back Pressure Relays

20BP	Pneumatic Back Pressure Relay	130
4500ABP	Pneumatic Back Pressure Relay	132

Vacuum Regulators

16	Vacuum/Positive Regulator	62
17	Vacuum Regulator	64
18	Vacuum Relief Regulator	66
1600A	High Flow Vacuum Regulator	68

Motorized Automation Regulators

24CC/24CS	Precision M/P Converters	Web Only
24XFC/24XFS	Precision M/P Converters	70
24XFM	Precision High Pressure M/P Converters	79
24XFS	Precision Low Pressure M/P Converters	81

Specialty Pressure Regulators

2800	Pneumatic Plunger Regulator	Web Only
3400	Pneumatic Lever Operated Regulator	Web Only

B TRANSDUCERS**83***MODEL DESCRIPTION PAGE***Industrial Process Transducers**

T5200	Electro-Pneumatic I/P, E/P Transducer	Web Only
T5220	Electro-Pneumatic I/P, E/P Transducer	Web Only
T5221	Electro-Pneumatic I/P, E/P Adjustable Ratio Transducer	Web Only
T5400	Digital-Pneumatic Transducer	Web Only
T5420	Digital-Pneumatic Transducer	Web Only
T5700	Electro-Pneumatic I/P, E/P Transducer	Web Only
T6000	Electro-Pneumatic I/P, E/P Transducer	84
T6100	Lock In Place Electro-Pneumatic I/P Transducer	89
T7800	Electro-Pneumatic I/P, E/P Transducer	91

High Accuracy Transducers

T6000	Electro-Pneumatic I/P, E/P Transducer	84
T6100	Lock In Place Electro-Pneumatic I/P Transducer	89
T7800	Electro-Pneumatic I/P, E/P Transducer	91
TXI7800	Explosion-Proof I/P Transducer	97
TXI7850	Explosion-Proof Moisture Resistant I/P Transducer	102
T9000	Electro-Pneumatic Transducer	111

Explosion Proof Transducers

TXPD6000	Voice Coil I/P, E/P Pressure Transducer	84
TXI7800	Explosion-Proof I/P Transducer	97
TXI7850	Explosion-Proof Moisture Resistant I/P Transducer	102
TXI8000	Miniature Two Wire P/I Pressure Transducer	107

High Performance Pressure Transducers

T6100	Lock In Place Electro-Pneumatic I/P Transducer	89
TXI7850	Explosion-Proof Moisture Resistant I/P Transducer	102
T9000	Electro-Pneumatic Transducer	111

P/I Transducer

T8000	Miniature Two Wire P/I Pressure Transducer	107
-----------------	--	-----

FOR THE LATEST INFORMATION ON NEW PRODUCTS AND
APPLICATIONS, PLEASE VISIT US
ON THE WEB AT:

www.fairchildproducts.com

C VOLUME BOOSTERS 115

<i>MODEL</i>	<i>DESCRIPTION</i>	<i>PAGE</i>
Volume Boosters		
2000	Volume Booster (40 SCFM)	116
20	Volume Booster (45 SCFM)	118
4500A	Volume Booster (150 SCFM)	120
4800A	Volume Booster for Valve Control (500 SCFM)	122
4900A	Precision Higher Flow Volume Booster (500 SCFM)	124
200	Volume Booster, Highest Flow (1800 SCFM)	126
200XLR	Volume Booster, Highest Flow (1800 SCFM)	128

D RELAYS 135

<i>MODEL</i>	<i>DESCRIPTION</i>	<i>PAGE</i>
14	Positive and Negative Bias Relay	136
15	Positive Bias Relay	138
1500A	High Flow Positive Bias Relay	140
21	Adjustable Ratio Relay	142
22	Pneumatic Computing Relay	144
24	Snap Acting Relay	147
25	Reversing Relay	149
2500A	High Flow Reversing Relay	151
85D	Multi-Stage Positive Biasing Relay	153
90	Low Pressure Pneumatic Selector Relay	155
91	High Pressure Pneumatic Selector Relay	155

E ACCESSORIES 157

<i>MODEL</i>	<i>DESCRIPTION</i>	<i>PAGE</i>
T6000, T7800	Manifold and Rack Kit	158
T8000		
MPL-70, MPLT-70	Mini-Panel Loading Stations	163
PL-5, PL-8	Panel Loading Stations	165
1-1/2", 2", 3-1/2"	Pressure Gages	167
Mini Strip	Pressure Gages	167
2-1/2"	High Pressure Gages	169
FGF, FGM, FGD	Automatic Drain Filter Series	170

FOR THE LATEST INFORMATION ON NEW PRODUCTS AND
APPLICATIONS, PLEASE VISIT US
ON THE WEB AT:

www.fairchildproducts.com







Pneumatic Pressure Regulators

A pressure regulator reduces an unregulated high input pressure to a regulated lower output pressure. Its primary function is to maintain the regulated output pressure under flowing and non-flowing conditions.

Fairchild manufactures a complete line of precision pneumatic regulators including positive pressure, back pressure and vacuum models. Quality engineering and manufacturing excellence assures that our pressure regulators meet all the requirements of a precision device.

Our large selection of pressure ranges and flow capacities lets you select the models that meet your needs for instrument or general industrial control applications.

Precision Regulators

						
	page 18	page 20	page 24	page 26	page 28	page 30
	10 Precision Regulator	30 Compact Precision Regulator	81 High Flow Two-Stage Reg.	1000 No Bleed Regulator	4000A High Flow, No Bleed Reg.	100 High Flow Regulator
Flow Capacity: SCFM (m³/HR) Supply =100 psig	40 (68)	40 (68)	50 (85)	50 (85)	150 (255)	1500 (2550)
Exhaust Capacity: SCFM (m³/HR) Downstream pressure 5 psig above 20 psig set point	5.5 (9.4)	2.0 (3.4)	5.5 (9.4)	8 (13.6)	40 (65)	44 (75)
Sensitivity: Inch/WC (cm)	0.125 (0.32)	0.25 (0.63)	<0.1 (<0.254)	0.5 (1.27)	0.5 (1.27)	0.5 (1.27)
Supply Pressure Var: PSIG (kPa) For Supply Change:	<0.1 (<0.7) 100 psig	<0.2 (1.4) 100 psig	<0.2 (<1.4) 100 psig	<0.1 (<0.7) 100 psig	<0.1 (<0.7) 100 psig	<0.5 (<3.5) 100 psig
Supply Pressure Max: PSIG (kPa)	500 (3500)	250 (1700)	2 & 5 psig range 100 (700) All other ranges 150 (1000)	250 (1700)	250 (1700)	250 (1700)
Dimensions (Approx): Inches (mm)	Dia. 3 H 6 1/2 (Dia. 76 H 165)	2 1/2 x 1 3/4 x 5 1/4 (57 x 44 x 133)	Dia. 3 H 6 1/4 (Dia. 76 H 159)	2 1/8 x 2 1/8 x 5 (54 x 54 x 127)	Dia. 4 1/2 H 7 7/8 (Dia. 114 H 202)	Dia. 5 1/2 H 11 1/4 (Dia. 133 H 286)
Range PSIG (kPa)	0-2 (0-15), 0-10 (0-70), 0-20 (0-150), 0.5-30 (3-200), 1-60 (10-400), 2-150 (15-1000), 3-200 (20-1500), 5-300 (35-2100), 5-400 (35-2800)	0-2 (0-15), 0-10 (0-70), 0.5-30 (3-200), 1-60 (10-400), 2-100 (15-700)	0-2 (0-14), 0-5 (0-35), 0-20 (0-150), 0.5-60 (3.5-400), 0.5-100 (3.5-700)	0.5-10 (3.5-70), 0.5-30(3.5-200), 1-60 (7-400), 2-150 (15-1000)	0.5-10 (3.5-70), 0.5-30 (3.5-200), 1-60 (7-400), 2-150 (15-1000), 5-250 (35-1700)	0-10 (0-70), 0.5-30 (3-200), 1-60 (10-400), 2-100 (15-700), 2-150 (15-1000)
Pipe Size	1/4", 3/8", 1/2"	1/4", 3/8"	1/4"	1/4", 3/8"	3/8", 1/2", 3/4"	1", 1 1/2"

Miniature Regulators



page 32

page 34

70B Sub Miniature Regulator	72 Hi-Performance Mini Regulator
-----------------------------------	--

Flow Capacity:
SCFM (m³/HR)
Supply =100 psig

2.5 (4.25)

2.5 (4.25)

Flow
Capacity:
Cv

Exhaust Capacity:
SCFM (m³/HR)
Downstream pressure 5 psig
above set point

0.28 (0.48)

0.28 (0.48)

Exhaust
Capacity:
Cv

Sensitivity:
Inch/WC (cm)

N/A

N/A

Supply Pressure Var:
PSIG (kPa)
For Supply Change:

<0.05 (<0.35)

<0.025 (<0.35)

5 psig

5 psig

Supply Pressure Max:
PSIG (kPa)

250 (1700)

250 (1700)

Dimensions (Approx):
Inches (mm)

Dia. 7/8 H 3 3/16
(Dia. 22 H 81)

Dia. 1 H 3 3/16
(Dia. 22 H 81)

Range PSIG (kPa)

0-5 (0-35),
0-15 (0-100),
0.5-30 (3-200),
1-60 (10-400),
2-100 (15-700)

0-5 (0-35),
0-15 (0-100),
0.5-30 (3-200),
1-60 (10-400),
2-100 (15-700)

Pipe Size

1/16"

1/16"

High Pressure Regulators



page 38

page 40

HPD High Pressure Regulator	HPP High Pressure Regulator
-----------------------------------	-----------------------------------

0.06

0.06

Flow Capacity:
SCFM (m³/HR)
Supply =100 psig

0.02

0.02

Exhaust Capacity:
SCFM (m³/HR)
Downstream pressure
5 psig above set point

N/A

N/A

0.6 (4)

0.6 (4)

100 psig

100 psig

6000 (41400)

6000 (41400)

Dia. 2 1/4 H 5 3/8
(Dia. 60 H 137)

Dia. 2 1/4 H 5 3/8
(Dia. 60 H 137)

0-25 (0-172),
0-50 (0-344),
1-100 (6.9-689),
2-250 (13-1723),
2-500 (13-3447)

0-1000 (0-6900),
0-2000 (0-13800),
0-3000 (0-20700),

1/4"

1/4"

Low Pressure Regulators



page 42

page 44

11 Low Pressure Regulator	4100 Low Pressure Regulator
---------------------------------	-----------------------------------

24 (40)

30 (51)

Exhaust Capacity:
SCFM (m³/HR)
Downstream pressure
5 psig above set point

0.5 (0.85)

12 (20.4)

0.05 (0.13)

0.05 (0.13)

<0.01 (<0.07)

<0.01 (<0.07)

100 psig

100 psig

150 (1000)

150 (1000)

Dia. 5 1/4 H 6 1/2
(Dia. 133 H 165)

Dia. 8 1/2 H 8 5/8
(Dia. 216 H 219)

0-2 (0-13.8)
0-4 (0-27.6)
0-6 (0-41.4)
0-12 (0-82.8)

0-0.7 (0-4.8),
0-1.4 (0-9.7),
0-3 (0-21),
0-5 (0-25)

1/4", 3/8", 1/2"

3/8", 1/2", 3/4"

PRODUCT MATRIX

Service Regulators

Back Pressure Regulators



page 46



page 48



page 50



page 52



page 54



page 56



page 60

Flow Capacity:
SCFM (m³/HR)
Supply =100 psig

Exhaust Capacity:
SCFM (m³/HR)
Downstream pressure 5 psig
above set point

Sensitivity:
Inch/WC (cm)

Supply Pressure Var:
PSIG (kPa)
For Supply Change:

Supply Pressure Max:
PSIG (kPa)

Dimensions (Approx):
Inches (mm)

Range PSIG (kPa)

Pipe Size









63 Filter Regulator	64 Service Regulator	66 Stainless Regulator	11BP Low Pressure Regulator	10BP Back Pressure Regulator	30BP Back Pressure Regulator	4000ABP Back Pressure Regulator
25 (42.5)	25 (42.5)	17 (28.9)	24 (40)	40 (68)	40 (68)	150 (255)
0.8 (1.36)	0.8 (1.36)	1.0 (1.7)	N/A	N/A	N/A	N/A
1.0 (2.54)	1.0 (2.54)	1.0 (2.54)	0.05 (0.13)	0.125 (0.32)	0.25 (0.63)	0.5 (1.27)
<1.25 (<9) 100 psig	<1.25 (<9) 100 psig	<0.1 (<0.7) 25 psig	N/A	N/A	N/A	N/A
300 (2100)	300 (2100)	500 (3500)	150 (1000)	300 (2100) for 2-200 range, 500 (3500) for 300-400 range	150 (1000)	250 (1700)
2 x 3 x 7 3/4 (76 x 76 x 197)	Dia. 2 7/8 H 5 1/2 (Dia. 98 H 145)	Dia. 3 x 6 1/4 Dia. (76 x 159)	Dia. 5 1/4 H 6 1/2 (Dia.133 H 165)	Dia. 3 H 6 1/2 (Dia. 76 H 165)	2 1/2 x 1 3/4 x 5 1/4 (57 x 44 x 133)	Dia. 4 1/2 H 7 7/8 (Dia. 114 H 202)
0.5-30 (3-200), 1-60 (10-400), 2-120 (15-800)	0.5-30 (3-200), 1-60 (10-400), 2-120 (15-800)	0-10 (0-70), 0.5-30 (3-200), 1-60 (10-400), 2-100 (15-700), 2-150 (15-1000)	0-2 (0-13.8) 0-4 (0-27.6) 0-6 (0-41.4) 0-12 (0-82.8)	0-2 (0-15), 0-10 (0-70), 0-20 (0-150), 0.5-30 (3-200), 1-60 (10-400), 2-150 (15-1000), 3-200 (20-1500), 5-300 (35-2100), 5-400 (35-2800)	0-2 (0-15), 0-10 (0-70), 0.5-30 (3-200), 1-60 (10-400), 2-100 (15-700)	0.5-10 (3.5-70), 0.5-30 (3.5-200), 1-60 (7-400), 2-150 (15-1000)
1/4"	1/4"	1/4", 3/8", 1/2"	1/4", 3/8", 1/2"	1/4", 3/8", 1/2"	1/4", 3/8"	3/8", 1/2", 3/4"

PRODUCT MATRIX

Vaccum Regulators

Motorized Regulators

Specalty Regulators

	 page 62	 page 64	 page 66	 page 70	 page 79	 page 81	 Web Only	 Web Only
	16 Vaccum Regulator	17 Vaccum Regulator	18 Vaccum Relief Regulator	2400 M/P	2400HP M/P	2400LP M/P	2800 Plunger Regulator	3400 Lever Operated Regulator
Flow Capacity: SCFM (m ³ /HR) Supply =100 psig	2.5 (4) @ 29" Vacuum w/inlet port open 40 (68) Positive Flow	12 (20.4)	8 (68) @ 29" HG	50 (85)	60 (102)	30 (50)	50 (85)	50 (85)
Exhaust Capacity: SCFM (m ³ /HR) Downstream pressure 5 psig above 20 psig set point	5.5 (9.4)	2.0 (3.4) (Relief Capacity)	N/A	5.5 (9.4)	5.5 (9.4)	8 (13.6)	8 (13.6)	8 (13.6)
Sensitivity: Inch/WC (cm)	0.50 (1.27)	0.50 (1.27)	<0.125 (0.32)	<0.1 (<0.254)	0.25 (0.64)	0.05" Water	0.5 (1.27)	0.5 (1.27)
Supply Pressure Var: PSIG (kPa) For Supply Change:	<0.1 (<0.7) 100 psig	<0.1 (<0.7)% of Vacuum Change	N/A	<0.2 (<1.4) 100 psig	<0.1 (<0.7) 100 psig	<0.1 (<0.7) 100 psig	<0.1 (<0.7) 100 psig	<0.1 (<0.7) 100 psig
Supply Pressure Max: PSIG (kPa)	250 (1700)	30 in Hg (762 Torr) to "Full" Vacuum	30 in Hg (762 Torr) to "Full" Vacuum	2 & 5 psig range 100 (700) All other ranges 150 (1000)	500 (3500)	150 (1000)	250 (1700)	250 (1700)
Dimensions (Approx): Inches (mm)	Dia. 3 H 8 (Dia. 76 H 203)	Dia. 3 H 6 1/2 (Dia. 76 H 165)	Dia. 3 H 6 1/2 (Dia. 76 H 162)	Dia. 3 H 6 1/4 (Dia. 76 H 159)	Dia. 4 5/8 H 6 3/4 (Dia. 114 H 170)	Dia. 2 1/8 x 2 1/8 x 5 (54 x 54 x 127)	Dia. 4 3/4 H 4 (Dia. 120 H 100)	Dia. 5 7/16 H 11 1/4 (Dia. 138 H 286)
Range PSIG (kPa)	Vacuum-2 (Vacuum-15), Vacuum-10 (Vacuum-70), Vacuum-30 (Vacuum-200), Vacuum-100 (Vacuum-700), Vacuum-150 (Vacuum-1000)	0-5 in Hg (127 Torr) 0-15 in Hg (381 Torr) 0-30 in Hg (762 Torr)	4 (140 mbar) 20 (700 mbar) 30 (1000 mbar)	0-2 (0-14), 0-5 (0-35), 0-20 (0-150), 0.5-60 (3.5-400), 0.5-100 (3.5-700)	0-30 (0-200), 0-60 (0-400), 0-100 (0-700), 0-150 (0-1000)	0-20" Water	0.5-10 (3-70), 0.5-30 (3-200), 1-60 (10-400), 2-150 (15-1000)	0.5-10 (3-70), 0.5-30 (3-200), 1-60 (10-400), 2-150 (15-1000)
Pipe Size NPT	1/4", 3/8", 1/2"	1/4", 3/8", 1/2"	1/4", 3/8"	1/4"	1/4", 3/8", 1/2"	1/2"	1/4", 3/8"	1/4", 3/8"

Electro-Pneumatic Transducers

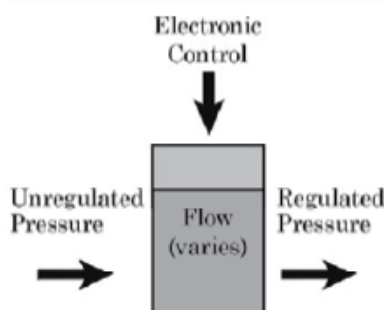
Fairchild transducers are accurate, compact, light-weight, and fast responding. Some models include an analog feedback input option that controls the process variable independent of transducer output.

Many models are approved for splash-proof, explosion-proof, and intrinsically safe use. With a large combination of inputs and outputs, we can provide transducers for every application.

Motorized Regulator

One of the most reliable types of electro-pneumatic control is the motor to pressure regulator. This technology uses a motor to turn the adjusting screw of a pressure regulator. Regulated output pressure is adjusted using AC, DC, or analog pulse control signals. These units are sturdy, reliable, and lock in the last setting when the power is interrupted.

- 24X Series
- 24C Series

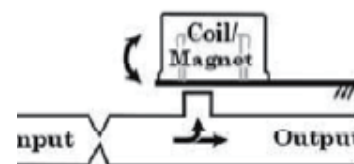


Voice Coil Technology

This is a traditional, proven type of control technology. In voice coil systems, a flapper nozzle is attached to a voice coil that is suspended in a magnetic field. The strength of an electronic signal to the coil moves the coil into or out of the magnetic field. This movement causes a flapper nozzle to open or partially close a nozzle and change the regulated output.

Fairchild's voice coil technology transducers are:

- T5200 Series
- T5220 Series
- T5221
- T5400
- T5420
- T5700
- T6000 Series



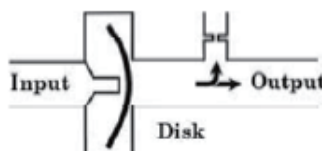
Electro-pneumatic Transducers

The electro-pneumatic Transducer was developed as a smaller, lighter, and more cost effective alternative to the Motorized Regulator. An electro-pneumatic I/P, E/P, and D/P transducer receives an analog or digital input control signal and converts it to a regulated pneumatic output that is directly or inversely related to the input.

Piezo-ceramic Technology

This technology is relatively new to I/P and E/P control. A piezo electric ceramic disk actuates the nozzle. An electronic signal to the disk causes a deflection that opens or partially closes the orifice. Internal electronic feedback assures precise output pressure control. This technology is extremely resistant to shock, vibration, and changes in positional orientation.

Fairchild's piezo-ceramic technology transducers are:



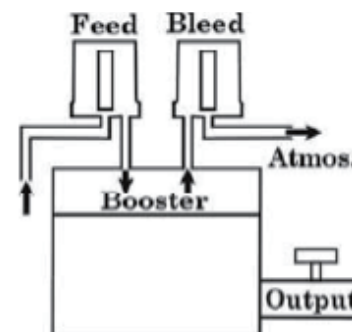
- T7800
- TXI7800
- TXI7850

Feed and Bleed Technology

This is the latest type of technology. This system uses microprocessor controlled electro-pneumatic solenoid valves to feed supply pressure to the regulated output and bleed excess pressure to atmosphere. Analog or digital input control signals control the solenoids that monitor and maintain the regulated output. This technology is extremely resistant to shock and vibration.

Fairchild's feed and bleed technology transducers are:

- T9000



Electro-Pneumatic Transducers



	T5700 High Flow Voice Coil I/P, E/P	T6000 Voice Coil I/P, E/P	T6100 Lock in Last Position I/P	T7800 Piezo Ceramic I/P, E/P	TXI7800 Explosion-Proof I/P, E/P	T9000 High Flow Digital I/P, E/P
Max Flow Capacity: SCFM (m³/HR)	47 (79.9) Supply =120 psig	9 (15.3) Supply =120 psig	5.0 (8.5) Supply = 21 psig	9 (15.3) Supply =120 psig	9 (15.3) Supply =120 psig	2-500 (3.4-850)
Output Pressure: PSIG (kPa)	3-15 (20-100)	3-15, 0-120 (20-100), (0-800) 6 ranges	3-15 (20-100)	3-15, 0-120 (20-100), (0-800) 6 ranges	3-15, 3-27, 6-30 (20-100), (20-180), (40-200)	0-30, 0-75, 0-150 (0-200), (0-500),
Exhaust Capacity: SCFM (m³/HR) Downstream pressure 5 psig above 9 psig setpoint	< 9 (15.3)	2 (3.4)	2 (3.4)	2 (3.4)	2 (3.4)	varies by model
Max Air Consumption: SCFH (m³/HR)	3 (.08)	5.0 to 17.0 (0.14) to (0.48) Varies with model	5.0 (0.14)	5.5 to 15.0 (0.16) to (0.42) Varies with model	4.2 (0.11)	0 @ steady state
Accuracy: % FS	±0.5 Independent Linearity	0.5 to 1.0 Independent Linearity Varies with model	0.5	±0.15 (typical)	±0.15	±0.5
Repeatability: % FS	<0.1	0.25 to <1.0	.025	<0.1	<0.1	<0.1
Supply Pressure: PSIG (kPa)	18-150 (120-1000)	20-150 (150-1000)	20-40 (150-280)	20-150 (150-1000)	20-120 (150-800) Maximum	200 (1400) Maximum
Supply Voltage: DC	Signal Powered	Signal Powered	Signal Powered	Current Input Signal Powered Voltage Input 7.2-30 VDC	Signal Powered	24 VDC
Input Signal	4-20 mA, 10-50 mA 1-5 VDC, 1-9 VDC	4-20 mA, 10-50 mA 0-5 VDC, 0-10 VDC, 1-5 VDC, 1-9 VDC	4-20 mA	4-20 mA DC, 0-10 VDC, 1-9 VDC 1-5, 0-5 VDC Limited Availability	4-20 mA	4-20 mA, 0-10 VDC
Pipe Size	1/4"	1/4"	1/4"	1/4"	1/4"	1/4" - 1"
Underwriting Group Approvals: *	CE	F, C, E, CE	F, CE	F, C, E, CE	F, C, E, CE	CE
Dimensions (Aprx.) Inches (mm)	Dia. 3 H 6 1/2 (Dia. 76 H 165)	1 1/2 x 3 1/8 x 3 3/4 (38 x 79 x 95)	2 1/2 x 2 1/2 x 6 1/2 (64 x 64 x 165)	1 1/2 x 3 1/8 x 3 3/4 (38 x 79 x 95)	3 11/16 x 3 13/16 x 4 5/8 (94 x 97 x 117.5)	3 x 3 1/8 x 7 3/4 (76 x 79 x 197)



*

F = FM, Factory Mutual
CE = CONFORMITÉ EUROPÉENNE

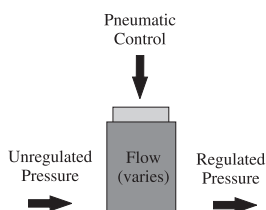
E = ATEX, IECX*
C = CSA, Canadian Standards
* T7800 Series

Pneumatic Volume Boosters

A pneumatic air volume booster reproduce a low flow control signal with a higher regulated flow output pressure. It uses an unregulated input pressure to maintain a regulated output pressure under flowing and non-flowing conditions.

Fairchild volume boosters meet all the requirements of a precision device including:

- Accuracy
- Sensitivity
- Fast response
- Stability
- Drift-free settings
- Low output droop
- Supply pressure immunity
- High forward and exhaust flow capacity



The regulated output of a pneumatic air volume booster can be any of the following:

- A direct reproduction of the pneumatic control signal
- A multiple of the pneumatic control signal
- A fraction of the pneumatic control signal

Our large selection of pressure ranges and flow capacities let you select the models that meet your needs for instrument or general industrial control applications.



	2000 No Bleed Booster	20 Precision Booster	4500A High Flow No Bleed Booster	4800/4900 High Flow Booster	200 High Flow Booster	200XLR High Forward & Exhaust Flow Booster	20BP Back Pressure Booster	4500ABP Back Pressure Booster
Flow Capacity SCFM(m ³ /HR) Supply= 100 psig	40 (68)	45 (76.5)	150 (255)	500 (850)	1500 (2550)	1500 (2550)	45 (76.5)	150 (255)
Exhaust Capacity: Downstream pressure 5 psig above 20 psig set point	16 (27.2)	7.5 to 11 (12.8 and 18.7) Varies with ratio	40 (65.2)	100 (170)	65 (110.5)	325 (552.5)	N/A	N/A
Sensitivity: Inch/WC (cm)	<1.0 (2.54)	.25 to 1.50 (.64 to 3.8) Varies with ratio	1.0 to 3.0 (2.54 to 7.62) Varies with ratio	0.5 (1.27)	1.0 (2.54)	1.0 (2.54)	.25 to 1.50 (.64 to 3.8) Varies with ratio	1.0 to 3.0 (2.54 to 7.62) Varies with ratio
Supply Pressure Var: PSIG (kPa) For Supply Change =100psig	<0.1 (<0.7)	0.1 to 0.60 (0.7 to 4.0) Varies with ratio	0.1 to 0.3 (0.7 to 2.1) Varies with ratio	0.1 (<0.7)	<0.5 (<3.5)	<0.5 (<3.5)	N/A	N/A
Supply Pressure (Max): PSIG (kPa)	250 (1700)	250 (1700)	250 (1700)	250 (1700)	250 (1700)	250 (1700)	N/A	N/A
Max Signal/Output Pressure: PSIG (kPa)	150 (1000)	Varies (see Catalog)	Varies (see Catalog)	150 (1000)	150 (1000)	150 (1000)	Varies (see Catalog)	Varies (see Catalog)
Dimensions (Approx): Inches (mm)	2 x 2 x 3 1/4 (54 x 54 x 83)	Dia. 3 H 4 1/4 (Dia. 76 H 114)	Dia. 4 1/2 x 5 1/4 (Dia. 114 H 133)	Dia. 6 1/2 x 8 (Dia. 165 H 204)	5 1/2 H 7 7/8 (Dia. 140 H 200)	9 1/2 x 5 1/2 x 9 3/4 (241 x 140 x 248)	Dia. 3 H 4 1/4 (Dia. 76 H 114)	Dia. 4 1/2 x 5 1/4 (Dia. 114 H 133)
Ratio Available	1:1, 1:1.6	1:1, 1:2, 1:3, 2:1, 3:1 1:4, 4:1, 1:5, 5:1, 1:6	1:1, 1:2, 1:3, 2:1, 3:1	1:1	1:1	1:1	1:1, 1:2, 1:3,	1:1
Pipe Size	1/4", 3/8"	1/4", 3/8"	3/8", 1/2", 3/4"	3/4", 1"	1", 1 1/2"	1 1/2"	1/4", 3/8", 1/2"	3/8", 1/2", 3/4"

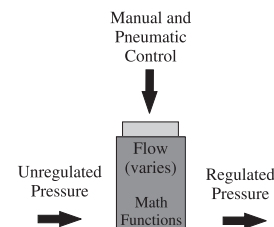
Pneumatic Relays











Pneumatic relays perform mathematical functions on one or more input signals that result in a single regulated pneumatic output including:

- Average
- Sum

Fairchild pneumatic relays meet all the requirements of a precision device including:

- Accuracy
- Sensitivity
- Fast response

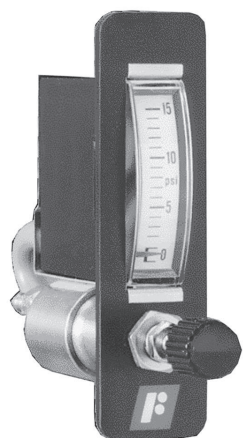


Accuracy					
Sensitivity	page 136	page 138	page 141	page 142	page 144
Fast response	14 Positive/Negative Bias Relay	15 Positive Bias Relay	1500 Positive Bias Relay	21 Adjustable Ratio Relay	22 Pneumatic Computing Relay
Flow Capacity: SCFM (m³/HR)	40 (68)	40 (68)	150 (255)	40 (68)	2 (3.4)
Exhaust Capacity: SCFM (m³/HR)	5.5 (9.4)	5.5 (9.4)	40 (68)	5.5 (9.4)	Note 1
Sensitivity: Inch/WC (cm)	0.5 (1.27)	0.25 (0.64)	1.0 (2.54)	0.5 (1.27)	Note 1
Supply Pressure Max: PSIG (kPa)	250 (1700)	250 (1700)	250 (1700)	250 (1700)	150 (1000)
Signal Pressure Max: PSIG (kPa)	150 (1000)	150 (1000)	150 (1000)	150 (1000)	50 (350)
Output Pressure Max: PSIG (kPa)	150 (1000)	150 (1000)	150 (1000)	150 (1000)	50 (350)
Dimensions (Approx): Inches (mm)	Dia. 3 H 8 (Dia. 76 H 203) 325 (552.5)	Dia. 3 H 7 (Dia. 76 H 177)	Dia. 4 1/2 x 8 1/2 (Dia. 114 H 216)	9 7/8 x 3 5/8 4 7/8 (251 x 92 x 124)	Dia. 3 H 9 (Dia. 76 H 229)
					
	page 147	page 149	page 151	page 153	page 155
	24 Snap Acting Relay	25 Reversing Relay	2500A High Flow Reversing Relay	85D Two-Stage Biasing Relay	90 Low Pressure Selector Relay
	91 High Pressure Selector Relay				
Flow Capacity: SCFM (m³/HR)	14 (23.8)	40 (68)	150 (255)	14 (23.8)	Note 2
Exhaust Capacity: SCFM (m³/HR)	14 (23.8)	11 (18.7)	40 (68)	2.5 (4.25)	Note 2
Sensitivity: Inch/WC (cm)	0.2" WC to 0.5 psig Depending on model	.13 (.32)	1.0 (2.54)	N/A	Note 2
Supply Pressure Max: PSIG (kPa)	120 (800)	250 (1700)	250 (1700)	250 (1700)	Note 2
Signal Pressure Max: PSIG (kPa)	120 (800)	150 (1000)	150 (1000)	150 (1000)	200 (1400)
Output Pressure Max: PSIG (kPa)	120 (800)	150 (1000)	150 (1000)	150 (1000)	200 (1400)
Dimensions (Approx): Inches (mm)	Dia. 3 H 8 1/2 (Dia. 76 H 216))	Dia. 3 H 7 1/2 (Dia. 76 H 191)	Dia. 4 1/2 x 8 1/2 (Dia. 114 H 216)	1 3/4 x 1 3/4 x 5 (44 x 44 x 127)	Dia. 3 H 1 3/4 (Dia. 76 H 44)
					Dia. 3 H 1 3/4 (Dia. 76 H 44)

Note 1: Multiple configurations allowing up to 4 inputs plus positive and negative biasing over a broad range, designed for multiple functions such as Averaging, Differential, Inverting, Totalizing and On/Off.

Note 2: Switching Differential: +0.1 PSID (<0.7); max.differential between signals: 100PSID (700)

Accessories page 157



Fairchild offers a variety of accessories for product support. These items are:

- A selection of panel loading stations for local control to set or troubleshoot a control loop.
- Automatic drain filters to remove dirt, water, oil and other foreign matter from supply air lines.
- Manifold and rack kits for high density mounting T6000, T7800, T7950 and T8000 Series Transducers.



Service Kits

Service Kits are available for most products. These kits include elastomers and other items that are necessary to restore the unit to it's original operating condition.

SECTION A



REGULATORS



The Model 10 is designed for applications that require high capacity and accurate process control. A supply valve which is balanced by utilizing a rolling diaphragm, insures a constant output pressure even during wide supply pressure variations. Stability of regulated pressure is maintained under varying flow conditions through the use of an aspirator tube which adjusts the supply valve in accordance with the flow velocity.

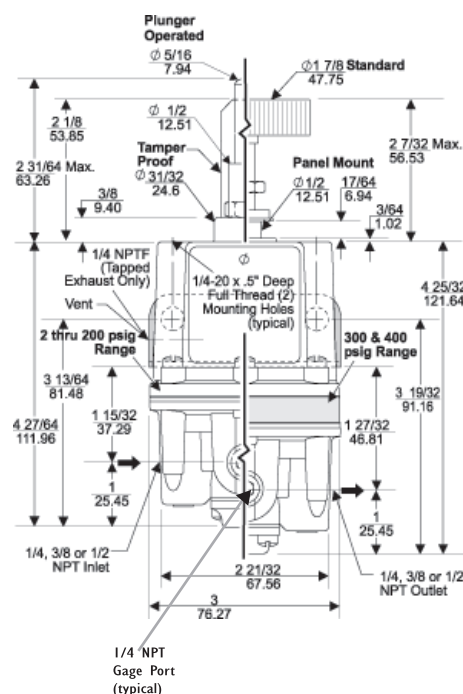
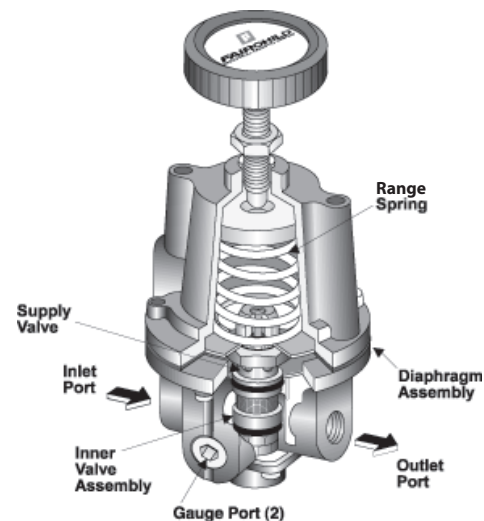
Features

- Control sensitivity of 1/8" water column allows use in precision processes.
- Pressure balanced supply valve prevents supply pressure changes from affecting the setpoint.
- Optional check valve permits Backflow of downstream pressure when supply is opened to atmosphere.
- Separate control chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- An aspirator tube compensates downstream pressure droop under flow conditions.
- Canadian Registration Number (CRN) certification for all territories and provinces.
- NO Yellow Metals available for harsh media.

Operating Principles

The Model 10 Series regulator uses mechanical feedback force balance principals to control the movement of the Valve Assembly that controls the output pressure. When the regulator is adjusted for a specific set point, the downward force of the Range Spring moves the Diaphragm Assembly downward. The Supply Valve opens and allows air to pass to the Outlet Port. As the set point is reached, the downward force exerted by the Range Spring is balanced by the force of the downstream pressure that acts on the Diaphragm Assembly. The resultant force moves the Supply Valve upward to reduce the flow of air to the Outlet Port.

Outlet pressure is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.



Options

Low Bleed (B)

Option that reduces the bleed rate below that of a standard unit and can be used when bleed or consumption is an issue. A reduction in sensitivity will result from the lower bleed rate.

Low Flow (L)

Option that increases the bleed rate above that of a standard unit to improve response in low flow applications.

Check Valve (C)

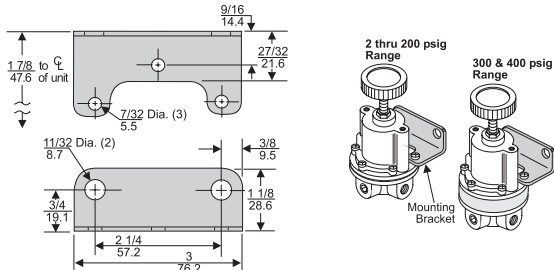
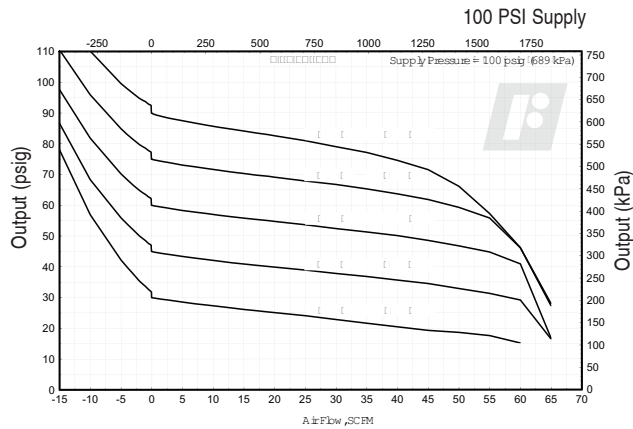
Internal check valve that permits rapid Backflow of downstream pressure through the supply line when supply pressure is removed.

Non-Relieving (N)

Option that includes no relief function or continuous bleed. Units with this feature must operate with a continuous downstream flow to regulate properly and prevent the output from equalizing with supply line pressure.

Technical Information

Fairchild Model 10262



Mounting Bracket: 09921 (sold separately)
14523 (sold separately)

Model 10 Regulator Kits & Accessories

Mounting Bracket Kit 09921 (Zinc Plated Steel)
14523 (316 Stainless Steel)

Specifications

Supply Pressure

500 psig, [35.0 BAR], (3500 kPa) Maximum

Flow Capacity

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)
supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

5.5 SCFM (9.35 m³/HR) where downstream pressure is
5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR],
(150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1/8 in Water Column [0.31 mBAR (0.031 kPa)]

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere;
Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing Aluminum
Diaphragms Buna N on Dacron (Std. unit only)
Trim Brass, Zinc Plated Steel

Catalog Information

Catalog Number

102

Pressure Range

psig	[BAR]	(kPa)
0-2	[0-0.15]	(0-15)
0-10	[0-0.70]	(0-70)
0-20	[0-1.5]	(0-150)
.5-30	[0.03-2]	(3-200)
1-60	[0.1-4]	(10-400)
2-150	[0.1-10]	(15-1000)
3-200	[0.2-14]	(20-1400)
5-300	[0.3-21]	(35-2100)
5-400	[0.3-28]	(35-2800)

1
2
0
3
4
6
7
8
9

Pipe Size

1/4" NPT 2
3/8" NPT 3
1/2" NPT 4

Options

Silicone Elastomers ¹
Low Bleed
Check Valve ²
Tapped Exhaust
BSPP (Parallel) ³
Fluorocarbon Elastomers
Low Flow
Non-Relieving
Panel Mount ⁴
Plunger Operated ⁵
Screwdriver Adjust
Tamper Proof
BSPT (Tapered)
No Yellow Metals ⁶

	A	B	C	E	H	J	L	N	P	R	S	T	U	Y
A	-	Y	Y	Y	Y	N	Y	Y	Y	Y	Y	Y	Y	N
B	Y	-	Y	Y	Y	N	N	Y	Y	Y	Y	Y	Y	Y
C	Y	Y	-	Y	Y	Y	N	Y	Y	Y	Y	Y	Y	N
E	Y	Y	Y	-	Y	Y	Y	Y	Y	N	Y	Y	Y	Y
H	Y	Y	Y	Y	-	Y	Y	Y	Y	Y	Y	Y	N	Y
J	N	Y	Y	Y	Y	-	Y	Y	Y	Y	Y	Y	Y	Y
L	Y	N	Y	Y	Y	Y	-	N	Y	Y	Y	Y	Y	Y
N	Y	N	N	Y	Y	Y	N	-	Y	Y	Y	Y	Y	Y
P	Y	Y	Y	Y	Y	Y	Y	Y	-	N	Y	N	Y	Y
R	Y	Y	Y	N	Y	Y	Y	Y	N	-	N	N	Y	N
S	Y	Y	Y	Y	Y	Y	Y	Y	Y	N	-	N	Y	Y
T	Y	Y	Y	Y	Y	Y	Y	Y	N	N	N	-	Y	Y
U	Y	Y	Y	Y	N	Y	Y	Y	Y	Y	Y	Y	-	Y
Y	N	Y	N	Y	Y	Y	Y	Y	Y	N	Y	Y	Y	-

Option Compatibility Chart: "Y" in Box = Compatible options

- ¹ Maximum Supply Pressure - 75 psig, [5.0 BAR], (500 kPa)
² Maximum Supply Pressure - 250 psig, [17.0 BAR], (1700 kPa)
³ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.
⁴ Panel Mount available for ranges 1, 2, 0, 3, 4 and 6 only.
⁵ See Table 1 for Push Rod Travel and Thrust.
⁶ Must Include the J Option

Table 1. Plunger Operated Regulator Parameters

Range	Push Rod Travel (inches)	Push Rod Thrust (pounds)
0-2 psig	.560 ± 10%	6.28 ± 10%
0-10 psig	.668 ± 10%	31.4 ± 10%
0-20 psig	.668 ± 10%	62.8 ± 10%
.5-30 psig	.673 ± 10%	94.2 ± 10%
1-60 psig	.698 ± 10%	188.4 ± 10%
2-150 psig	.589 ± 10%	471.0 ± 10%
5-300 psig	.589 ± 10%	471.0 ± 10%
3-200 psig	.418 ± 10%	628.0 ± 10%
5-400 psig	.418 ± 10%	628.0 ± 10%



The Model 30 is designed for applications that require high capacity and in a compact size for accurate process control. A supply valve which is balanced by utilizing a rolling diaphragm, insures a constant output pressure even during wide supply pressure variations. Stability of regulated pressure is maintained under varying flow conditions through the use of an aspirator tube which adjusts the supply valve in accordance with the flow velocity.

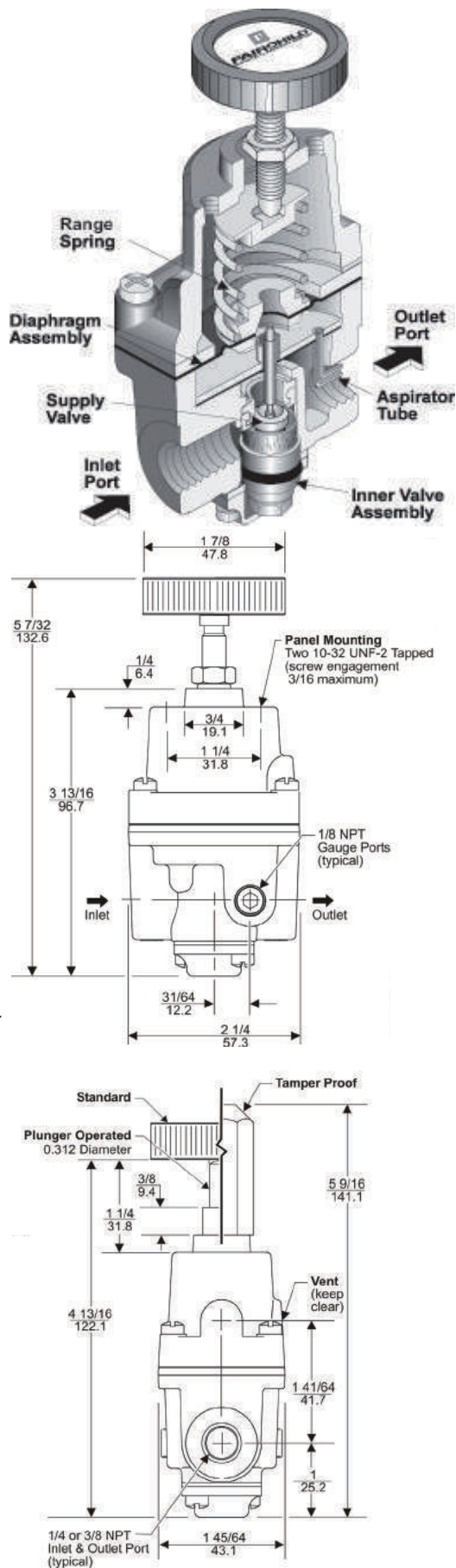
Features

- Control sensitivity of 1/4" water column variation allows use in precision applications.
- Pressure Balanced Supply Valve lets the regulator remain unaffected by supply pressure changes.
- Flow of up to 40 SCFM with 100 psig supply allows use in applications with high flow requirements.
- An aspirator tube compensates downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 30 without removing it from the line.
- Canadian Registration Number (CRN) Certification for all territories and provinces.

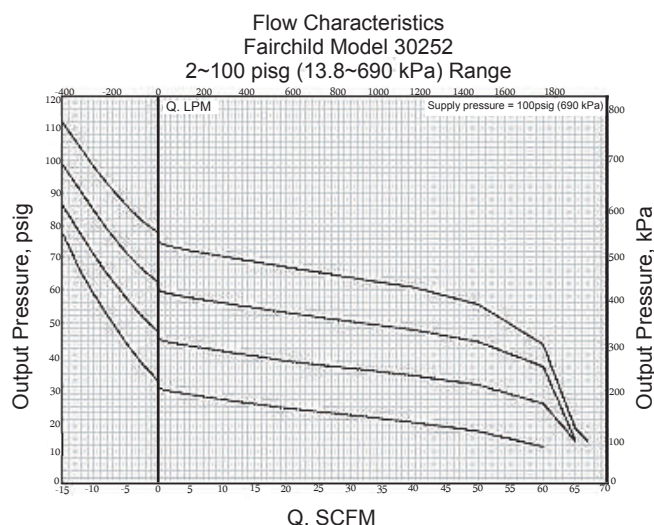
Operating Principles

The Model 30 Regulator uses the force balance principal to control the movement of the valve assembly which in turn controls the output pressure. When the regulator is adjusted for a specific set point, the downward force of the Range Spring causes the Diaphragm Assembly to move downward. The Supply Valve opens and allows air to pass to the Outlet Port. As the set point is reached, the downward force exerted by the Range spring is balanced by the upward force of the downstream pressure acting on the bottom of the Diaphragm Assembly. The resultant force moves the supply Valve upward to reduce the flow of air to the Outlet Port.

Outlet pressure is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

2.0 SCFM (3.4 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.2 psig, [.014 BAR], (.14 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1/4" (.63cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

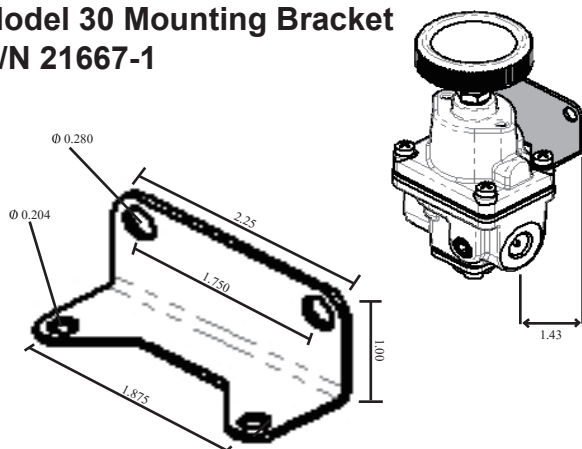
Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere:
Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing Aluminum
Diaphragms Nitrile on Dacron
Trim Brass

Model 30 Mounting Bracket P/N 21667-1



Catalog Information

Catalog Number

3 0 2

Pressure Range

psig	[BAR]	(kPa)	
0-2	[0-0.1]	(0-15)	1
0-10	[0-0.7]	(0-70)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.1-4]	(10-400)	4
2-100	[0.1-7]	(15-700)	5

Pipe Size

1/4" NPT	2
3/8" NPT	3

Options

Silicone Elastomers ¹
Low Bleed
BSPP (Parallel) ²
Fluorocarbon *Elastomers
Low Flow
Mounting Bracket
Non-Relieving
Plunger Operated ³
Screwdriver Adjust
Tamper Proof
BSPT (Tapered)

	A	B	H	J	L	M	N	R	S	T	U
A	-	Y	Y	N	Y	Y	Y	Y	Y	Y	Y
B	Y	-	Y	Y	N	Y	N	N	Y	Y	Y
H	Y	Y	-	Y	Y	Y	Y	Y	Y	Y	N
J	N	Y	Y	-	Y	Y	Y	Y	Y	Y	Y
L	Y	N	Y	Y	-	Y	N	Y	Y	Y	Y
M	Y	Y	Y	Y	Y	-	Y	Y	Y	Y	Y
N	Y	N	Y	Y	N	Y	-	Y	Y	Y	Y
R	Y	Y	Y	Y	Y	Y	Y	-	Y	N	Y
S	Y	Y	Y	Y	Y	Y	Y	N	-	N	Y
T	Y	Y	Y	Y	Y	Y	Y	N	N	-	Y
U	Y	Y	N	Y	Y	Y	Y	Y	Y	Y	-

Option Compatibility Chart: "Y" in Box = Compatible options

¹ Maximum Supply Pressure - 75 psig, [5.0 BAR], (500 kPa)

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

³ Refer to Table 1 for Push Rod Travel and Thrust

* Viton

Table 1. Plunger Operated Regulator Parameters

Range	Push Rod Travel (inches)	Push Rod Thrust (pounds)
0-2 psig	.244 ± 10%	3.2 ± 10%
0-10 psig	.344 ± 10%	15.7 ± 10%
0-30 psig	.333 ± 10%	47.0 ± 10%
0-60 psig	.395 ± 10%	94.0 ± 10%
0-100 psig	.354 ± 10%	157.0 ± 10%

Installation

For installations instructions, refer to the *Fairchild Model 30 Midget Precision Regulator Instruction, Operation and Maintenance Instructions, IS-10000030*.



Features

- Force balance and 2 stage pilot control to minimize droop.
- Excellent frequency response to eliminate output pressure excursions.
- Compact size for installation where space is limited.
- Sapphire Orifice provides precise control of pilot control air flow.
- Low air consumption for efficient operation.
- Available in 1/8", 1/4" and 3/8" NPT port sizes.

Operating Principles

The Model 80D is a precision two-stage device that incorporates a force balance design with pilot control. This compact, high quality unit combines the flow capacity of a process regulator with the precision of an instrument regulator.

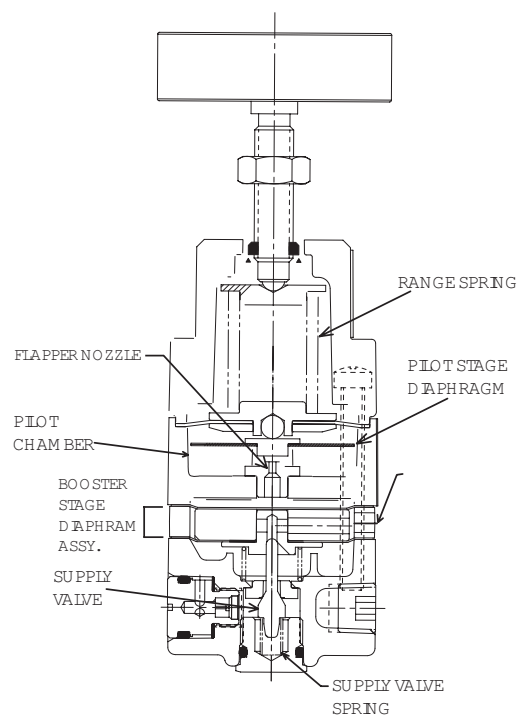


FIGURE 1 1/8" NPT Regulator

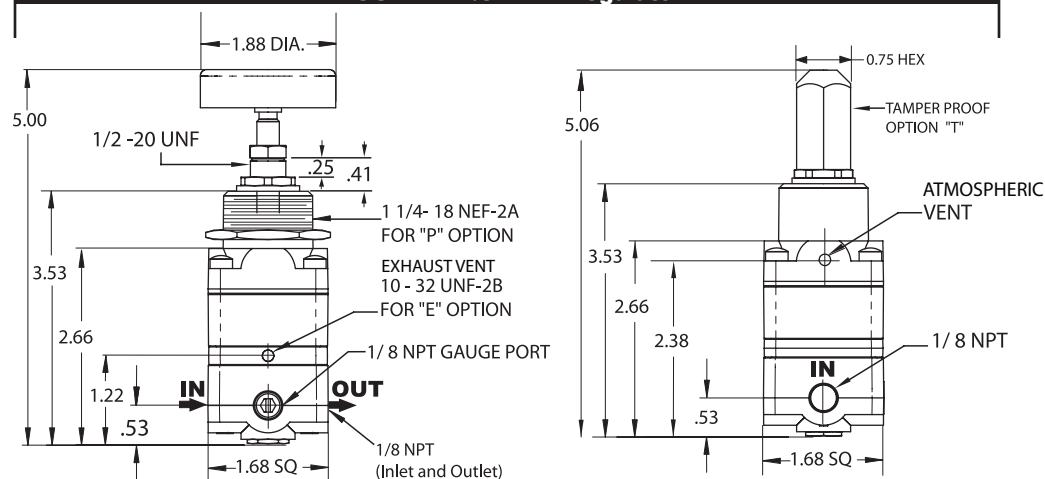
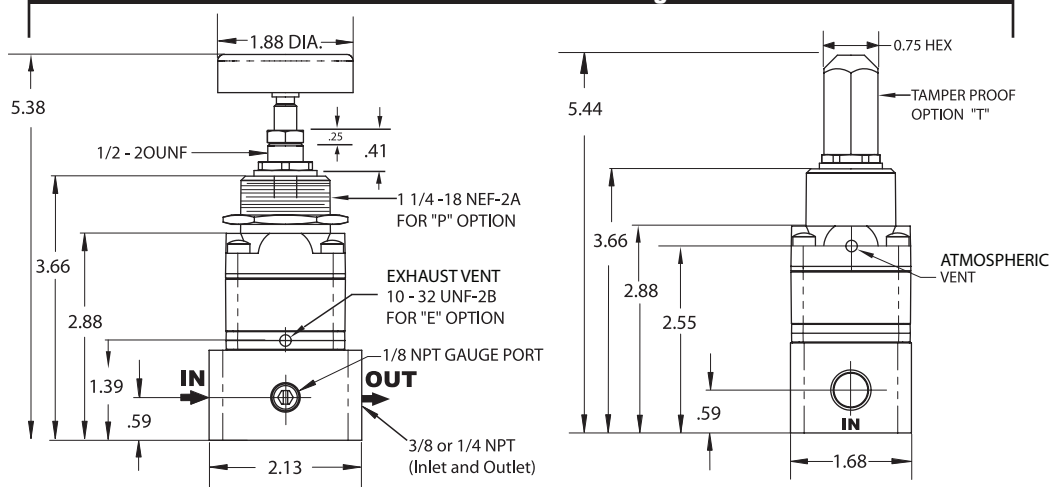
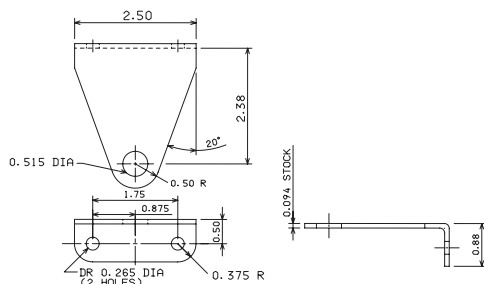
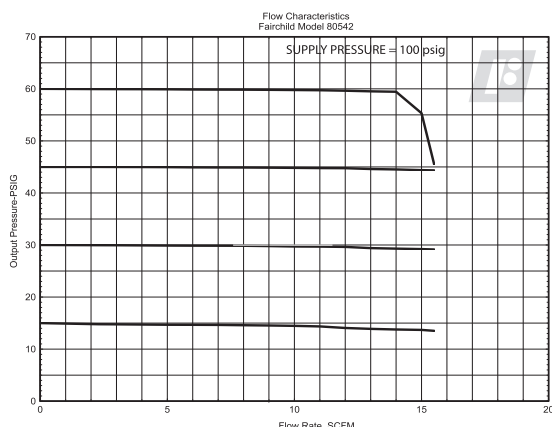


FIGURE 2 1/4" & 3/8" NPT Regulator



Technical Information



Model 80D Regulator Kits & Accessories

Mounting Bracket Kit 11989 (sold separately)

Specifications

Flow Capacity

14 SCFM (23.8 m³/HR) (100 psig, [7.0 BAR], (700 kPa)
supply: 20 psig, [1.5 BAR], (150 kPa) setpoint)

Exhaust Capacity

2.5 SCFM (4.25 m³/HR) where downstream pressure is
5 psig, [.35 BAR], (35 kPa) above 20 psig setpoint

Pressure Change under Flow Conditions

Less than 0.1 psig, [.007 BAR], (.7 kPa) from dead end
service to 10 SCFM (17 m³/HR)
(set pressure 10 psig, [0.7 BAR], (70 kPa) supply pressure
100 psig, [7.0 BAR], (700 kPa)

Air Consumption

Less than .1 SCFM (.17 m³/HR)

Sensitivity

Less than 0.1" (.254 cm) Water Column

Maximum Supply Pressure

150 psig, [10.0 BAR], (1000 kPa) for 20 psig,
[1.5 BAR], (150 kPa) range
250 psig, [17.0 BAR], (1700 kPa) for 60 - 100 psig,
[4.0 - 7.0 BAR], (400 - 700 kPa) ranges

Effect of Supply Pressure Variation

Less than .2 psig, [.0014 BAR], (1.4 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change in supply pressure

Ambient Temperature Limits

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

Trim Zinc Plated Steel
Body Aluminum
Diaphragms Nitrile and Dacron
Orifice Sapphire

Catalog Information

Catalog Number

8 0 5

Pressure Range

psig	[BAR]	(kPa)
0-20	[0-1.5]	(0-150).....
1-60	[0.07-4]	(7-400).....
1-100	[0.07-7]	(7-700).....

3

4

5

Pipe Size

1/8" NPT ¹	1
1/4" NPT ²	2
3/8" NPT ²	3

¹ FIGURE 1 on Pg. 40 Shows 1/8" port body style

² FIGURE 2 on Pg. 40 shows 1/4 and 3/8" port body style

Options

Tapped Exhaust	E
Bonnet Mounting	P
Adjustment Screw	S
Tamper Proof	T
BSPT (Tapered)	U

Service Information

A service kit is available for the Model 80D. Refer to the *Fairchild Model 80D Pressure Regulator Installation, Operation and Maintenance Instructions*, IS-1000080D.



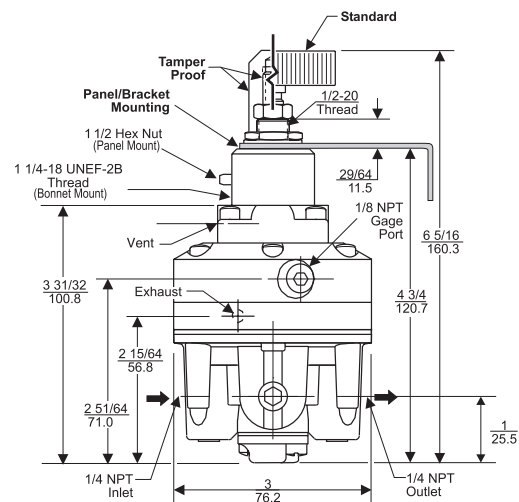
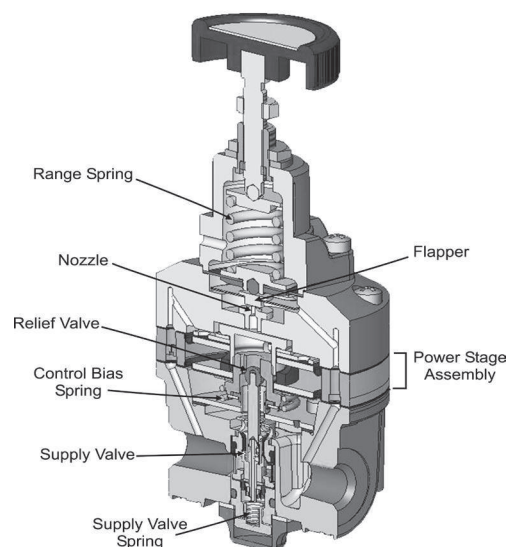
Features

- Outstanding sensitivity
- Droop or boost virtually eliminated
- Fast response
- Minimal effect for supply pressure change
- High forward flow capacity
- High exhaust capacity
- Small physical size, saves space
- Sapphire orifice
- Permits use in instrumentation and control applications
- Provides constant output pressure over large flow range
- Eliminates output pressure excursions
- Reduces time to exhaust

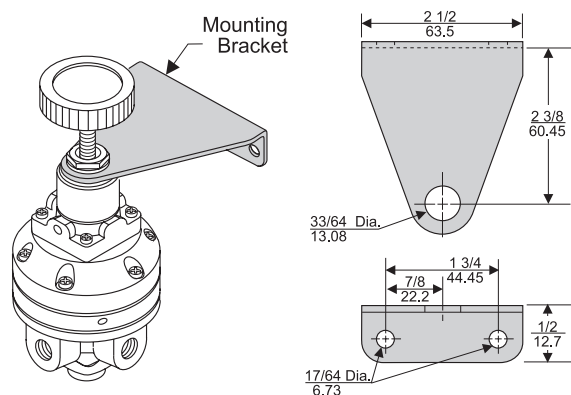
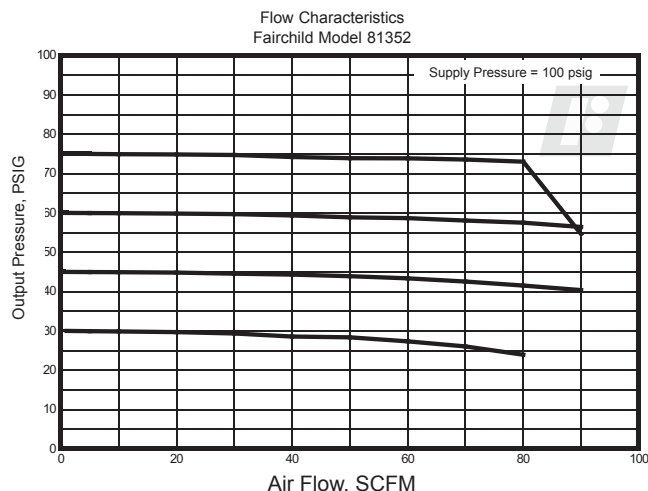
Operating Principles

This Model 81 is a precision two-stage regulator that combines a pilot control system with a basic force balance system to provide accurate output pressure regulation.

It is recommended for use in both highly sensitive instrumentation and control circuits and in equipment requiring high flow with precise control.



Technical Information



Mounting Bracket: 11989

Model 81 Regulator Kits & Accessories

Mounting Bracket Kit 11989 (sold separately)

Catalog Information

Catalog Number

814 -

Pressure Ranges

psig	[BAR]	(kPa)	
0-2	[0-0.15]	(0-15)	1
0-5	[0-0.35]	(0-35)	2
0-20	[0-1.5]	(0-150)	3
0.5-60	[0.035-4]	(3.5-400)	4
0.5-100	[0.035-7]	(3.5-700)	5

Pipe Size

1/4" NPT.....

Options

Tapped Exhaust

Bonnet Mounting

Tamper Proof

BSPT (Tapered)

Service Information

A service kit is available for the Model 81. Refer to the *Installation, Operation and Maintenance Instructions*, IS-10000081.

Specifications

Flow Capacity (nominal)

50 SCFM (85 m³/HR) (100 psig, [7.0 BAR], (700 kPa) supply;
20 psig, [1.5 BAR], (150 kPa) setpoint)

Exhaust Capacity

5.5 SCFM (9.4 m³/HR) Downstream pressure 5 psig
[.35 BAR] (35 kPa) above 20 psig setpoint

Maximum Supply Pressure

2, 5 psig, [.15, .35 BAR], (14, 35 kPa) ranges:
100 psig, [7.0 BAR], (700 kPa)

20, 60, 100 psig, [1.5, 4.0, 7.0 BAR], (140, 400, 700 kPa) ranges:
150 psig, [10.0 BAR], (1000 kPa)

Minimum Supply Pressure

20 psig, [1.5 BAR], (150 kPa)

Maximum Output Pressure

100 psig, [7.0 BAR], (150 kPa)

Effect of Supply Pressure Variation

Less than .2 psig, [.13 BAR], (150 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change

Air Consumption

Less than 0.1 SCFM (1.7 m³/HR)

Sensitivity

Less than 0.1" (.254 cm) Water Column

Ambient Temperature Limit

-40°F to +200°F, (-40°C to 93°C)

Materials of Construction

Body Die Case Aluminum
Trim ... Stainless Steel, Brass, Aluminum, and Plated Steel
Diaphragms Nitrile on Dacron
Orifice Sapphire



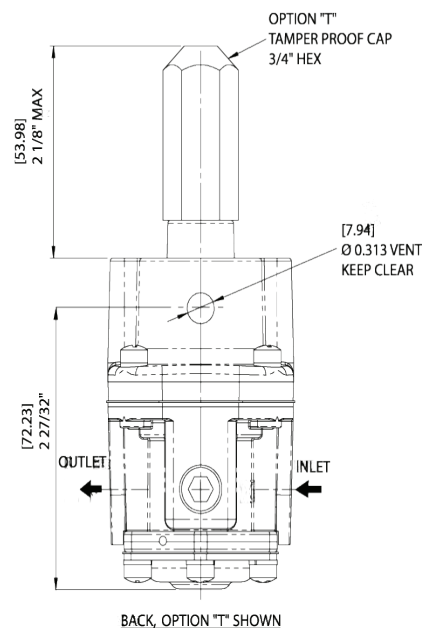
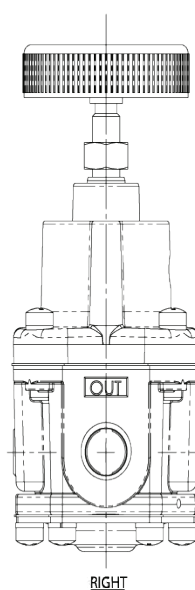
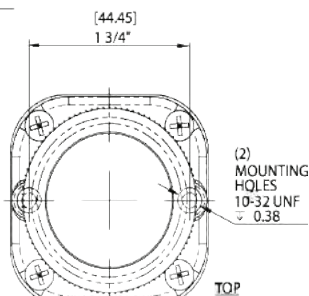
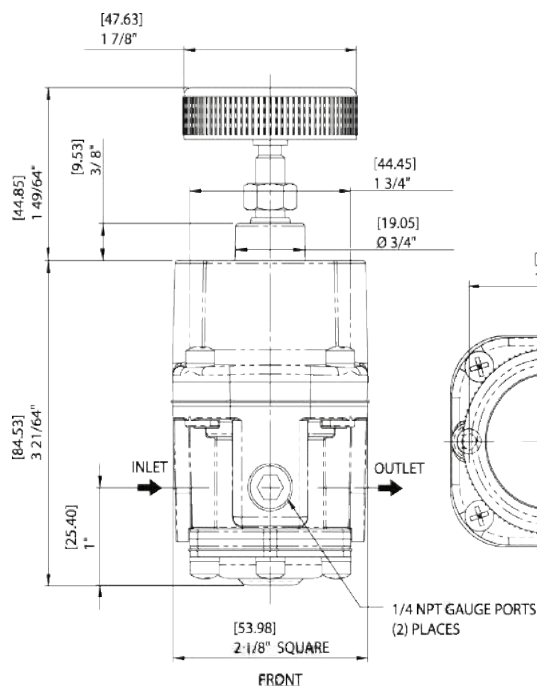
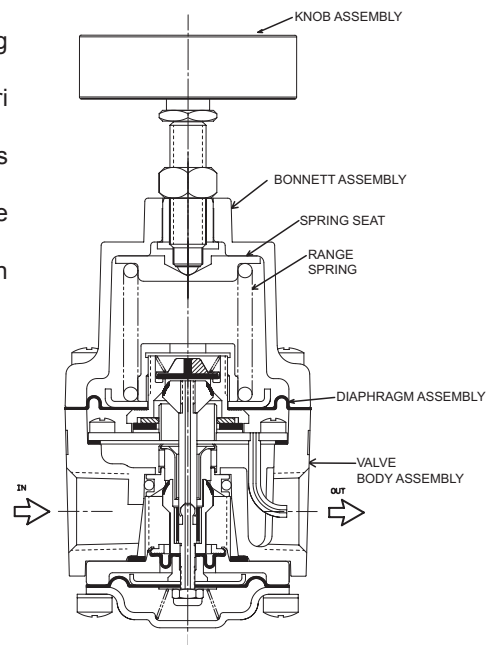
Features

- Stable operation the eliminates hunting and buzzing.
- Flow compensation provided by venturi action of the aspirator tube.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- No-Bleed design minimizes consumption of air or inert gas.
- Compact in size where space is limited.

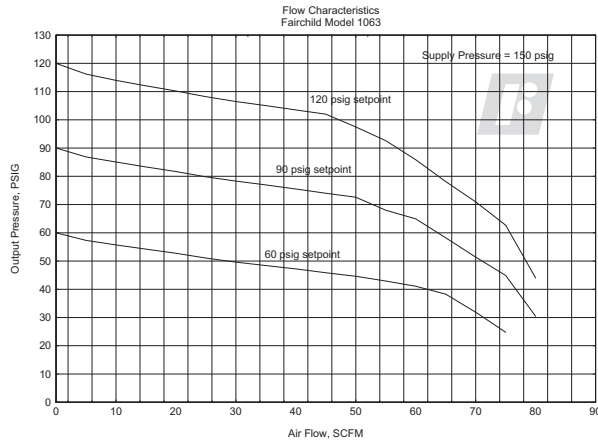
Operating Principles

The Model 1000 Precision Pressure Regulator is designed for use in systems requiring both precision control and high forward flow and exhaust capacity. The sensitive valve motor of this high quality unit makes it virtually immune to supply pressure variations.

The combination of high flow capacity and good sensitivity make the versatile control applications, including loading of control valve and calendar roll actuators, operation of clutch and braking devices, and winding operations.



Technical Information



Specifications

Flow Capacity

50 SCFM (85 m³/HR) (100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint)

Exhaust Capacity

8 SCFM (13.6 m³/HR) for downstream pressure 5 psig, [.35 BAR], (35 kPa) above set pressure

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Effect of Supply Pressure Variation

0.1 psig, [.007 BAR], (.7 kPa) per 100 psig, [7.0 BAR], (700 kPa) change

Sensitivity

0.5" (1.27 cm) Water Column

Ambient Temperature Limits

-40°F to +200°F, (-40°C to + 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere;
Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body Zinc
Diaphragms Buna N and Dacron
Trim . . . Aluminum, Brass, Neoprene and Zinc Plated Steel

Catalog Information

Catalog Number

1 0

Pressure Range

psig	[BAR]	(kPa)	
0.5-10	[0.03-0.7]	(3-70)	2
0.5-30	[0.03-2.0]	(3-200)	3
1-60	[0.1-4.0]	(10-400)	4
2-150	[0.15-10.0]	(15-1000)	6

Pipe Size

1/4" NPT	2
3/8" NPT	3

Options

BSPP (Parallel)	H
Tamper Proof	T
BSPT (Tapered).	U

Service Kit

A Service Kit is available for the Model 1000. Refer to the *Fairchild Model 1000 Installation, Operation and Maintenance Instructions*, IS-10001000.



The Model 4000A Pneumatic Precision Regulator is a no bleed design regulator that precisely controls a set pressure.

Features

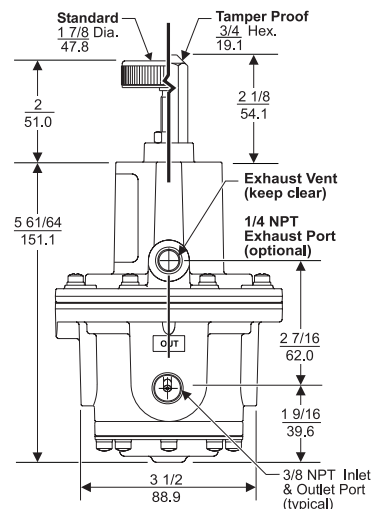
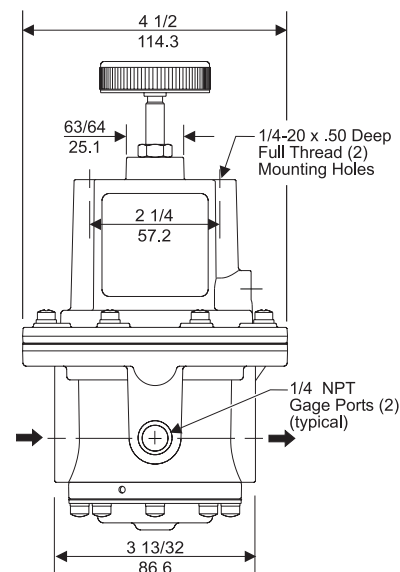
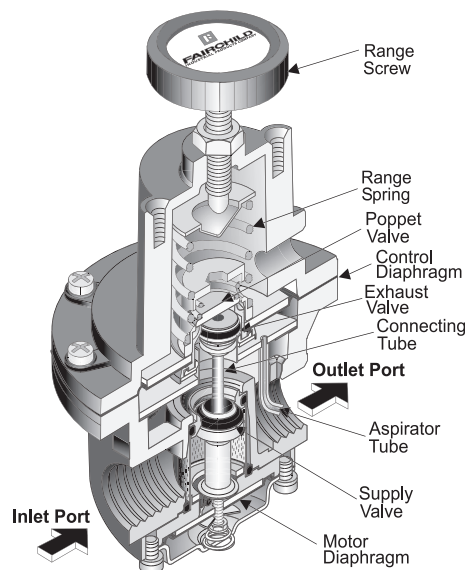
- Control sensitivity of 1/2" water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates downstream pressure drop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 4000A without removing it from the line.
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

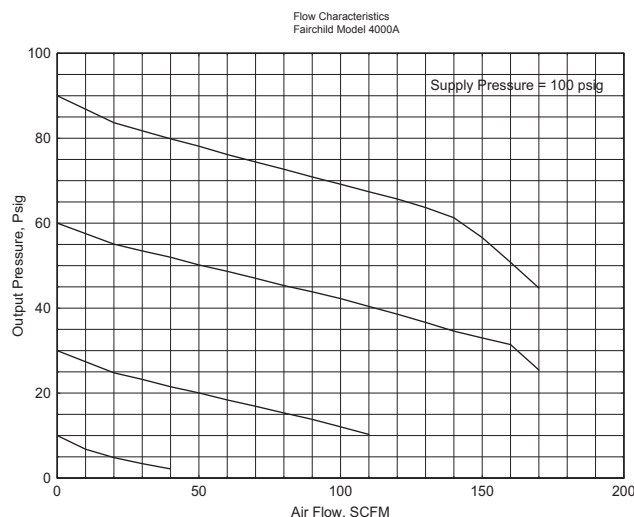
When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the force of the Range Spring that acts on the top of the Control Diaphragm balances with the force of output pressure that acts on the bottom of the Control Diaphragm and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and output pressure exhausts through the Vent on the side of the unit until it reaches the setpoint.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity

150 SCFM (255 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

40 SCFM (65 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1/2" (1.27 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to +93°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing Aluminum
Diaphragms Nitrile on Dacron
Trim Zinc Plated Steel, Brass

Catalog Information

Catalog Number

4 0 A

Pressure Range

psig	[BAR]	(kPa)
0.5-10	[0.035-0.7]	(3.5-70)
0.5-30	[0.035-2]	(3.5-200)
1-60	[0.07-4]	(7-400)
2-150	[0.15-10]	(15-1000)
5-250	[0.35-17]	(35-1700)

2
3
4
6
7

Pipe Size

3/8" NPT
1/2" NPT
3/4" NPT

3
4
6

Options

Tapped Exhaust
BSPP (Parallel) ¹
Tamper Proof
BSPT (Tapered)
Viton Elastomers ²

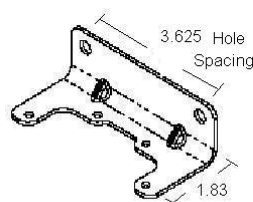
E
H
T
U
J

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

² Viton Available on Ranges through 2-150 psig Only.

Installation

For installations instructions, refer to the *Fairchild Model 4000A Pneumatic Precision Regulator Instruction, Operation and Maintenance Instructions, IS-1004000A*.



20555-1

Model 4000A Mounting Bracket Kit P/
N 20555-1 zinc plated (sold separately)



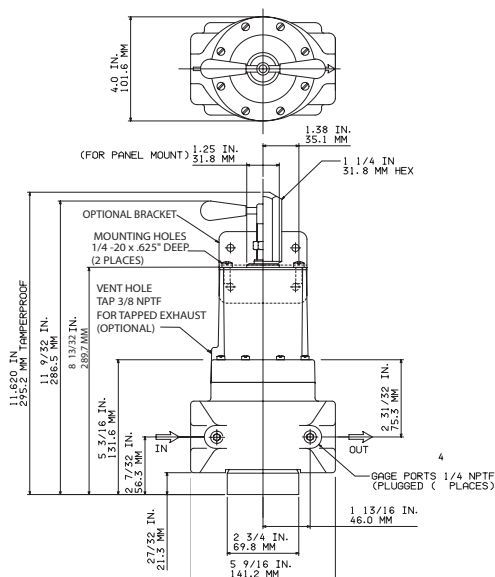
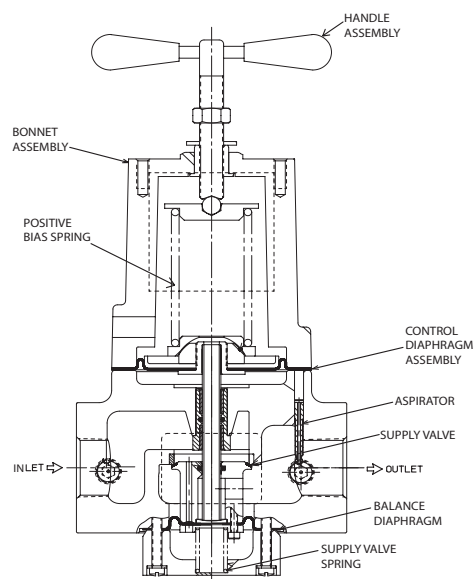
Features

- Sensitivity of 1" (1.27 cm) of water column responds to minute changes in downstream pressure.
- Venturi-type aspirator tube to aid stability and minimize downstream pressure droop under flowing conditions.
- Balanced supply valve to minimize effect of supply pressure variation.
- Control Chamber isolates the control diaphragm to eliminate hunting and buzzing.
- Operates equally well on shop air or clean, dry instrument air.
- May be serviced and maintained without removal from line.
- Mounting Bracket available
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

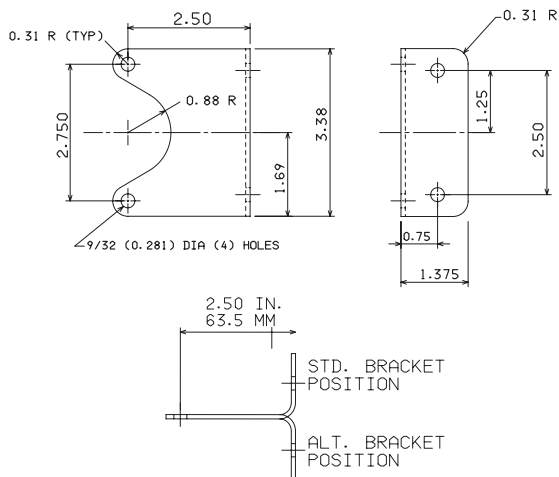
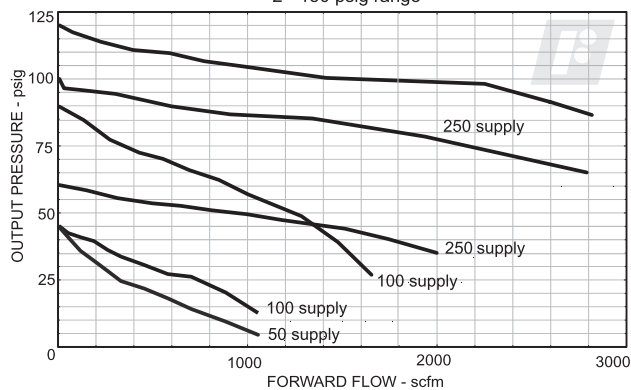
The Model 100 High Flow Pressure Regulator is designed for use in control systems requiring unusually high flow capacities. Like many of the Fairchild regulators, the compensating action of the inner valve assembly of the Model 100 allows complete stabilization of downstream pressure.

This high quality unit, which operates as efficiently on shop air as on dry instrument air, offers unusual versatility and economy. The Model 100 is capable of providing precise control of set point and good sensitivity under high flow conditions, and is the ideal choice for many demanding applications, including main header regulator control, large nip roll loading, and clutch brake operation.



Technical Information

Model 100612
Fairchild Industrial Product Company
2 - 150 psig range



Mounting Bracket: 10308

Model 100 Regulator Kits & Accessories

Mounting Bracket Kit 10308 (sold separately)

Specifications

Maximum Supply Pressure

250 psig, [17.0 BAR], (1700 kPa)

Flow Capacity

In excess of 1500 SCFM (2550 m³/HR) (100 psig, [7.0 BAR], (700 kPa) supply, 1 1/2" NPT Conn. 40 psig, [2.8 BAR], (280 kPa) setpoint

Exhaust Capacity

44 SCFM (75 m³/HR) for downstream pressure 5 psig, [0.35 BAR], (35 kPa) above 20 psig set pressure

Supply Pressure Effect

Less than 0.1 psig, [0.007 BAR], (.7 kPa) per 100 psig, [7.0 BAR], (700 kPa) change

Sensitivity

1" (1.27 cm) Water Column

Ambient Temperature Limit

-40°F to +200°F, (-40°C to +93.3°C)

Catalog Information

Catalog Number

1 0 0

Pressure Range

psig [BAR] (kPa)

0-10	[0-0.7]	(0-70)	2
0.5-30	[0.035-2]	(3.5-200)	3
1-60	[0.07-4]	(7-400)	4
2-100	[0.14-7]	(14-700)	5
2-150	[0.14-10]	(14-1000)	6

Pipe Size

1" NPT	08
1 1/2" NPT	12

Options

Tapped Exhaust	E
Non-Relieving	N
Tamper Proof	T

Service Information

A Service Kit is available for the Model 100. Refer to the *Fairchild Model 100 High Flow Pressure Regulator Installation, Operation and Maintenance Instructions*, IS-10000100.

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body	Aluminum
Trim	Zinc Plated Steel, Brass
Diaphragms	Buna N

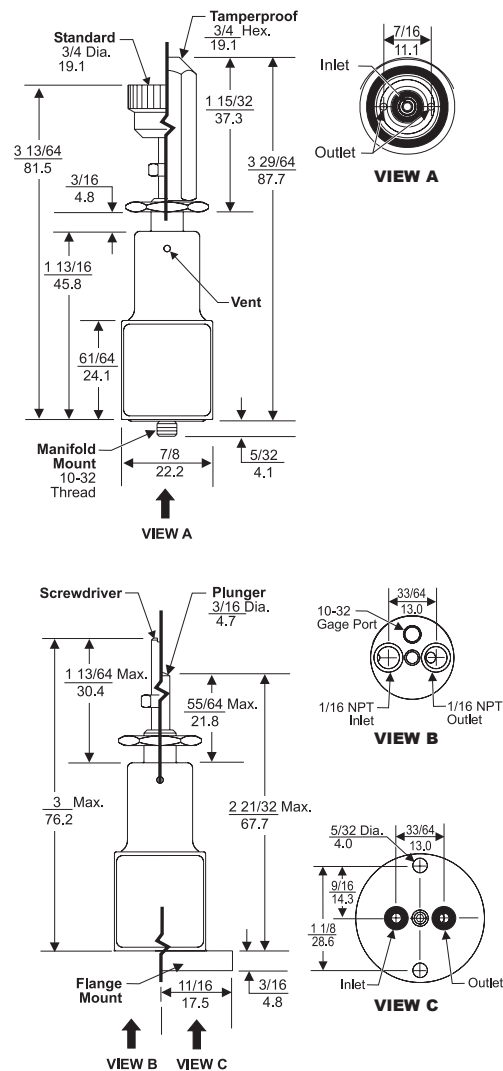
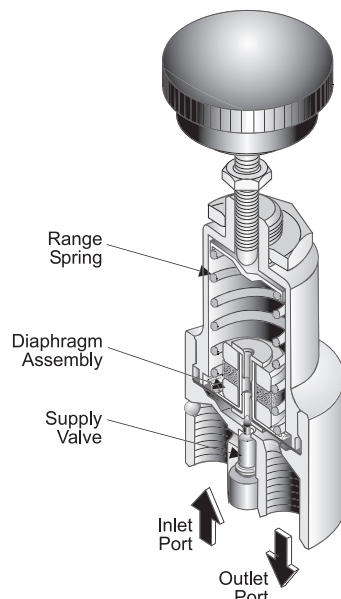


Features

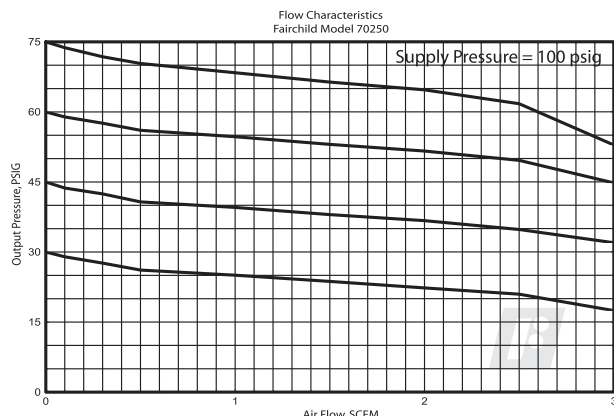
- The Model 70B controls a pressure signal for pneumatic instrumentation. This regulator is ideally suited for applications with limited space.
- Vibration damper provides low noise operation.
- Repeatability within 0.06 psig dead ended allows accurate setpoint control.
- Small size allows installation in restrictive spaces.

Operating Principles

When the setpoint is reached, the upward force of the output pressure that acts on the bottom of the Diaphragm balances with the downward force that acts on the top of the Diaphragm. If the output pressure rises above the setpoint, the force that acts on the bottom of the Diaphragm moves the Diaphragm Assembly upward to close the Supply Valve and open the Relief Valve. Excess output pressure exhausts through the Vents in the unit until it reaches the setpoint. The Vibration Damper dampens the throttling action of the Valve.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum
50 psig, [3.5 BAR], (350 kPa) Minimum

Flow Capacity

2.5 SCFM (4.25 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)
supply and 30 psig, [2.0 BAR], (200 kPa) setpoint

Exhaust Capacity

0.28 SCFM (.48 m³/HR) where downstream pressure is
5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR],
(150 kPa) setpoint

Supply Pressure Effect

Less than 0.05 psig, [.0035 BAR], (.35 kPa) for 5 psig
[.35 BAR], (35 kPa) change in supply pressure

Ambient Temperature

-40° F to + 160° F, (-40° C to + 71° C)

Materials of Construction

Body Brass
Diaphragms Fluorocarbon
Trim Zinc Plated Steel

Catalog Information

Catalog Number 7 0 2 0

Pressure Range

psig	[BAR]	(kPa)	
0-5	[0-0.35]	(0-35)	1
0-15	[0-1]	(0-100)	2
0.5-30	[0.035-2]	(3.5-200)	3
1-60	[0.07-4]	(7-400)	4
2-100	[0.15-7]	(15-700)	5

Options

Flange Mounted ¹
Manifold Mounted
Non-Relieving
Plunger Operated ²
Screwdriver Adjust
Tamperproof
M5 x 0.8 Threaded
In/Out Ports

Table 1. Option Compatibility

	F	M	N	R	S	T	V
F	—	N	Y	Y	Y	Y	N
M	N	—	Y	Y	Y	Y	N
N	Y	Y	—	Y	Y	Y	Y
R	Y	Y	Y	—	N	N	Y
S	Y	Y	Y	N	—	Y	Y
T	Y	Y	Y	N	Y	—	Y
V	N	N	Y	Y	Y	Y	—

Option Compatibility Chart: "Y" in Box = Compatible options

¹ Supplied with Knob as Standard.

² Refer to Table 2 for Push Rod Travel and Thrust.

Table 2. Plunger Operated Regulator Parameters

Range	Push Rod Travel (inches)	Push Rod Thrust (pounds) @ Max. Output
0-5 psig [0-0.35 BAR] (0-35 kPa)	.31 ± 10%	1.25 ± 10%
0-15 psig [0-1 BAR] (0-100 kPa)	.34 ± 10%	3.75 ± 10%
0.5-30 psig [0.035-2 BAR] (3.5-200 kPa)	.34 ± 10%	7.50 ± 10%
1-60 psig [0.07-4 BAR] (7-400 kPa)	.34 ± 10%	15.00 ± 10%
2-100 psig [0.15-7 BAR] (15-700 kPa)	.34 ± 10%	25.00 ± 10%

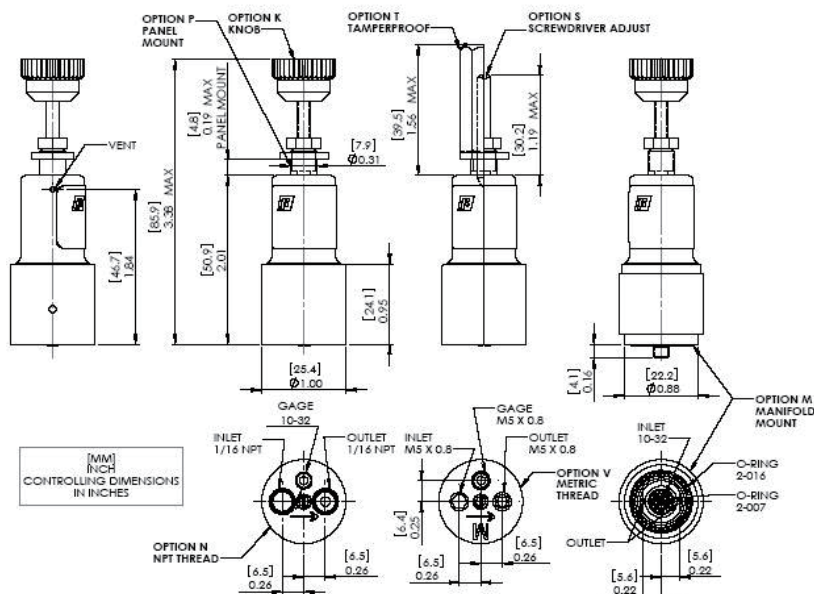
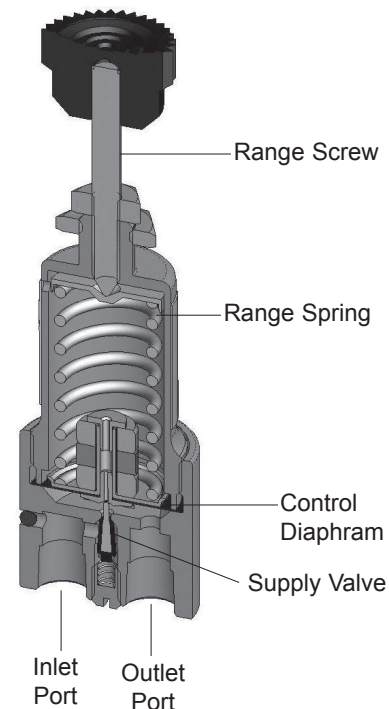


Features

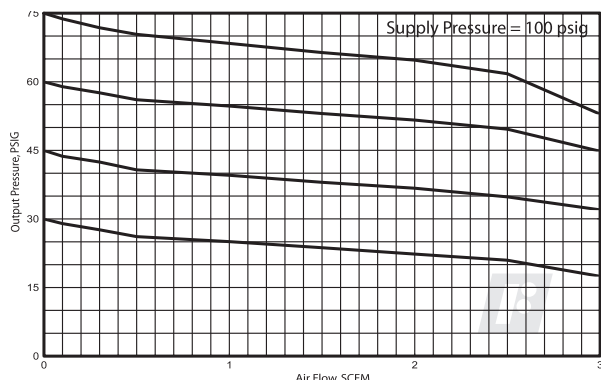
- The Model 72 controls a pressure signal for pneumatic instrumentation. This regulator is ideally suited for applications with limited space.
- Vibration damper provides low noise operation.
- Repeatability within 0.02 psig dead ended allows accurate setpoint control.
- Bubble tight supply valve allows precision control
- Small size allows installation in restrictive spaces.

Operating Principles

When the setpoint is reached, the upward force of the output pressure that acts on the bottom of the Diaphragm balances with the downward force that acts on the top of the Diaphragm. If the output pressure rises above the setpoint, the force that acts on the bottom of the Diaphragm moves the Diaphragm Assembly upward to close the Supply Valve and open the Relief Valve. Excess output pressure exhausts through the Vents in the unit until it reaches the setpoint. The Vibration Damper dampens the throttling action of the Valve.



Technical Information



Specifications

Ranges

0-5 psig [0-0.35 BAR] up to
2-100 psig [0.15-15.7 BAR] (see p/n table)

Consumption

No measurable consumption (Non-Relieving unit)

Supply Pressure

up to 300 psi [20 BAR], (2000kPa) Max supply;
25 psig [1.8 BAR], (1800 kPa) Min supply

Supply Pressure Effect

Less than 0.075 psig [.005 BAR] for 5
psig [.35 BAR] change in supply pressure

Flow Capacity

2.5 SCFM (4.25 m³/hr) @ 100 psig [7 BAR]
supply and 30 psig [2 BAR] setpoint

Exhaust Capacity

0.15 SCFM (0.29 m³/hr) with 5 psig [.35 BAR]
downstream pressure

Ambient Temperature

-40°F to +160°F (-40°C to +71°C)

Materials of Construction

Body Anodized Aluminum
Diaphragm Fluorocarbon
Trim Zinc Plated Steel

Catalog Information

Catalog Number

72 0

0

Pressure Range

psig [BAR] (kPa)

0-5 [0-0.35] (0-35).....

0-15 [0-1] (0-100).....

0.5-30 [0.035-2] (3.5-200).....

1-60 [0.07-4] (7-400).....

2-100 [0.15-7] (15-700).....

1

2

3

4

5

Mounting

Manifold Mount

Bottom Port Mount

M5 x 0.8 Thread ports

M

N

V

Actuation Adjustment Means

Screwdriver slot

Knob

Tamperproof

Relieving

Non-Relieving

S

K

T

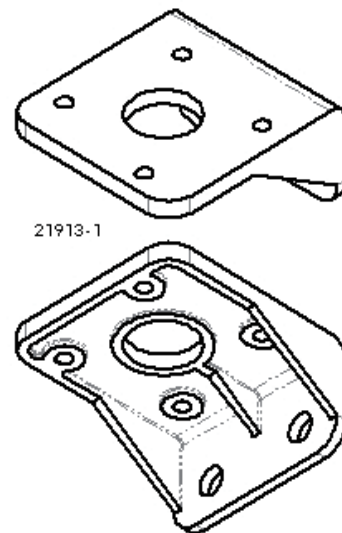
R

N



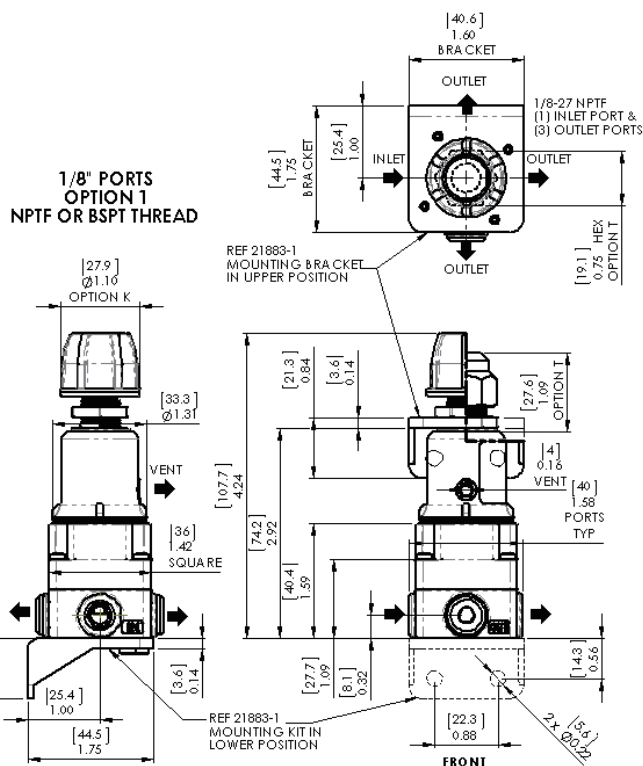
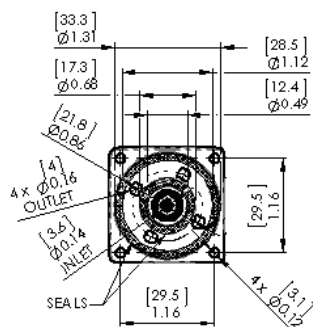
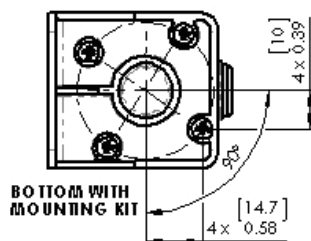
Features

- Compact size
- Lightweight unit
- Handles high supply pressure
- High accuracy for precision control
- Polymer construction for corrosive resistance
- Venturi design compensates downstream pressure droop under flowing conditions
- Non-rising adjustment knob
- Manifold mount capability
- Separate control chamber isolates the Diaphragm from the main flow to eliminate hunting and buzzing

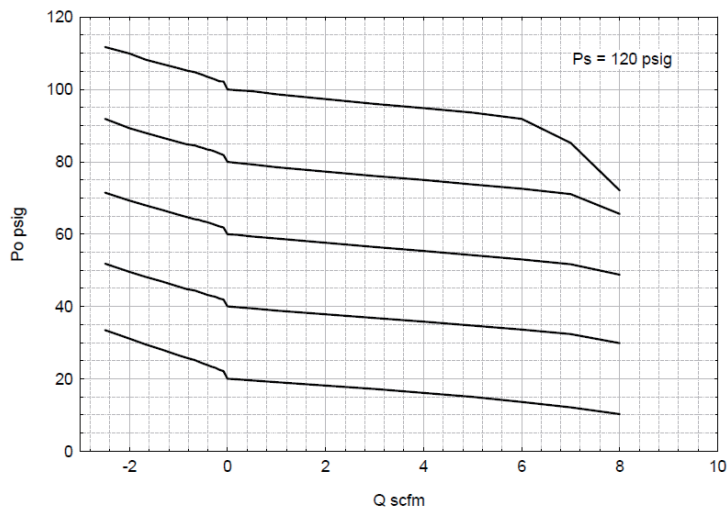


Operating Principles

When the setpoint is reached, the upward force of the output pressure that acts on the bottom of the Diaphragm balances with the downward force that acts on the top of the Diaphragm. If the output pressure rises above the setpoint, the force that acts on the bottom of the Diaphragm moves the Diaphragm Assembly upward to close the Supply Valve and open the Relief Valve. Excess output pressure exhausts through the Vent in the unit until it reaches the setpoint.



Model 55151 NNKRNN



Specifications

Flow Capacity

9 SCFM (17.0 m³/HR) @ 120 psig, [8 BAR], (800 kPa) supply

Exhaust Capacity

2 SCFM (3.4 m³/HR) where downstream pressure is 15 psig, [1.0 BAR], (100 kPa) above set point

Maximum Supply Pressure

150 psig, [10 BAR], (1000 kPa)

Supply Pressure Effect

0.1 psig for 10 psig change in supply

Ambient Temperature

0°F to +160°F, (-17.8°C to 71.1°C)

Materials of Construction

Body and Housing.....Valox 508
Valve.....Stainless Steel
Diaphragm.....Polymer Reinforced Nitrile
Mounting Bracket.....Valox 508

Ordering Information

Catalog Number 551

Pressure Ranges:

0-10 psi 2

0.5-30 psi 3

1-60 psi..... 4

2-100 psi..... 5

Inlet/Outlet Port Size:

Manifold Mount..... 0

1/8" 1

Port Thread:

NPTF N

Elastomer

Nitrile N

Actuator

Knob K

Tamper Proof T

Relief

Relieving, Normal Bleed R

Non Relieving N

Gauge

Gauge G

Without Gauge N

Mounting Bracket

Mounting Bracket B

Without Mounting Bracket N

Installation

For installations instructions, refer to the Fairchild Model 55 Miniature Precision Regulator Instruction, Operation and Maintenance Instructions, IS-10000055.

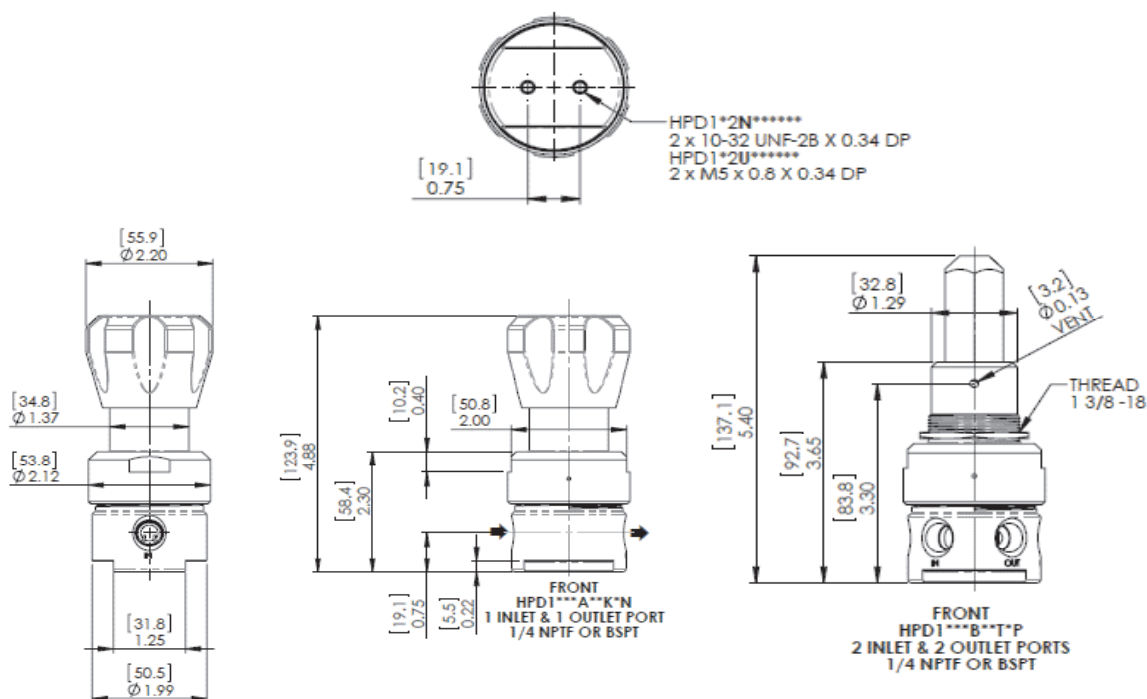


Features

- Standard X-750 Inconel diaphragm for strength, corrosion resistance and longer life.
- Three seat material choices for a wide range of chemical compatibility, (PEEK, CTFE, and Vespel).
- High maximum supply pressure of 6000 PSIG to allow more through put of gas.
- Tamper Proof option available.
- Ambient Temperature range of -40°F to +500°F, depending on seat material.
- Panel Mounting option available.

Operating Principles

When the regulator is adjusted for a specific set point, the downward force of the Range Spring moves the Diaphragm Assembly downward. The Supply Valve opens and allows air to pass to the Outlet Port. As the set point is reached, the downward force of the range spring is balanced by the force of the downstream pressure that acts on the diaphragm, causing the supply valve to close.



Technical Information

Specifications

Supply Valve Cv 0.06

Exhaust Valve Cv 0.02

Maximum Supply Pressure

6000 psig, [414 BAR], (41400 kPa)

*Consult seat material chart for maximum pressure

Supply Pressure Effect

0.6 psig change for 100 psig change in supply pressure

Ambient Temperature

-40°F to +500°F, (-40°C to 260°C)

*Consult seat material chart for maximum temperature

Materials of Construction

Body and Housing.....Alloy 316L Stainless Steel

Valve.....316L Stainless Steel

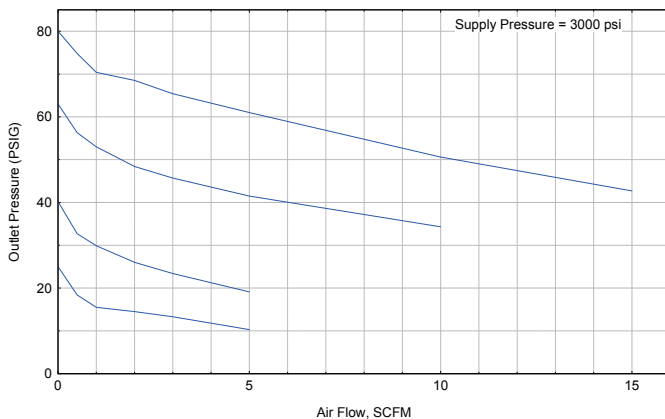
Diaphragm.....Alloy X-750 Inconel

Installation

Refer to the *Fairchild Model HPD Installation, Operation and Maintenance Instructions*, IS-10000HPD.

Gauges

See Page 169 for High Pressure Gauges

Flow Characteristics Chart
HPD

Ordering Information

Catalog Number HPD

1

Pressure Ranges:

0-25 psi.....

3

0-50 psi.....

4

1-100 psi.....

5

2-250 psi.....

7

5-500 psi.....

9

Inlet/Outlet Port Size:

1/4"

2

Port Thread:

NPTF

N

BSPT

U

Port Configuration

2 Port (1 Inlet, 1 Outlet)

A

4 Port (2 Inlets, 2 Outlets)

B

Body Material

316 Stainless Steel.....

S

Seat Material

PEEK

P

CTFE

T

Vespal

V

Actuator

Knob

K

Tamper Proof

T

Relief

Relieving

R

Non Relieving*

N

Mounting

None

N

Panel

P

*Bubble Tight Shutoff in Most Conditions

SEAT MATERIAL	MAXIMUM TEMPERATURE*	@	MAXIMUM INLET PRESSURE
CTFE	175°F (80°C)	@	3500 PSIG (241 BAR)
PEEK	500°F (260°C)	@	3500 PSIG (241 BAR)
PEEK	175°F (80°C)	@	6000 PSIG (414 BAR)
VESPEL	500°F (260°C)	@	3500 PSIG (241 BAR)
VESPEL	175°F (80°C)	@	6000 PSIG (414 BAR)

*Temperatures in excess of 175°F (80°C) require a tamper-proof option

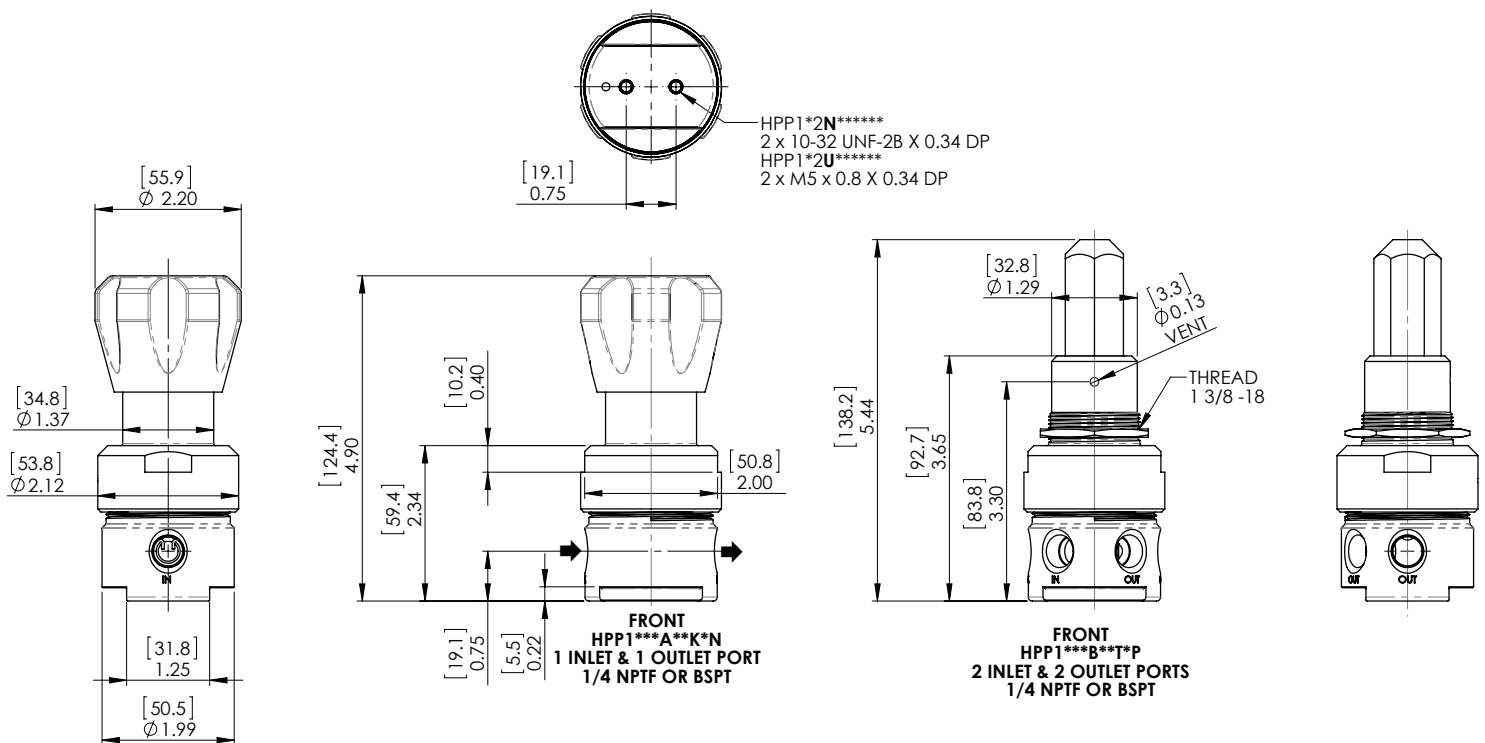


Features

- Three seat material choices for a wide range of chemical compatibility, (PEEK, CTFE, and Vespel).
- High maximum supply pressure of 6000 PSIG to allow more throughput of gas.
- Tamper Proof option available.
- Ambient Temperature range of -40°F to +500°F, depending on seat material.
- Panel Mounting option available.

Operating Principles

When the regulator is adjusted for a specific set point, the downward force of the Range Spring moves the Piston Assembly downward. The Supply Valve opens and allows air to pass to the Outlet Port. As the set point is reached, the downward force of the range spring is balanced by the force of the downstream pressure acting on the piston, causing the supply valve to close.



Technical Information

Specifications

Supply Valve Cv 0.06

Exhaust Valve Cv 0.02

Maximum Supply Pressure

6000 psig, [414 BAR], (41400 kPa)

*Consult seat material chart for maximum pressure

Supply Pressure Effect

<2 psig change for 100 psig change in supply pressure

Ambient Temperature

-40°F to +500°F, (-40°C to 260°C)

*Consult seat material chart for maximum temperature

Materials of Construction

Body and Housing.....Alloy 316L Stainless Steel

Valve.....316L Stainless Steel

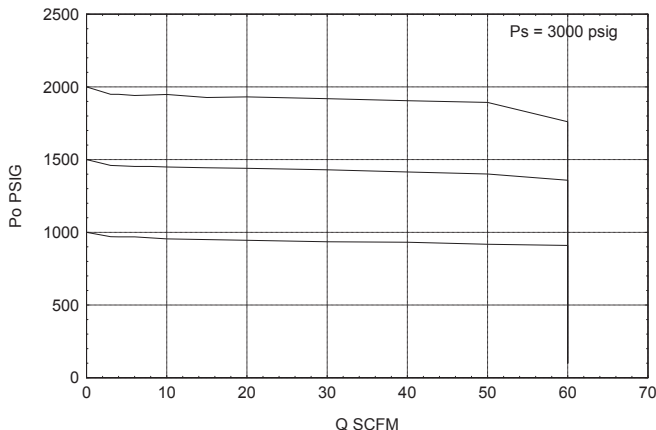
Seal.....Viton A

Installation

Refer to the *Fairchild Model HPP Installation, Operation and Maintenance Instructions*, IS-10000HPP.

Gauges

See Page 169 for High Pressure Gauges

FLOW CHARACTERISTICS
ROTORK FAIRCHILD HPP142NASTKRN

Ordering Information

Catalog Number HPP 1

Pressure Ranges:

0-1000 psi..... 2

0-2000 psi..... 4

0-3000 psi..... 5

Inlet/Outlet Port Size:

1/4" 2

Port Thread:

NPTF N

BSPT U

Port Configuration

2 Port (1 Inlet, 1 Outlet) A

4 Port (2 Inlets, 2 Outlets) B

Body Material

316 Stainless Steel..... S

Seat Material

PEEK P

CTFE T

Vespel V

Actuator

Knob K

Tamper Proof T

Relief

Relieving R

Non Relieving* N

Mounting

None N

Panel P

*Bubble Tight Shutoff in Most Conditions

SEAT MATERIAL	MAXIMUM TEMPERATURE*	@	MAXIMUM INLET PRESSURE
CTFE	175°F (80°C)	@	3500 PSIG (241 BAR)
PEEK	500°F (260°C)	@	3500 PSIG (241 BAR)
PEEK	175°F (80°C)	@	6000 PSIG (414 BAR)
VESPEL	500°F (260°C)	@	3500 PSIG (241 BAR)
VESPEL	175°F (80°C)	@	6000 PSIG (414 BAR)

*Temperatures in excess of 175°F (80°C) require a tamper-proof option



The Model 11 Pneumatic Precision Regulator is a regulator that precisely controls a set pressure.

Features

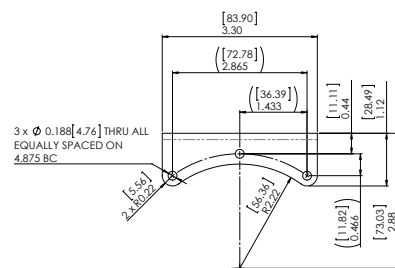
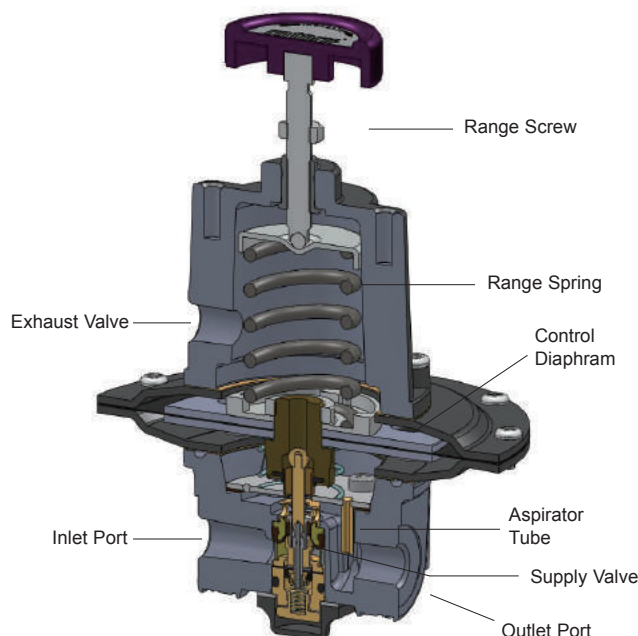
- Sensitivity of 0.05" WC for Precision Control in low pressure applications
- Relief Valve provides high exhaust flows.
- Optional Low Bleed seat minimizes air consumption.
- An Aspirator Tub compensates for downstream pressure droop under flow conditions.

Operating Principles

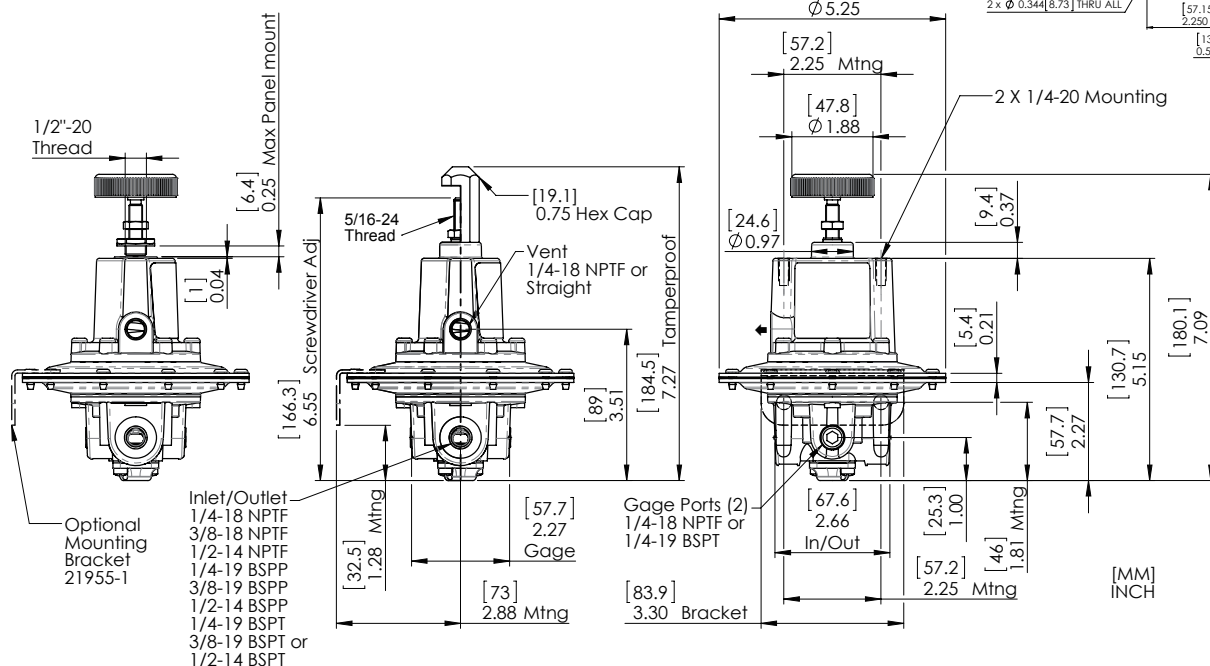
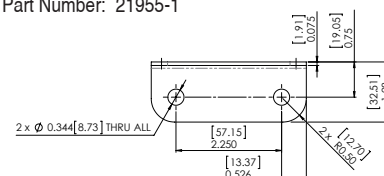
When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the force of the Range Spring that acts on the top of the Control Diaphragm balances with the force of output pressure that acts on the bottom of the Control Diaphragm and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve, and output pressure exhausts through the Vent on the side of the unit until it reaches the setpoint.

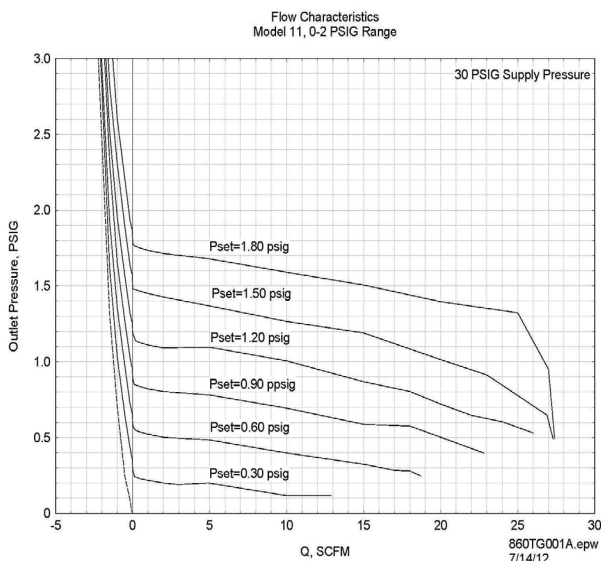


Mounting Bracket
Part Number: 21955-1



Technical Information

Catalog Information



Specifications

Flow Capacity

20 SCFM (34 m³/HR) @ 100 psig, [7 BAR], (700 kPa) supply and 1.0 psig setpoint

Exhaust Capacity

0.5 SCFM (0.85 m³/HR) where downstream pressure is 0.1 psig, [0.007 BAR], (0.7 kPa) above 1.0 psig setpoint

Maximum Supply Pressure

150 psig, [10 BAR], (1000 kPa)

Supply Pressure Effect

<0.01 psig for 100 psig change in supply

Sensitivity

0.05" Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and Housing.....Aluminum
Diaphragm.....Nitrile or Fluorocarbon
Trim.....Zinc Plated Steel, Stainless Steel

Catalog Number

11 1

Pressure Ranges:

0-0.5 psi.....
0-2 psi.....
0-4 psi.....
0-6 psi.....
0-12 psi.....

1
2
3
4
5

Inlet/Outlet Port Size:

1/4".....
3/8".....
1/2".....

2
3
4

Port Thread:

NPTF
BSPT
BSPP

N
U
H

Elastomer

Nitrile
Fluorocarbon

N
J

Actuator

Knob
Screw Adjust
Tamper Proof

K
S
T

Relief

Low Bleed
Non Relieving
Relieving, Normal Bleed

B
N
R

Vent

Straight
Tapped (1/4" NPT, BSPT)

S
E

Mounting

Bonnet (2 X 1/4-20 UNC)
Panel (1/2-20 UNF)

B
P



Features

- Sensitivity of 0.05° WC for Precision Control in low pressure applications.
- Large Relief Valve provides high exhaust flows.
- Soft Valve seat minimizes air consumption.
- An Aspirator Tube compensates for downstream pressure drop under flow conditions.
- Canadian Registration Number (CRN) certification for all territories and provinces.

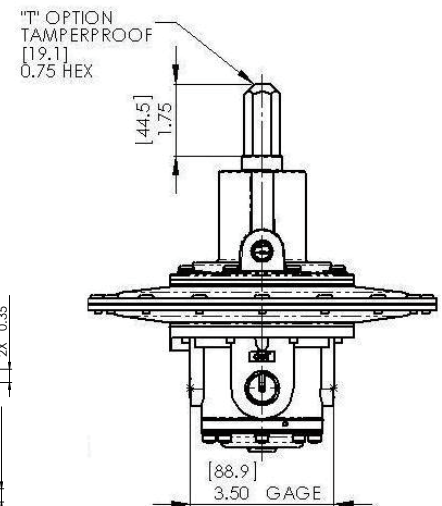
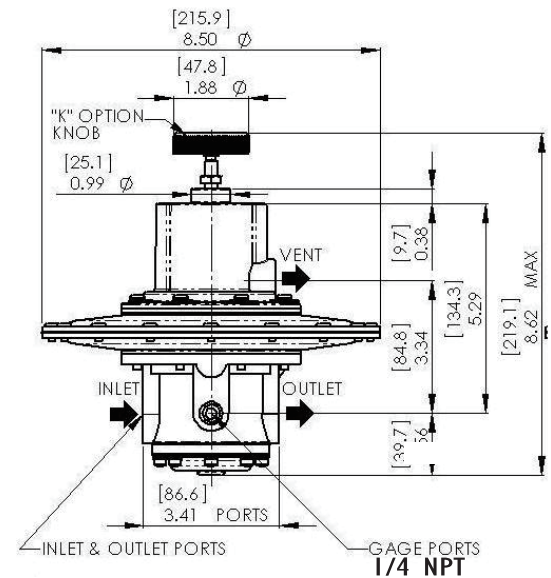
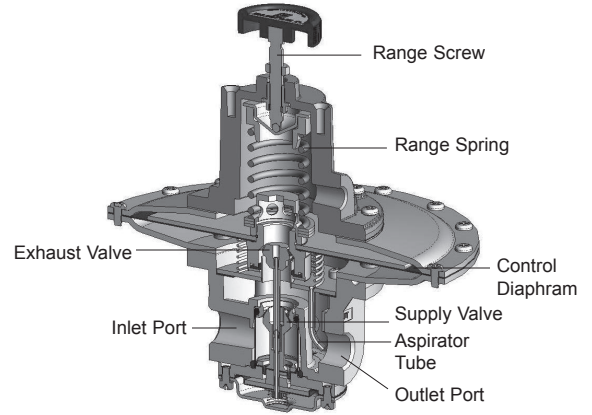
The Model 4100A Pneumatic Precision Regulator is a no bleed design regulator that precisely controls a set pressure.

Operating Principles

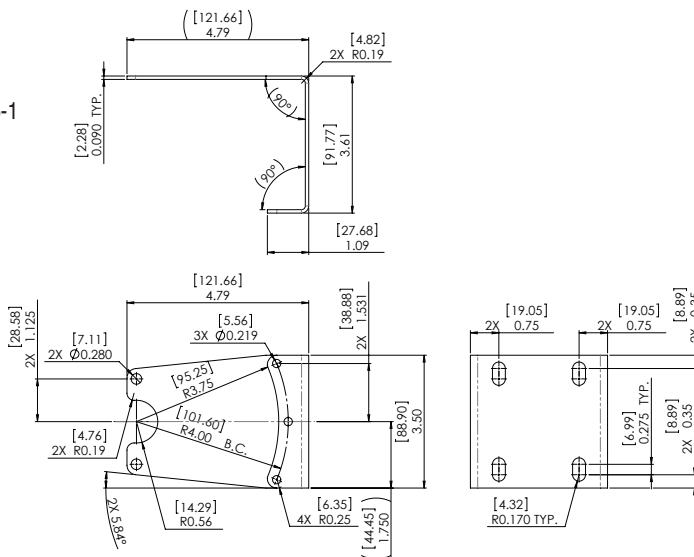
When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the force of the Range Spring that acts on the top of the Control Diaphragm balances with the force of output pressure that acts on the bottom of the Control Diaphragm and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve, and output pressure exhausts through the Vent on the side of the unit until it reaches the setpoint.



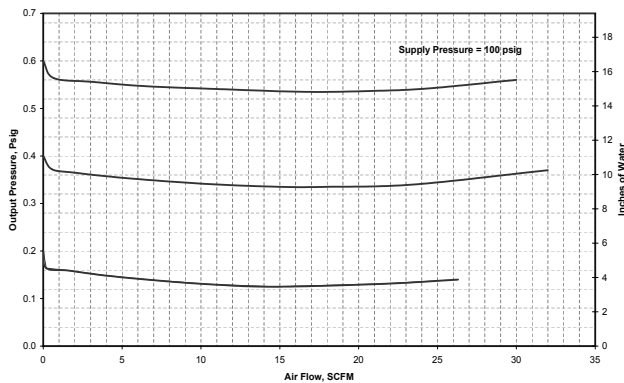
Mounting Bracket
Part Number: 21635-1



Technical Information

Catalog Information

Flow Characteristics
Fairchild Model 4114A



Specifications

Supply Pressure (Psig)

20 psi to 150 psi max.

Output Ranges

0-0.7 psi [0-0.048 BAR]; up to 0-5.0 psi [0-0.35 BAR]

Consumption

None Detected

Sensitivity

Low as 0.05" Water Column

Supply Pressure Effect

None Detected

Ambient Temperature

-40°F to +200°F, (-40°C to +93°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere;
Groups IIA and IIB and Zones 21 and 22 for dust
atmospheres

Materials of Construction

Body and Housing Aluminum
Trim Zinc Plated Steel, Brass
Diaphragms and seals Nitrile on Dacron

Mounting Bracket Kit21365-1 (Sold Separately)

Catalog Number

41 A

Pressure Range

psig	[BAR]	(kPa)
0-0.7	[0-0.048]	(0-4.8)
0-1.4	[0-0.096]	(0-9.7)
0-3	[0-0.21]	(0-21)
0-5	[0-0.35]	(0-35)

1
2
3
4

Port Size

3/8" NPT.	3
1/2" NPT.	4
3/4" NPT.	6

Port Thread

NPT.	N
BSPT.	U
BSPP ¹	H

Elastomer

Nitrile.	N
Fluorocarbon.	J

Actuator

Knob.	K
Tamper Proof.	T

Vent

Straight.	S
Threaded.	E

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Installation

For installations instructions, refer to the *Fairchild Model 4000A Pneumatic Precision Regulator Instruction, Operation and Maintenance Instructions, IS-1004100*.



Features

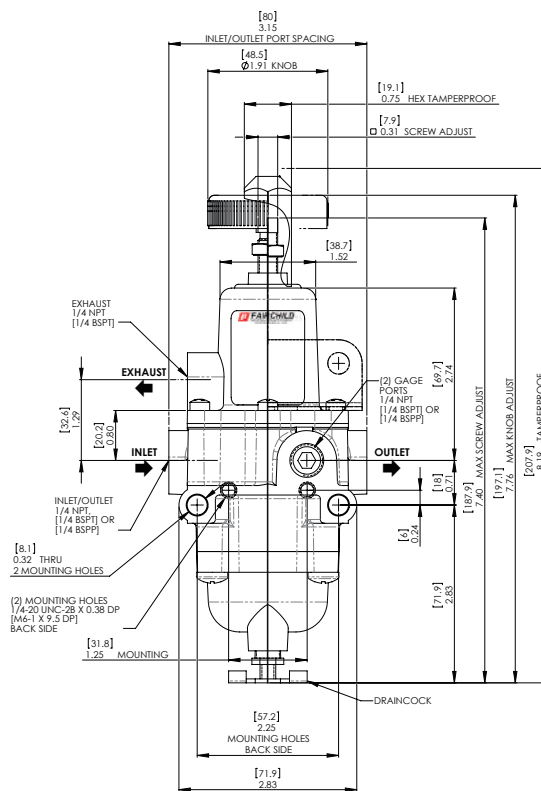
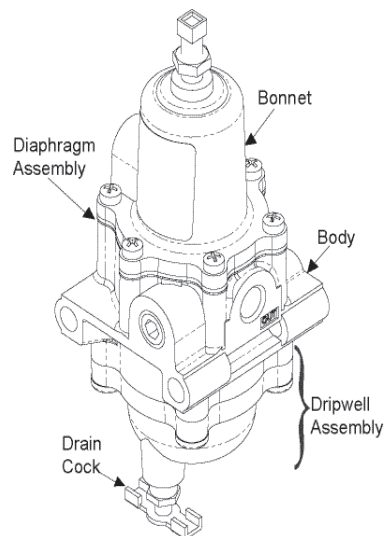
- The no-brass construction is well suited to harsh environments.
- Epoxy coated finish for superior corrosion resistance
- Non-bleed design to reduce consumption
- Integral Relief Valve
- A Gauge Port provides convenient pressure gauge mounting.
- The standard 5-micron filter minimizes internal contamination.
- The Filter Dripwell contains a Drain Plug to easily drain trapped liquids.
- Standard Tapped Exhaust
- Soft Relief Seat minimizes air loss
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

When you turn the Adjustment Screw to a specific setpoint, the Spring exerts a downward force against the top of the Diaphragm Assembly. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the passage to the Control Chamber where it creates an upward force on the bottom of the Diaphragm Assembly.

When the setpoint is reached, the force of the Spring that acts on the top of the Diaphragm Assembly balances with the force of output pressure that acts on the bottom of the Diaphragm Assembly and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Output pressure flows through the Exhaust Valve and out of the Exhaust Vent on the side of the unit until it reaches the setpoint.

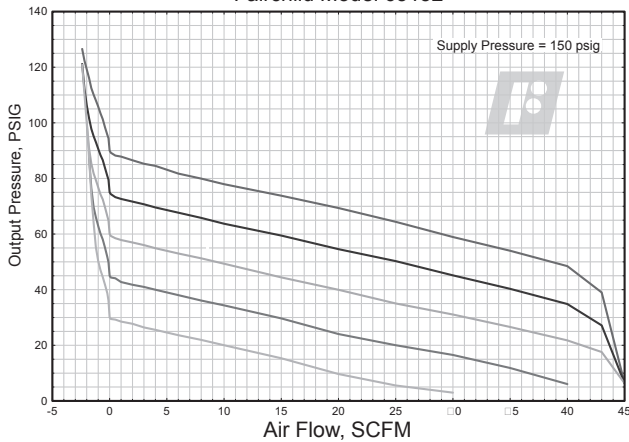


ALL OPTIONS EXCEPT P & E

Note: Pipe plug is included

Technical Information

Flow Characteristics
Fairchild Model 63152



Specifications

Supply Pressure

300 psig, [20 BAR], (2000 kPa) Maximum

Flow Capacity (SCFM)

25 (42.5 m³/HR) @ 100 psig, [7 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

0.8 (1.36 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint. (0.8 scfm for 120 # unit)

Consumption

Undetectable

Supply Pressure Effect

Less than 1.25 psig, [.09 BAR], (9 kPa) change for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure (1.90 psig for 120 psig Range)

Sensitivity

1" (2.50 cm) Water Column

Temperature Range

-40° F to + 180° F, (-40° C to + 82° C)

-60° F to + 180° F, (-51° C to + 82° C); for L Option

Materials of Construction

Body and Housing Epoxy Coated Aluminum

Trim Stainless Steel, Nickel Plated Steel,

Zinc Plated Steel

Elastomers Nitrile

Catalog Information

Catalog Number

	6	3	2		2					
	L									

Low Temp. Option

Pressure Range

psig	[BAR]	(kPa)
0.5-30	[0.03-2]	(3-200)
1-60	[0.07-4]	(7-400)
2-120	[0.14-8]	(14-800)

3
4
5

Port Size

1/4" 2

Port Thread

NPT N
BSPP H
BSPT U

Actuator

Knob K
Screw S
Tamper Proof T

Options

Stainless Steel Trim/Drain S
Screen in Exhaust Port M
Quick Bleed Valve C
2" Pressure Gauge Option (NPT Only) G

Installation Instructions

For installations instructions, refer to the *Fairchild Model 63 Pneumatic Filter Regulator Instruction, Operation and Maintenance Instructions, IS-10000063*.

Models

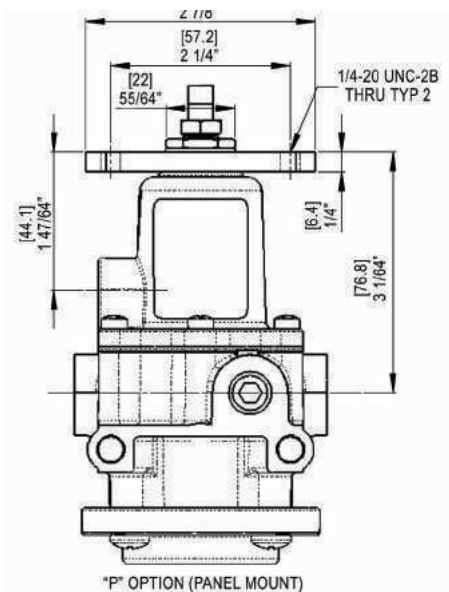
64
65

Model 64

Model 65

Features

- The Models 64 and 65 Service Regulators are precision units used in instrumentation and general purpose applications.
- A Venturi compensates downstream pressure drop under flow conditions.
- A large Control Diaphragm area provides increased sensitivity.
- A full Flow Gage Port provides convenient pressure gage mounting.
- The Model 65 Standard 5-Micron Filter prevents particles from entering the output airstream.
- The Model 65 Filter Dripwell contains a Petcock Valve to easily drain trapped liquids.
- Canadian Registration Number (CRN) certification for all territories and provinces.



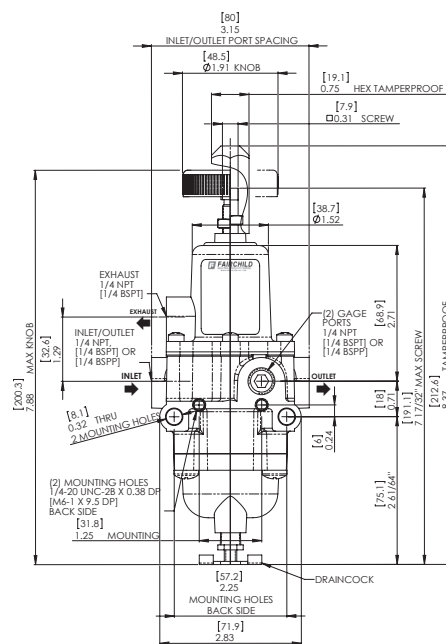
Model 64

Operating Principles

When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the Venturi to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the force of the Range Spring that acts on the top of the Control Diaphragm balances with the force of output pressure that acts on the bottom of the Control Diaphragm and closes the Supply Valve.

When the output pressure increases above the set point, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Output pressure flows through the Exhaust Valve and out of the Vent on the side of the unit until it reaches the setpoint. For more information, see cross sectional diagram.



Model 65

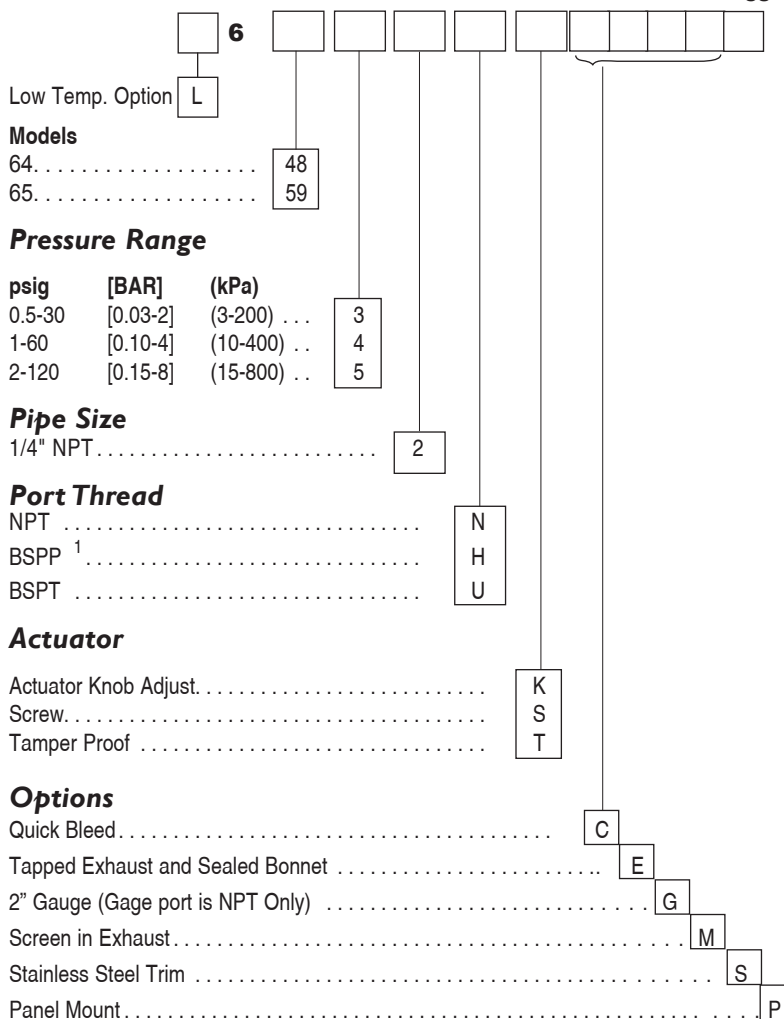
Catalog Information

Supply Pressure = 150 psig

Output Pressure, PSIG

Air Flow, SCFM

Legend: 1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 1"



For installation instructions, refer to the *Fairchild Model 64, 65 Pneumatic Service Regulator Installation, Operation and Maintenance Instructions*, IS-10000064, IS-10000065.



The Model 66 Stainless Steel Regulator is designed for corrosive environments and extreme temperatures.

Features

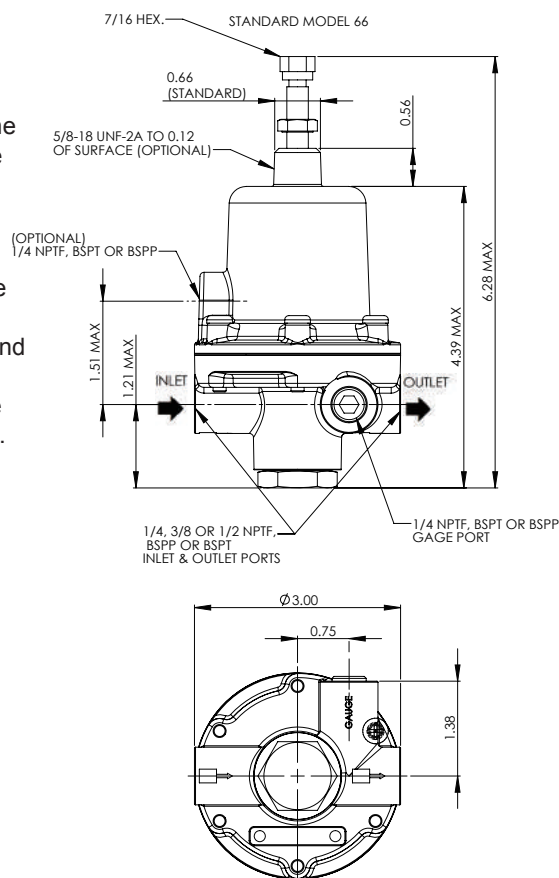
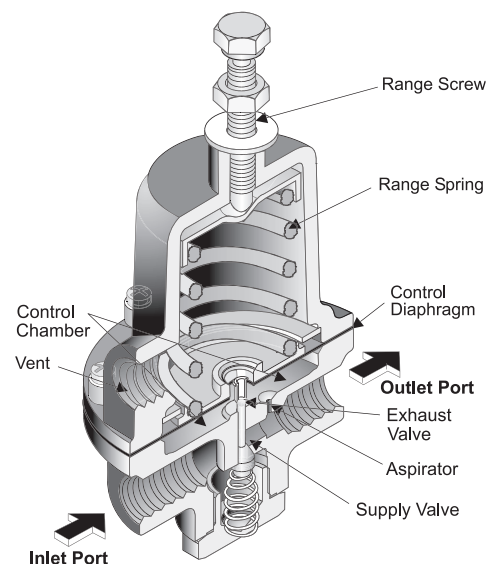
- Large Control Diaphragm area for increased sensitivity.
- Aspirator design compensates downstream pressure droop under flow conditions.
- Viton Elastomers are compatible with corrosive materials and environments.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Line or Panel Mounting provides flexibility for installation
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force against the top of the Control Diaphragm. This downward force opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the force of the Range Spring that acts on the top of the Control Diaphragm balances with the force of output pressure that acts on the bottom of the Control Diaphragm and closes the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Output pressure exhausts through the Vent on the side of the unit until it reaches the setpoint.



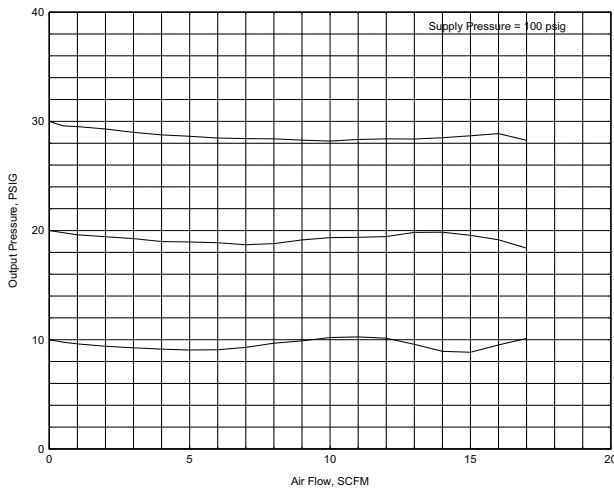
Detail A

NOTE: Mounting Holes used for Non-Relieving Option with Aluminum Bonnet Only

Non-Relieving (optional)

Technical Information

Flow Characteristics
Fairchild Model 66232



Specifications

Supply Pressure

500 psig, [35 BAR], (3500 kPa) Maximum

Flow Capacity

17 SCFM (28.9 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

1 SCFM (1.7 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 25 psig, [1.7 BAR], (170 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-20°F to +300°F, (-28°C to 149°C)

Aluminum Bonnet Option

-20°F to +200°F, (-28°C to 93°C)

Materials of Construction

Body and Housing Stainless Steel
Diaphragms Viton (Fluorocarbon) with
..... Teflon on control side
Trim Stainless Steel and Teflon

Catalog Information

Catalog Number

6 6 2

Pressure Range

psig	[BAR]	(kPa)
0-10	[0-0.70]	(0-70)
0.5-30	[0.03-2]	(3-200)
1-60	[0.10-4]	(10-400)
2-100	[0.15-7]	(15-700)
2-150	[0.15-10]	(15-1000)

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Port Thread

NPTF	N
BSPT (Tapered)	U
BSPP (Parallel)	H

Elastomers

Fluorocarbon J

Actuator

Knob Adjust	K
Screw	S

Relief

Relieving	R
Non-Relieving	N
Non-Relieving - Aluminum Bonnet	A

Vent

Straight	S
Tapped Exhaust	E

Mounting

None	N
Panel Mounting	P

Installation

For installations instructions, see the *Fairchild Model 66 Stainless Steel Regulator Instruction, Operation and Maintenance Instructions, IS-10000066*.



The Model 11BP Pneumatic Precision Regulator is a regulator that precisely controls a set pressure.

Features

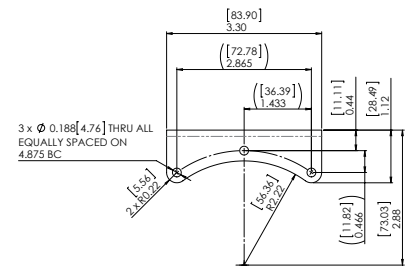
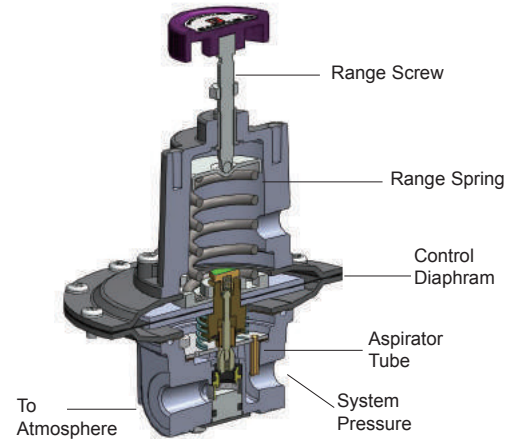
- Sensitivity of 0.05" WC for Precision
Control in low pressure applications.
- An Aspirator Tube compensates
upstream pressure build up under flow
conditions.

Operating Principles

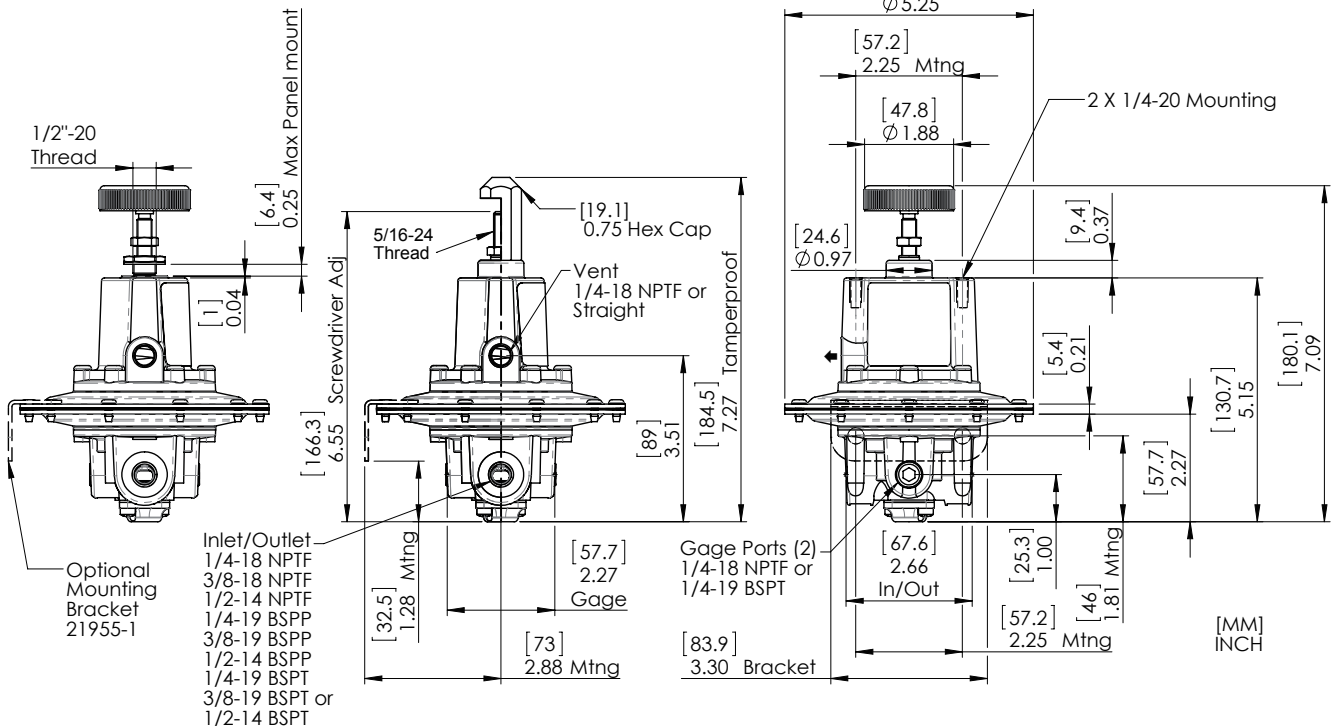
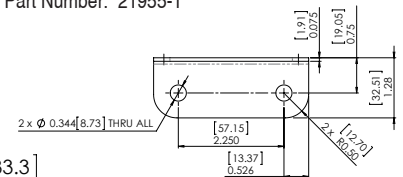
The Model 11BP Regulator uses the force balance principle to open the Relief Valve and vent system pressure when the set point is exceeded.

Upstream pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. When you adjust the range screw for a specific set point, the Range Spring compresses and exerts a force on the top of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases until it reaches the set point. When system pressure increases beyond the set point, the diaphragm moves upward, lifting the Relief Valve from its seat and vents the upstream air.

If upstream pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



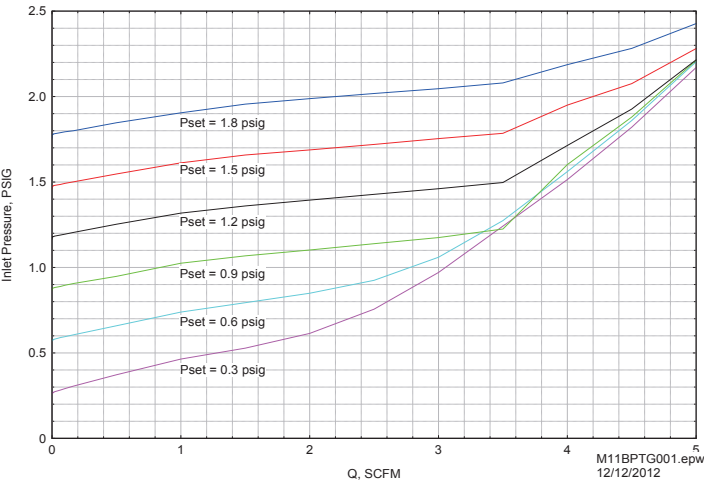
Mounting Bracket
Part Number: 21955-1



Technical Information

Catalog Information

Flow Characteristics,
M11BP 0-2 PSIG Range



Specifications

Flow Capacity

3 SCFM (5.1 m³/HR) @ 1.0 psig, [0.07 BAR], (7.0 kPa) system pressure

Maximum System Pressure

60 psig, [4 BAR], (400 kPa)

Sensitivity

0.05" Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and Housing.....Aluminum
Diaphragm.....Nitrile or Fluorocarbon
Trim.....Zinc Plated Steel, Stainless Steel

Catalog Number 11BP

1							
---	--	--	--	--	--	--	--

Pressure Ranges:

0-0.5 psi.....	1
0-2 psi.....	2
0-4 psi.....	3
0-6 psi.....	4
0-12 psi.....	5

Inlet/Outlet Port Size:

1/4".....	2
3/8".....	3
1/2".....	4

Port Thread:

NPTF	N
BSPT	U
BSPP	H

Elastomer

Nitrile	N
Fluorocarbon	J

Actuator

Knob	K
Screw Adjust	S
Tamper Proof	T

Vent

Straight	B
Tapped (1/4" NPT, BSPT)	P

Mounting

Bonnet (2 X 1/4-20 UNC)	B
Panel (1/2-20 UNF)	P



Features

The Model 10BP is a high capacity regulator that relieves excess pressure in a pneumatic system.

The Model 10BP provides greater accuracy than relief valves over a narrow pressure range. The Model 10BP is an excellent choice for a wide range of precision applications.

The Model 10BP has the following features:

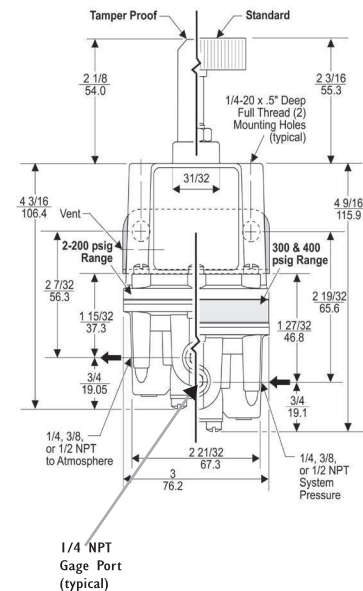
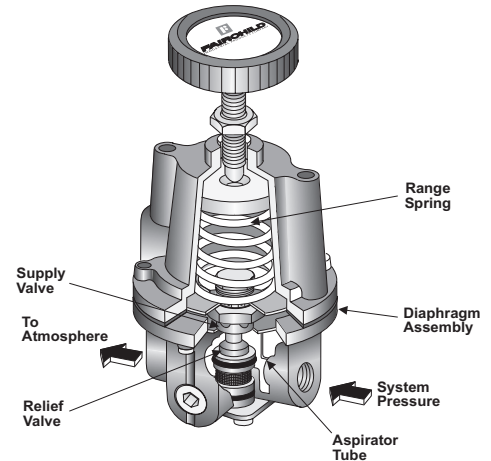
- Control sensitivity of 1/8" water column allows use in precision applications.
- A separate Control Chamber and Aspirator Tube isolate the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 10BP without removing it from the line.
- Mounting Bracket is available.
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

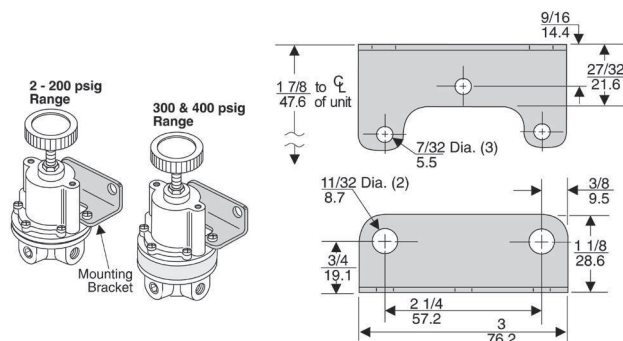
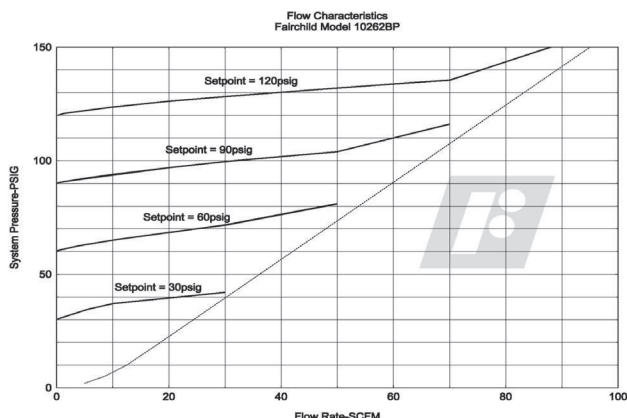
The Model 10BP Regulator uses the force balance principle to open the Relief Valve and vent system pressure when the set point is exceeded.

Upstream pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. When you adjust the range screw for a specific set point, the Range Spring compresses and exerts a force on the top of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases until it reaches the set point. When system pressure increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the upstream air.

If upstream pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Technical Information



Model 10BP Regulator Kits & Accessories

Mounting Bracket Kit09921 (Sold separately).....

Specifications

Set Point Range	System Pressure (Maximum)
2-200 psig [0.15-14 BAR] (15-1400 kPa)	300 psig [21.0 BAR] (2100 kPa)

300-400 psig [21-28 BAR] (2100-2800 kPa)	500 psig [35.0 BAR] (3500 kPa)
--	--------------------------------------

Flow Capacity (SCFM)

40 (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) system pressure

Sensitivity

Less than 1/8" (.32 cm) Water Column

Ambient Temperature

-40° F to +200° F, (-40° C to +93° C)

Materials of Construction

Body and Housing.....Aluminum
Trim Zinc Plated Steel, Brass
Nozzle.....Nitrile on Dacron

Catalog Information

Catalog Number

1 0 2 BP

Pressure Range

psig	[BAR]	(kPa)
0-2	[0-0.15]	(0-15)
0-10	[0-0.7]	(0-70)
0-20	[0-1.5]	(0-150)
.5-30	[0.03-2.0]	(3-200)
1-60	[0.1-4.0]	(10-400)
2-150	[0.15-10.0]	(15-1000)
3-200	[0.2-14.0]	(20-1400)
5-300	[0.35-21.0]	(35-2100)
5-400	[0.35-28.0]	(35-2800)

1
2
0
3
4
6
7
8
9

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Silicone Elastomers	A
BSPP (Parallel) ¹	H
Fluorocarbon (Viton) Elastomers	J
Screwdriver Adjust.	S
Tamper Proof	T
BSPT (Tapered)	U
No Yellow Metals ²	Y

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

² Must Include the J Option.

Installation

For installation instructions, refer to the *Fairchild Model 10BP Pneumatic Precision Back Pressure Regulator Installation, Operation and Maintenance Instructions*, IS-100010BP.

Model 30BP

Back Pressure



Features

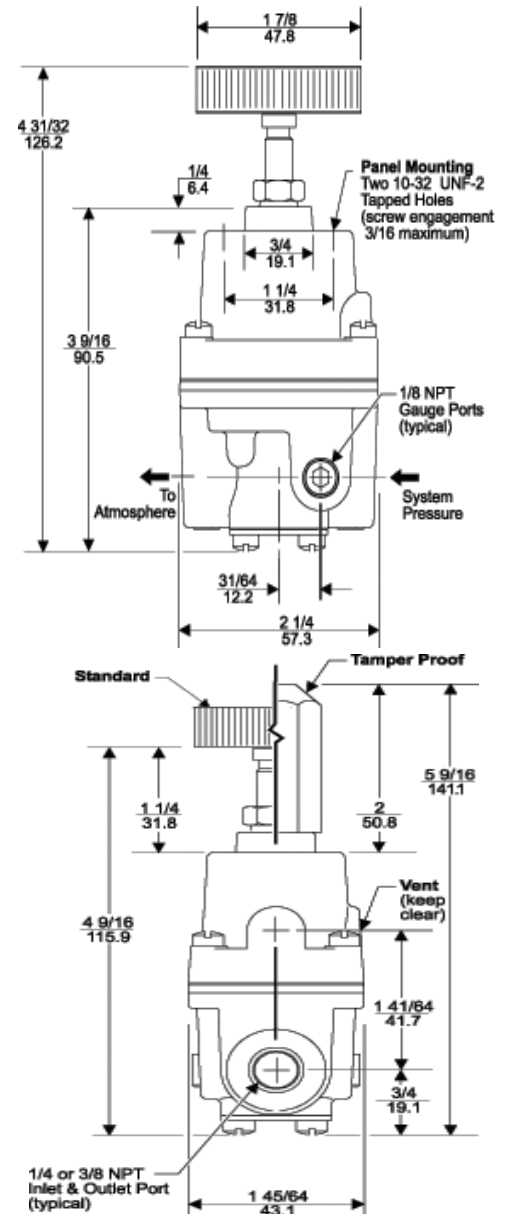
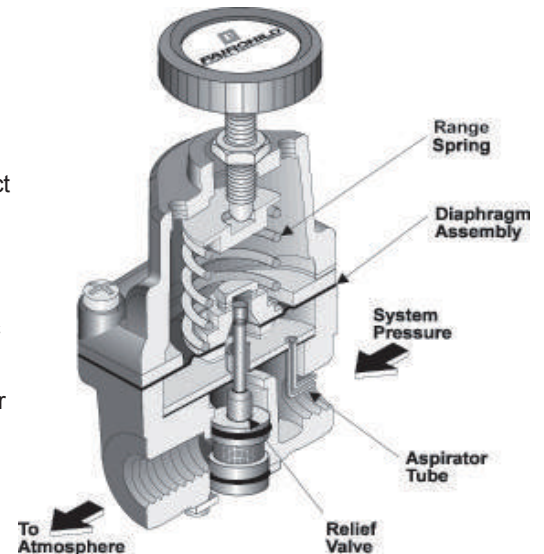
- The Model 30BP is a high capacity back pressure regulator that relieves excess system pressure to maintain a setpoint.
- Combination of high capacity and compact size make the Model 30BP an excellent choice for a wide range of precision applications including: Precise Control of Paper Machinery Felt Guides, Supply of a Precise Repeatable Signal to a Pneumatic Clutch, or Control of Cylinder Pressure.
- The Model 30BP is sensitive to 1/4" Water Column variation which permits use in precision processes.
- Flow of up to 40 SCFM allows use in applications with high flow requirements.
- A Separate Control Chamber and Aspirator Tube isolates the diaphragm from the main flow eliminating hunting and buzzing.

Operating Principles

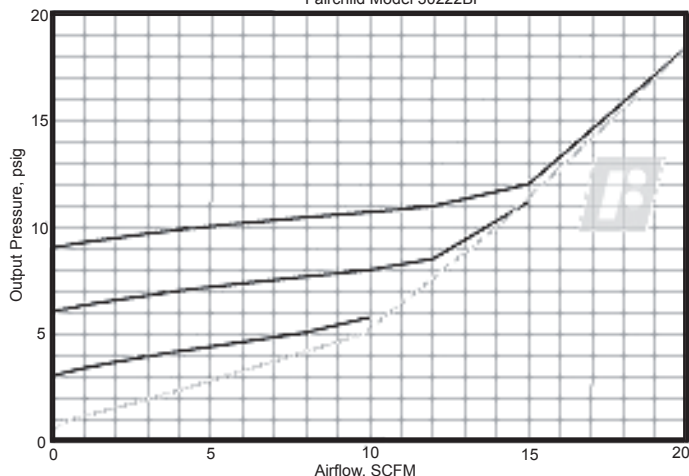
The Model 30BP Regulator uses the force balance principle to open the Relief Valve and vent system pressure when the set point is exceeded.

Upstream pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. When you adjust the range screw for a specific set point, the Range Spring compresses and exerts a force on the top of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases until it reaches the set point. When system pressure increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the upstream air.

If upstream pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Flow Characteristics
Fairchild Model 30222BP



Specifications

Set Point Range

2-100 psig, [0.15-7.0 BAR], (15-700 kPa)

System Pressure (Maximum)

150 psig, [10.0 BAR], (1000 kPa)

Flow Capacity (SCFM)

40 (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)

Sensitivity

1/4" (.63 cm) Water Column

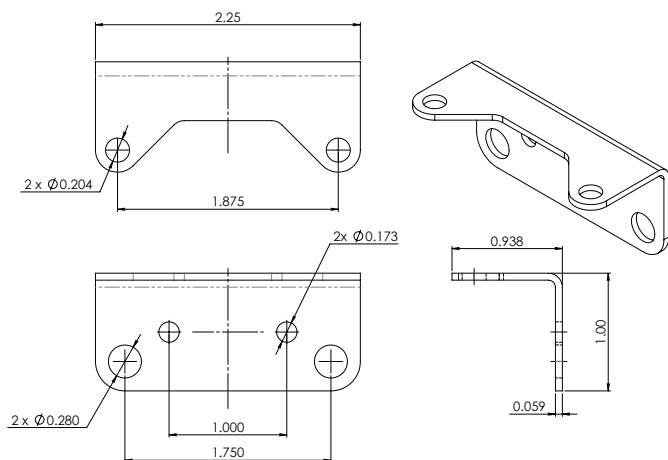
Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and Housing Aluminum
Diaphragms Nitrile on Dacron
Trim Brass

Model 30 Mounting Bracket P/N 21667-1



Catalog Information

Catalog Number

3 0 2

BP

Pressure Range

psig	[BAR]	(kPa)
0-2	[0-0.15]	(0-15)
0-10	[0-0.7]	(0-70)
.5-30	[0.03-2]	(3-200)
1-60	[0.1-4]	(10-400)
2-100	[0.15-7]	(15-700)

1
2
3
4
5

Pipe Size

1/4" NPT
3/8" NPT

2
3

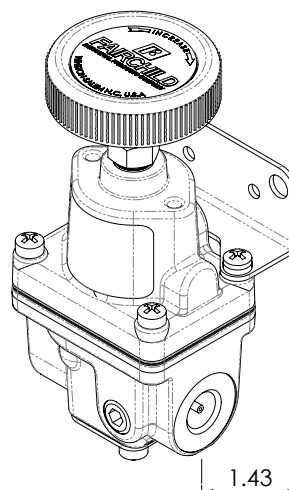
Options

Silicone Elastomers	A
Fluorocarbon (Viton) Elastomers	J
BSPP (Parallel) ²	H
Mounting Bracket	M
Screwdriver Adjustment	S
Tamper Proof	T
BSPT (Tapered)	U

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Installation

For installation instructions, refer to the *Fairchild Model 30BP Midget Precision Back Pressure Regulator Installation, Operation and Maintenance Manual*, IS-100030BP.



Model
66BP

The Model 66BP Stainless Steel Regulator is designed for corrosive environments and high temperatures.

Features

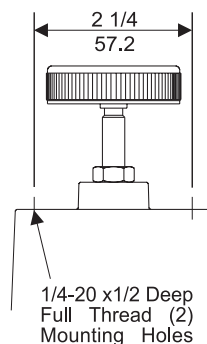
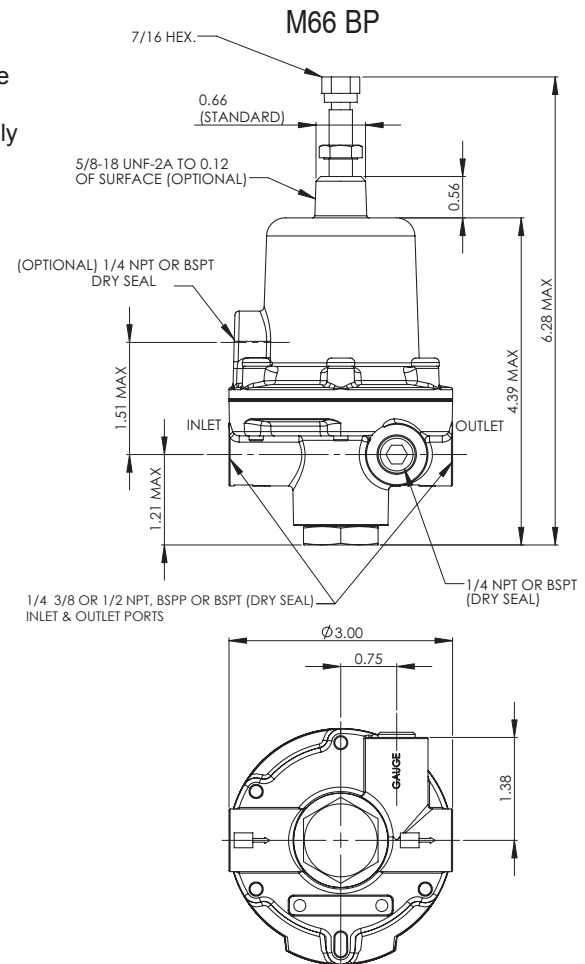
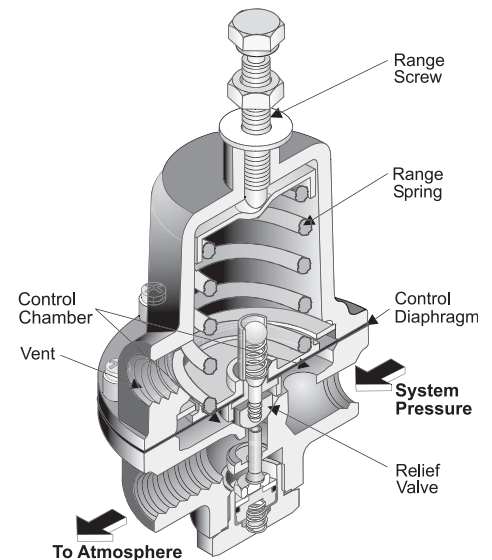
- Control sensitivity to 1" water column allows use in precision applications.
- Large Control Diaphragm area for increased sensitivity.
- Fluorocarbon Elastomers are compatible with corrosive materials and environments.
- Valve Damper eliminates hunting and buzzing.
- Line or Panel Mounting provides flexibility for installation.
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

The Model 66BP Regulator uses the force balance principle to open the Relief Valve and vent system pressure when the set point is exceeded.

Upstream pressure is transmitted through the Aspirator Port to the bottom of the Diaphragm Assembly. When you adjust the range screw for a specific set point, the Range Spring compresses and exerts a force on the top of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases until it reaches the set point. When system pressure increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the upstream air.

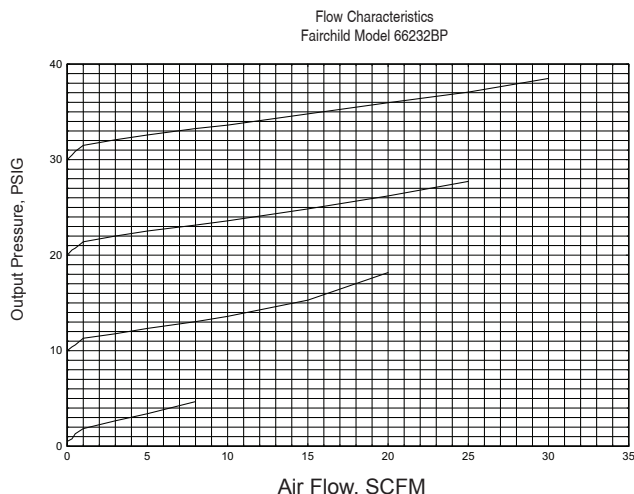
If upstream pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Detail A

NOTE: Mounting Holes used for with Aluminum Bonnet Option Only

Technical Information



Specifications

System Pressure

150 psig, [10 BAR], (1000 kPa) Maximum

Flow Capacity

22 SCFM (37.4 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) system pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-20°F to +300°F, (-28°C to 149°C)

Aluminum Bonnet Option

-20°F to +200°F, (-28°C to 93°C)

Materials of Construction

Body and Housing 316 Stainless Steel

Diaphragms Fluorocarbon on Nomex

..... with Teflon Shield

Trim 316 Stainless Steel and Teflon

Catalog Information

Catalog Number

6 6 2

B P

Pressure Range

psig [BAR] (kPa)

0-10 [0-0.70] (0-70)

0.5-30 [0.03-2] (3-200)

1-60 [0.10-4] (10-400)

2-100 [0.15-7] (15-700)

2-150 [0.15-10] (15-1000)

Inlet/Outlet Port Pipe Size

1/4"

3/8"

1/2"

Port Thread

NPTF

BSPT (Tapered)

BSPP (Parallel)

Elastomers

Fluorocarbon.....

Actuator

Knob Adjust

Screw

Bonnet

Stainless Steel

Aluminum

Options

Tapped Exhaust

Mounting

None.....

Panel Mounting

Installation

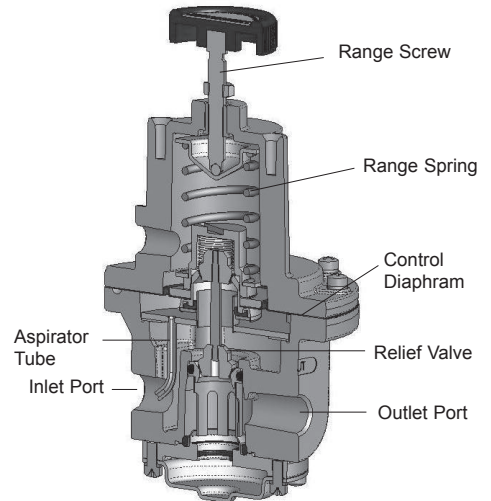
For installations instructions, refer to the *Fairchild Model 66 Stainless Steel Back Pressure Regulator Instruction, Operation and Maintenance Instructions, IS-100066BP*.

Model
4000ABP

The Model 4000ABP Pneumatic Precision Back Pressure Regulator is a no bleed design regulator that precisely controls system back pressure.

Features

- Control sensitivity of 1/2" water column allows use in precision applications.
- Large Relief Valve provides high exhaust flows.
- An Aspirator Tube compensates upstream pressure build up under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 4000ABP without removing it from the line.
- Canadian Registration Number (CRN) certification for all territories and provinces.

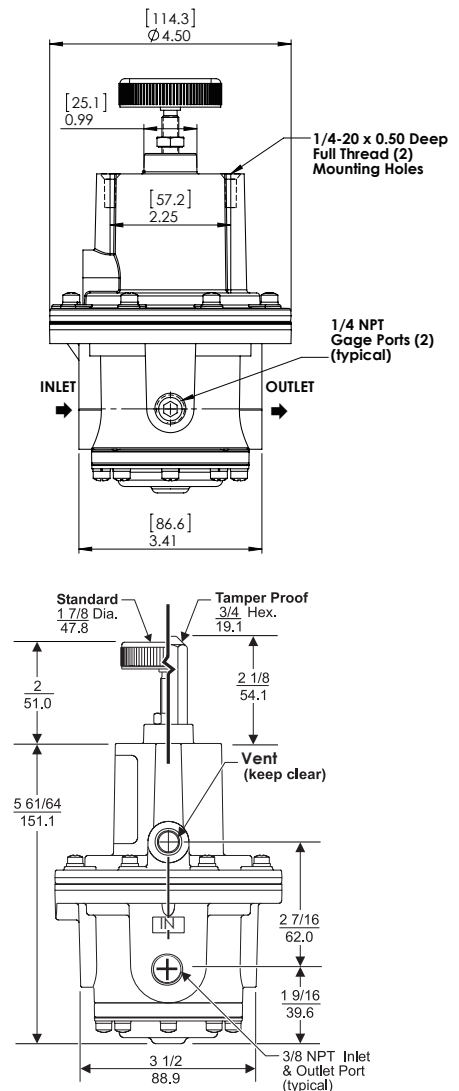


Operating Principles

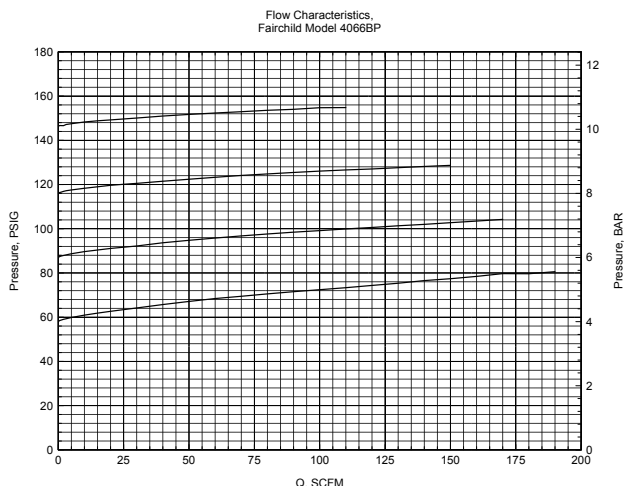
The Model 4000ABP Regulator uses the force balance principle to open the Relief Valve and vent system pressure when the set point is exceeded.

Upstream pressure is transmitted through the Aspirator Tube to the bottom of the Diaphragm Assembly. When you adjust the range screw for a specific set point, the Range Spring compresses and exerts a force on the top of the Diaphragm Assembly. As long as the pressure acting on the bottom of the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases until it reaches the set point. When system pressure increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the upstream air.

If upstream pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Technical Information



Specifications

Maximum Inlet Pressure (Psig)

250 [17 BAR], (1700 kPa)

Flow Capacity

150 (255m³/Hr) at 90 Psig [6 BAR], (600 kPa) setpoint.

Sensitivity

1/2" (1.27 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to +93°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere;
Groups IIA and IIB and Zones 21 and 22 for dust
atmospheres

Materials of Construction

Body and Housing Aluminum
Diaphragms and seals. Nitrile
Trim Zinc Plated Steel, Brass

Catalog Information

Catalog Number

40 ABP

Pressure Range

psig	[BAR]	(kPa)	
0.5-10	[0.03-0.7]	(3.0-70)	2
0.5-30	[0.03-2]	(3.0-200) . . .	3
1-60	[0.1-4]	(10-400)	4
2-150	[0.15-10]	(15-1000) . . .	6

Port Size

3/8" NPT	3
1/2" NPT	4
3/4" NPT	6

Port Thread

NPT	N
BSPP ¹	H
BSPT	U

Elastomer

Nitrile	N
Fluorocarbon ²	J

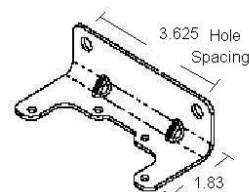
Actuator

Knob	K
Tamperproof	T

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

² Viton Available on Ranges through 2-150 psig Only.

Installation

For installations instructions, refer to the *Fairchild Model 4000A Pneumatic Precision Regulator Instruction, Operation and Maintenance Instructions, IS-1004000ABP*.


20555-1

Model 4000ABP Mounting Bracket Kit

P/N 20555-1 zinc plated (sold separately)



Features

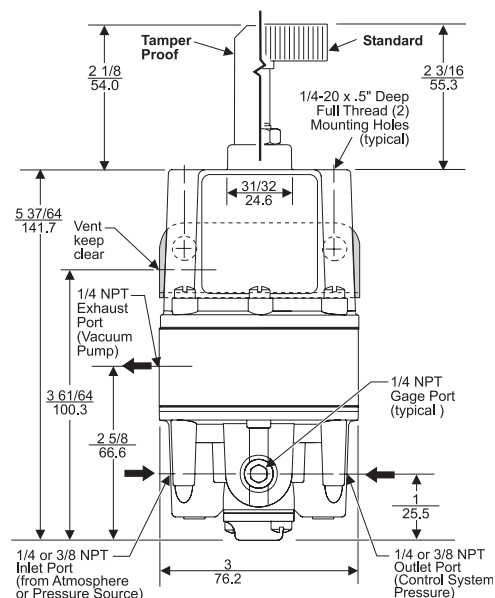
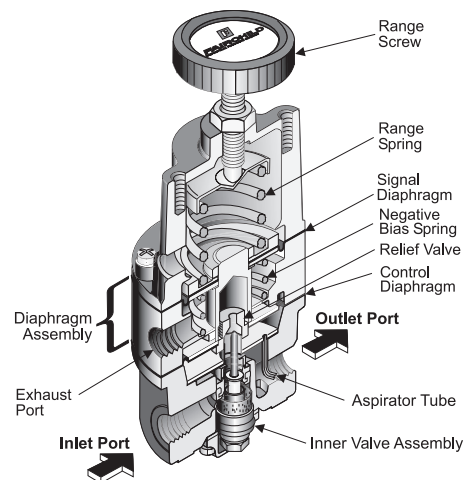
- The Model 16 Vacuum Regulator is designed for systems that require system pressure control above and below atmospheric pressure.
- Control sensitivity of 1/2" water column allows use in precision applications.
- A balanced Supply Valve minimizes the effects of supply pressure variation.
- An Aspirator Tube compensates downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 16 without removing it from the line.
- Mounting Bracket is available.
- Canadian Registration Number (CRN) Certification for all territories and provinces

Operating Principles

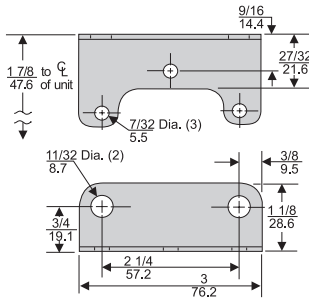
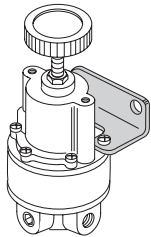
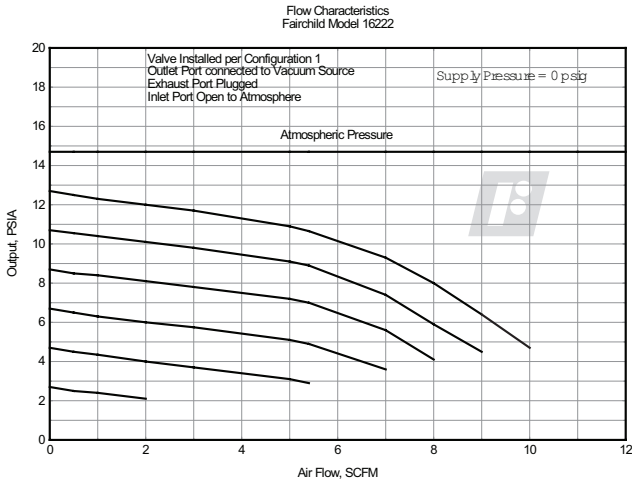
When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force on the top of the Signal Diaphragm. The Negative Bias Spring creates an upward force on the bottom of the Signal Diaphragm. The upward net force opens the Relief Valve (vacuum supply) to let Vacuum flow from the Outlet Port to the Exhaust Port. As the setpoint is reached, the decrease in pressure lets the Diaphragm Assembly move downward to close the Relief Valve (vacuum supply).

When the Vacuum increases above the setpoint, the Diaphragm Assembly moves downward to open the Supply Valve that adds positive pressure to the system to maintain Output pressure. For more information, see cross sectional diagram.

Outlet pressure is maintained as a result of balance between forces acting on the top and bottom of the Diaphragm Assembly.



Technical Information



Model 16 Regulator Kits & Accessories

Mounting Bracket Kit 09921 (sold separately)

Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Positive Flow Capacity (SCFM)

40 (65.2 m³/HR) @ 100 psig, [7.0 BAR] supply,
(700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Vacuum Flow Capacity (SCFM)

2.5 (4 m³/HR) @ 29" Hg VAC with pump connected to
exhaust port

40 (65.2 m³/HR) @ 100 psig supply connected to inlet port

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 100 psig,
[7.0 BAR]. (700 kPa) change in supply pressure

Sensitivity

1/2" (1.27 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

Body and Housing Aluminum
Trim Stainless Steel, Brass and Zinc Plated Steel
Diaphragms Nitrile on Dacron

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere;
Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Catalog Information

Catalog Number

1 6

Pressure Range

psig	[BAR]	(kPa)
Vacuum - 2	[Vacuum -0.15]	(Vacuum - 15)
Vacuum - 10	[Vacuum -0.7]	(Vacuum - 70)
Vacuum - 30	[Vacuum -2.0]	(Vacuum - 200)
Vacuum - 100	[Vacuum -7.0]	(Vacuum - 700)
Vacuum - 150	[Vacuum - 10]	(Vacuum - 1000)

21
22
23
25
26

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Silicone Elastomers ¹	A
BSPP (Parallel) ²	H
Tamper Proof	T
Fluorocarbon (Viton) Elastomers.	J
Increased Sensitivity	L
BSPT (Tapered)	U
No Yellow Metals ³	Y

¹ Maximum Supply Pressure - 75 psig, [5.0 BAR], (500 kPa)

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

³ Must Include the J Option.

Installation

For installation instructions, refer to the *Fairchild Model 16 Vacuum Regulator Installation, Operation and Maintenance Instructions*, IS-10000016.



Features

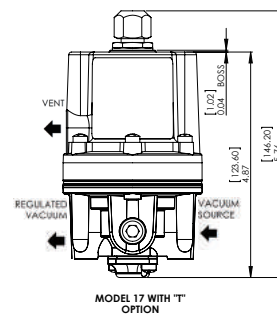
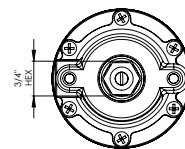
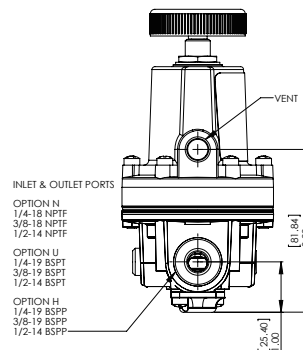
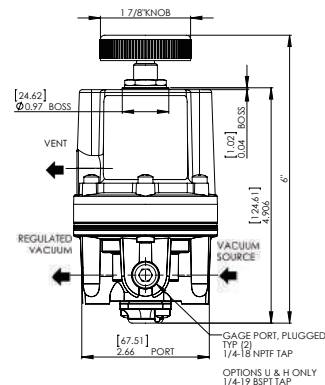
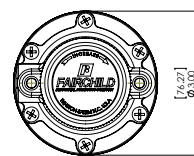
- The Model 17 Vacuum Regulator is designed for systems that require system vacuum control up to full vacuum.
- Control sensitivity of 1/2" water column allows use in precision applications.
- High flow capacity
- A balanced vacuum Valve minimizes the effects of vacuum variation.
- An Aspirator Tube compensates downstream vacuum droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 17 without removing it from the line.
- Mounting Bracket is available.
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

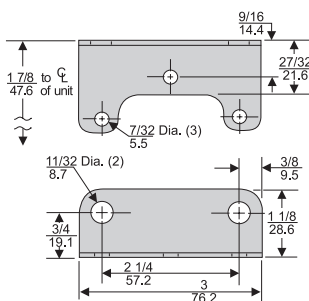
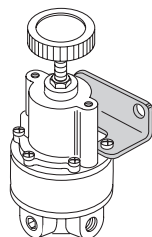
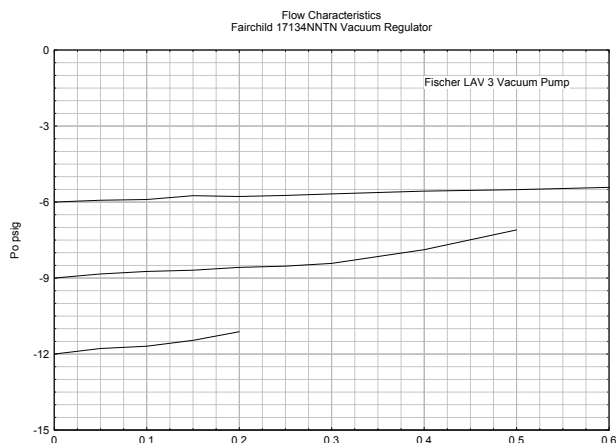
The model 17 is a true vacuum regulator in that a vacuum supply is provided at one port and controlled vacuum is made available at the other. The model 17 uses force balance principals to control the movement of the main valve. Since the vacuum regulator operates below atmospheric pressure, atmospheric pressure is employed to provide the motive force to operate the vacuum regulator.

Referencing the diagram above, turning the control knob clockwise draws the lower spring seat upward compressing the range springs. The upper spring seat, connected to the diaphragm assembly, is spring biased in an upward direction as a result. The upward bias of the diaphragm assembly opens the supply valve and ports the vacuum supply to the outlet. As the vacuum level increases, the diaphragm assembly is drawn downward and closes the supply valve as the setpoint is reached. If the vacuum setpoint is exceeded, the diaphragm assembly continues in a downward direction and unseats the relief valve allowing atmospheric pressure to enter the system and reduces the vacuum level to the setpoint.

MODEL 17
WITH "K" OPTION
KNOB



Technical Information



Model 17 Regulator Kits & Accessories

Mounting Bracket Kit09921 (sold separately)

Specifications

Max Vacuum Capacity

30 in Hg (762 Torr) (102 kPa), up to "Full" Vacuum

Flow Capacity

12 SCFM (20.4 m³/HR)

Relief Capacity

2.0 SCFM (3.4 m³/HR)

Vacuum Supply Effect

Less than 0.1 % of change in supply vacuum

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing Aluminum
Diaphragms Buna N on Dacron (Std. unit only)
Trim Stainless, Zinc Plated Steel

Catalog Information

Catalog Number

171

Vacuum Range

in Hg	[Torr]	(kPa)
0-5	[127]	(17)
0-15	[381]	(51)
0-30	[762]	(102)

1
2
3

Pipe Size

1/4" NPT
3/8" NPT
1/2" NPT

2
3
4

Port Threads

NPT
BSPP
BSPT

N
H
U

Elastomer

Nitrile
Fluorocarbon

N
J

Actuator Type

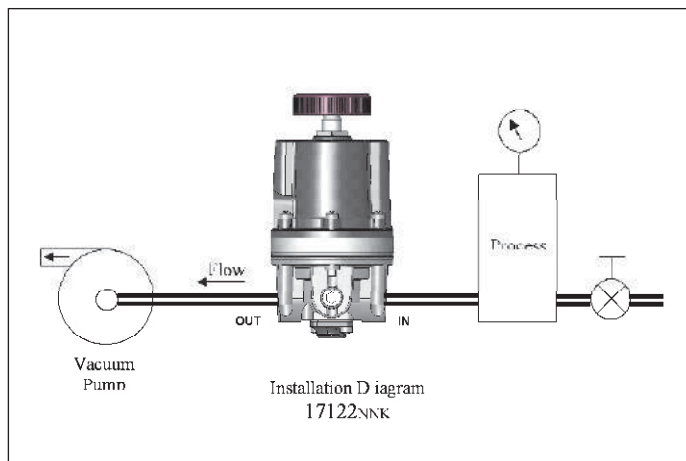
Knob Assembly
Tamperproof

K
T

Relief

Relieving
Non-Relieving

R
N





Features

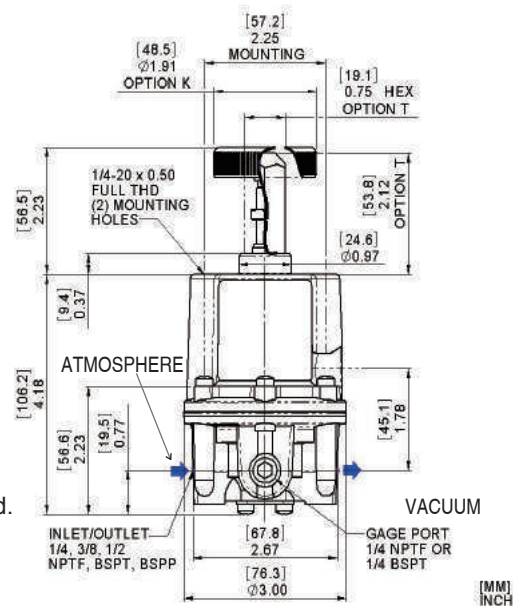
- The Model 18 is a high accuracy vacuum relief regulator, providing superior vacuum control over a narrow pressure range. The model 18 is an excellent choice for a wide range of precision applications.
- The Model 18 has the following features:
 - Control sensitivity of 1/8" water column allows use in precision applications.
 - A separate Control Chamber and Aspirator Tube isolate the diaphragm from the main flow to eliminate hunting and buzzing.
 - Unit construction lets you service the Model 18 without removing it from the line.
 - Mounting Bracket is available.
 - Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

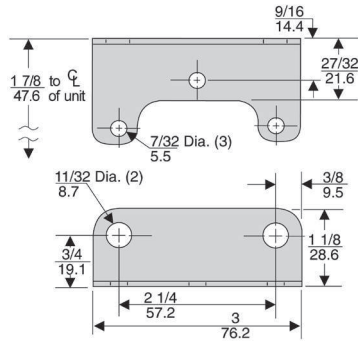
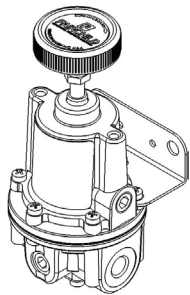
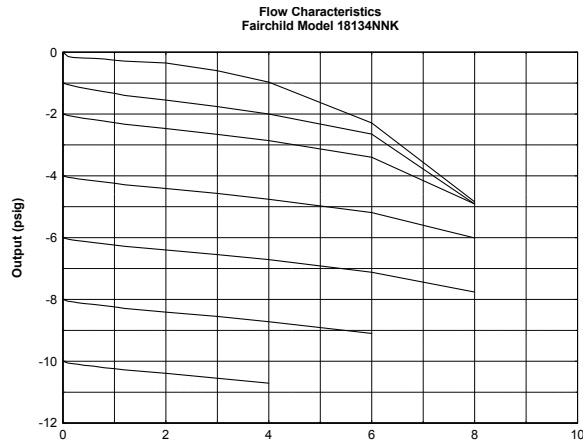
The Model 18 Vacuum Relief Valve uses a force balance principle to open the Relief Valve and allow atmospheric air to lower vacuum levels when the set point is exceeded.

Vacuum is transmitted to the top of the M18 Diaphragm Assembly, exerting an upward force on the diaphragm. When you adjust the range screw for a specific set point, the Positive Bias Spring compresses and exerts a downward force on the top of the Diaphragm Assembly. As long as the vacuum force acting on the Diaphragm Assembly produces a force less than the spring force acting on the top of the Diaphragm Assembly, the Relief Valve remains closed. When vacuum increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and allowing atmospheric air in, lowering vacuum level in the system.

If vacuum pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Technical Information



Model 18 Regulator Kits & Accessories

Mounting Bracket Kit 09921 (sold separately)

Specifications

Max Vacuum Capacity

30 in Hg (1000 mBar) (100 kPa), up to "Full" Vacuum

Flow Capacity

8 SCFM (68 m³/HR) @ 29" Hg VAC

Sensitivity

Less than 1/8" (.32 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93°C)

Materials of Construction

Body and Housing Aluminum
Diaphragms Nitrile on Dacron
Trim Zinc Plated Steel, Brass

Catalog Information

Catalog Number

181

Vacuum Range

in Hg	[mbar]	(kPa)
4	[140]	(14)
20	[700]	(70)
30	[1000]	(100)

Pipe Size

1/4"	2
3/8"	3
1/2"	4

Port Threads

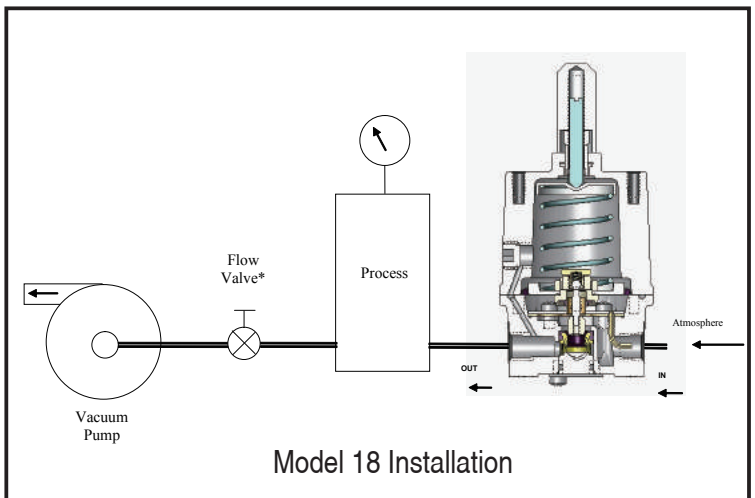
NPTF	N
BSPP	H
BSPT	U

Elastomer

Nitrile	N
Silicone	A
Fluorocarbon	J

Actuator Type

Knob Assembly	K
Tamperproof	T





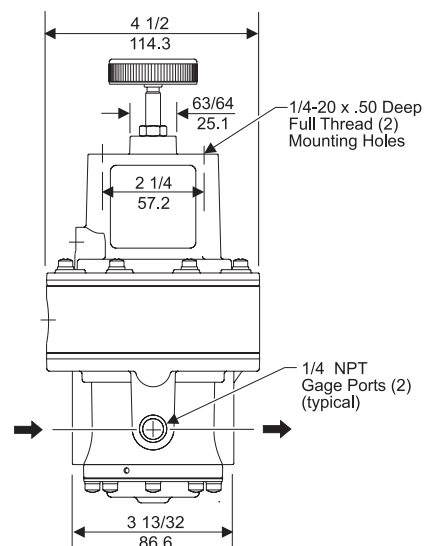
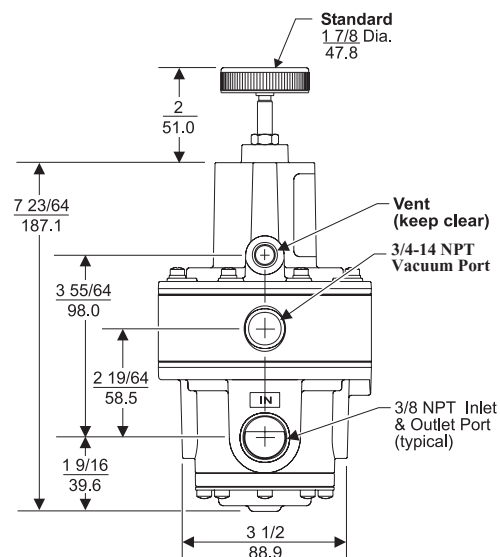
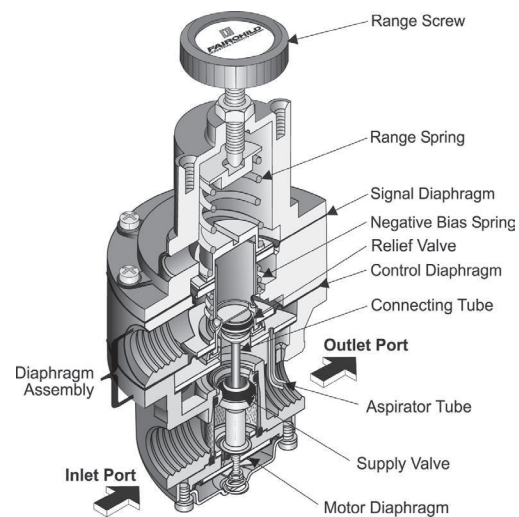
Features

- The Model 1600A Vacuum Regulator controls pressure in high flow systems above and below atmospheric pressure.
- The single unit controls vacuum and positive pressure.
- Control sensitivity of 1" water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates downstream pressure drop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 1600 without removing it from the line.

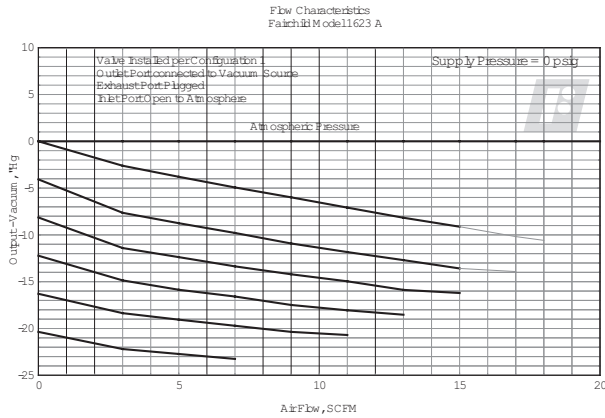
Operating Principles

When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a downward force on the top of the Signal Diaphragm. The Negative Bias Spring creates an upward force on the bottom of the Signal Diaphragm. The upward net force opens the Relief Valve (vacuum supply) to let Vacuum pressure flow through the Outlet Port and the Aspirator Tube to the Control Chamber. As the setpoint is reached, the decrease in pressure lets the Diaphragm Assembly move downward to close the Relief Valve (vacuum supply).

When the vacuum pressure increases above the setpoint, the Diaphragm Assembly moves downward to open the Supply Valve (positive pressure) to maintain Output pressure.



Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

28 (48 m³/HR) @ 29" Hg vacuum with inlet port open to atmosphere.

150 (255 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

20 (34 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to +93°C)

Materials of Construction

Body and Housing Aluminum
Trim Zinc Plated Steel, Brass
Diaphragms Nitrile on Dacron

Catalog Information

Catalog Number

1 6 A

Pressure Range

psig	[BAR]	(kPa)
Vacuum - 10	[Vacuum -0.7]	(Vacuum - 70)...
Vacuum - 30	[Vacuum -2.0]	(Vacuum - 200)...
Vacuum - 150	[Vacuum - 10]	(Vacuum - 1000)...

2
3
6

Pipe Size

3/8" NPT	3
1/2" NPT	4
3/4" NPT	6

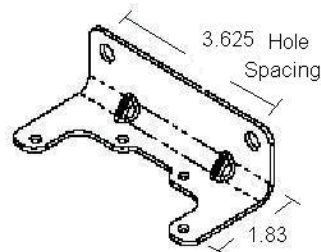
Options

BSPP (Parallel) ¹	H
Fluorcarbon	J
Tamper Proof	T
BSPT (Tapered)	U

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Installation

For installation instructions, refer to the *Fairchild Model 1600A Vacuum Regulator Installation, Operation and Maintenance Instructions*, IS-1001600A.



20555-1

Model 1600A Mounting Bracket Kit

P/N 20555-1 zinc plated (sold separately)



Features

(Varies with 2400 Models)

- Output pressure locks in last position in event of power failure.
- Continuous AC Motor unit is instant start-stop, heavy duty impedance protected motor eliminates coasting and prevents burnout in the event of stalling.
- Stepper Motor capable of rapid start-stop with high running torque enables use in open loop control systems.
- Standard commercial enclosure or explosion-proof NEMA 4X housing for use in hazardous or harsh environments.
- End of travel limit switches for user setting of minimum and maximum pressure values.

Summary

The table summarizes inputs and outputs for all the 2400 Series M/P Converters. Individual converters are described in separate sections.

Model	24XFS
Inputs	1-5vDC 4-20Ma DC 12-15vDC 23-26vDC
Outputs psig [BAR] (kPa) <i>Model 30</i>	2-100 [0.15-7.0] (15-700)
<i>Model 80</i>	1-100 [0.1-7.0] (10-700)
<i>Model 81</i>	0.5-100 [0.03-7.0] (3-700)
Model 10	0.5-30 [0.03-2.0] (3-200)
Model 16	Vacuum to 10 [Vacuum-0.7] (Vacuum-70)



24XC/24XS (shown)

The 24XC and 24XS M/P Converters are motor driven pneumatic regulators with motor assemblies enclosed in a NEMA 4X Explosion-Proof enclosure.

AC Control Unit (24XC)

The AC Control unit for the 24XC unit is a continuous operation motor available in 115vAC. A feedback potentiometer option is available for these units.

DC Pulse Input Unit (24XS)

The DC pulse input assembly for the 24 XS unit is a Clock Generator/Translator board available for the 12vDC or 24vDC pulse input. This allows the use of an external Controller with a 12vDC or 24vDC output.

DC Analog Input Unit (24XS)

The DC analog input assembly is an Amplifier (Proportional Control) and Translator board which allows operation with a 4-20mA or 1-5vDC analog input. Minimum-maximum limit switches are standard on this unit. Reverse action and split ranging on the analog unit can be achieved in the field.

TTL Input (+5vD) (24XS)

The TTL input unit is equipped with a Translator board only. The user is required to supply the digital input pulses.

The control assembly for the 24XS unit is a stepper motor with an integral Translator board which converts 12vDC or 24vDC digital input pulses supplied by the customer into control logic to drive the stepper motor.

Environmental

AC Control Unit

Continuous Operation -40°F to +100°F
(-40°F to +90°C)

Intermittent Operation -40°F to +150°F
(-40°F to +65.5°C)

DC Pulse/DC Analog Input Unit

Operating Temp. Range -40°F to +200°F
(-40°F to +93.2°C)

Electrical

AC Control Unit

Motor Voltage 115vAC, 60Hz
Power Consumption (watts)
Model 10 Regulator 5 (Max.)
Model 16 Regulator 3 (Max.)
Model 80 Regulator 3 (Max.)
Model 81 Regulator 3 (Max.)

Stepper Motor

Input to Translator Board 12-24vDc @ 800 Ma

Inputs

Translator

All inputs except enable

Input Signal Voltage (High) 2-5v
Input Signal Voltage (Low) 0-0.8v Max.
Input Signal Current (High) 0
Input Signal Current (Low) 0.9mA (sink)
Enable Input Voltage (Low) 0v-1.5v
Enable Input Voltage (High) 2v-5v
Clock Time Duration 0.5 us Min.
Clock Setup 1.0 us Min.
Clock Freq. Range 800Hz Max.

* Clock frequency between 80 and 200 Hz may cause noise; however, operation of the unit will not be adversely affected.

DC Pulse Input

Input to Clock Generator/Translator Board 12-15vDC
or 23-26vDC @ 800 mA
Signal Current (sink) 10mA @ 24v
Power Consumption (watts) 21 (max.)
for 12-24vDC

DC Analog Input

Input to Amplifier
(Proportional Control)/Translator 4-20mA
1-5vDC
Power Supply 12-24vDC

Hazardous Locations

FM (Factory Mutual) Approval:

Class I, Division I, Groups B, C and D; dust ignition proof for Class II, Division I, Groups E, F, and G; indoor and outdoor (NEMA Type 4X)

Performance

Standard Unit- Regulator Characteristics

Regulator	Pressure Ranges (psig)	NPT	Flow		Flow	
			SCFM*	m ³ /HR	SCFM**	m ³ /HR
10E	0-30	1/4"	40	68	5.5	9.4
16 ¹	Vacuum to 10	1/4"	2.5	4.3		
80E	All Ranges	1/8"	14	23.8	2.5	4.3
81E	All Ranges	1/4"	50	85	5.5	9.4

* 100 psig, [7.0 BAR], (700 kPa) pressure 20 psig, [1.5 BAR], (150 kPa) setpoint

**Downstream Pressure 5 psig, [.35 BAR], (35 kPa) above setpoint

¹ At 29" Hg vacuum

Materials of Construction

Model 2400 - Steel, Brass, Aluminum, Nylon

NOTE: For Materials of Construction of individual regulators, please see appropriate specification sheet.

Full Range Adjusting Time (seconds) DC Pulse/DC Analog Input Unit 12vDC Supply

Estimated Full Range Adjusting Time (seconds) 12VDC Supply

Reg. Model	Pressure Ranges psig [BAR] (kPa)			Mode of Operation			
				Full Step		Half Step	
				Full Range Adj. Times (seconds)		Full Range Adj. Times (seconds)	
10E	.5-30 6-30 3-27 3-15 3-9 9-15	0.03-2.0 0.4-2.0 0.2-1.8 0.2-1.0 0.2-0.6 0.6-1.0	3-200 40-200 20-180 20-100 20-60 60-100	Min.	Max.	Min.	Max.
				25	25	26	48
				20	20	21	38
				17	20	19	38
				6	10	8	21
				3	6	4	11
				3	5	4	11
16	vac-10	vac-0.7	vac-70	not capable of performing in this range		26	43
80E	.5-20	0.03-1.5	3-150	10	14	11	28
	1-60	0.1-4.0	10-400	10	14	11	28
	2-100	0.15-7.0	15-700	13	13	8	17
81E	0-2	0-0.15	0-15	6	14	12	28
	0-5	0-0.35	0-35	8	21	16	41
	.5-20	0.03-1.5	3-150	10	14	11	28
	1-60	0.1-4.0	10-400	10	14	11	28
	2-100	0.15-7.0	15-700	13	13	8	17

DC Pulse/DC Analog Input Unit 24vDC Supply

Estimated Full Range Adjusting Time (seconds) 12VDC Supply

Reg. Model	Pressure Ranges psig [BAR] (kPa)			Mode of Operation			
				Full Step		Half Step	
				Full Range Adj. Times (seconds)		Full Range Adj. Times (seconds)	
10E	.5-30 6-30 3-27 3-15 3-9 9-15	0.03-2.0 0.4-2.0 0.2-1.8 0.2-1.0 0.2-0.6 0.6-1.0	3-200 40-200 20-180 20-100 20-60 60-100	Min.	Max.	Min.	Max.
				13	25	18	48
				11	20	15	38
				10	20	14	38
				4	10	8	21
				2	6	4	11
				2	5	4	11
16	vac-10	vac-0.7	vac-70	13	22	16	43
80E	.5-20	0.03-1.5	3-150	6	14	12	28
	1-60	0.1-4.0	10-400	7	14	11	28
	2-100	0.15-7.0	15-700	4	13	8	17
81E	0-2	0-0.15	0-15	6	14	12	28
	0-5	0-0.35	0-35	8	21	16	41
	.5-20	0.03-1.5	3-150	6	14	12	28
	1-60	0.1-4.0	10-400	7	14	11	28
	2-100	0.15-7.0	15-700	4	13	8	17

Full Range Adjusting Time (seconds) AC Control Unit

Reg. Model	Pressure Range psig, [BAR], (kPa)							Motor RPM
	2,[.15],(15)	5,[.35],(35)	Vac 10,[.7],(70)	20,[1.5],(150)	30,[2.0],(200)	60,[4.0],(400)	100,[7.0],(700)	
10E					270			2
					135			4
					90			6
					68			8
16			210					2
			105					4
			70					6
			52					8
80E				132		132	141	2
				66		66	71	4
				44		44	47	6
81E	141	180		129		129	135	2
	71	90		65		65	68	4
	47	60		43		43	45	6
	35	45		32		N/A	N/A	8

Full Range Adjusting Time for TTL Unit

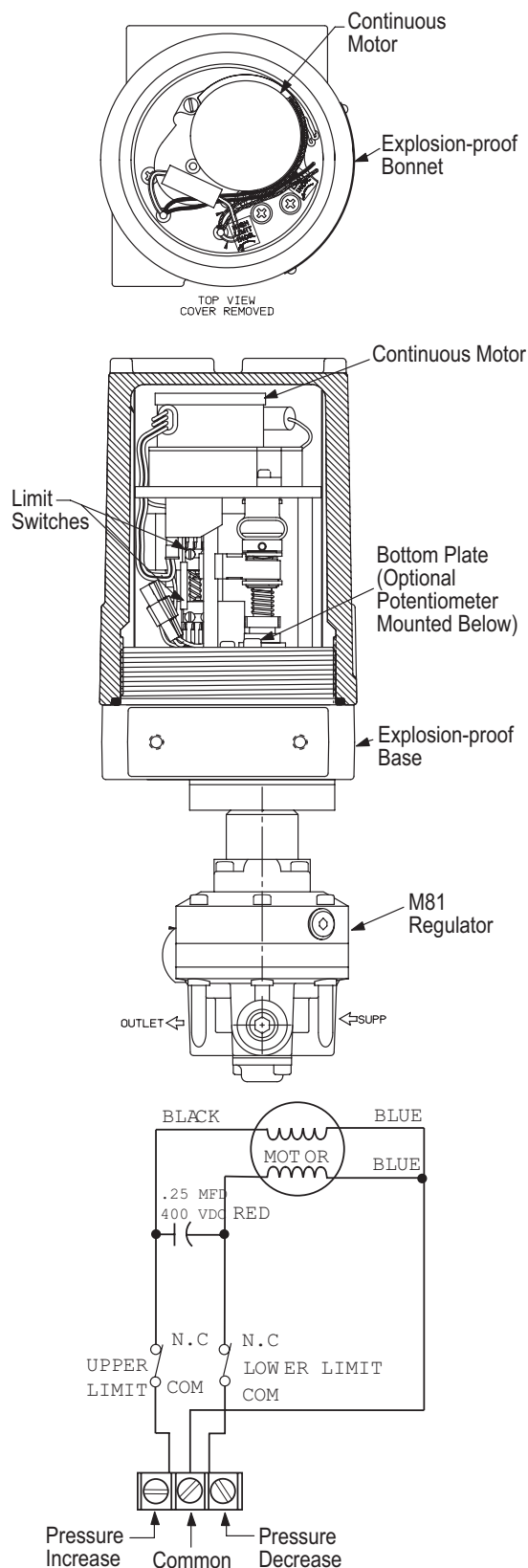
NOTE: Required PPS for a specific FR Adj. Time can be calculated as follows:

$$\text{PPS} = \frac{\text{FR Adj. Time @ 500 PPS} \times 500}{\text{Required Fr Adj. Time}}$$

For 110.8 Second Time Requirement

$$\text{PPS} = \frac{13.3 \times 500}{110.8} = 60.01 \text{ PPS}$$

AC Control (XC)



Explosion-Proof AC Control Unit (XC)

The Model 2400 M/P Converter is isolated from an explosive environment by enclosing it in an explosion-proof housing. The Continuous Motor configuration includes limit switches.

The Continuous Motor is mounted on the top plate of the motor assembly. Wiring to the unit is made to a terminal block through a 1/2-14 NPT conduit fitting in the base of the housing.

The units as configured at the factory are wired so that connections to the motor are wired to the Normally Closed terminals of the limit switches. Customer connections are made to the Normally Open terminals of the limit switches.

An optional potentiometer can be provided so that a feedback voltage proportional to the range screw travel is available to the customer. The potentiometer is accessed through the conduit fitting in the base of the housing.

Motor reversal is achieved by applying voltage between the common terminal of the block and the alternate motor winding.

Explosion-Proof Stepper Motor (CC)

The Model 2400 M/P Converter equipped with a stepper motor is a digital pulse controlled pneumatic regulator. Principle components include a 200 step/revolution stepper motor, a gear train connecting the motor and range screw, a translator circuit board and a pressure regulator. Switches used in the unit are Home Reference switches.

Electronic circuits in an integral translator convert the digital pulse input signals into control logic that operates a 200 step per revolution stepper motor. The stepper motor in turn controls the output of a pressure regulator by driving its range screw through a 4.5:1 reduction gear. The translator consists of a control logic section and a power output section.

NOTE:

The user's computer must supply the digital input pulse in accord with the specifications for stepper motor operation on page 47.

The Control/Logic section contains the logic sequence that determines the proper switching of the stepper motor windings to accomplish rotation. This section accepts the input signal that controls the direction of the motor and the type of switching sequence which is transmitted to the motor windings. This section also contains a pulse width modulated chopper circuit that controls the current in the motor windings.

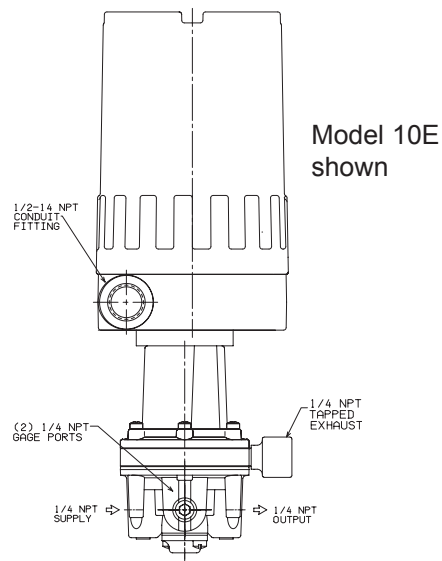
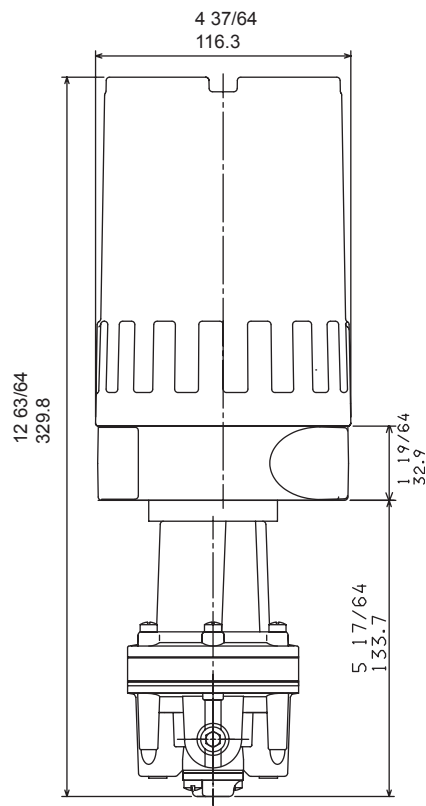
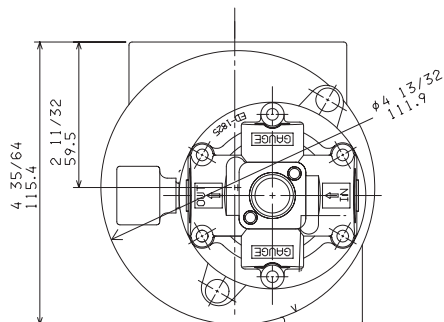
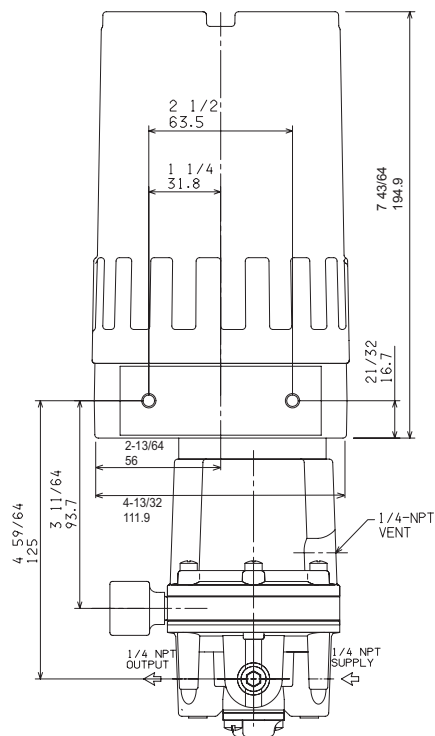
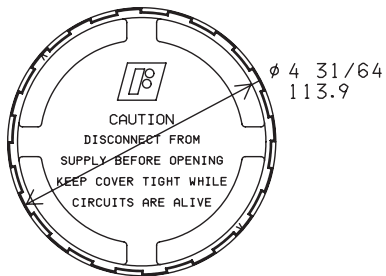
All inputs have pull up resistors to place them in a HIGH logic state. As a result all inputs can be changed by switch closures. This simplifies manual control circuits and as a result the controlling device does not have to supply input current to the translator inputs.

A

Model 2400 Explosion-Proof M/P Converters

Model
2400

Motorized



Clock Generator Limit Switch Connection

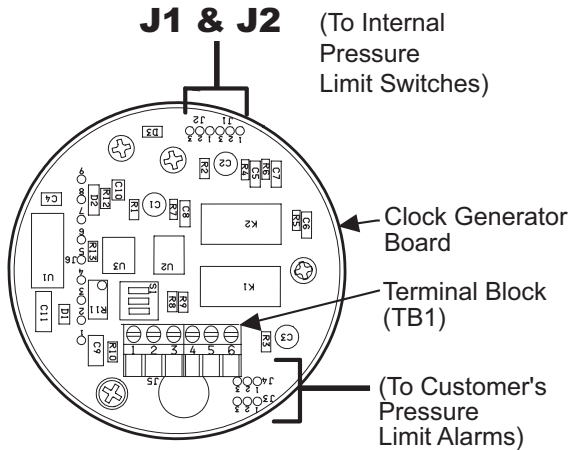
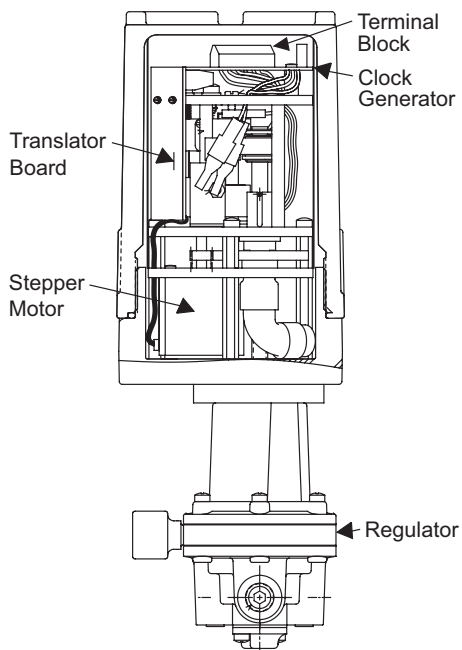


Table 1. Clock Generator PC Board Wiring Connections

From Connector	Color	Function	To Closure
J1-1	Green	Internal High Pressure Limit Switch	Normally Open
-2	White/Green		Normally Closed
-3	Black		Common
J2-1	Red	Internal Low Pressure Limit Switch	Normally Open
-2	White/Red		Normally Closed
-3	White/Black		Common
J3-1	Gray	Customer's High Pressure Limit Alarm	Common
-2	White/Yellow		Normally Closed
-3	Yellow		Normally Open
J4-1	Brown	Customer's Low Pressure Limit Alarm	Common
-2	White/Orange		Normally Closed
-3	Orange		Normally Open



Explosion-Proof DC Pulse Input (XS) Model 2400

The Model 2400 M/P Converter is isolated from an explosive environment by enclosing in an explosion-proof housing. The Stepper Motor configuration is equipped with a clock generator positioned horizontally, which plugs into a vertically mounted translator board. The configuration includes limit switches.

The Stepper Motor is mounted on the bottom of the motor assembly in the base of the explosion-proof housing. Wiring to the unit is made to a terminal board through a 1/2" - 14 NPT conduit fitting in the base of the housing.

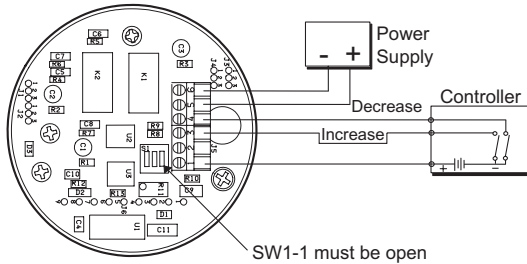
The unit includes two single pole, double throw, double break limit switches.

Switches on the clock generator board allow selection of:

- a) Internally or Externally powered controls loops.
- b) Half-step or Full step mode.
- c) High-Speed or Low-Speed operation.

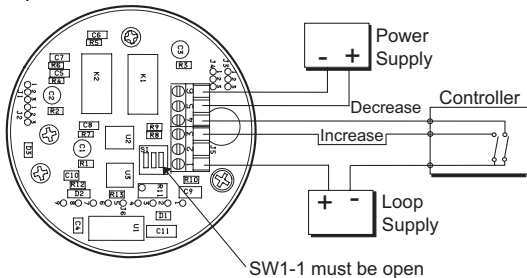
Pulse Input

Input Board



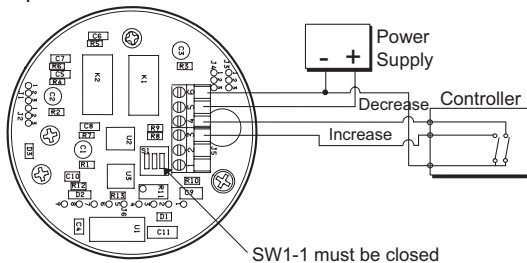
Controller (Pulse Input) using the isolated loop supply.

Input Board



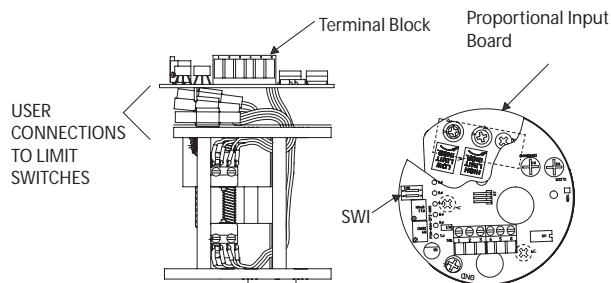
Controller (Pulse Input) using the dual isolated loop supply.

Input Board



Controller (Pulse Input) using the non-isolated loop supply.

Analog Input

External Control Connections -
Explosion-Proof (XS) Unit

The Explosion-Proof stepper motor unit is equipped with a Clock Generator and a Translator. Connections from an external Controller are made to the terminal clock on the Input Board as shown.

a) Controller with Isolated Loop Supply

FROM	TO
External Controller	Input Board
+DC	TB-1 Term 1
Switch Closure	TB-1 Term 3 (Increase)
Switch Closure	TB-1 Term 4 (Decrease)

b) Controller with Dual Isolated Loop Supply

FROM	TO
External Controller	Clock Generator DC Supply
Switch Closure	TB-1 Term 3
	TB-1 Term 4
	TB-1 Term 1

c) Controller using supply which powers Model 2400 as
Control Loop Supply

FROM	TO
External Controller	DC Supply Clock Generator
Switch Comm	
Switch Closure	TB-1 Term 3
Switch Closure	TB-1 Term 4

Explosion-Proof DC Analog Input (XS)

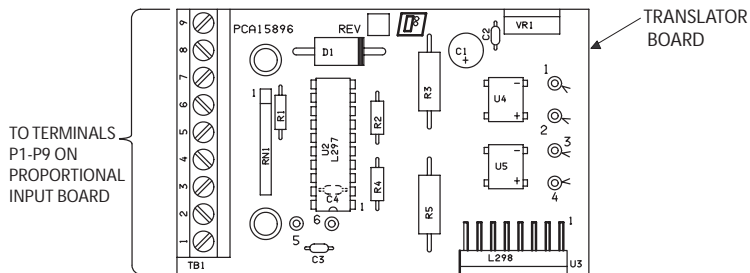
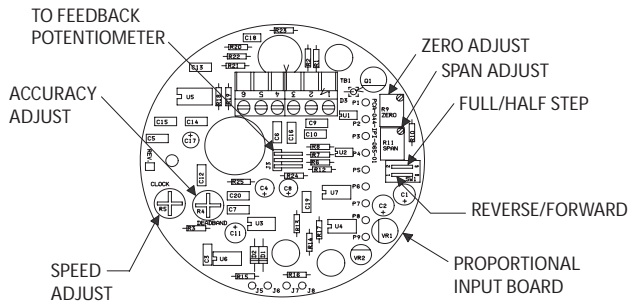
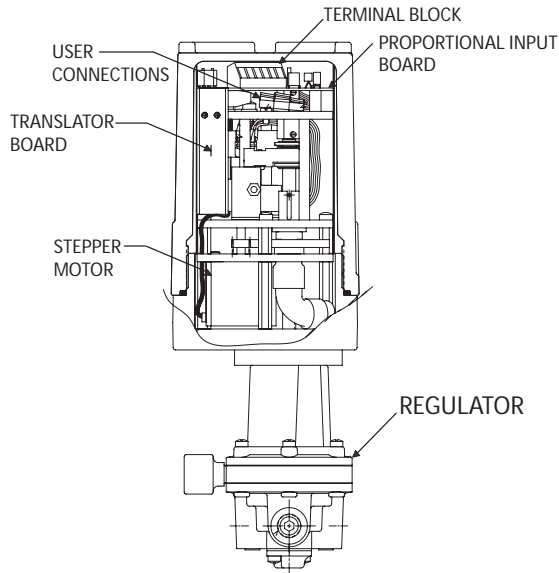
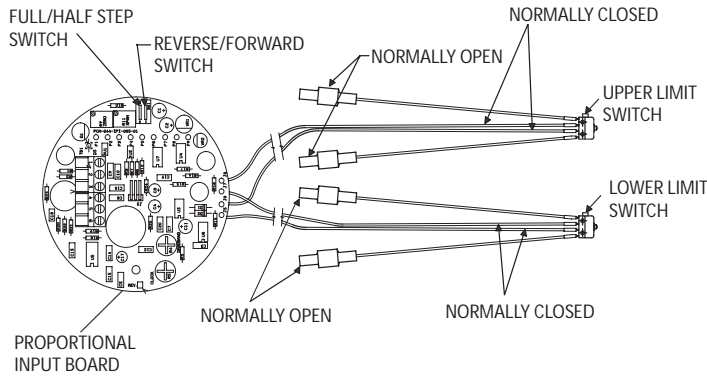
The Model 2400 M/P Converter is isolated from an explosive environment by enclosing it in an explosion-proof housing. The stepper motor configuration for this option is equipped with a Proportional Board mounted horizontally on the top of the Motor Assembly.

The output of the 4-20 mA Proportional Board is wired to a vertically mounted translator board. The configuration includes limit switches.

The stepper motor is mounted on the bottom of the motor assembly in the base of the explosion-proof housing. Wiring to the unit is made to a terminal block through a 1/2-14 NPT conduit fitting in the base of the housing.

There is one switch (SW-1) located on the 4-20 mA board. SW-1 is made up of two switches (S1 and S2). S1 selects forward or reverse operation; S2 full or half step operation.

DC Analog Control



External Control Connections - Explosion-Proof (XS) Unit

Analog Input

4-20 mA, 1-5vDC Input

Connections are made to Terminal Board TB-1 as follows:

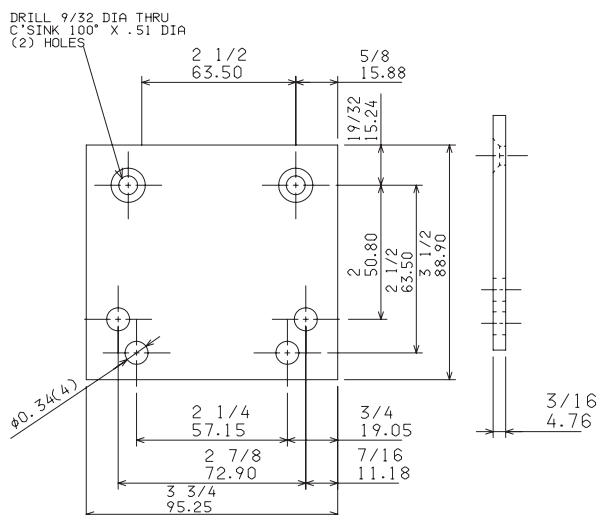
Terminal	Input Connection
1	4-20 mA signal current from Controller (+)
2	4-20 mA or 1-5vDC return (-)
3	1-5vDC signal voltage from Controller (+)
4	24vDC Power (+)
5	Common

The unit includes two single pole, double throw, double break limit switches. The Normally Closed terminals are used in the internal control circuit.

Normally Open terminals of the limit switches have connections available for customer use.

Switches on the Proportional Control Board allow selection of :

- Reverse or Forward Operation.
- Half-step or Full-step Mode.



Mounting Plate: 18188-1 part of **18187-1** (Optional)
Mtg. Kit includes 2 screws and 2" pipe clamp

Model 2400 Explosion-Proof Kit & Accessories

Mounting Plate 18188-1
Part of 18187-1 (sold separately)

Catalog Information

Catalog Number 2 4 X F 0

Control Unit Type

DC Pulse/DC Analog

Continuous AC

Regulator Model

Model 10E	10
Model 16	16
Model 80E	80
Model 81E	81
Model 10E BSPT	10U
Model 16 BSPT	16U
Model 80E BSPT	80U
Model 81E BSPT	81U

Voltage

115 VAC 60 Hz	1
115 VAC 60 Hz with 1K Potentiometer	10
DC TTL Input with	5
12-24 VDC Translator Board	
DC Pulse Input with	7
24 VDC Clock Generator Control	
DC Pulse Input with	8
12 VDC Clock Generator Control	
DC Analog Input with	9
12-24 VDC Supply	

Pressure Range

	psig	[BAR]	(kPa)	
Model 10E	0.5-30	[0.03-2.0]	(3-200)	4
	0.5-20 ¹	[0.03-1.5]	(3-150)	3
Model 16	vac-10	[vac-0.7]	(vac-70)	8
Model 80E	0.5-20	[0.03-1.5]	(3-150)	3
	1-60	[0.07-4.0]	(7-400)	5
	2-100	[0.15-7.0]	(15-700)	6
Model 81E	0-2	[0-0.15]	(0-15)	1
	0.5-20	[0.03-1.5]	(3-150)	3
	1-60	[0.07-4.0]	(7-400)	5
	2-100	[0.15-7.0]	(15-700)	6
	0-5	[0-0.35]	(0-35)	7

Motor Speed

DC Motor Only	00
2 rpm	02
4 rpm	04
6 rpm	06
8 rpm	08

Enclosure

FM Explosion-Proof	2
--------------------------	---

¹ Available on 24XFC Only.



Features

- Output pressure locks in last position in event of power failure.
- Stepper Motor capable of rapid start-stop with high running torque enables use in open loop control systems.
- Standard commercial enclosure or explosion-proof NEMA 4X housing for use in hazardous or harsh environments.
- End of travel limit switches for user setting of minimum and maximum pressure values.

Operating Principles

The 24XFM Converter is a motor driven pneumatic regulator with the motor assembly enclosed in a NEMA 4X Explosion-Proof enclosure.

DC Pulse Input Unit (24XFM)

The DC pulse input assembly for the 24XFM unit is a Clock Generator/Translator board available for the 12vDC or 24vDC pulse input. This allows the use of an external Controller with a 12vDC or 24vDC output.

DC Analog Input Unit (24XFM)

The DC analog input assembly is an Amplifier (Proportional Control) and Translator board which allows operation with a 4-20mA or 1-5vDC analog input. Minimum-maximum limit switches are standard on this unit. Reverse action and split ranging on the analog unit can be achieved in the field.

The control assembly for the 24XFM unit is a stepper motor with an integral Translator board which converts 12vDC or 24vDC digital input pulses supplied by the customer into control logic to drive the stepper motor.

Model
MP2400

Specifications

Output Ranges 0-30 psi, 0-60 psi, 0-100 psi, 0-150 psi

Air Consumption None Detected

Supply Pressure 500 psi Maximum

Flow Capacity 60 SCFM @ 100 psig supply

Power Supply 12-24 VDC

Power Consumption 1 Ampere (only when motor is operating)

Materials Stainless Trim; Aluminum Housings

Submersible to 6 feet (For Limited Duration)

Recommended Installation:

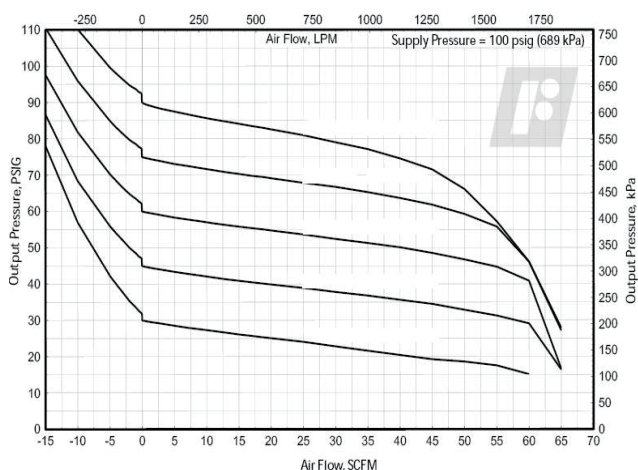
3/8" OD piping from the 24XFM Outlet

3/8" OD piping to vent the bonnet (if desired)

Information

- Additional technical information and distributor locator available on our website at www.fairchildproducts.com.
- Solidworks and CAD drawings available upon request.

Flow Curve



Ordering Information

Catalog Number 24XF M

Special Model 10 Regulator Body 10

Pressure Ranges:

0-30 psi..... 3

0-60 psi..... 4

0-100 psi..... 5

0-150 psi..... 6

Inlet/Outlet Port Size:

1/4" 2

3/8" 3

1/2" 4

Port Thread Type:

BSPP H

NPTF N

BSPT U

Control:

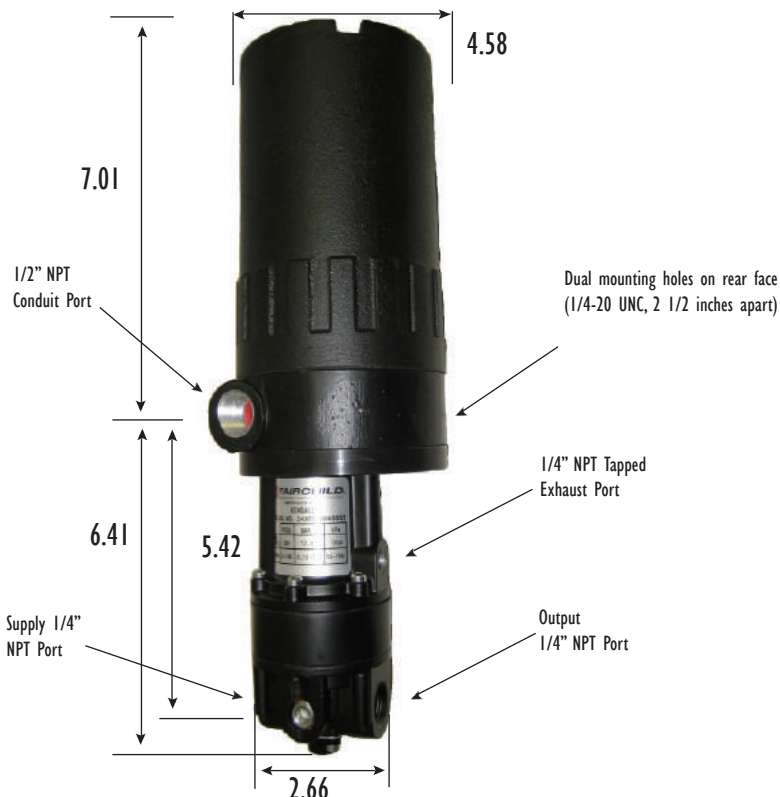
DC Pulse 8

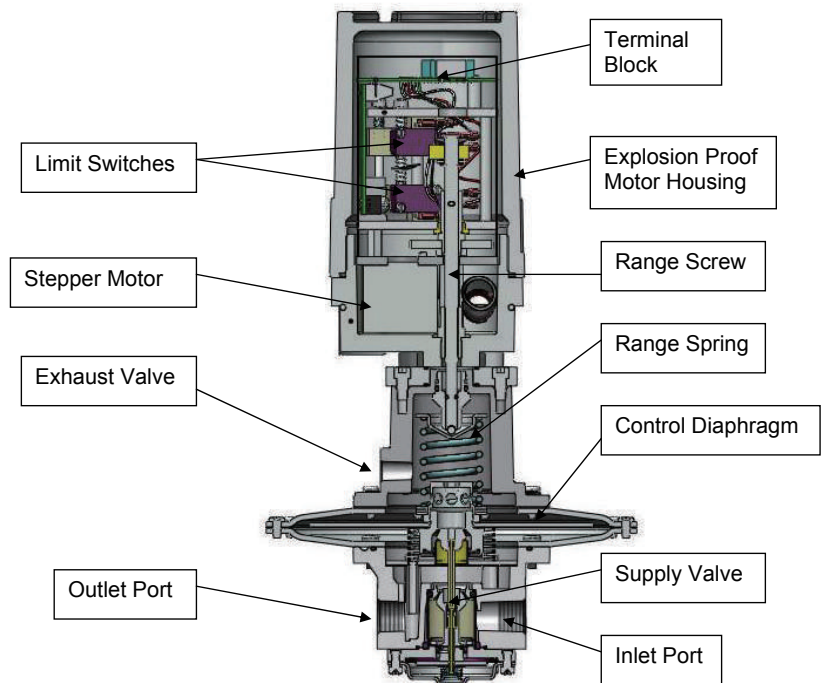
DC Analog 9

Left Hand, Outlet on Left L

Right Hand, Outlet on Right R

FM Approved for Class I, Div I, Groups B, C, D Gases





Explosion-Proof DC Pulse Input (XS)

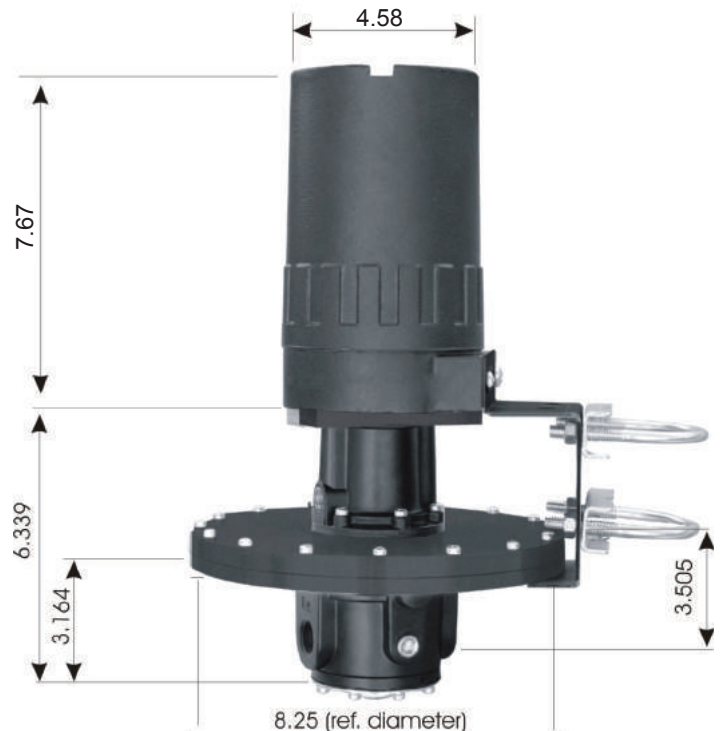
The Model 2400 M/P Converter is isolated from an explosive environment by enclosing in an explosion-proof housing. The Stepper Motor configuration is equipped with a clock generator positioned horizontally, which plugs into a vertically mounted translator board. The configuration includes limit switches.

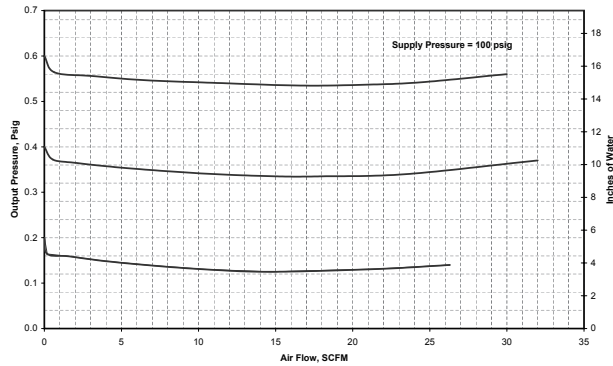
The Stepper Motor is mounted on the bottom of the motor assembly in the base of the explosion-proof housing. Wiring to the unit is made to a terminal board through a 1/2" - 14 NPT conduit fitting in the base of the housing.

The unit includes two single pole, double throw, double break limit switches.

Switches on the clock generator board allow selection of:

- a) Internally or Externally powered controls loops.
- b) Half-step or Full step mode.
- c) High-Speed or Low-Speed operation.





Specifications

Supply Pressure

20 psi continuous up to 150 psi max

Range

0-20" Water

Consumption

None Detected

Power Supply

12-24 VDC

Materials

Stainless Trim; Aluminum Housings

Submersible to 6 feet

External Control Connections - Explosion-Proof (XS) Unit

The Explosion-Proof stepper motor unit is equipped with a Clock Generator and a Translator. Connections from an external Controller are made to the terminal clock on the Input Board as shown.

a) Controller with Isolated Loop Supply

FROM	TO
External Controller +DC	Input Board TB-1 Term 1
Switch Closure	TB-1 Term 3 (Increase)
Switch Closure	TB-1 Term 4 (Decrease)

b) Controller with Dual Isolated Loop Supply

FROM	TO
External Controller	Clock Generator DC Supply
Switch Closure	TB-1 Term 3
	TB-1 Term 4
	TB-1 Term 1

c) Controller using supply which powers Model 2400 as Control Loop Supply

FROM	TO
External Controller	DC Supply Clock Generator
Switch Comm	
Switch Closure	TB-1 Term 3
Switch Closure	TB-1 Term 4

Catalog Information

Catalog Number

2 4 X F S 4 B 8 A 000 2

DC Pulse..... S

Model 4000A..... 4B

DC Pulse Input with 24VDC Clock Generator Control..... 8A

DC Motor..... 000

FM Explosion-Proof Enclosure..... 2

Outlet on Right Standard..... R

FM Explosion-Proof Enclosure..... L

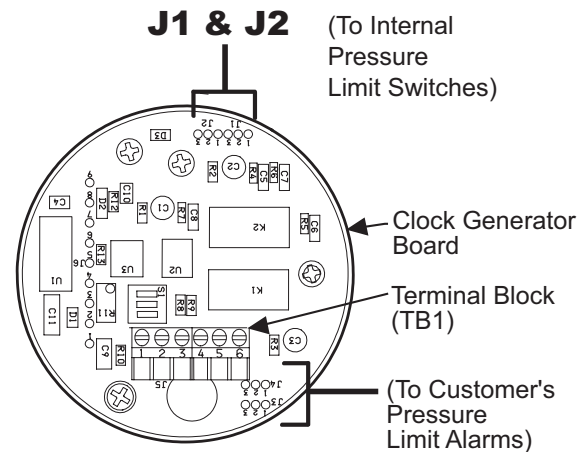


Table 1. Clock Generator PC Board Wiring Connections

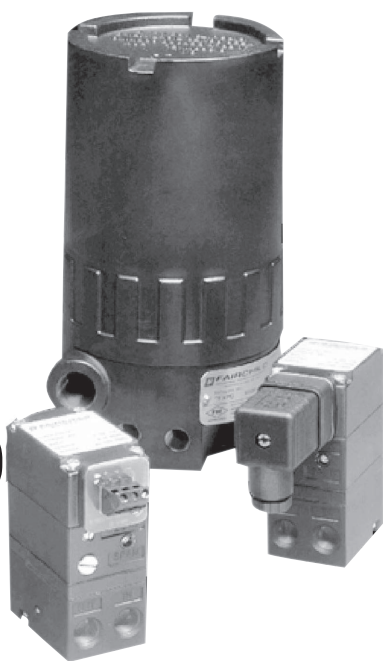
From Connector	Color	Function	To Closure
J1-1	Green	Internal	Normally Open
-2	White/Green	High Pressure	Normally Closed
-3	Black	Limit Switch	Common
J2-1	Red	Internal	Normally Open
-2	White/Red	Low Pressure	Normally Closed
-3	White/Black	Limit Switch	Common
J3-1	Gray	Customer's	Common
-2	White/Yellow	High Pressure	Normally Closed
-3	Yellow	Limit Alarm	Normally Open
J4-1	Brown	Customer's	Common
-2	White/Orange	Low Pressure	Normally Closed
-3	Orange	Limit Alarm	Normally Open

FM Explosion Proof for CL1, DIV1, GRPS B, C & D and CL2, DIV1, GRPS E, F, G; NEMA 4X

SECTION B



ELECTRO-PNEUMATIC TRANSDUCERS



The T6000 Series is designed for precision applications providing maximum versatility. The modular construction permits any basic unit to be used in the explosion-proof, rack, wall, pipe, panel, DIN rail or 3, 5, 10, or 15 unit manifold configurations. Servicing or calibration is quick and easy.

Features

- Field reversible feature provides output which is directly or inversely proportional to the input signal.
- RFI/EMI Protection eliminates susceptibility to electromagnetic and radio interference.
- Six output pressure ranges meet final control element requirements.
- Six input signal ranges meet most process and machine requirements.
- Compact size permits use in space restricted areas.
- Explosion-Proof NEMA 4X, IP65, Type 4 Enclosure available for outdoor and indoor installations.
- Input and Output ports on both front and bottom simplifies pneumatic piping.
- All T6000 products are ROHS compliant.
- Canadian Registration Number (CRN) certification for all territories and provinces.

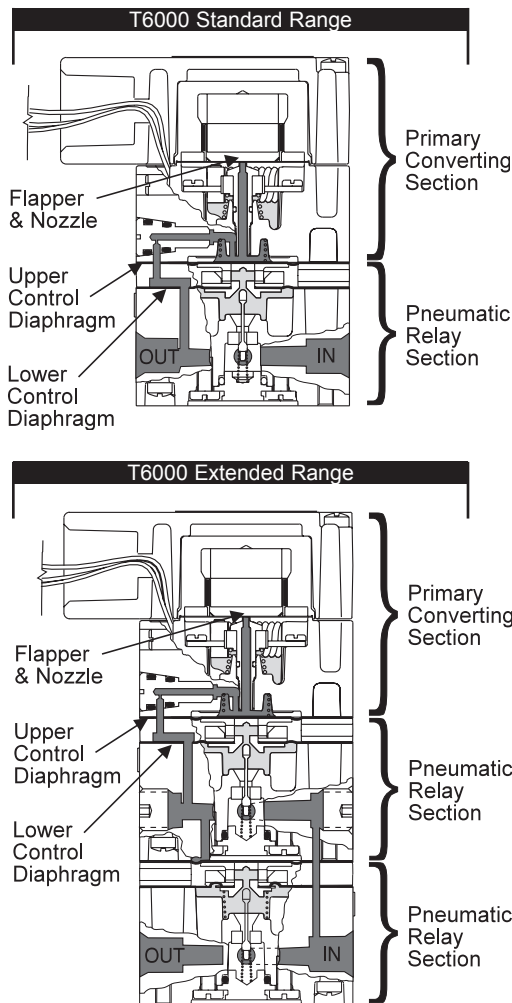
Operating Principles

Standard Range

The T6000 Series is an electro-pneumatic device that converts a DC input signal to a pneumatic output. This device is made up of two sections, the Primary Converting Section and the Pneumatic Relay Section. The Coil and Suspension Spring, in the Primary Converting Section, is used as a Flapper. Together the Flapper and Nozzle work to control the signal pressure. The signal pressure acts on the Upper Control Diaphragm, in the Pneumatic Relay Section, which sets the output pressure. The output pressure is sensed by the Lower Control Diaphragm, in the Pneumatic Relay Section, which maintains the output pressure.

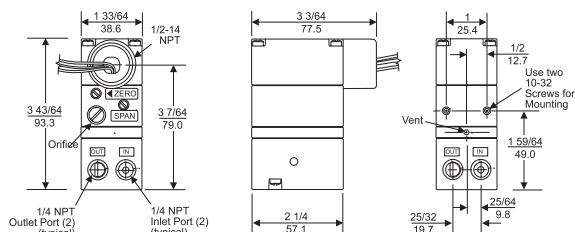
Extended Range

The Extended Unit is made up of three sections, the Primary Control Section, the Pneumatic Relay Section, and an additional Pneumatic Relay Section. The additional Relay Section is used to amplify the output pressure.

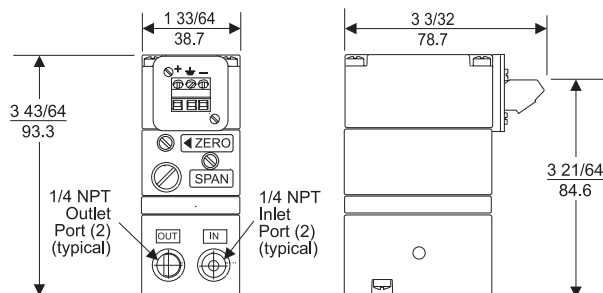


Model T6000 Electro-Pneumatic I/P, E/P Transducer

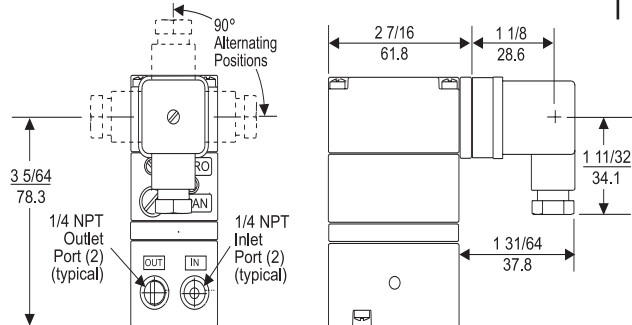
TA6000 Standard Range



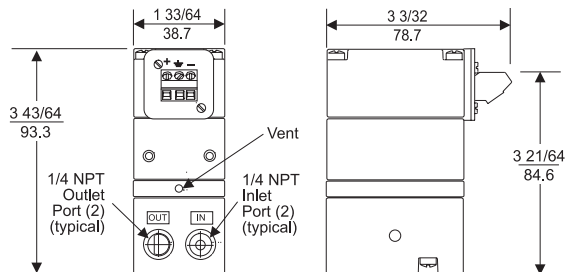
TT6000 Standard Range



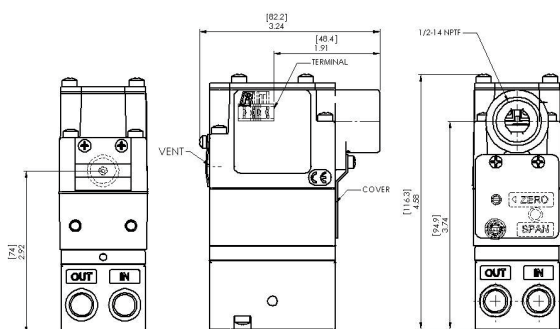
TD6000 Standard Range



TR6000 Standard Range



TJ6000 Standard Range



Specifications:

T6000 Standard Range Transducers

Output Range	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)	3-27 [0.2-1.8] (20-180)	6-30 [0.4-2.0] (40-200)
Supply Pressure ¹	psig [BAR] (kPa)	20-120 [1.5-8.0] (150-800)	32-120 [2.2-8.0] (220-800)	35-120 [2.4-8.0] (240-800)
Minimum Span	psig [BAR] (kPa)	5 [0.35] (35)	10 [0.7] (70)	10 [0.7] (70)
Impedance (OHMS) / Input Signal		4-20 mA 10-50 mA 0-5 VDC 0-10 VDC 1-5 VDC 1-9 VDC	197 79 532 1064 483 970	204 82 532 1064 483 970
Air Consumption (per ISA S51.1) SCFH		5.0 (.14 m ³ /HR)	6.0 (.17 m ³ /HR)	6.0 (.17 m ³ /HR)
Independent Linearity (per ISA S51.1)		+0.5% FS	+0.5% FS	+0.5% FS
Hysteresis & Repeatability (per ISA S51.1)		0.25% FS	0.25% FS	0.25% FS

Supply Pressure Effect on Output

0.25 psig, [0.17 BAR], (1.7 kPa) for a 25 psig, [1.7 BAR], (170 kPa) supply change

Flow Rate (SCFM)

2.5 (4.25 m³/HR) @ 25 psig, [1.7 BAR], (170 kPa) Supply & 9 psig, [0.6 BAR], (60 kPa) Output.
9.0 (15.3 m³/HR) @ 120 psig, [8.0 BAR], (800 kPa) Supply & 9 psig, [0.6 BAR], (60 kPa) Output.

RFI / EMI Effect

Less than 0.5% of Span @ 30 V/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 V/m level 3, 27-500 mHz Band per IEC Standard 801-3 1984. EMC Directive 89/336/EEC European Norms EN 50081-2 and EN 50082-2.

Temperature Range (per ISA S51.1)

-20°F to +150°F, (-30°C to +65°C)

Materials of Construction

Body and Housing Aluminum
Trim Zinc Plated Steel
Diaphragm Nitrile
Orifice Nickel Plated Brass

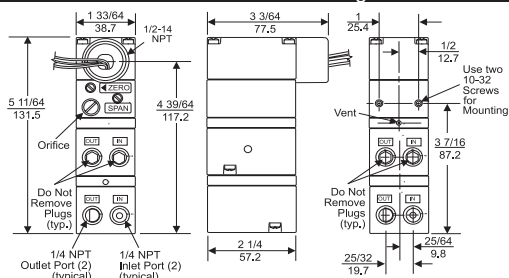
¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa) above minimum output.

NOTE: Model TR6000 Transducer is designed for use with the TR Rack Kit. Physically, it is the same as the TT6000 Unit except that the terminal block has been rotated to the rear.

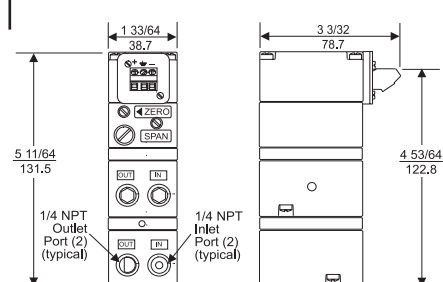
B
Model
T6000
Industrial

Model T6000 Electro-Pneumatic I/P, E/P Transducer

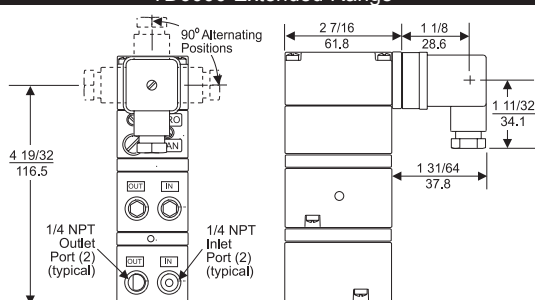
TA6000 Extended Range



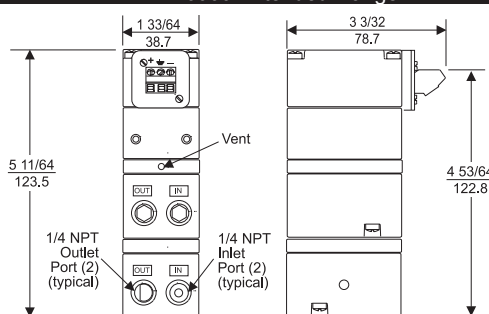
TT6000 Extended Range



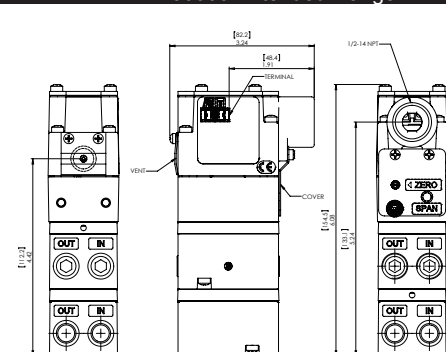
TD6000 Extended Range



TR6000 Extended Range



TJ6000 Extended Range



Specifications:

T6000 Extended Range Transducers

Output Range	psig [BAR] (kPa)	0-30 [0-2.0] (0-200)	0-60 [0-4.0] (0-400)	0-120 [0-8.0] (0-800)
Supply Pressure ¹	psig [BAR] (kPa)	35-150 [2.5-10.0] (250-1000)	65-150 [4.6-10.0] (460-1000)	125-150 [8.8-10.0] (880-1000)
Minimum Span	psig [BAR] (kPa)	12 [0.8] (80)	25 [1.5] (150)	50 [3.5] (350)
Impedance (OHMS) / Input Signal	4-20 mA 10-50 mA 0-5 VDC 0-10 VDC 1-5 VDC 1-9 VDC	250 100 439 878 400 800	256 103 469 938 453 750	270 108 446 893 430 714
Air Consumption (per ISA S51.1) SCFH		12.0 (.34 m ³ /HR)	13.0 (.36 m ³ /HR)	17.0 (.48 m ³ /HR)
Independent Linearity (per ISA S51.1)		±0.75% FS	±1.0% FS	±1.0% FS
Hysteresis & Repeatability (per ISA S51.1)		<1.0% FS @ 35 psig, [2.5 BAR], (250 kPa)	<1.0% FS @ 65 psig, [4.6 BAR], (460 kPa)	<1.0% FS @ 125 psig, [8.8 BAR], (880 kPa)
Supply Pressure Effect on Output [BAR] For a 25 psig, [1.7 BAR], (170 kPa) supply change	psig [BAR] (kPa)	0.5 [0.03] (4.0)	1.0 [0.07] (7.0)	1.5 [0.1] (10.5)

Flow Rate (SCFM)

11 (18.7 m³/HR) @ 150 psig, [10 BAR, (1000 kPa) Supply & 9 psig, [0.6 BAR], (60 kPa) Output.

RFI / EMI Effect

Less than 0.5% of Span @ 30 V/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 V/m level 3, 27-500 mHz Band per IEC Standard 801-3 1984. EMC Directive 89/336/EEC European Norms EN 50081-2 and EN 50082-2.

Temperature Range (per ISA S51.1)

-20 °F to +150°F, (-30°C to +65°C)

Materials of Construction

Body and Housing Aluminum
Orifice Nickel Plated Brass
Trim Zinc Plated Steel
Diaphragm Nitrile





¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa) above maximum output.

NOTE: Model TR6000 Transducer is designed for use with the TR Rack Kit. Physically, it is the same as the TT6000 Unit except that the terminal block has been rotated to the rear.

Industrial

B
Model
T6000

Hazardous Area Specifications

	Explosion-Proof	Intrinsically Safe						
<div>Factory Mutual (FM) Approvals</div> <div></div>	<div>Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F, and G; NEMA 4X Enclosure.</div>	<div>Class I, II, and III, Division 1, Groups A, B, C, D, E, F, and G. 1/0 AEx ia IIC T4 Ga T4 (T_a= -40°C to +80°C, Entity)</div> <div><table><tr><th colspan="2">Entity Parameters</th></tr><tr><td>V_{max}¹ = 28 VDC I_{max}² = 100 mA</td><td>C_i³ = 0 μ F L_i⁴ = 3 mH</td></tr><tr><td>¹V_{max} = Max. Voltage ²I_{max} = Max. Current</td><td>³C_i = Capacitance ⁴L_i = Inductance</td></tr></table></div>	Entity Parameters		V _{max} ¹ = 28 VDC I _{max} ² = 100 mA	C _i ³ = 0 μ F L _i ⁴ = 3 mH	¹ V _{max} = Max. Voltage ² I _{max} = Max. Current	³ C _i = Capacitance ⁴ L _i = Inductance
Entity Parameters								
V _{max} ¹ = 28 VDC I _{max} ² = 100 mA	C _i ³ = 0 μ F L _i ⁴ = 3 mH							
¹ V _{max} = Max. Voltage ² I _{max} = Max. Current	³ C _i = Capacitance ⁴ L _i = Inductance							
<div>Canadian Standards Association (CSA) Approvals</div> <div></div>	<div>Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F, and G; Type 4 Enclosure.</div>	<div>Class I, Division 1, Groups A, B, C and D; Temperature Code T3C. Rated 4-20 mA, 30 VDC Maximum.</div> <div><div>Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:</div><div><div>System Type 1: Single Channel Polarized Rated: 28V Max. 300 Ohm Min.</div><div>System Type 2: Dual Channel Polarized Rated: 28V Max. 300 Ohm Min.</div><div>System Type 3: a. 28V Max. 300 Ohm Min. & 10V Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min return.</div></div></div>						
<div>ATEX Approvals</div> <div></div>		<div><div> II 1G EEx ia IIC T4 (T_a = -20°C to +65°C)</div><div><table><tr><th colspan="2">Transducer Parameters</th></tr><tr><td>U_{max}¹ = 28 V I_{max}² = 93 mA</td><td>P_i³ = 0.653 W C_i⁴ = 0 L_i⁵ = 0</td></tr><tr><td>¹U_{max} = Max. Voltage ²I_{max} = Max. Current</td><td>³P_i = Max. Power ⁴C_i = Capacitance ⁵L_i = Inductance</td></tr></table></div></div>	Transducer Parameters		U _{max} ¹ = 28 V I _{max} ² = 93 mA	P _i ³ = 0.653 W C _i ⁴ = 0 L _i ⁵ = 0	¹ U _{max} = Max. Voltage ² I _{max} = Max. Current	³ P _i = Max. Power ⁴ C _i = Capacitance ⁵ L _i = Inductance
Transducer Parameters								
U _{max} ¹ = 28 V I _{max} ² = 93 mA	P _i ³ = 0.653 W C _i ⁴ = 0 L _i ⁵ = 0							
¹ U _{max} = Max. Voltage ² I _{max} = Max. Current	³ P _i = Max. Power ⁴ C _i = Capacitance ⁵ L _i = Inductance							

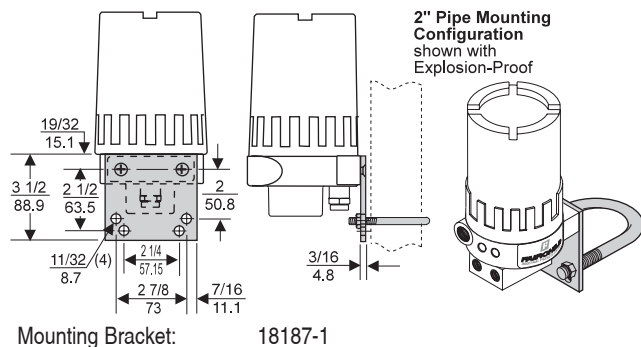
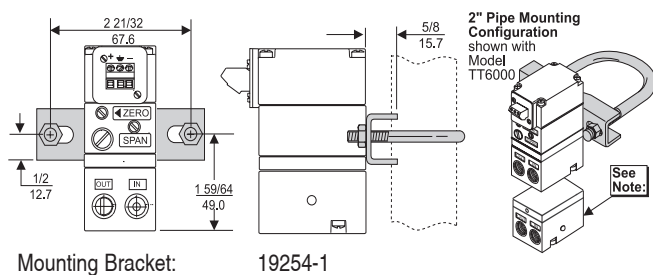
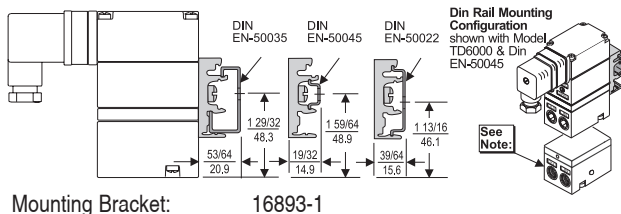
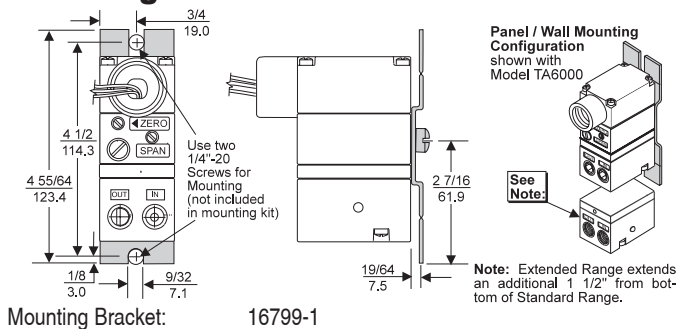
¹ ATEX not available for Explosion-Proof.

² Intrinsically Safe for Current Inputs Units Only.



Model T6000 Electro-Pneumatic I/P, E/P Transducer

Mounting Kits



Model T6000 Transducer Kits & Accessories

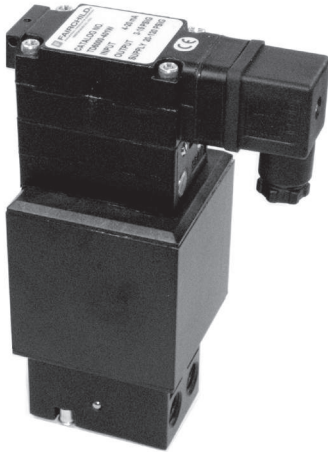
Mounting Bracket Kits . . . 16799-1 (included with unit)
 16893-1 (included with unit)
 19254-1 (sold separately)
 18187-1 (sold separately)

Catalog Information

Catalog Number	T				6	0	0	0			
Electrical Connections											
1/2 NPT Conduit	A										
Fitting with Pigtail											
DIN43650 Connection	D										
Junction Box	J										
Rack Mount	R										
Terminal Block	T										
(leave blank if Explosion-Proof)											
Underwriting Group											
Canadian Standards											
ATEX ¹											
Factory Mutual											
Approval Class											
Explosion-Proof											
Dust Ignition-Proof (includes NEMA 4X/IP 65)											
Intrinsically Safe ²											
None (leave blank)											
Input											
4-20 mA										4	
10-50 mA										3	
1-5 VDC										5	
0-5 VDC										7	
1-9 VDC										9	
0-10 VDC										0	
Output (Select appropriate psig, [BAR], or (kPa) range.)											
3-15 psig											01
3-27 psig											02
6-30 psig											03
0-30 psig											04
0-60 psig											05
0-120 psig											06
[0.2-1.0 BAR]											11
[0.2-1.8 BAR]											12
[0.4-2.0 BAR]											13
[0-2.0 BAR]											14
[0-4.0 BAR]											15
[0-8.0 BAR]											16
(20-100 kPa)											21
(20-180 kPa)											22
(40-200 kPa)											23
(0-200 kPa)											24
(0-400 kPa)											25
(0-800 kPa)											26
Options											
BSPT Thread ³											U
IP65 Enclosure ⁴											W

¹ ATEX not Available for Explosion-Proof.
² Intrinsically Safe for Current Input Units Only.
³ Not Available for CSA Explosion-Proof Units.
⁴ Not Available for TT or TR Electrical Connections. Must have with TJ.

Model T6100 Lock In Place Electro-Pneumatic I/P Transducer



Features

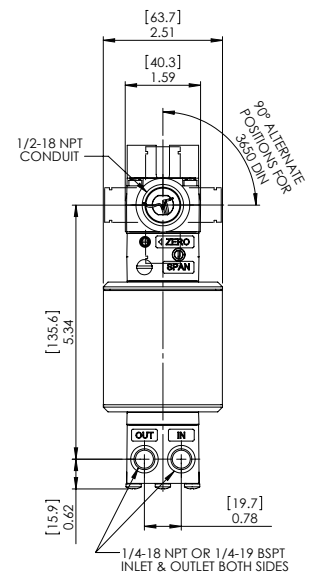
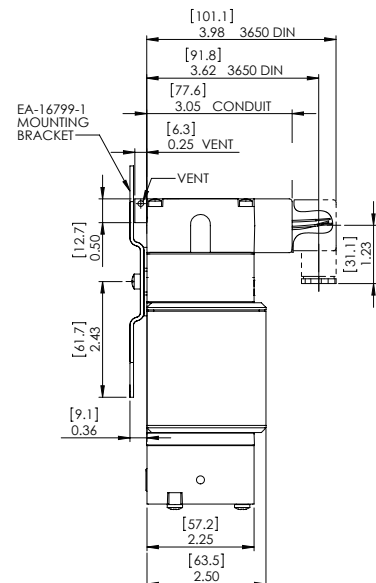
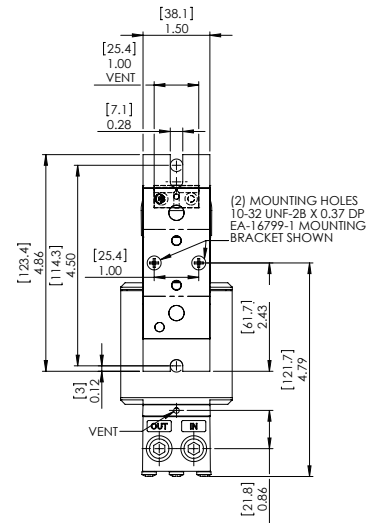
- Locks in “Last Position” to accurately capture setpoint
- Extremely low drift after power loss permits transducer to maintain set point
- IP65 Rating to handle moist applications
- Single part number makes it easy to specify and cover all your needs
- Superior Construction including a moisture resistant PCB and zinc coated components
- All T6100 products are ROHS compliant

Operating Principles

Uniquely, the T6100 “Lock in Last Place” feature now provides flexibility, reliability and safety in applications requiring protection from signal failures to critical control system instruments.

Design of the T6100 relies on a proprietary integrated solenoid valve module interposed between the flapper-nozzle pilot and the booster section. Upon signal failure, an electrical charge stored within the active electronic circuit controlling the integrated solenoid valve module maintains the current to the voice coil at its last setpoint. Simultaneously, a high energy pulse closes the solenoid valve, trapping the signal pressure within the signal chamber at the last setpoint. The booster continues to provide its normal forward and exhaust flow, with the constant signal pressure now captured and maintained within the signal chamber.

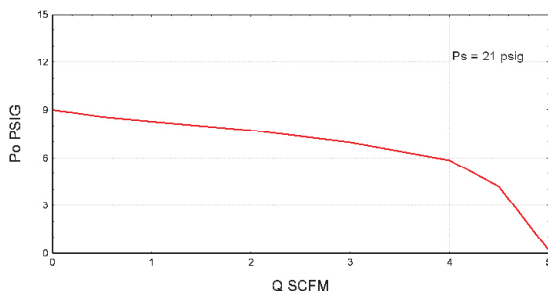
The electronic circuit activates the solenoid valve immediately upon detection of a signal that falls below a base value of 3.5mA. Upon restoration of the signal, the electronic circuit sends a high energy pulse to open the solenoid valve, restoring the pilot section's pressure control of the signal pressure to the booster as in a typical transducer. The electronic detection circuit, in series with the T6100's signal conditioning circuit, merely adds an additional voltage drop to the T6100's normal control loop. Advanced valve orifice design of the T6100 increases its forward flow capacity to a minimum of 5-scfm at 21-psig supply pressure.



B
Model
T6100
Industrial

Model T6100 Lock In Place Electro-Pneumatic I/P Transducer

T6100 Transducer
Flow Characteristics



Technical Specifications:

Output Range	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)
Supply Pressure¹	psig [BAR] (kPa)	20-40 [1.5-2.8] (150-280)
Minimum Span	psig [BAR] (kPa)	5 [0.35] (35)
Impedance	4-20 mA	197
Air Consumption (per ISA S51.1) SCFH		5.0 (.14 m ³ /HR)
Independent Linearity (per ISA S51.1)		+0.5% FS
Hysteresis & Repeatability (per ISA S51.1)		0.25% FS

Supply Pressure Effect on Output

0.25 psig, [0.17 BAR], (1.7 kPa) for a 25 psig, [1.7 BAR], (170 kPa) supply change

Flow Rate (SCFM)

5 (8.5 m³/HR) @ 21 psig, [1.7 BAR], (170 kPa) Supply & 9 psig, [0.6 BAR], (60 kPa) Output.

RFI / EMI Effect

Less than 0.5% of Span @ 30 V/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 V/m level 3, 27-500 mHz Band per IEC Standard 801-3 1984. EMC Directive 89/336/EEC European Norms **EN 50081-2** and **EN 50082-2**.

Temperature Range (per ISA S51.1)

-20°F to +150°F, (-28°C to +65°C)

Materials of Construction

Body and Housing.....Aluminum
Trim.....Zinc Plated Steel
Diaphragm.....Nitrile
Orifice.....Nickel Plated Brass
Weight.....1000 grams
Mounting.....Surface Mounting, or 2" pipe mount brkts available
Mounting Position.....Vertical Preferred; Other positions re-zero
Degree of Protection.....IP 65 Rating

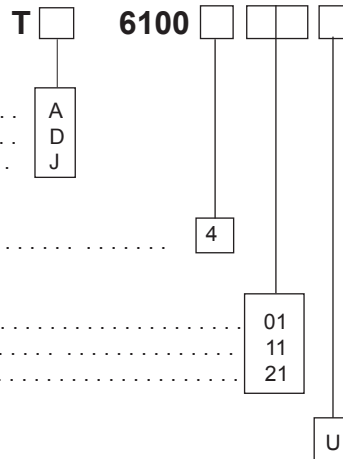
Failure Mode - Output Pressure locks at last value when signal fails

Drift Rate2% per hour Maximum

Electrical Connection33mm square DIN 43650 connector
.....mountable in four directions

Ordering Information

Catalog No.:



Electrical Connection

1/2" NPT Conduit Fitting
DIN 43650 Connection
Junction Box

Input

4-20 mA
(two wire, 7 Volt drop maximum at 20 mA)

Output*

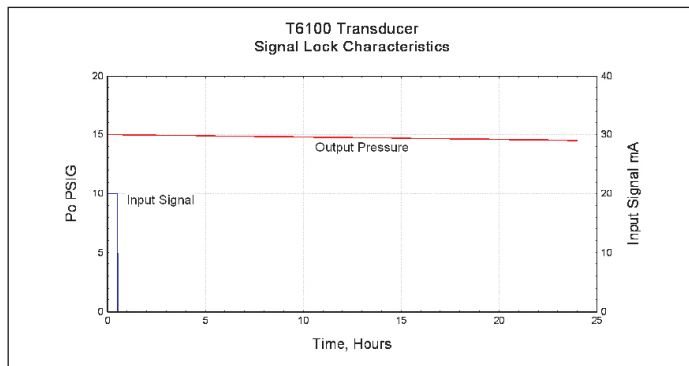
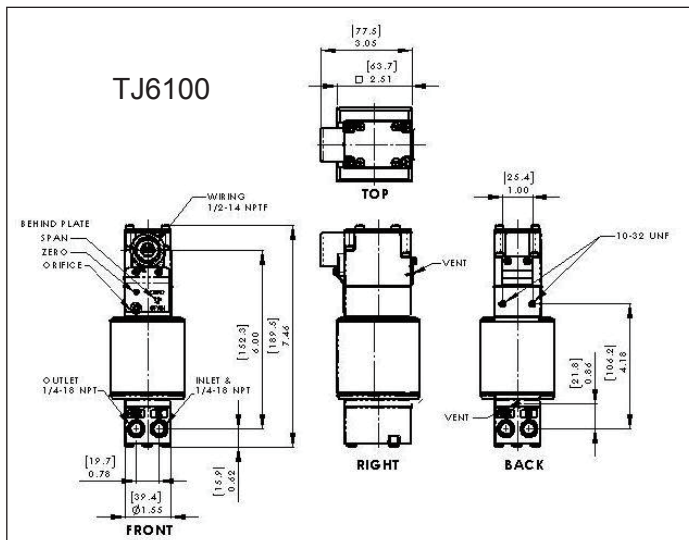
3-15 psig
0.2-1.0 BAR
20-100 kPa

Options:

BSPT Thread**.....

* Special Ranges Available Upon Request

** Standard Pneumatic Connections are 1/4" NPT

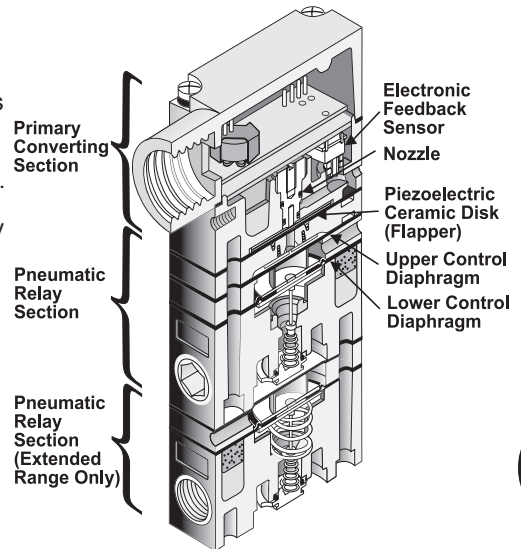


Installation

For installation instructions, refer to the *Fairchild Model T6100 Lock In Place Electro-Pneumatic I/P, Transducer Installation, Operation and Maintenance Instructions*, IS-10006100.

Features

- The T7800 Series Transducers provide maximum versatility for precision applications
- Field Reversible Feature provides output that is inversely proportional to input signal.
- RFI/EMI Protection eliminates susceptibility to electromagnetic and radio interference.
- Internal Electronic Feedback and solid state controlled Piezoelectric Actuator provide precise control of output pressure regardless of vibration or position.
- Damping Adjustment for optimum tuning response.
- Split range operation lets a common signal source control two or more functions.
- Compact size for use in restricted spaces.
- Various mounting configurations allow installation flexibility for most applications.
- NEMA 4X, Type 4 Enclosure and IP65 rated for indoor and outdoor installations.
- Canadian Registration Numbers (CRN) certification for all territories and provinces.
- All T7800 products are ROHS compliant.



B
Model
T7800
High Accuracy

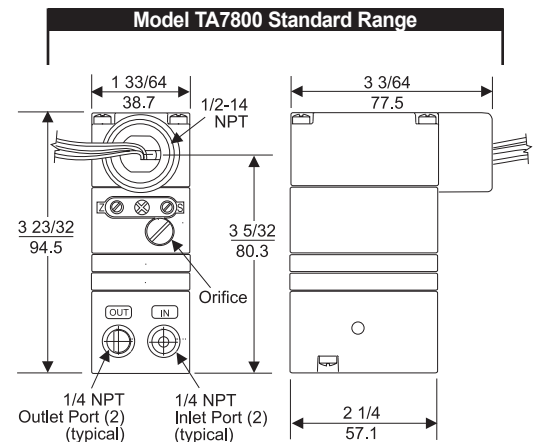
Operating Principles

STANDARD RANGE

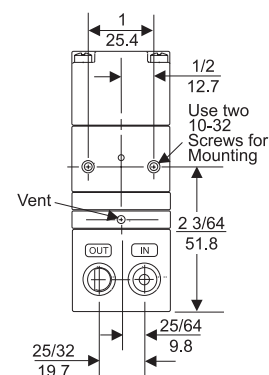
The Model T7800 Series converts a DC input signal to a linear proportional pneumatic output. It includes the Primary Converting Section and the pneumatic Relay Section. The Piezoelectric Ceramic Actuator, in the Primary Converting Section, functions as a Flapper. The Flapper and Nozzle work together to control the signal pressure. The signal pressure that sets the output pressure acts on the Upper Control Diaphragm in the Pneumatic Relay Section. The Lower Control Diaphragm in the Pneumatic Relay Section senses the output pressure.

EXTENDED RANGE

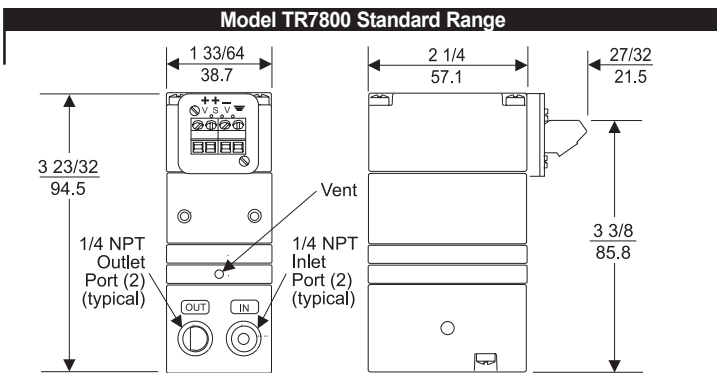
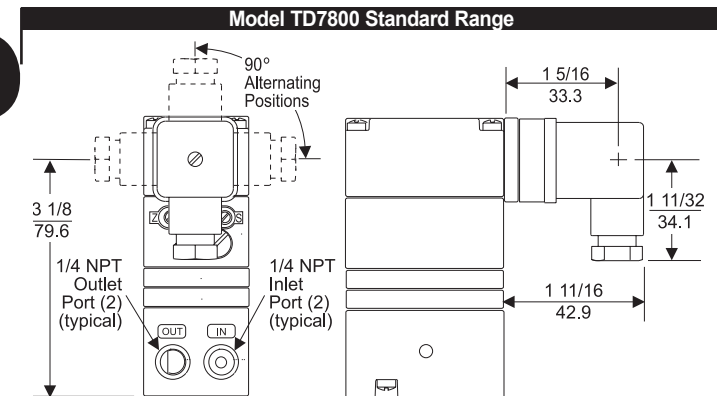
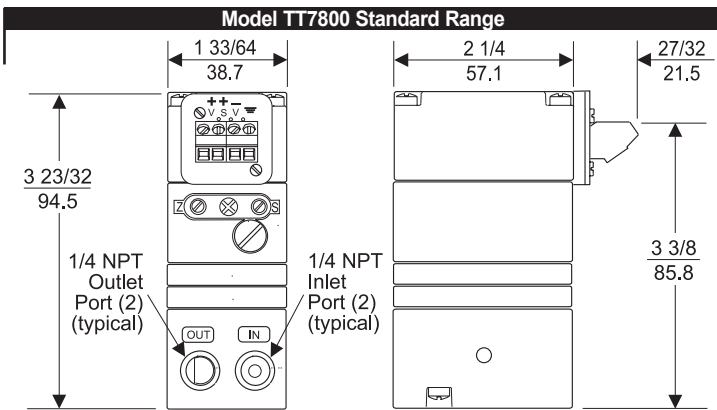
In the Extended Range units, an additional Relay Section amplifies the output pressure.



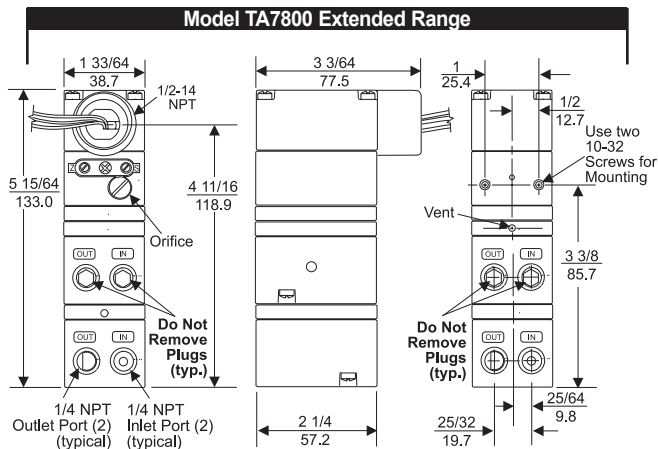
Note: Unused IN and OUT Ports are plugged (typical)



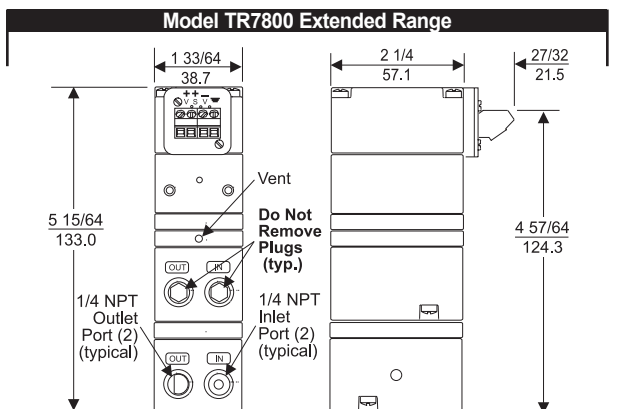
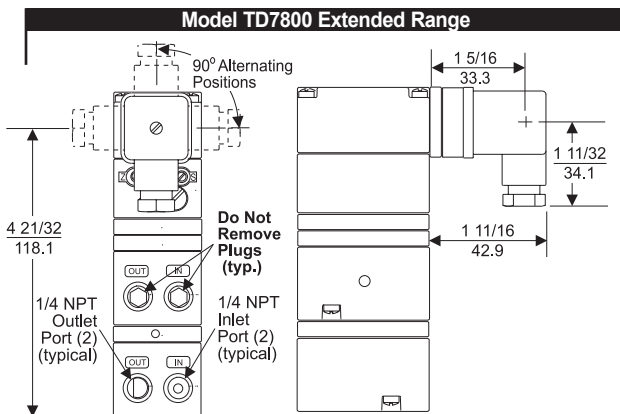
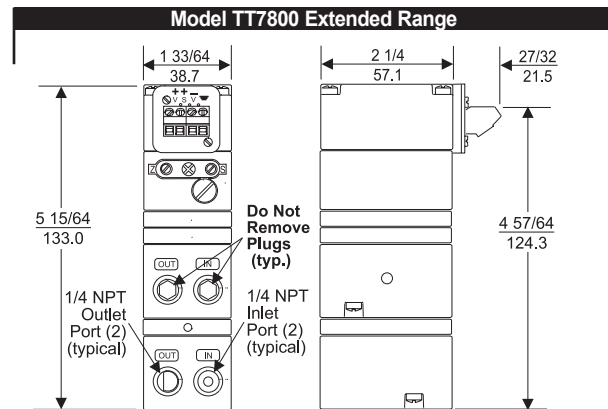
Model T7800 Electro-Pneumatic I/P, E/P Transducer



Model TR7800 for use with TR Manifold Rack Kit. TR7800 unit same as TT7800 except terminal block is located on rear.



Note: Unused IN and OUT Ports are plugged (typical)



Model TR7800 for use with TR Manifold Rack Kit. TR7800 unit same as TT7800 except terminal block is located on rear.

Model T7800 Electro-Pneumatic I/P, E/P Transducer

Standard Range Specifications

		SET POINT			
	psig [BAR] (kPa)	3 [0.2] (20)	9 [0.6] (60)	15 [1.0] (100)	30 [2.0] (200)
Maximum Air Consumption	All Ranges SCFH	3.5 (.10 m ³ /HR)	7.0 (.20 m ³ /HR)	9.5 (.27 m ³ /HR)	13.5 (.38 m ³ /HR)
Flow Rate (SCFM)		2.5 (4.25 m ³ /HR) @ 25 psig, [1.7 BAR], (170 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output OR 9.0 (15.3 m ³ /HR) @ 120 psig, [8.0 BAR], (800 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output			
Temperature Range	Operating Storage	-40°F to +160°F (-40°C to +71.2°C) -40°F to +180°F (-40°C to +82.2°C)			
Span/Zero Adjustments		Screwdriver adjustments located on front of unit			
Required Operating Voltages		Two Wire Current Input 8.2 VDC @ 20 mA (4-20 mA signal)			
Supply Voltages		Three Wire Voltage Input 7.2-30 VDC, less than 3 mA			
Signal Impedance		Three Wire Voltage Input 10 Kilohms			

		OUTPUT RANGE		
	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)	3-27 [0.2-1.8] (20-180)	6-30 [0.4-2.0] (40-200)
Input Range		4-20 mA DC, 0-10 VDC, 1-9 VDC		
Supply Pressure ¹		20-120 [1.5-8.0] (150-800)	32-120 [2.2-8.0] (220-800)	35-120 [2.4-8.0] (240-800)
Minimum Span		5 [0.35] (35)	10 [0.7] (70)	10 [0.7] (70)
Frequency Response		-3 db @ 5 Hz per ISA S26.4.3.1 load configuration A.		
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical		
Hysteresis (ISA S51.1)		0.1% Full Scale		
Deadband		0.02% Full Scale		
Repeatability (ISA S51.1)		0.1% Full Scale		
Position Effect		No Measurable Effect		
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 Gs.		
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.		
RFI/EMI Effect		Less than 0.5% of span @ 30 %/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 %/m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326		
Supply Pressure Effect		No Measurable Effect		
Temperature Effect		[+0.5% +0.04% / °F Temperature Change] of Span typical		
Materials of Construction		Body and Housing. Chromate Treated Aluminum Orifice Nickel Plated Brass & Sapphire Trim Stainless Steel, Brass & Zinc Plated Steel Elastomers Nitrile Finish Epoxy Powder Coating		

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output

B
Model
T7800
High Accuracy

Model T7800 Electro-Pneumatic I/P, E/P Transducer

Extended Range Specifications

		SET POINT				
	psig [BAR] (kPa)	0 [0] (0)	15 [1.0] (100)	30 [2.0] (200)	60 [4.0] (400)	120 [8.0] (800)
Maximum Air Consumption	0-30 psig SCFH	3.1 (.09 m³/HR)	7.8 (.22 m³/HR)	11.8 (.33 m³/HR)		
	0-60 psig SCFH	1.6 (0.4 m³/HR)	4.7 (.13 m³/HR)	7.8 (.22 m³/HR)	13.3 (.37 m³/HR)	
	0-120 psig SCFH	0.5 (.01 m³/HR)		3.8 (.11 m³/HR)	7.6 (.21 m³/HR)	15.1 (.42 m³/HR)
Flow Rate (SCFM)		11.0 (18.7 m³/HR) @ 150 psig, [10 BAR], (1000 kPa) supply & midscale output				
Temperature Range	Operating Storage	-40°F to + 160°F, (-40°C to + 71.2°C) -40°F to + 180°F, (-40°C to + 82.2°C)				
Span/Zero Adjustments		Screwdriver adjustments located on front of unit				
Required Operating Voltages		Two Wire Current Input 8.2 VDC @ 20 mA (4-20 mA signal)				
Supply Voltages		Three Wire Voltage Input 7.2 - 30 VDC, less than 3 mA				
Signal Impedance		Three Wire Voltage Input 10 Kilohms				

		OUTPUT RANGE		
	psig [BAR] (kPa)	0-30 [0-2.0] (0-200)	0-60 [0-4.0] (0-400)	0-120 [0-8.0] (0-800)
Input Range		4-20 mA DC, 0-10 VDC, 1-9 VDC		
Supply Pressure ¹		35-150 [2.4-10] (240-1000)	65-150 [4.6-10] (460-1000)	125-150 [8.8-10] (880-100)
Minimum Span		12.5 [0.85] (85)	25 [1.5] (150)	50 [3.0] (300)
Frequency Response		-3 db @ 2 Hz per ISA S26.4.3.1 load configuration A.		
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical		
Hysteresis (ISA S51.1)		0.25% Full Scale		
Deadband		0.02% Full Scale		
Repeatability (ISA S51.1)		0.1% Full Scale		
Position Effect		0.125% @ 90° & 0.25% @ 180°		
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 Gs.		
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.		
RFI/EMI Effect		Less than 0.5% of span @ 30 %m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 %m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326		
Supply Pressure Effect		< 0.1 psig change for 10 psig supply change		
Temperature Effect		[+0.5% +0.06% / °F Temperature Change] of Span typical		
Materials of Construction		Body and Housing Chromate Treated Aluminum Orifice Nickel Plated Brass & Sapphire Trim Stainless Steel, Brass & Zinc Plated Steel Elastomers Nitrile Finish Epoxy Powder Coating		

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output

Hazardous Area Specifications

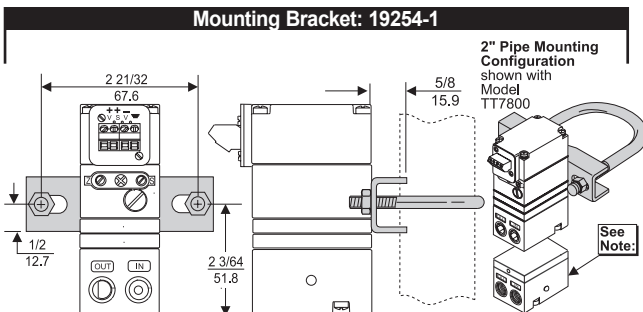
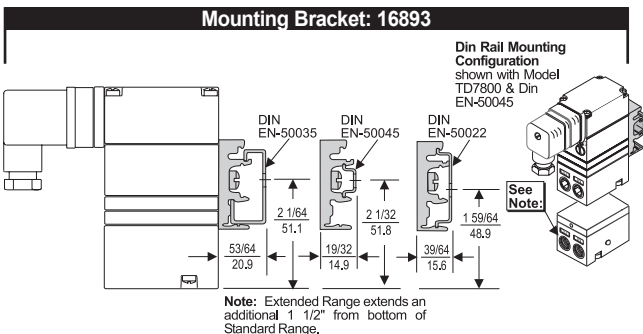
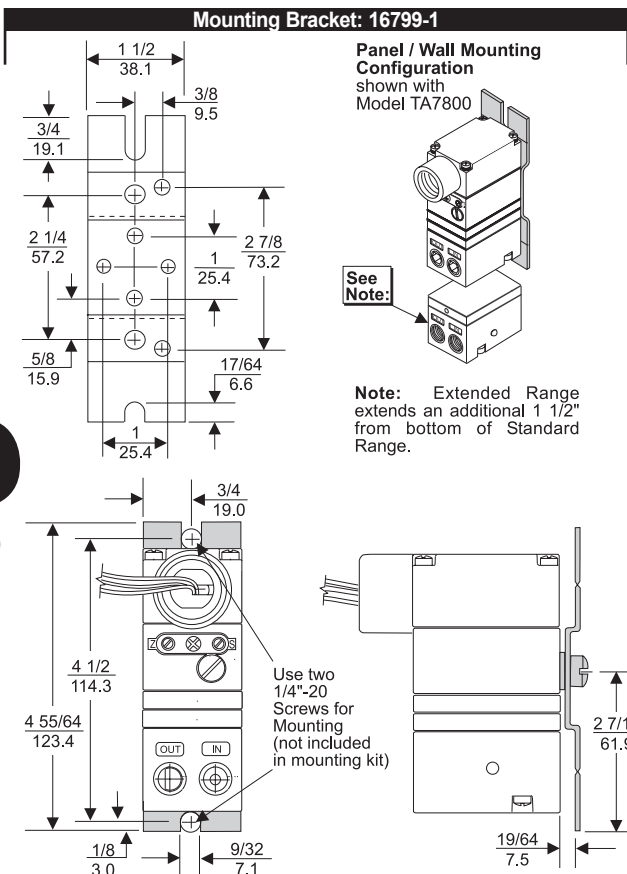
	Intrinsically Safe (4-20 mA Only)	Division 2																				
Factory Mutual (FM) Approvals <table><tr><td colspan="2">Entity Parameters</td></tr><tr><td>Vmax¹= 30 VDC</td><td>Ci³ = 0</td></tr><tr><td>Imax²= 200 mA</td><td>Li⁴ = 0</td></tr><tr><td>¹Vmax = Max. Voltage</td><td>³Ci = Capacitance</td></tr><tr><td>²Imax = Max. Current</td><td>⁴Li = Inductance</td></tr><tr><td colspan="2">Non-Incendive Field Wiring Parameters</td></tr><tr><td>Vmax¹= 30 VDC</td><td>Ci³ = 0</td></tr><tr><td></td><td>Li⁴ = 0</td></tr><tr><td>¹Vmax = Max. Voltage</td><td>³Ci = Capacitance</td></tr><tr><td></td><td>⁴Li = Inductance</td></tr></table>	Entity Parameters		Vmax ¹ = 30 VDC	Ci ³ = 0	Imax ² = 200 mA	Li ⁴ = 0	¹ Vmax = Max. Voltage	³ Ci = Capacitance	² Imax = Max. Current	⁴ Li = Inductance	Non-Incendive Field Wiring Parameters		Vmax ¹ = 30 VDC	Ci ³ = 0		Li ⁴ = 0	¹ Vmax = Max. Voltage	³ Ci = Capacitance		⁴ Li = Inductance	TDFI7800, TAFI7800 Class I, II, III, Division 1, Groups C,D,E,F,G; 1/0 AEx ia IIB T4 Ga; NEMA 4X Enclosure; Temperature Code T4 (-40°C to +80°C). T6 (-40°C to +40°C)	Non Incendive 4-20 mA, Voltage inputs TDFI8700, TAFI7800 TDFN7800, TAFN7800 Class I, II, III, Division 2, Groups A,B,C,D,E,F,G; Temperature Code T4 (-40°C to +80°C). T6 (-40°C to +40°C)
Entity Parameters																						
Vmax ¹ = 30 VDC	Ci ³ = 0																					
Imax ² = 200 mA	Li ⁴ = 0																					
¹ Vmax = Max. Voltage	³ Ci = Capacitance																					
² Imax = Max. Current	⁴ Li = Inductance																					
Non-Incendive Field Wiring Parameters																						
Vmax ¹ = 30 VDC	Ci ³ = 0																					
	Li ⁴ = 0																					
¹ Vmax = Max. Voltage	³ Ci = Capacitance																					
	⁴ Li = Inductance																					
Canadian Standards Association (CSA) Approvals <table><tr><td colspan="2">Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:</td></tr><tr><td>System Type 1:</td><td>Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.</td></tr><tr><td>System Type 2:</td><td>Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.</td></tr><tr><td>System Type 3:</td><td>Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 28V Diode return per channel</td></tr></table>	Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:		System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.	System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.	System Type 3:	Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 28V Diode return per channel	TDCI7800, TACI7800 Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6 (Ta -40 °C to +40 °C). T4A (Ta -40°C to +66°C)	TDCI7800, TTCI7800, TRCI7800 Class I, Division 2, Groups A,B,C and D; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6 (Ta +66°C).												
Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:																						
System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.																					
System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.																					
System Type 3:	Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 28V Diode return per channel																					
	TACI7800 Class I, Division 1, Groups C and D; Rated 4-20 mA, 30 VDC maximum; Temperature Code T6 (Ta-40°C to +40°C). T4A (Ta-40°C to +66°C)	Class I, Division 2, Groups A,B,C and D; Class II, Division 2, Groups E,F and G; Type 4 Enclosure Rated 4-20 mA, 30 VDC maximum; Temperature Code T6 (Ta +66°C).																				
ATEX Approvals <table><tr><td colspan="2">Transducer Parameters</td></tr><tr><td>Umax¹= 28 V</td><td>Pi³ = 0.7 W</td></tr><tr><td>Imax²= 100 mA</td><td>Ci⁴ = 12 nF</td></tr><tr><td></td><td>Li⁵ = 0</td></tr><tr><td>¹Umax = Max. Voltage</td><td>³Pi = Max. Power</td></tr><tr><td>²Imax = Max. Current</td><td>⁴Ci = Capacitance</td></tr><tr><td></td><td>⁵Li = Inductance</td></tr></table>	Transducer Parameters		Umax ¹ = 28 V	Pi ³ = 0.7 W	Imax ² = 100 mA	Ci ⁴ = 12 nF		Li ⁵ = 0	¹ Umax = Max. Voltage	³ Pi = Max. Power	² Imax = Max. Current	⁴ Ci = Capacitance		⁵ Li = Inductance	TAEI7800, TDEI7800 EEx ia IIB, T4, Tamb = -40°C to 72°C Ⓛ II 1G (T4), IP65 Enclosure TTEI7800, TREI7800 EEx ia IIB, T4, Tamb = -40°C to 72°C Ⓛ II 1G (T4),							
Transducer Parameters																						
Umax ¹ = 28 V	Pi ³ = 0.7 W																					
Imax ² = 100 mA	Ci ⁴ = 12 nF																					
	Li ⁵ = 0																					
¹ Umax = Max. Voltage	³ Pi = Max. Power																					
² Imax = Max. Current	⁴ Ci = Capacitance																					
	⁵ Li = Inductance																					
IECEx Approvals <table><tr><td colspan="2">Transducer Parameters</td></tr><tr><td>Ui¹= 28 V</td><td>Pi³ = 0.7 W</td></tr><tr><td>Imax²= 100 mA</td><td>Ci⁴ = 12 nF</td></tr><tr><td></td><td>Li⁵ = 0</td></tr><tr><td>¹Umax = Max. Voltage</td><td>³Pi = Max. Power</td></tr><tr><td>²Imax = Max. Current</td><td>⁴Ci = Capacitance</td></tr><tr><td></td><td>⁵Li = Inductance</td></tr></table>	Transducer Parameters		Ui ¹ = 28 V	Pi ³ = 0.7 W	Imax ² = 100 mA	Ci ⁴ = 12 nF		Li ⁵ = 0	¹ Umax = Max. Voltage	³ Pi = Max. Power	² Imax = Max. Current	⁴ Ci = Capacitance		⁵ Li = Inductance	TAEI7800, TDEI7800 EEx ib IIB, T4, Gb Ta = -40°C to +64°C Ex ib IIIB T135°C Db Ta = -40°C to +55°C IECEx SIR 08.0130 IP65 Enclosure TTEI7800, TREI7800 Ex ib IIB, T4, Gb Ta = -40°C to +64°C IECEx SIR 08.0130							
Transducer Parameters																						
Ui ¹ = 28 V	Pi ³ = 0.7 W																					
Imax ² = 100 mA	Ci ⁴ = 12 nF																					
	Li ⁵ = 0																					
¹ Umax = Max. Voltage	³ Pi = Max. Power																					
² Imax = Max. Current	⁴ Ci = Capacitance																					
	⁵ Li = Inductance																					

B
Model
T7800
High Accuracy



Model T7800 Electro-Pneumatic I/P, E/P Transducer

Mounting Kits



Model T7800 Transducer Kits & Accessories

Mounting Bracket Kits16799-1 (included with unit)
 16893 (included with unit)
 19254-1 (sold separately)

Catalog Information

Catalog Number

T 7 8 0

Electrical Connections

1/2 NPT Conduit
 Fitting with Pigtail
 DIN43650 Connection
 Rack Mount
 Terminal Block

A
D
R
T

Underwriting Group

Canadian Standards
 ATEX
 Factory Mutual
 None (leave blank)

C
E
F

Approval Class

Intrinsically Safe¹
 Non-Incendive (Division 2)²
 None (leave blank)

I
N

Temperature Range

-40°F to +160°F

0

Input

4-20 mA
 1-5 VDC⁶
 0-5 VDC⁶
 1-9 VDC
 0-10 VDC

4
5
7
9
0

Output

3-15 psig³
 3-27 psig³
 6-30 psig³
 0-30 psig⁴
 0-60 psig⁴
 0-120 psig⁴
 [0.2-1.0 BAR]³
 [0.2-1.8 BAR]³
 [0.4-2.0 BAR]³
 [0-2.0 BAR]⁴
 [0-4.0 BAR]⁴
 [0-8.0 BAR]⁴
 (20-100 kPa)³
 (20-180 kPa)³
 (40-200 kPa)³
 (0-200 kPa)⁴
 (0-400 kPa)⁴
 (0-800 kPa)⁴

01
02
03
04
05
06
11
12
13
14
15
16
21
22
23
24
25
26

Options

BSPT Thread⁵

U

¹ Intrinsically Safe Approval includes Non-Incendive (Division 2), available on 4-20 mA units only.

² Non-Incendive (Division 2) approval on FM voltage input units only

³ Standard Range

⁴ Extended Range

⁵ Available on all units EXCEPT Factory Mutual and Canadian Standards Underwriting Group units.

⁶ Limited Availability

Installation

For installation instructions, refer to the *Fairchild T7800 Standard Range Electro-Pneumatic Transducer Installation, Operation and Maintenance Instructions*, IS-50T7800S and IS-50T7800E.

Optional manifolds are available to mount 3, 5, 10 or 15 transducers. An optional rack kit is available to mount 10 transducers in a standard 19" rack. For more information, see the *Fairchild Manifold and Rack Kit*, CS-4000MRKT.



Features

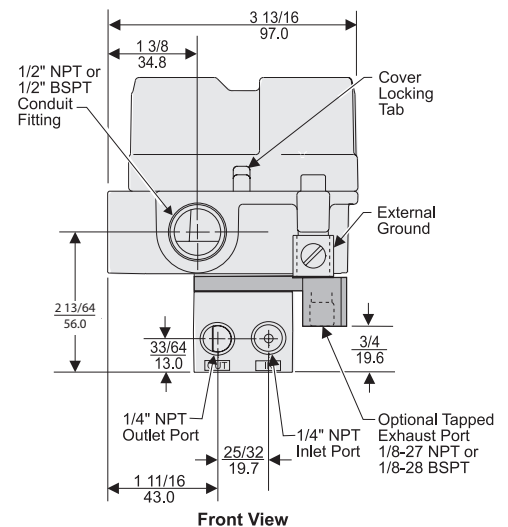
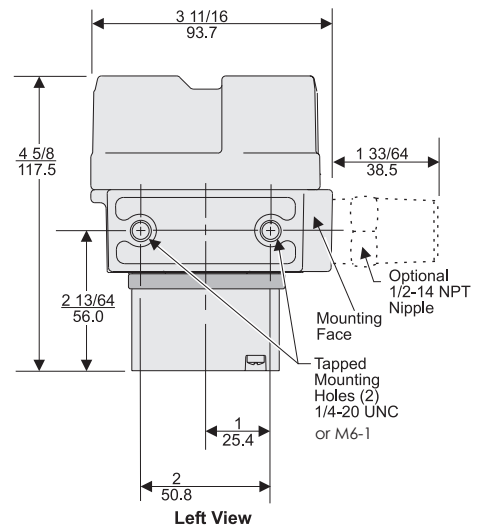
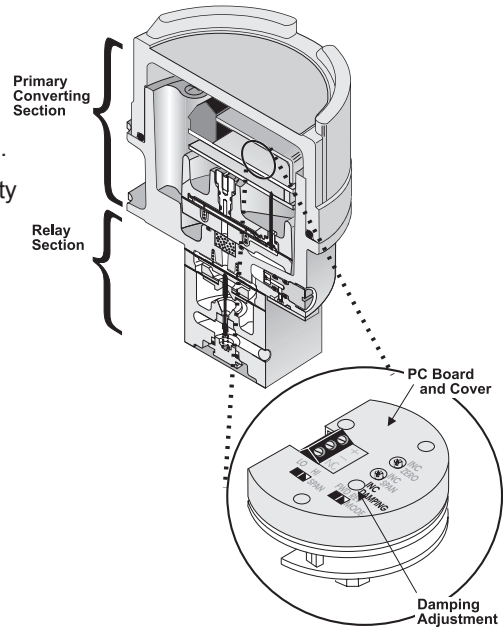
- Internal electronic feedback maintains precise output pressure control.
- Piezoelectric actuator disk provides stability regardless of vibration or position.
- RFI/EMI protection eliminates susceptibility to electromagnetic interference.
- Field selectable outputs in three pressure ranges match final control element requirements.
- Field reversible feature provides output that is directly or inversely proportional to input signal.
- Does not contain copper-based metals.
- Compact size for use in restricted areas.
- Damping adjustment allows tuning for optimum response.
- Optional version approved for use with Natural Gas or Industrial Methane as a supply media.
- Explosion-proof NEMA 4X, IP65, Type 4 enclosure for outdoor and indoor installations.
- Optional tapped exhaust port vents exhaust gas.
- Canadian Registration Numbers (CRN) certification for all territories and provinces.
- All TXI7800 products are ROHS compliant.

Operating Principles

The Model TXI7800 Transducer is an electronically controlled pressure sensitive device that converts a current signal to a pneumatic output. This device is composed of the Primary Converting Section and the Relay Section. The Piezoelectric ceramic disk in the Primary Section functions as a flapper. The flapper and the nozzle work together to control the signal pressure in the Relay Section. The signal pressure acts on a diaphragm assembly that controls the pressure in the output chamber.

The output pressure is sensed by the lower control diaphragm to maintain the output pressure. The output pressure is also sensed by the feedback control circuit, which compares the output pressure and input signal (setpoint) to maintain constant output pressure.

The Damping Adjustment on the PC Board allows tuning the transducer for optimum response and stability. Large downstream volumes generally require more damping to achieve output pressure stability.



B
Model
TXI
7800
Explosion Proof

Model TXI7800 Explosion-Proof Transducer

Specifications

Specifications		SET POINT							
		3 [0.2] (20)		9 [0.6] (60)		15 [1.0] (100)		30 [2.0] (200)	
Maximum Air Consumption	All Ranges SCFH	1 (0.03 m ³ /HR)	1.3* (0.04 m ³ /HR)	1.9 (0.05 m ³ /HR)	2.5* (0.07 m ³ /HR)	2.5 (.07 m ³ /HR)	3.2* (0.09 m ³ /HR)	4.2 (0.12 m ³ /HR)	5.4* (0.15 m ³ /HR)
Flow Rate (SCFM)		2.5 (4.25 m³/HR) @ 25 psig, [1.7 BAR], (170 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output				OR	9.0 (15.3 m³/HR) @ 120 psig, [8.0 BAR], (800 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output		
Temperature Range	Operating Storage	-40°F to + 160°F (-40°C to + 71.2°C) -40°F to + 180°F (-40°C to + 82.2°C)							
Span/Zero Adjustments		Screwdriver adjustments located under cover							
		OUTPUT RANGE							
		3-15 [0.2-1.0] (20-100)		3-27 [0.2-1.8] (20-180)		6-30 [0.4-2.0] (40-200)			
Input Range		4-20 mA							
Supply Pressure ^{1,2}		20-120 [1.5-8.0] (150-800)		32-120 [2.2-8.0] (220-800)		35-120 [2.4-8.0] (240-800)			
Minimum Span		5 [0.35] (35)		10 [0.7] (70)		10 [0.7] (70)			
Frequency Response		-3 db @ 5 Hz per ISA S26.4.3.1 load configuration A.							
Required Operating Voltages		8.2 VDC @ 20 mA (4-20 mA signal)							
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical							
Hysteresis (ISA S51.1)		≤ 0.1% Full Scale							
Deadband		≤ 0.02% Full Scale							
Repeatability (ISA S51.1)		≤ 0.1% Full Scale							
Position Effect		No Measurable Effect							
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.75 inches constant displacement 15-500 Hz @ 10 Gs.							
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.							
RFI/EMI Effect		Less than 0.5% of span @ 30 %/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 %/m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326							
Supply Pressure Effect		No Measurable Effect							
Temperature Effect		[+0.5% +0.04% / °F Temperature Change] of Span typical							
Materials of Construction		Body and Housing Chromate Treated Aluminum Orifice Aluminum & Sapphire Trim Stainless Steel & Zinc Plated Steel Elastomers Nitrile Finish Epoxy Powder Coating							

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output.

² Unit with "N" option 125 psig, [8.5 BAR], (850 kPa) for air or Group IIA Gases.

*With Natural Gas Media

Model TXI7800 Electro-Pneumatic I/P, E/P Transducer

Extended Range Specifications

		SET POINT					
	psig [BAR] (kPa)	0 [0] (0)	15 [1.0] (100)	30 [2.0] (200)	60 [4.0] (400)	120 [8.0] (800)	
Maximum Air Consumption	0-30 psig SCFH	1 (0.03 m ³ /HR)	1.3* (0.04 m ³ /HR)	2.8 (0.08 m ³ /HR)	3.6* (0.10 m ³ /HR)	4.2 (0.12 m ³ /HR)	5.4* (0.15 m ³ /HR)
	0-60 psig SCFH	1.6 (0.4 m ³ /HR)	4.7 (.13 m ³ /HR)	7.8 (.22 m ³ /HR)	13.3 (.37 m ³ /HR)		
	0-120 psig SCFH	0.5 (.01 m ³ /HR)		3.8 (.11 m ³ /HR)	7.6 (.21 m ³ /HR)	15.1 (.42 m ³ /HR)	
Flow Rate (SCFM)		11.0 (18.7 m ³ /HR) @ 150 psig, [10 BAR], (1000 kPa) supply & midscale output					
Temperature Range	Operating Storage	-40°F to + 160°F, (-40°C to + 71.2°C) -40°F to + 180°F, (-40°C to + 82.2°C)					
Span/Zero Adjustments		Screwdriver adjustments located on front of unit					
Required Operating Voltages		Two Wire Current Input 8.2 VDC @ 20 mA (4-20 mA signal)					
Signal Impedance		Three Wire Voltage Input 10 Kilohms					



		OUTPUT RANGE		
	psig [BAR] (kPa)	0-30 [0-2.0] (0-200)	0-60 [0-4.0] (0-400)	0-120 [0-8.0] (0-800)
Input Range		4-20 mA DC		
Supply Pressure ^{1,2}		35-150, [2.4-10], (240-1000)	65-150, [4.6-10], (460-1000)	125-150, [8.8-10], (880-1000)
Minimum Span		12.5 [0.85] (85)	25 [1.5] (150)	50 [3.0] (300)
Frequency Response		-3 db @ 2 Hz per ISA S26.4.3.1 load configuration A.		
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical		
Hysteresis (ISA S51.1)		0.25% Full Scale		
Deadband		0.02% Full Scale		
Repeatability (ISA S51.1)		0.1% Full Scale		
Position Effect		0.125% @ 90° & 0.25% @ 180°		
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 Gs.		
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.		
RFI/EMI Effect		Less than 0.5% of span @ 30 1/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 1/m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326		
Supply Pressure Effect		< 0.1 psig change for 10 psig supply change		
Temperature Effect		[+0.5% +0.06% / °F Temperature Change] of Span typical		
Materials of Construction		Body and Housing Chromate Treated Aluminum Orifice Nickel Plated Brass & Sapphire Trim Stainless Steel & Zinc Plated Steel Elastomers Nitrile Finish Epoxy Powder Coating		

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output

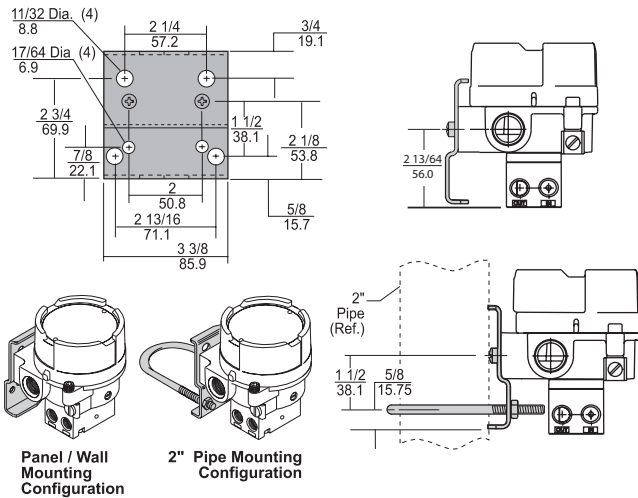
² Unit with "N" option 125 psig, [8.5 BAR], (850 kPa) for air or Group IIA Gases.

*With Natural Gas Media

Hazardous Area Classifications

	Explosion-Proof	Intrinsically Safe															
Factory Mutual (FM) Approvals 	Air as supply pressure media Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; Class III, Division 1, Fibers; Class I, Division 2, Groups A, B, C and D; Max. Ambient 65°C; Temperature Code T5; NEMA 4X Enclosure.	Air as supply pressure media Class I, II, III, Division 1, Groups C, D, E, F & G, Fibers NEMA 4X Enclosure; Temperature Code T4 (Ta -40°C to +80°C, Entity) 1/0 AEx ia IIB T4 (Ta -40°C to +80°C)															
	Group D gases, including Natural Gas as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G.	<table border="1"><tr><td colspan="3">Entity Parameters</td></tr><tr><td>Vmax¹ = 30 VDC</td><td colspan="2">Ci³ = 0</td></tr><tr><td>I_{max}² = 200 mA</td><td colspan="2">Li⁴ = 0</td></tr><tr><td>¹Vmax = Max. Voltage</td><td colspan="2">³Ci = Capacitance</td></tr><tr><td>²I_{max} = Max. Current</td><td colspan="2">⁴Li = Inductance</td></tr></table>	Entity Parameters			Vmax ¹ = 30 VDC	Ci ³ = 0		I _{max} ² = 200 mA	Li ⁴ = 0		¹ Vmax = Max. Voltage	³ Ci = Capacitance		² I _{max} = Max. Current	⁴ Li = Inductance	
Entity Parameters																	
Vmax ¹ = 30 VDC	Ci ³ = 0																
I _{max} ² = 200 mA	Li ⁴ = 0																
¹ Vmax = Max. Voltage	³ Ci = Capacitance																
² I _{max} = Max. Current	⁴ Li = Inductance																
Canadian Standards Association (CSA) Approvals 	Air as supply pressure media Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G. Max. Ambient 65°C Temperature Code T5; Type 4X Enclosure.	Air as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Temperature Code T4A (Ta -40°C to +66°C); T6 (Ta -40°C to +40°C). Rated 4-20 mA, 30 VDC maximum Type 4X Enclosure															
	Group D gases, including Natural Gas as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D. Class II, Division 2, Groups E, F and G.	<table border="1"><tr><td colspan="3">Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:</td></tr><tr><td>System Type 1:</td><td colspan="2">Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.</td></tr><tr><td>System Type 2:</td><td colspan="2">Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel</td></tr><tr><td>System Type 3:</td><td colspan="2">Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.</td></tr></table>	Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:			System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.		System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel		System Type 3:	Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.				
Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:																	
System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.																
System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel																
System Type 3:	Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.																
Explosive Atmospheres Directive (ATEX) Approvals	Flame-Proof	Intrinsically Safe															
	Air as supply pressure media Ⓢ II 2 GD EEx d IIB + H ₂ , T5 (-20°C to +65°C) Ambient; IP65 Enclosure. 02ATEX1014 Group IIA gases, including Natural Gas as supply pressure media Ⓢ II 2 GD EEx d IIB , T5 (-20°C to +65°C) Ambient; IP65 Enclosure. 02ATEX1014	Air as supply pressure media Ⓢ II 1 GD Ex ia IIB T4 Ga Ex ia D20 T90°C Da; Ta=-40°C to +80°C IP65 Enclosure. 11ATEX2161X Vi=28V Ii=100mA Pi=0.7W Ci=0 Li=0															
IECEX Approvals		<table border="1"><tr><td colspan="3">Transducer Parameters</td></tr><tr><td>Ui¹ = 28 V</td><td>Pi³ = 0.7 W</td><td>Li⁵ = 0</td></tr><tr><td>Ii² = 100 mA</td><td colspan="2">Ci⁴ = 0</td></tr><tr><td>¹Ui = Max. Voltage</td><td>³Pi = Max. Power</td><td>⁵Li = Inductance</td></tr><tr><td>²Ii = Max. Current</td><td colspan="2">⁴Ci = Capacitance</td></tr></table> TEXI7800 Ex ia IIB T4 Ga Ex ia D20 T90C Da; Ta=-40°C to +80°C IECEX SIR 11.0074X IP65 Enclosure	Transducer Parameters			Ui ¹ = 28 V	Pi ³ = 0.7 W	Li ⁵ = 0	Ii ² = 100 mA	Ci ⁴ = 0		¹ Ui = Max. Voltage	³ Pi = Max. Power	⁵ Li = Inductance	² Ii = Max. Current	⁴ Ci = Capacitance	
	Transducer Parameters																
Ui ¹ = 28 V	Pi ³ = 0.7 W	Li ⁵ = 0															
Ii ² = 100 mA	Ci ⁴ = 0																
¹ Ui = Max. Voltage	³ Pi = Max. Power	⁵ Li = Inductance															
² Ii = Max. Current	⁴ Ci = Capacitance																

Mounting Kit



Model TXI7800 Transducer Kits & Accessories

Mounting Bracket Kits

- 19021-1: TCXI7800,TFXI7800
(sold separately)
- 19021-2: TEXI7800, TAXI7800
(sold separately)

Catalog Information

Catalog Number

T X I 780

Underwriting Group

Canadian Standard
ATEX
Factory Mutual

C
E
F

Temperature Range

-40°F to +160°F

0

Input

4-20 mA

4

Output

3-15 psig
3-27 psig
6-30 psig
0-30 psig
0-60 psig
0-120 psig

01
02
03
04
05
06

[0.2-1.0 BAR]
[0.2-1.8 BAR]
[0.4-2.0 BAR]
[0-2.0 BAR]
[0-4.0 BAR]
[0-8.0 BAR]

11
12
13
14
15
16

(20-100 kPa)
(20-180 kPa)
(40-200 kPa)
(0-200 kPa)
(0-400 kPa)
(0-800 kPa)

21
22
23
24
25
26

Options

Tapped Exhaust
Natural Gas media approval, Group D gases ⁴
(Includes Nipple; TCXI, TEXI, TFXI only) ^{1,2}
BSPT Thread ³

E
N
U

20 ft cable length⁴
50 ft cable length⁴
100 ft cable length⁴

2
5
0

¹ Not approved for Intrinsically Safe.

² Tapped Exhaust option required.

³ Available for ATEX only. NOT available with "N" Option.

⁴ 10 ft cable standard. Longer lengths available. Contact factory for details and availability.

Installation

For installation instructions, refer to the *Fairchild Model TXI7800 Explosion-proof Electro-pneumatic Transducer Installation, Installation Instructions, II-5TXI7800*.

For operation and maintenance instructions, refer to the *Fairchild Model TXI7800 Explosion-proof Electro-pneumatic Transducer Operation and Maintenance Instructions, OM-5TXI7800*.

B
Model
TXI
7800
Explosion Proof



B

**Model
TXI
7850**

Explosion Proof

Features

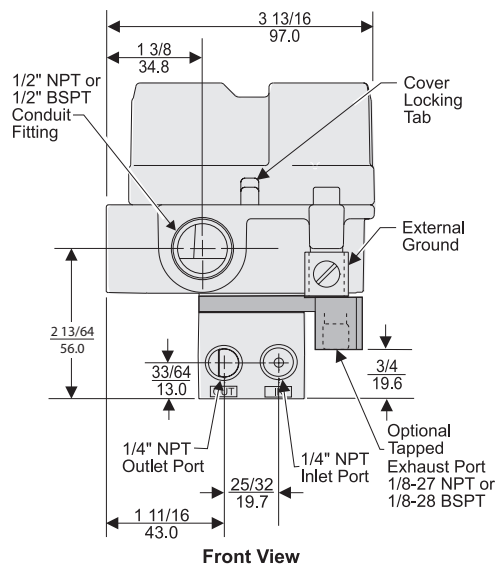
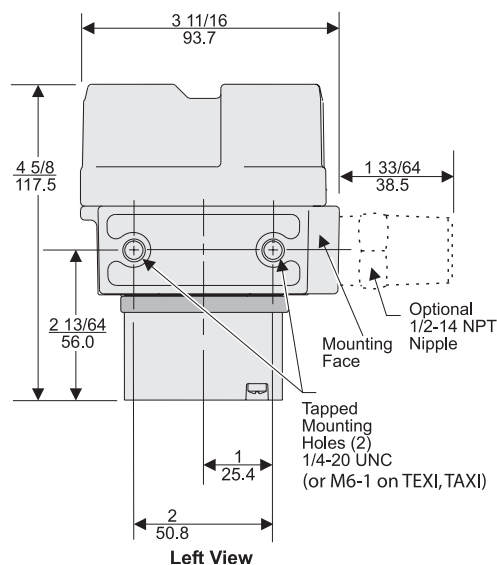
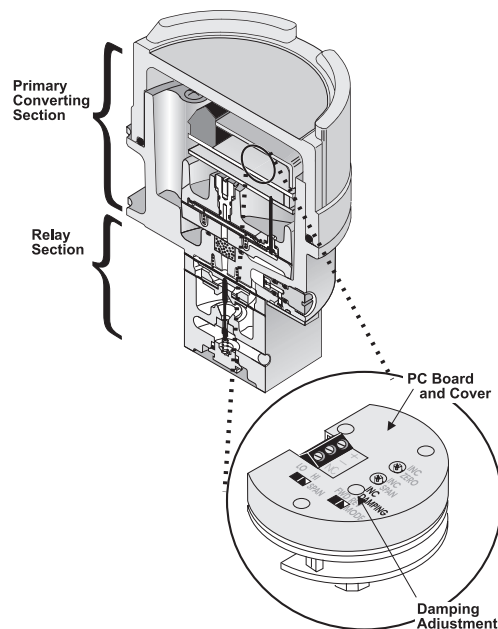
- Explosion-proof NEMA 4X, IP65, Type 4 enclosure for outdoor and indoor installations.
- Optional tapped exhaust port vents exhaust gas.
- Canadian Registration Numbers (CRN) certification for all territories and provinces.
- Does not contain copper-based metals.
- Compact size for use in restricted areas.
- Internal electronic feedback maintains precise output pressure control.
- Piezoelectric actuator disk provides stability regardless of vibration or position.
- RFI/EMI protection eliminates susceptibility to electromagnetic interference.
- Optional version approved for use with Natural Gas or Industrial Methane as a supply media.
- Encapsulated critical components designed to make unit moisture resistant in tough environments
- Canadian Registration Numbers (CRN) certification for all territories and provinces.
- All TXI7850 products are ROHS compliant.

Operating Principles

The Model TXI7850 Transducer is an electronically controlled pressure sensitive device that converts a current signal to a pneumatic output. This device is composed of the Primary Converting Section and the Relay Section. The Piezoelectric ceramic disk in the Primary Section functions as a flapper. The flapper and the nozzle work together to control the signal pressure in the Relay Section. The signal pressure acts on a diaphragm assembly that controls the pressure in the output chamber.

The output pressure is sensed by the lower control diaphragm to maintain the output pressure. The output pressure is also sensed by the feedback control circuit, which compares the output pressure and input signal (setpoint) to maintain constant output pressure.

The Damping Adjustment on the PC Board allows tuning the transducer for optimum response and stability. Large downstream volumes generally require more damping to achieve output pressure stability.



Model TXI7850 Moisture Resistant Electro-Pneumatic Transducer

Specifications

Specifications		SET POINT							
	psig [BAR] (kPa)	3 [0.2] (20)		9 [0.6] (60)		15 [1.0] (100)		30 [2.0] (200)	
Maximum Air Consumption	SCFH	1 (0.03 m ³ /HR)	1.3* (0.04 m ³ /HR)	1.9 (0.05 m ³ /HR)	2.5* (0.07 m ³ /HR)	2.5 (0.07 m ³ /HR)	3.2* (0.09 m ³ /HR)	4.2 (0.12 m ³ /HR)	5.4* (0.15 m ³ /HR)
Flow Rate (SCFM)		2.5 (4.25 m ³ /HR) @ 25 psig, [1.7 BAR], (170 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output				9.0 (15.3 m ³ /HR) @ 120 psig, [8.0 BAR], (800 kPa) supply & 9 psig, [0.6 BAR], (60 kPa) Output			
Temperature Range	Operating Storage	-40°F to + 160°F, (-40°C to + 71.2°C) -40°F to + 180°F, (-40°C to + 82.2°C)							
Span/Zero Adjustments		Screwdriver adjustments located under cover							
		OUTPUT RANGE							
	psig [BAR] (kPa)	3-15 [0.2-1.0] (20-100)		3-27 [0.2-1.8] (20-180)		6-30 [0.4-2.0] (40-200)			
Input Range		4-20 mA							
Supply Pressure ^{1,2}		20-120 [1.5-8.0] (150-800)		32-120 [2.2-8.0] (220-800)		35-120 [2.4-8.0] (240-800)			
Minimum Span		5 [0.35] (35)		10 [0.7] (70)		10 [0.7] (70)			
Frequency Response		-3 db @ 5 Hz per ISA S26.4.3.1 load configuration A.							
Required Operating Voltages		8.2 VDC @ 20 mA (4-20 mA signal)							
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical							
Hysteresis (ISA S51.1)		≤ 0.1% Full Scale							
Deadband		≤ 0.02% Full Scale							
Repeatability (ISA S51.1)		≤ 0.1% Full Scale							
Position Effect		No Measurable Effect							
Vibration Effect		Less than ±1% of Span under the following conditions: 5-15 Hz @ 0.75 inches constant displacement 15-500 Hz @ 10 Gs.							
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.							
RFI/EMI Effect		Less than 0.5% of span @ 30 ʸ/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 ʸ/m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326							
Supply Pressure Effect		No Measurable Effect							
Temperature Effect		[+0.5% +0.04% / °F Temperature Change] of Span typical							
Materials of Construction		Body and Housing Chromate Treated Aluminum Orifice Aluminum & Sapphire Trim Stainless Steel & Zinc Plated Steel Elastomers Nitrile Finish Epoxy Powder Coating							

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output.

² Unit with "N" option 125 psig, [8.5 BAR], (850 kPa) for air or Group IIA Gases.

*With Natural Gas Media

Model TXI7850 Moisture Resistant Electro-Pneumatic Transducer

Extended Range Specifications

		SET POINT					
	psig [BAR] (kPa)	0 [0] (0)	15 [1.0] (100)	30 [2.0] (200)	60 [4.0] (400)	120 [8.0] (800)	
Maximum Air Consumption	0-30 psig SCFH	1 (0.03 m ³ /HR)	1.3* (0.04 m ³ /HR)	2.8 (0.08 m ³ /HR)	3.6* (0.10 m ³ /HR)	4.2 (0.12 m ³ /HR)	5.4* (0.15 m ³ /HR)
	0-60 psig SCFH	1.6 (0.4 m ³ /HR)	4.7 (.13 m ³ /HR)	7.8 (.22 m ³ /HR)	13.3 (.37 m ³ /HR)		
	0-120 psig SCFH	0.5 (.01 m ³ /HR)		3.8 (.11 m ³ /HR)	7.6 (.21 m ³ /HR)	15.1 (.42 m ³ /HR)	
Flow Rate (SCFM)		11.0 (18.7 m ³ /HR) @ 150 psig, [10 BAR], (1000 kPa) supply & midscale output					
Temperature Range		-40°F to + 160°F, (-40°C to + 71.2°C) -40°F to + 180°F, (-40°C to + 82.2°C)					
Operating Storage							
Span/Zero Adjustments		Screwdriver adjustments located on front of unit					
Required Operating Voltages		Two Wire Current Input 8.2 VDC @ 20 mA (4-20 mA signal)					
Signal Impedance		Three Wire Voltage Input 10 Kilohms					



		OUTPUT RANGE		
	psig [BAR] (kPa)	0-30 [0-2.0] (0-200)	0-60 [0-4.0] (0-400)	0-120 [0-8.0] (0-800)
Input Range		4-20 mA DC		
Supply Pressure ^{1,2}		35-150, [2.4-10], (240-1000)	65-150, [4.6-10], (460-1000)	125-150, [8.8-10], (880-1000)
Minimum Span		12.5 [0.85] (85)	25 [1.5] (150)	50 [3.0] (300)
Frequency Response		-3 db @ 2 Hz per ISA S26.4.3.1 load configuration A.		
Accuracy (ISA S51.1)		0.25% Full Scale Guaranteed 0.15% Full Scale Typical		
Hysteresis (ISA S51.1)		0.25% Full Scale		
Deadband		0.02% Full Scale		
Repeatability (ISA S51.1)		0.1% Full Scale		
Position Effect		0.125% @ 90° & 0.25% @ 180°		
Vibration Effect		Less than +1% of Span under the following conditions: 5-15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 Gs.		
Reverse Polarity Protection		No damage occurs from reversal of normal supply current (4-20 mA) or from misapplication of up to 60 mA.		
RFI/EMI Effect		Less than 0.5% of span @ 30 ʸ/m class 3 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 ʸ/m level, to 2 GHz Band per EN 61000-4-3:1998 +A1 EMC Directive 89/336/EEC European Norms EN 61326		
Supply Pressure Effect		< 0.1 psig change for 10 psig supply change		
Temperature Effect		[+0.5% +0.06% / °F Temperature Change] of Span typical		
Materials of Construction		Body and Housing Chromate Treated Aluminum Orifice Nickel Plated Brass & Sapphire Trim Stainless Steel & Zinc Plated Steel Elastomers Nitrile Finish Epoxy Powder Coating		

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa), above maximum output

² Unit with "N" option 125 psig, [8.5 BAR], (850 kPa) for air or Group IIA Gases

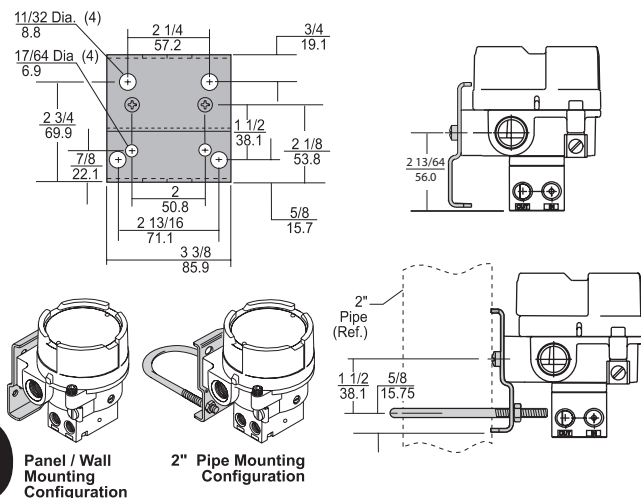
*With Natural Gas Media

Hazardous Area Classifications

	Explosion-Proof	Intrinsically Safe								
Factory Mutual (FM) Approvals 	Air as supply pressure media Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; Class III, Division 1, Fibers; Class I, Division 2, Groups A, B, C and D; Max. Ambient 65°C; Temperature Code T5; NEMA 4X Enclosure.	Air as supply pressure media Class I, II, III, Division 1, Groups C, D, E, F & G, Fibers NEMA 4X Enclosure; Temperature Code T4 (Ta -40°C to +80°C, Entity) 1/0 AEx ia IIB T4 (Ta -40°C to +80°C)								
	Group D gases, including Natural Gas as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G.	<table><tr><td colspan="2">Entity Parameters</td></tr><tr><td>Vmax¹= 30 VDC Imax²= 200 mA</td><td>Ci³ = Zero Li⁴ = Zero</td></tr><tr><td>¹Vmax = Max. Voltage ²Imax = Max. Current</td><td>³Ci = Capacitance ⁴Li = Inductance</td></tr></table>	Entity Parameters		Vmax ¹ = 30 VDC Imax ² = 200 mA	Ci ³ = Zero Li ⁴ = Zero	¹ Vmax = Max. Voltage ² Imax = Max. Current	³ Ci = Capacitance ⁴ Li = Inductance		
Entity Parameters										
Vmax ¹ = 30 VDC Imax ² = 200 mA	Ci ³ = Zero Li ⁴ = Zero									
¹ Vmax = Max. Voltage ² Imax = Max. Current	³ Ci = Capacitance ⁴ Li = Inductance									
Canadian Standards Association (CSA) Approvals 	Air as supply pressure media Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D; Class II, Division 2, Groups E, F and G. Max. Ambient 65°C; Temperature Code T5; Type 4X Enclosure.	Air as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Temperature Code T4A (Ta -40°C to +66°C) Type 4X Enclosure; T6 (Ta -40°C to +40°C). Rated 4-20 mA, 30 VDC maximum								
	Group D gases, including Natural Gas as supply pressure media Class I, Division 1, Groups C and D; Class II, Division 1, Groups E, F and G; Class I, Division 2, Groups A, B, C and D. Class II, Division 2, Groups E, F and G. Factory Sealed	<table><tr><td colspan="2">Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:</td></tr><tr><td>System Type 1:</td><td>Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.</td></tr><tr><td>System Type 2:</td><td>Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel</td></tr><tr><td>System Type 3:</td><td>Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.</td></tr></table>	Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:		System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.	System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel	System Type 3:	Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.
Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:										
System Type 1:	Single Channel Polarized Rated: 28.5V Max. 300 Ohm Min.									
System Type 2:	Dual Channel Polarized Rated 28.5V Max. 300 Ohm Min. and 28V Diode return per channel									
System Type 3:	Dual Channel Polarized Rated: 28.5V Max. 300 Ohm Min. and 10V Max. 50 Ohm Min.									
	Flame-Proof	Intrinsically Safe								
Explosive Atmospheres Directive (ATEX) Approvals	Air as supply pressure media Ⓢ II 2 GD EEx d IIB + H ₂ , T5 (-20°C to +65°C) Ambient; IP65 Enclosure. 02ATEX1014	Air as supply pressure media Ⓢ II 1 GD Ex ia IIB T4 Ga Ex ia D20 T90°C Da; Ta=-40°C to +80°C IP65 Enclosure. 11ATEX2161X								
	Group IIA gases, including Natural Gas as supply pressure media Ⓢ II 2 GD EEx d IIB , T5 (-20°C to +65°C) Ambient; IP65 Enclosure.	<table><tr><td colspan="3">Transducer Parameters</td></tr><tr><td>Umax¹= 28 V Imax²= 100 mA</td><td>Pi³ = 0.7 W Ci⁴ = 0/C</td><td>Li⁵ = 0</td></tr><tr><td>¹max = Max. Voltage ²Imax = Max. Current</td><td>³Pi = Max. Power ⁴Ci = Capacitance</td><td>⁵Li = Inductance</td></tr></table>	Transducer Parameters			Umax ¹ = 28 V Imax ² = 100 mA	Pi ³ = 0.7 W Ci ⁴ = 0/C	Li ⁵ = 0	¹ max = Max. Voltage ² Imax = Max. Current	³ Pi = Max. Power ⁴ Ci = Capacitance
Transducer Parameters										
Umax ¹ = 28 V Imax ² = 100 mA	Pi ³ = 0.7 W Ci ⁴ = 0/C	Li ⁵ = 0								
¹ max = Max. Voltage ² Imax = Max. Current	³ Pi = Max. Power ⁴ Ci = Capacitance	⁵ Li = Inductance								
IECEX Approvals		TEXI7850 Ex IIB T4 Ga Ex ia D20 T90C Da; Ta=-40°C to +80°C IECEX SIR 11.0074X IP65 Enclosure								
		<table><tr><td colspan="3">Transducer Parameters</td></tr><tr><td>Umax¹= 28 V Imax²= 100 mA</td><td>Pi³ = 0.7 W Ci⁴ = 0</td><td>Li⁵ = 0</td></tr><tr><td>¹max = Max. Voltage ²Imax = Max. Current</td><td>³Pi = Max. Power ⁴Ci = Capacitance</td><td>⁵Li = Inductance</td></tr></table>	Transducer Parameters			Umax ¹ = 28 V Imax ² = 100 mA	Pi ³ = 0.7 W Ci ⁴ = 0	Li ⁵ = 0	¹ max = Max. Voltage ² Imax = Max. Current	³ Pi = Max. Power ⁴ Ci = Capacitance
Transducer Parameters										
Umax ¹ = 28 V Imax ² = 100 mA	Pi ³ = 0.7 W Ci ⁴ = 0	Li ⁵ = 0								
¹ max = Max. Voltage ² Imax = Max. Current	³ Pi = Max. Power ⁴ Ci = Capacitance	⁵ Li = Inductance								

Model TXI7850 Moisture Resistant Electro-Pneumatic Transducer

Mounting Kit



Model TXI7850 Transducer Kits & Accessories

Mounting Bracket Kits 19021-1: TCXI7850, TFXI7850 (sold separately)
 19021-2: TEXI7850 (sold separately)

Catalog Information

Catalog Number T **XI785**

Underwriting Group

Canadian Standard
 ATEX
 Factory Mutual

C
E
F

Temperature Range

-40°F to +160°F.....

0

Input

4-20 mA.....

4

Output

3-15 psig 01
 3-27 psig 02
 6-30 psig 03
 0-30 psig 04
 0-60 psig 05
 0-120 psig 06
 [0.2-1.0 BAR] 11
 [0.2-1.8 BAR] 12
 [0.4-2.0 BAR] 13
 [0-2.0 BAR] 14
 [0-4.0 BAR] 15
 [0-8.0 BAR] 16
 (20-100 kPa) 21
 (20-180 kPa) 22
 (40-200 kPa) 23
 (0-200 kPa) 24
 (0-400 kPa) 25
 (0-800 kPa) 26

Options

Tapped Exhaust.....
 Natural Gas media approval, Group D gases ⁴.....
 (Includes Nipple; TCXI, TEXI, TFXI only) ^{1,2}
 BSPT Thread ³.....

E
N
U

20 ft cable length⁴.....
 50 ft cable length⁴.....
 100 ft cable length⁴.....

2
5
0

¹ Not approved for Intrinsically Safe.

² Tapped Exhaust option required.

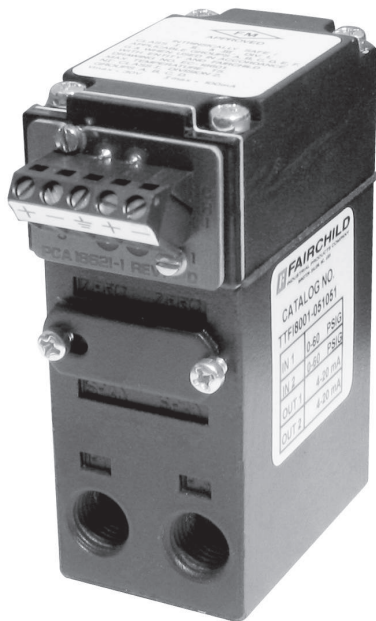
³ Available for ATEX only. NOT available with "N" Option.

⁴ 10 ft cable standard. Longer lengths available. Contact factory for details and availability.

Installation

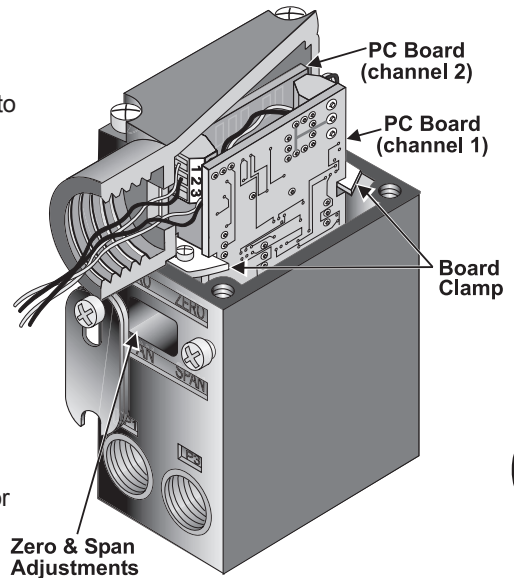
For installation instructions, refer to the *Fairchild Model TXI7850 Explosion-proof Electro-pneumatic Transducer Installation, Installation Instructions, II-5TXI7850*.

For operation and maintenance instructions, refer to the *Fairchild Model TXI7850/7851 Explosion-proof Electro-pneumatic Transducer Operation and Maintenance Instructions, OM-5TXI7850*.



Features

- Field reversible feature provides output which is directly or inversely proportional to the input signal.
- RFI/EMI Protection eliminates susceptibility to electromagnetic and radio interference.
- Outputs of 4-20 mA or 10-50 mA cover standard loop outputs.
- Seven input signal ranges cover all standard inputs.
- Compact size permits use in space restricted areas.
- Explosion-Proof NEMA 4X, IP65, Type 4 Enclosure available for outdoor and indoor installations.
- Input and Output ports on both front and rear simplifies pneumatic piping.
- Conduit Fitting, Terminal strip or DIN connectors allow easy wiring to units.
- Various mounting configurations allow installation flexibility for most applications.



B
Model
T8000

P/I



The T8000 Series is designed for precision applications providing maximum versatility. The modular construction permits any basic unit to be used in the explosion-proof, rack, wall, pipe, panel, DIN rail or 3, 5, 10, or 15 unit manifold configurations. Servicing or calibration is quick and easy.

Operating Principles

Standard Range

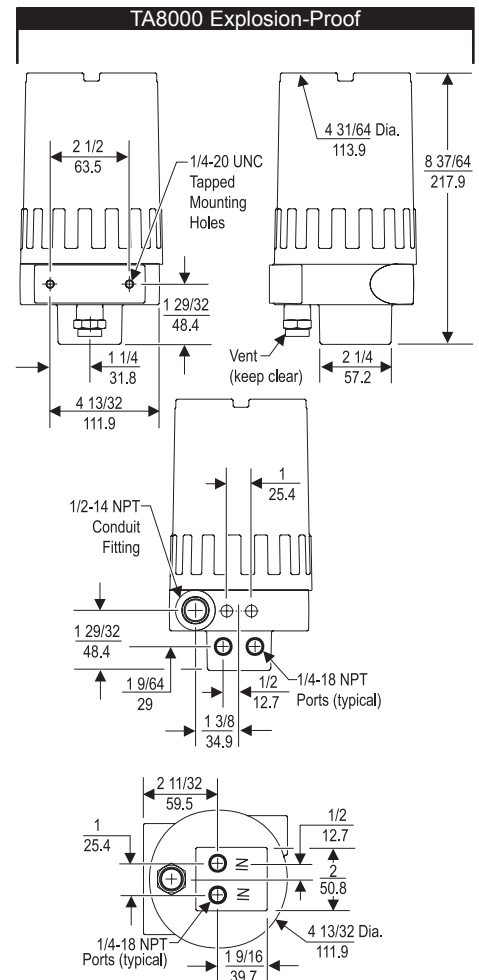
The T8000 Series is a miniature two wire pressure device that converts a pneumatic input signal to a linearly proportional output current.

The PC Board Assembly contains a Piezoresistive Pressure Sensor, which is connected in a Wheatstone bridge configuration. The input air pressure on the Pressure Sensor induces a Piezoresistive change which causes a bridge unbalance. As a result, a differential signal is applied to the current source device which supplies the loop.

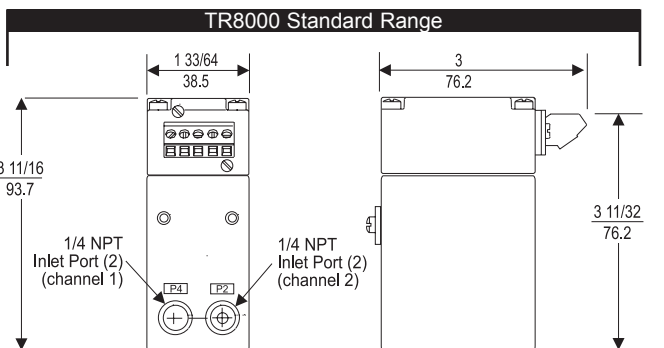
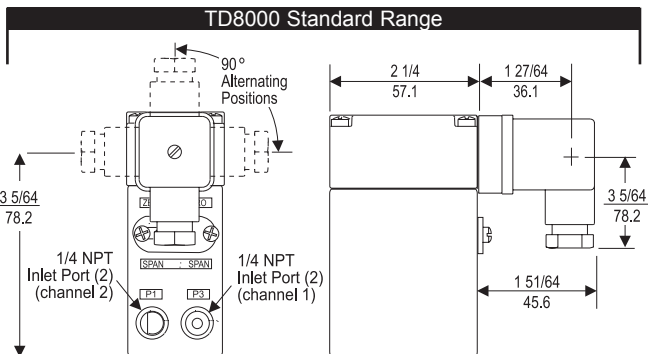
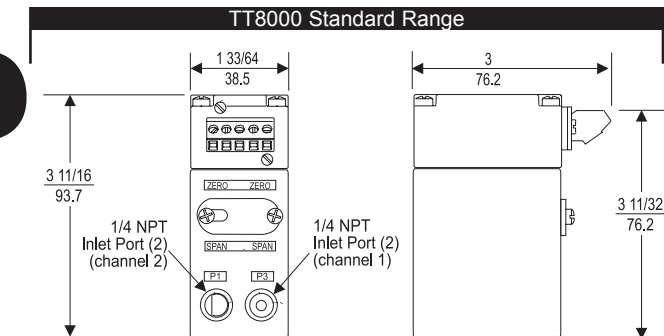
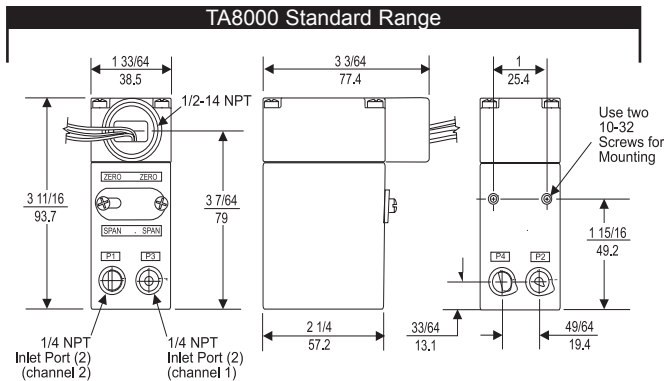
The Zero and Span adjustments are easily accessible from the front of the unit. The T8000 Series may be configured as a Single or Dual Channel Unit. The Dual Channel Unit consists of two PC Boards that are enclosed within the same housing and function independently of each other. This unit may be offered in any one of the seven standard input pressure signals or in any combination.

Explosion-Proof

The TX8000 Unit consists of a TT8000 Series Transducer enclosed in an explosion-proof/NEMA 4X (IP65) housing.



Model T8000 Miniature Two Wire P/I Pressure Transducer



NOTE: Model TR8000 Transducer is designed for use with the TR Rack Kit. Physically, it is the same as the TT8000 Unit except that the terminal block has been rotated to the rear.

Specifications:

T8000 Standard Range Transducers

	psig, [BAR], (kPa)						
Pneumatic Input Range	0-5 [0-0.3] (0-35)	3-15 [0.2-1.0] (20-100)	3-27 [0.2-1.8] (20-180)	6-30 [0.4-2.0] (40-200)	0-30 [0-2.0] (0-200)	0-60 [0-4.0] (0-400)	1-120 [0-8.0] (0-800)

Current Output 4-20 mA or 10-50 mA

Supply Voltage 12-50 VDC for 4-20 mA
12-30 VDC for 10-50 mA

	4	12	23	23	23	38	75
Minimum Output Span	[0.28] (28)	[0.8] (80)	[1.45] (145)	[1.45] (145)	[1.45] (145)	[2.6] (260)	[5.0] (500)
Maximum Output Span	10 [0.7] (70)	30 [2.0] (200)	60 [4.0] (400)	60 [4.0] (400)	60 [4.0] (400)	100 [7.0] (700)	200 [14.0] (1400)

Independent Linearity
+0.15% Full Scale

Hysteresis & Repeatability
Less than 0.1% Full Scale

Resolution
Infinite

Environmental
Operating Temperature: -40°F to 176°F (-40°C to 80°C)
Humidity: 95 % Relative Humidity

Load - Maximum
1900 OHMS @ 20 mA
360 OHMS @ 50 mA

Stability
Compensated Range: 32°F to 122°F (0°C to 50°C)
Temperature Compensation:
Zero ±1% FS - 32°F to 122°F (0°C to 50°C)
Span ±.5% FS- 32°F to 122°F (0°C to 50°C)
Drift Less than .25% FS/30 Days

Electrical
Calibration:
Zero -66 to 125% Full Scale
Span -25 to 200%
Response time Output less than 10 m-seconds from 10 to 90% input

Reverse Polarity Protected:
Output Ripple Less than 5mV peak to peak
Damping 7 seconds 10% to 90% FS jumper selectable

Mechanical
Damage Pressure: 3 times rated input or 200 psig, [15 BAR], (1500 kPa) whichever is less. 20 psig, [1.5 BAR], (150 kPa) for 5 psig, [.35 BAR], (35 kPa) range.



Recalibration Pressure: 2 times rated input
Vibration: No effect 10-200 Hz@ 2-10 G's

RFI/EMI Effect
Less than 0.1% of Span @ 10 ³/m class 2 Band ABC (20-1000 mHz) per SAMA PMC 33.1 1978 and less than 0.5% of Span @ 10 ³/m level 3, 27-500 mHz band per IEC Standard 801-3 1984 (wire in conduit). EMC Directive 89/336 EEC European Norms EN 50081-2 & EN 50082-2.

Materials of Construction

Body and Housing Aluminum
Trim Stainless Steel, Brass, Zinc Plated Steel
Wetted Materials. Aluminum, Glass, Ceramic, Delrin, Nitrile, Silicone, RTV, Nickel
Material Compatibility Liquids and gases compatible with wetted materials

Hazardous Area Classifications

<div>Factory Mutual (FM) Approvals</div> <div></div>	<div>Explosion-Proof</div> <div>Class I, Division 1, Groups B, C and D; Class II, Division 1, Groups E, F and G; NEMA 4X Enclosure.</div>	<div>Intrinsically Safe</div> <div>TAFI8001, TFXI8001 Class I Division 1, Groups A, B, C, and D; Class II, Division 1, Groups E, F and G; Class III, Division 1; NEMA 4X Enclosure; Temperature Code T5.</div>					
	<div>Non-Incendive</div> <div>TAFI8001 Class I, Division 2, Groups A, B, C and D; NEMA 4X Enclosure.</div>	<div>TDFI8001, TTFI8001, TRFI8001 Class I Division 1, Groups A, B, C, and D. Class II, Division 1, Groups E, F, and G. Class III, Division 1; Temperature Code T5.</div>					
	<div>TDFI8001, TTFI8001,TRFI8001 Class I, Division 2, Groups A, B, C, and D.</div>	<div>Entity Parameters</div> <table><tr><td>$V_{max}^1 = 30 \text{ VDC}$ $I_{max}^2 = 100 \text{ mA}$</td><td>$C_i^3 = 0.0132 \mu \text{ F}$ $L_i^4 = 0 \text{ mH}$</td></tr><tr><td>¹$V_{max} = \text{Max. Voltage}$ ²$I_{max} = \text{Max. Current}$</td><td>³$C_i = \text{Capacitance}$ ⁴$L_i = \text{Inductance}$</td></tr></table>	$V_{max}^1 = 30 \text{ VDC}$ $I_{max}^2 = 100 \text{ mA}$	$C_i^3 = 0.0132 \mu \text{ F}$ $L_i^4 = 0 \text{ mH}$	¹ $V_{max} = \text{Max. Voltage}$ ² $I_{max} = \text{Max. Current}$	³ $C_i = \text{Capacitance}$ ⁴ $L_i = \text{Inductance}$	
	$V_{max}^1 = 30 \text{ VDC}$ $I_{max}^2 = 100 \text{ mA}$	$C_i^3 = 0.0132 \mu \text{ F}$ $L_i^4 = 0 \text{ mH}$					
¹ $V_{max} = \text{Max. Voltage}$ ² $I_{max} = \text{Max. Current}$	³ $C_i = \text{Capacitance}$ ⁴ $L_i = \text{Inductance}$						
<div>Explosion-Proof</div>	<div>Intrinsically Safe</div>						
<div>Canadian Standards Association (CSA) Approvals</div> <div></div>	<div>Explosion-Proof</div> <div>Class I, Division 1, Groups B, C, and D; Class II, Division 1, Groups E, F, and G; Type 4 Enclosure; Rated 4-20 mA or 10-50 mA, 30 VDC Max. Maximum Ambient 65°C.</div>	<div>Intrinsically Safe</div> <div>TACI8001, TCXI8001 Class I, Division 1, Groups A, B, C and D; Class II, Division 1, Groups E, F, and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC Maximum; Temperature Code T4.</div>					
	<div>Division 2</div>						
	<div>TACI8001 Class I, Division 2, Groups A, B, C, and D; Class II, Division 2, Groups E, F, and G; Type 4 Enclosure; Rated 4-20 mA, 30 VDC Max.; Temperature Code T3 C.</div>	<div>TDCI8001, TTCI8001, TRCI8001 Class I, Division 1, Groups A, B, C and D; Rated 4-20 mA, 30 VDC Maximum; Temperature Code T5.</div>					
	<div>TDCI8001, TTCI8001, TRCI8001 Class I, Division 2, Groups A, B, C and D; Rated 4-20 mA, 30 VDC Maximum; Temperature Code T3 C.</div>	<div>Approvals are valid when connected through a Shunt Zener Diode Safety Barrier meeting the following parametric requirements:</div> <table><tr><td>System Type 1 and 4:</td><td>Single Channel Polarized Rated: 28V Max. 300 Ohm Min.</td></tr><tr><td>System Type 2 and 5:</td><td>Dual Channel Polarized Rated 28V Max. 300 Ohm Min. & 28V Diode return per channel.</td></tr><tr><td>System Type 3 Min. & 10V</td><td>...a. 28V Max. 300 Ohm ... Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min.return. & 10V Max. 50 Ohm Min. return.</td></tr></table>	System Type 1 and 4:	Single Channel Polarized Rated: 28V Max. 300 Ohm Min.	System Type 2 and 5:	Dual Channel Polarized Rated 28V Max. 300 Ohm Min. & 28V Diode return per channel.	System Type 3 Min. & 10V
System Type 1 and 4:	Single Channel Polarized Rated: 28V Max. 300 Ohm Min.						
System Type 2 and 5:	Dual Channel Polarized Rated 28V Max. 300 Ohm Min. & 28V Diode return per channel.						
System Type 3 Min. & 10V	...a. 28V Max. 300 Ohm ... Max. 50 Ohm Min. return. b. 28.5V Max. 300 Ohm Min. & 9V Max. 50 Ohm Min.return. & 10V Max. 50 Ohm Min. return.						

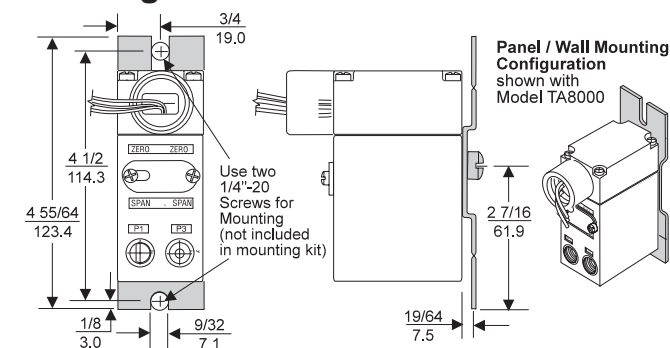


B
Model
T8000

P/I

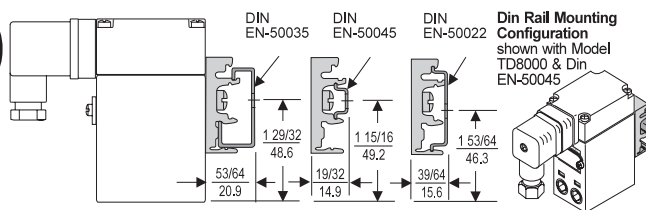
Model T8000 Miniature Two Wire P/I Pressure Transducer

Mounting Kits

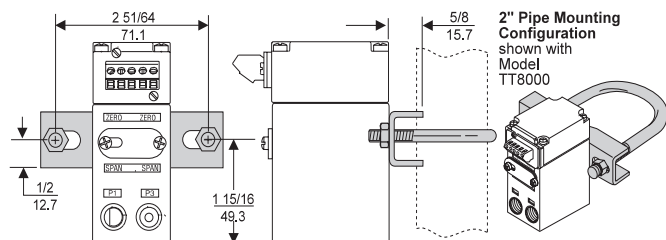


Mounting Bracket: 16799-1

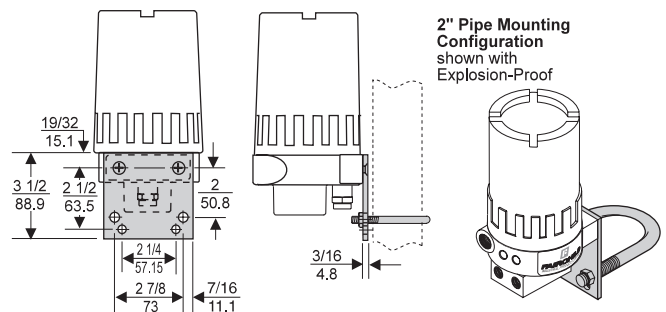
B
Model
T8000



Mounting Bracket: 16893-1



Mounting Bracket: 19254-1



Mounting Bracket: 18187-1

Model T8000 Transducer Kits & Accessories

Mounting Bracket Kits 16799-1 (included with unit)
16893-1 (included with unit)
19254-1 (sold separately)
18187-1 (sold separately)

Catalog Information

Catalog Number

T 8 0 0 1

Electrical Connections

1/2 NPT Conduit
Fitting with Pigtail
DIN43650 Connection
Rack Mount
Terminal Block
(leave blank for Explosion-Proof)

A
D
R
T

Underwriting Group

Canadian Standards
Factory Mutual

C
F

Approval Class ¹

Explosion-Proof
NEMA 4X (IP65)
Intrinsically Safe ²

X
I

Pneumatic Input Channel 1

(Select appropriate psig, [BAR], or (kPa) range.)

0-5 psig 00
3-15 psig 01
3-27 psig 02
6-30 psig 03
0-30 psig 04
0-60 psig 05
0-120 psig 06
[0-0.35 BAR] 10
[0.2-1.0 BAR] 11
[0.2-1.8 BAR] 12
[0.4-2.0 BAR] 13
[0-2.0 BAR] 14
[0-4.0 BAR] 15
[0-8.0 BAR] 16
(0-35 kPa) 20
(20-100 kPa) 21
(20-180 kPa) 22
(40-200 kPa) 23
(0-200 kPa) 24
(0-400 kPa) 25
(0-800 kPa) 26

Current Output Channel 1

4-20 mA 1
10-50 mA 2

If Channel 2 Not Used

If Channel 2 is used, select appropriate psig, [BAR], or (kPa) range from Input Channel 1 above. 00 0

Current Output Channel 2

4-20 mA 1
10-50 mA 2

Options

BSPT Thread U

¹ Select Approval(s) Required.

² Includes Division 2 Approval.

T9000



T9010



T9020



T9040



T9060



T9080



Features

Common Features of the T9000 Products

- Fully functional keypad and display.
- Backlit Liquid Crystal display screen.
- Output pressure displays in psig, BAR, kPa, or user-defined pressure units.
- Independently adjustable PID tuning coefficients.
- Reverse acting capability for analog input and output signals.
- Select Current or Voltage mode for input signal or optional analog channels using the keypad.
- RFI/EMI protection eliminates electromagnetic and radio interference.

Operating Principles

The Model T9000 Series Pressure Controllers have a closed-loop, integrated, microprocessor control system that regulates outlet pressure. You can control the output from the Model T9000 products using the keypad or from an analog control signal. You can control the output from the Model T9000D using the keypad and through DeviceNet™ Communication network.

The Feed and Bleed Solenoid Valves control pressure in the Signal Chamber of the Booster Section. A pressure sensor measures the outlet pressure and provides a feedback signal to the Electronics Section. Any variation in pressure between the set-point and the outlet pressure activates the Feed and Bleed Solenoid Valves to correct the output pressure.

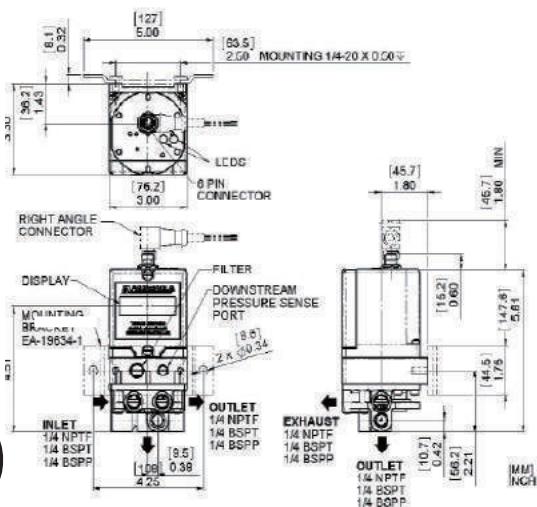
B

Model
T9000

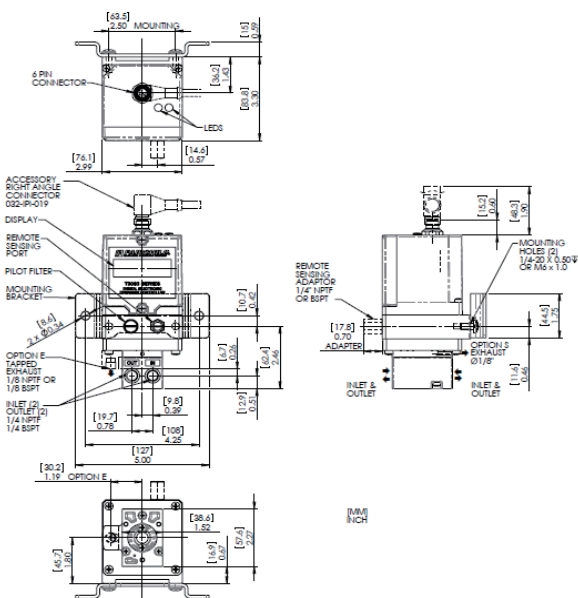
High Performance

Model T9000 Electro-Pneumatic Transducer

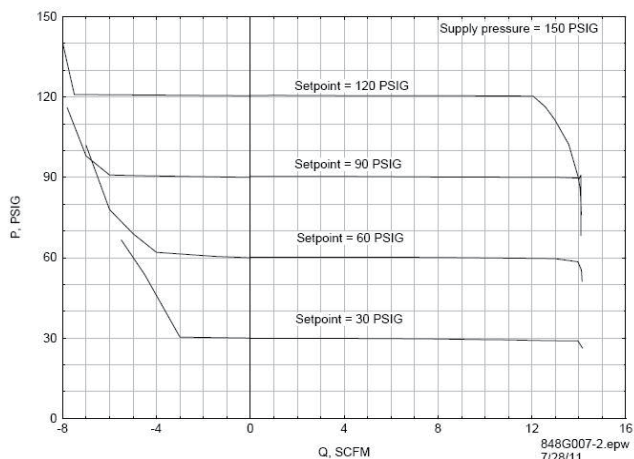
T9000



T9010

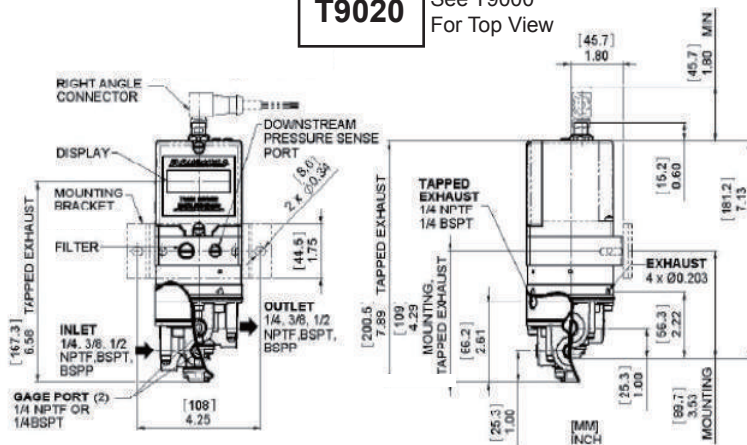


Flow Characteristics
Fairchild T9010-4012N Pressure Controller

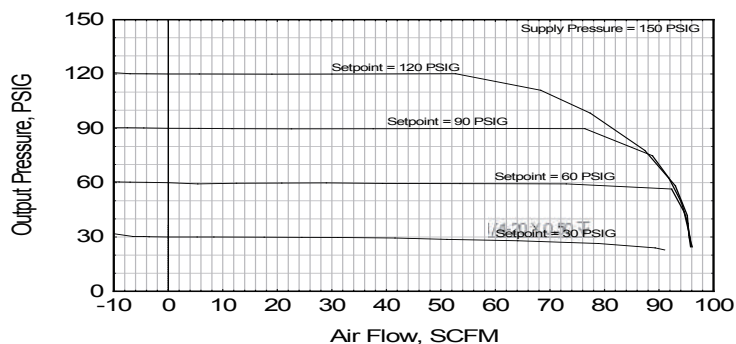


T9020

See T9000
For Top View

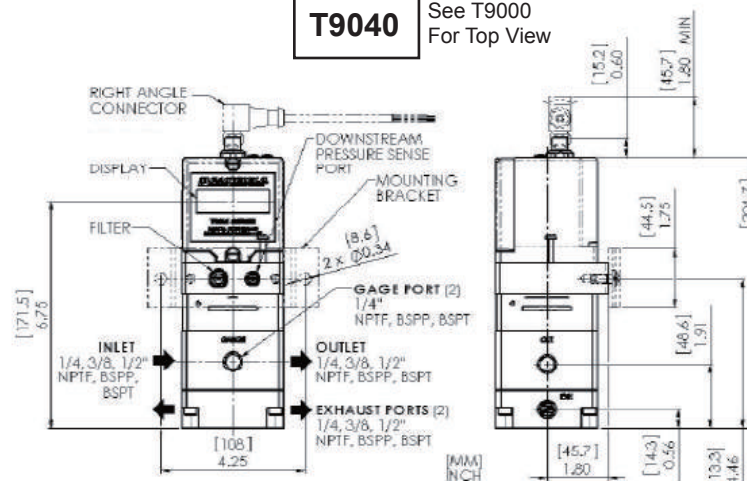


Flow Characteristics
T9020-4072N4NFS Pressure Controller

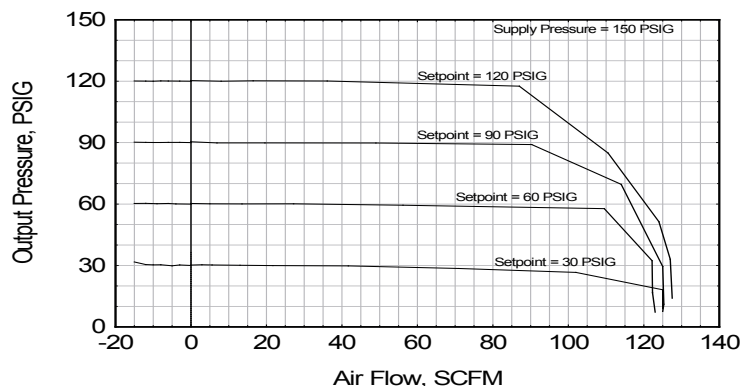


T9040

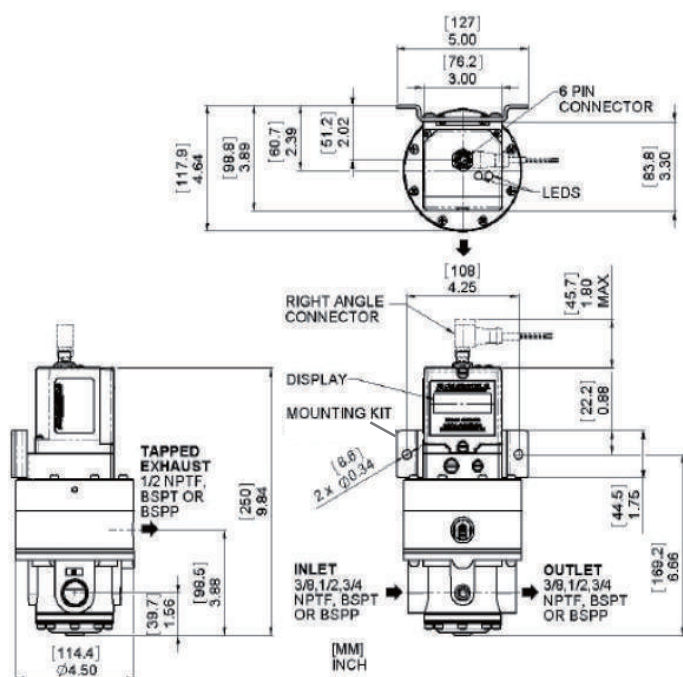
See T9000
For Top View



Flow Characteristics
T9040-4074N4FJT Pressure Controller

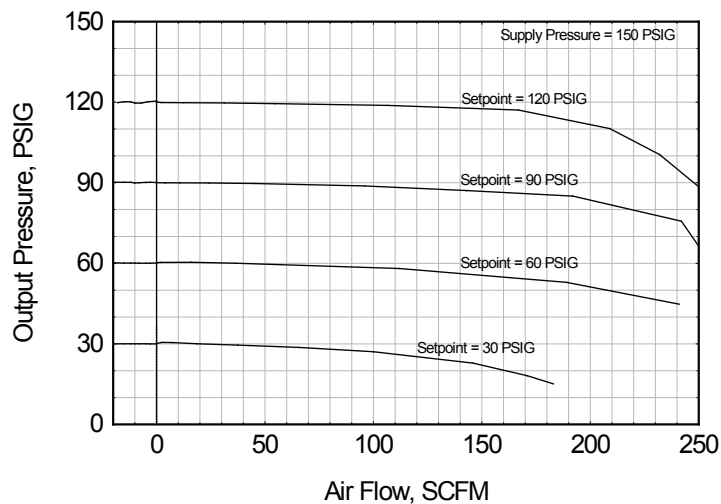


T9080



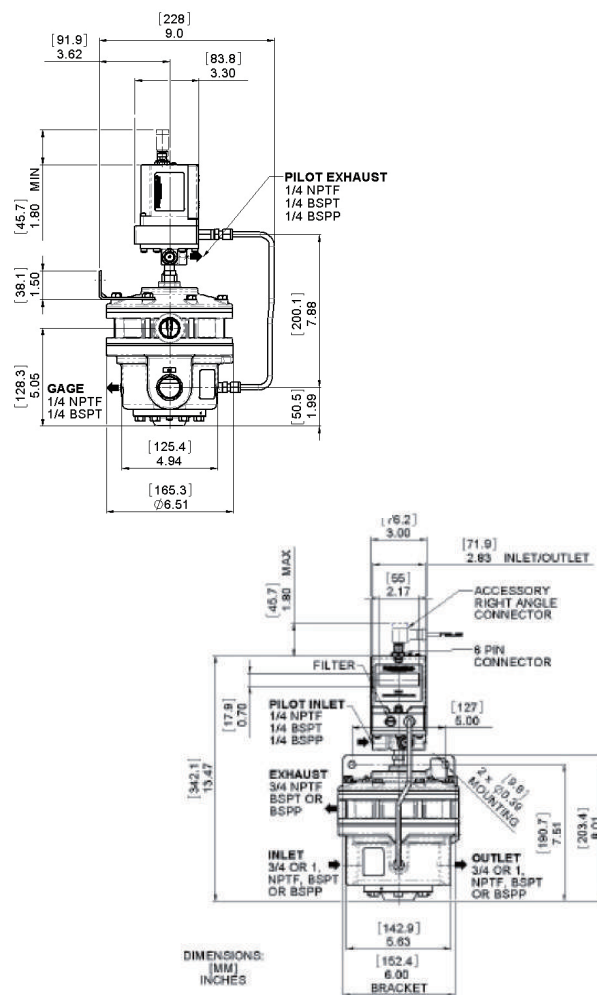
Flow Characteristics

T9060-4074N4FNT Pressure Controller



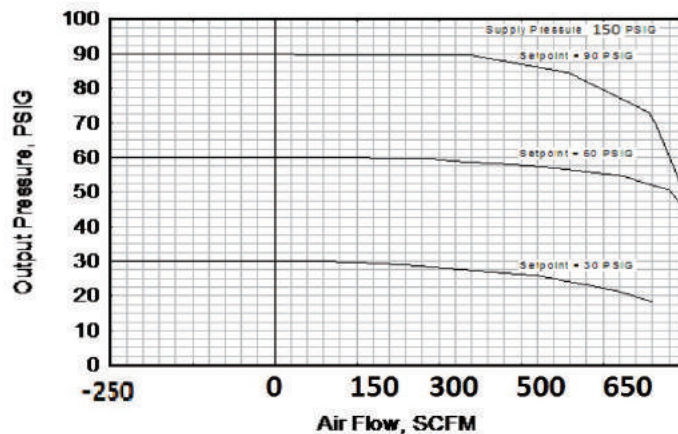
Flow Characteristics Chart

	Foward 150 psig [10 BAR] Supply	Exhaust 60 psig [4 BAR] Downstream Pressure
T9000	1 SCFM	-
T9010	12 SCFM	4 SCFM
T9020	90 SCFM	45 SCFM
T9040	110 SCFM	55 SCFM
T9060	220 SCFM	110 SCFM
T9080	700 SCFM	350 SCFM



Flow Characteristics

T9080-4078N4FNT Pressure Controller



Model T9000 Electro-Pneumatic Transducer

Specifications

Supply Pressure¹

200 psig, [14 BAR], (1400 kPa) Maximum

Pneumatic Outputs	psig:	0-30	0-75	0-150
	[BAR]:	[0-2]	[0-5]	[0-10]
	(kPa):	(0-200)	(0-500)	(0-1000)
Minimum Span	psig:	12	30	60
	[BAR]:	[0.8]	[2.0]	[4.0]
	(kPa):	(80)	(200)	(400)

Input Signal

4-20 mA, 0-10 VDC

Flow Rate 1-700 SCFM (Select desired configuration)

Exhaust Flow 1-350 SCFM (Select desired configuration)

Air Consumption

0 @ steady state output with Deadband @ 1 % of Full Scale

Supply Pressure Effect

No Measurable Effect

Electrical Supply

24 VDC \pm 10 %

Power Consumption

Less than 5 watts

Analog Output Signal / Impedance

4-20 mA/500 ohms Maximum, 0-10 VDC/400 ohms Minimum

Deadband (ISA S51.1)

Adjustable from 0 to 10 % of Full Scale

Unit Accuracy (ISA S51.1)

Less than 0.50% Output Span

Frequency Response

-3 db @ 1 HZ per ISA S26.4.3.1 load Configuration A (typical but depends on specific T9000 product configuration)

Vibration Effect

Less than 1 % of Span under the following conditions: 5 - 15 Hz @ 0.8 inches constant displacement 15-500 Hz @ 10 g's

RFI/EMI Effect

Less than 0.5%. EMC Directive 89/336/EEC European Norms EN 50081-2 & EN 50082-2.

Temperature Range

0° F to + 160° F, (-18° C to + 71° C)

Materials of Construction

Body Housing Polymer, Chromate Treated Aluminum

Trim Zinc Plated Steel

Elastomers Nitrile, Fluorocarbon

Finish Epoxy

¹ Supply Pressure must be no less than 5 psig, [0.35 BAR], (35 kPa) above maximum output.

Unique Feature of the T9000D

- DeviceNet™ Communications connect the Model T9000D to a digital network to increase functional flexibility, installation speed, and reduce system wiring cost.

Available Options for the T9000 Series Transducer

- Optional analog output channel configured as an output pressure monitor or as a user-defined output.
- External Pneumatic Feedback port to sense down stream pressure. (See Cables and Accessories table)
- Optional Feedback Input Channel configurable to control setpoint, external process variable, or accept a user defined input. (Consult factory for availability.)

Catalog Information

Catalog Number T90

Flow Rate

1 SCFM (Basic Transducer)	00
12 SCFM	10
90 SCFM	20
110 SCFM	40
220 SCFM	60
700 SCFM	80

Input

0-10 VDC	0
4-20 mA	4
DeviceNet™	D

Output

0-30 psig.	04
0-75 psig.	05
0-150 psig.	07
[0-2.0 BAR]	14
[0-5.0 BAR]	15
[0-10.0 BAR]	17
(0-200 kPa)	24
(0-500 kPa)	25
(0-1000 kPa)	27

Port Size

1/4" NPT (T9000,10,20,40 only)	02
3/8" NPT (T9020,40 only)	03
1/2" NPT (T9020,40 only)	04
3/4" NPT (T9060,80 only)	06
1" NPT (T9080 only)	08

Port Threads

NPTF Thread	N
BSPT Thread	U
BSPP Thread (Not Available on T9010)	H

Feedback Option

None	N
0-10 VDC Analog Output	0
4-20 MA Analog Output	4
0-10 VDC Feedback Input	5
4-20 MA Feedback Input	6

Elastomers

Nitrile (Not available in T9040)	N
Fluorocarbon	J

Power Failure Mode

Freeze (Maintains Setpoint)	F
-----------------------------------	---

Exhaust Port

Tapped	E
--------------	---

Remote Pressure Sensing Capability (see table below)

T9000 Cables and Accessories (sold separately)

Part Number	Description
032-IPI-018-2	Straight, Shielded 6 pin Female
032-IPI-019-2	Right angle, Shielded 6 pin Female
032-IPI-009-2F	Straight, Shielded Cable for DeviceNet™
032-IPI-009-2R	Right angle, Shielded Cable for DeviceNet™
21665-1N	1/8-27 NPTF Remote Pressure Sensor fitting
21665-1U	1/8-28 BSPT Remote Pressure Sensor fitting

Installation

For operating instructions, refer to the corresponding Fairchild *Operation and Maintenance Instructions*, OM-500T90FI, OM-500T90AB, OM-500T90AO, OM-500T90DB, OM-500T90DI, OM-500T90DO.

For installation instructions, refer to II-500T9000.

SECTION C



PNEUMATIC VOLUME BOOSTERS



Features

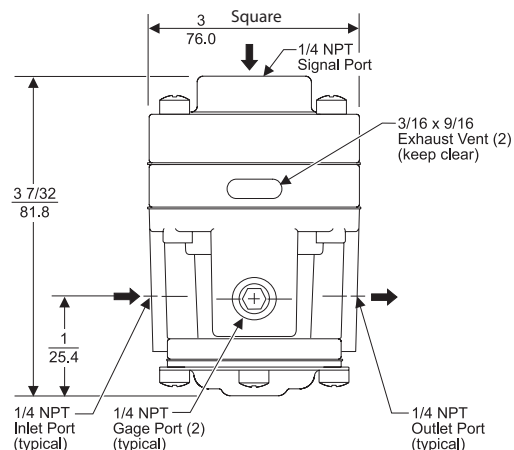
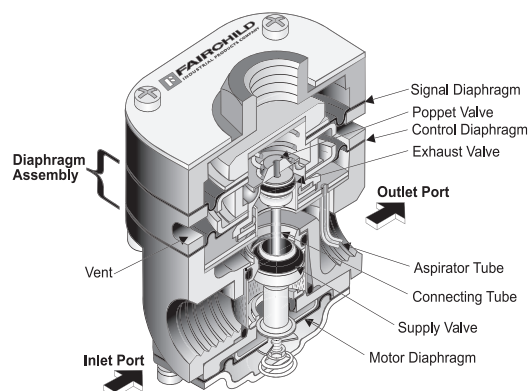
- The Model 2000 Pneumatic Volume Booster converts a low flow signal to a high flow output. It is ideally suited for a variety of applications including the operation of air systems that require rapid valve or cylinder action.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube minimizes downstream pressure drop under flow conditions.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve Seats minimize air consumption.
- Small signal volume assures rapid response to pressure variation.
- A separate Control Chamber isolates the Diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the unit without removing it from the line.

Operating Principles

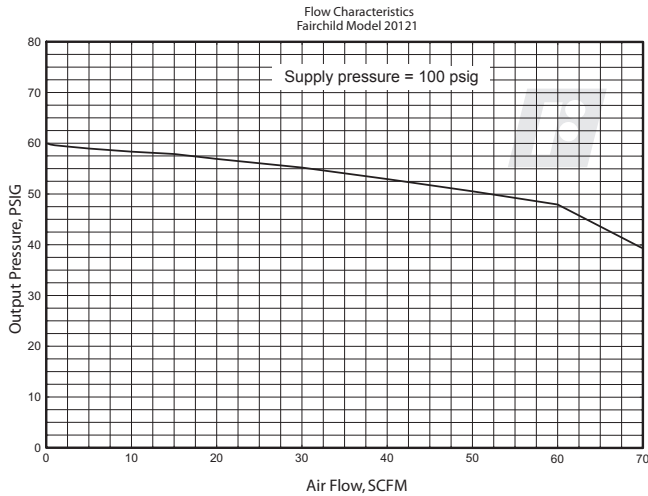
When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens.

Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the force of the signal pressure that acts on the top of the Signal Diaphragm balances with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the vent in the side of the unit until it reaches the setpoint.



Technical Information



Specifications

Maximum Supply Pressure

250 psig, [17.0 BAR], (1700 kPa)

Flow Capacity (SCFM)

40 (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

16 (27.2 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, 1.5 BAR], (150 kPa) setpoint

Maximum Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa)

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

Less than 1" (2.54 cm) Water Column

Ambient Temperature

-40° F to +200°F, (-40° C to +93° C)

Materials of Construction

Body and Housing Zinc
Diaphragms Nitrile on Dacron

Catalog Information

Catalog Number

2 0

Ratio

1:1 1
1:1.6 0

Pipe Size

1/4" 2
3/8" 3

Option

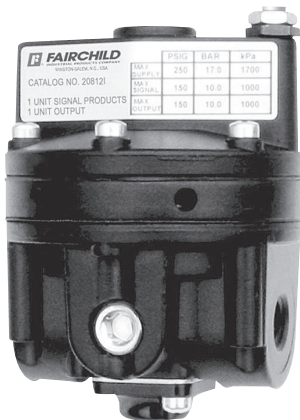
BSPT (Tapered) U

Installation

For installation instructions, refer to the *Fairchild Model 2000 Pneumatic Volume Booster Installation, Operation and Maintenance Instructions*, IS-20002000.

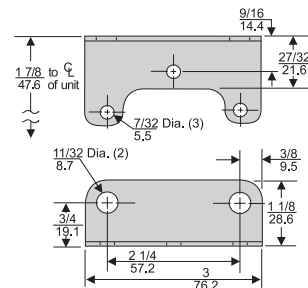
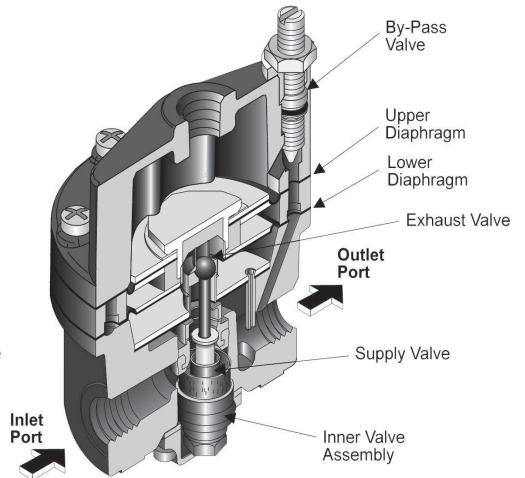


Model 20 Pneumatic Precision Booster



Features

- The Model 20 Pneumatic High Capacity Volume Booster uses a pneumatic input signal to accurately control output pressure
- A balanced Supply Valve minimizes the effects of supply pressure variation
- Aspirator Tube compensates downstream pressure droop under flowing conditions
- Optional Adjustable By-Pass Needle Valve option includes bubble tight exhaust valve allows tuning for optimum dynamic response (1:1 ratio only) and cycle free operation with valve positioners
- Optional Fixed Negative Bias for pneumatic signal devices that cannot be adjusted to zero signal pressure
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Unit construction allows servicing without removal
- Mounting Bracket available
- Canadian Registration Number (CRN) Certification for all territories and provinces

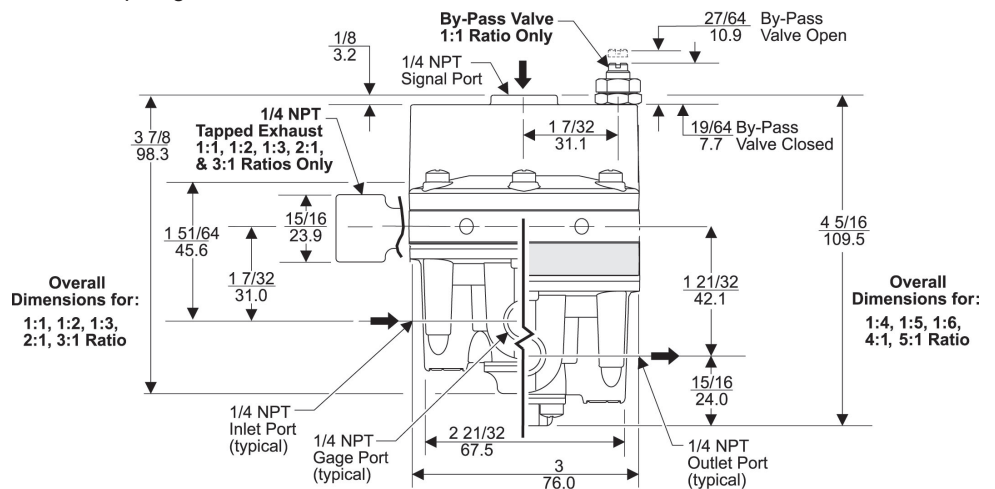


Operating Principles

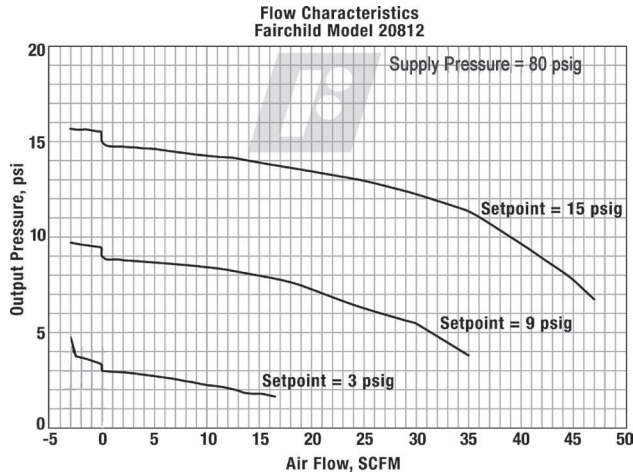
The Model 20 Booster is a pneumatic device capable of high flow and exhaust capacity. This device uses a force balance system to control the movement of the supply and exhaust valves.

At set point, the force due to signal pressure that acts on the top of the Upper Diaphragm balances with the force due to output pressure acting on the bottom of the Lower Diaphragm.

Model 20 Mounting Bracket Kit
P/N 09921 (Zinc Plated Steel)
(sold separately)



Technical Information



Installation

For installation instructions, refer to the *Fairchild Model 20 High Capacity Volume Booster Installation, Operation and Maintenance Instructions*, IS-20000020.

¹ For 1:1, 1:2, 2:1, 1:3 & 3:1 Ratios Only.

² Maximum Supply Pressure – 75 psig, [5.0 BAR], (500 kPa).
For 1:1 Ratio Only. Not Available with I Option.

³ Negative Bias Fixed at 3.5 psig + 0.5 psig.

⁴ Not Available with Y Option. For 1:1 Ratio Only.

⁵ BSPP Threads in Inlet, Outlet, Bonnet & Exhaust Ports Only.
Others BSPT.

Specifications

Ratio		SIGNAL:OUTPUT									
		1:1	1:2	1:3	1:4	1:5	1:6	2:1	3:1	4:1	5:1
Maximum Output Pressure	psig	150	150	150	150	150	150	75	50	37.5	30
	[BAR]	[10.0]	[10.0]	[10.0]	[10.0]	[10.0]	[10.0]	[5.0]	[3.5]	[2.6]	[2.0]
	(kPa)	(1000)	(1000)	(1000)	(1000)	(1000)	(1000)	(500)	(350)	(260)	(200)
Maximum Supply Pressure	psig	250	250	250	250	250	250	250	250	250	250
	[BAR]	[17.0]	[17.0]	[17.0]	[17.0]	[17.0]	[17.0]	[17.0]	[17.0]	[17.0]	[17.0]
	(kPa)	(1700)	(1700)	(1700)	(1700)	(1700)	(1700)	(1700)	(1700)	(1700)	(1700)
Flow Capacity SCFM, (m ³ /HR)											
100 psig, [7.0 BAR], (700 kPa) supply,		45	45	45	45	45	45	45	45	45	45
20 psig, [1.5 BAR], (150 kPa) output.		(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)	(76.5)
Exhaust Capacity SCFM, (m ³ /HR)											
Downstream Pressure 5 psig, [0.35 BAR],		11	11	11	7.5	7.5	7.5	11	11	7.5	7.5
(35 kPa) above output pressure set		(18.7)	(18.7)	(18.7)	(12.8)	(12.8)	(12.8)	(18.7)	(18.7)	(12.8)	(12.8)
point of 20 psig, [1.5 BAR], (150 kPa).											
Sensitivity (water column)		1/4"	1/2"	3/4"	1"	1-1/4"	1-1/2"	1/2"	1/2"	3/4"	3/4"
		(.64 cm)	(1.27 cm)	(1.9 cm)	(2.54 cm)	(3.18 cm)	(3.8 cm)	(1.27 cm)	(1.27 cm)	(1.9 cm)	(1.9 cm)
Ratio Accuracy											
% of 100 psig, [7.0 BAR], (700 kPa) output span		1.0	1.0	1.0	2.0	2.0	2.0	-	-	-	-
% of output span with 100 psig[7.0 BAR],		-	-	-	-	-	-	2.0	2.0	2.0	2.0
(700 kPa) input span											
Supply Pressure Effect		0.10	0.20	0.30	0.40	0.50	0.60	0.10	0.10	0.10	0.10
for change of 100 psig,		[.007]	[.014]	[.021]	[.028]	[.034]	[.041]	[.007]	[.007]	[.007]	[.007]
[7.0 BAR], (700 kPa).		(0.7)	(1.4)	(2.1)	(2.8)	(3.4)	(4.1)	(0.7)	(0.7)	(0.7)	(0.7)
Ambient Temperature		°F	°F	°F	°F	°F	°F	°F	°F	°F	°F
		-40 to	-40 to	-40 to	-40 to	-40 to	-40 to	-40 to	-40 to	-40 to	-40 to
		200	200	200	200	200	200	200	200	200	200
		°C	°C	°C	°C	°C	°C	°C	°C	°C	°C
		-40 to	-40 to	-40 to	-40 to	-40 to	-40 to	-40 to	-40 to	-40 to	-40 to
		93.3	93.3	93.3	93.3	93.3	93.3	93.3	93.3	93.3	93.3
Materials of Construction		Body & Housing Aluminum									
		Trim Zinc Plated Steel, Brass									
		Diaphragm Nitrile on Dacron Fabric									
Hazardous Locations		Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres									

Catalog Information

Catalog Number

208 -

Ratio

1:1	1
1:2	2
1:3	3
2:1	4
3:1	5
1:4	6
4:1	7
1:5	8
5:1	9
1:6	10

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

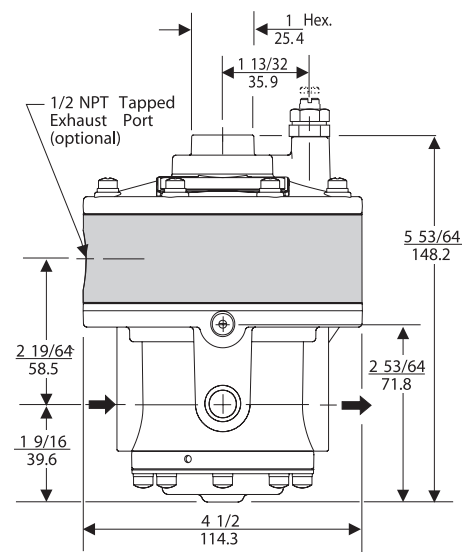
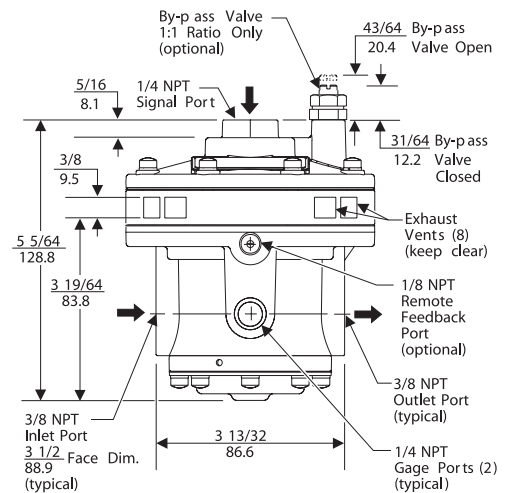
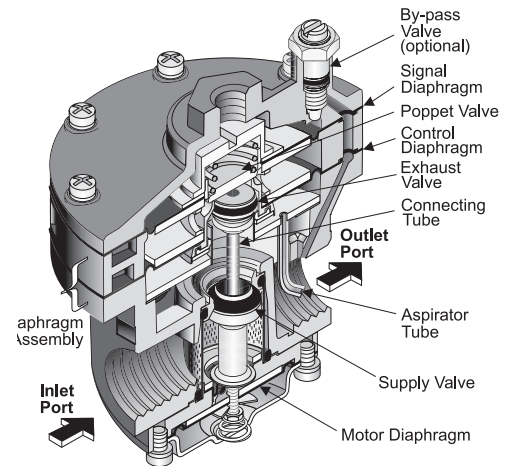
Silicone Elastomers ²	A
Tapped Exhaust ¹	E
BSPP (Parallel) ⁵	H
By-Pass Valve ⁴	I
Viton Elastomers ¹	J
Non-Relieving ¹	N
BSPT (Tapered)	U
Negative Bias ^{1,3}	Y

C
Model 20
Volume Booster



Features

- Five signal to output ratios meet most control element requirements.
- Control sensitivity of 1" water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates down stream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Optional remote feedback port minimizes pressure drop at final control element under flow conditions.
- Optional Adjustable By-Pass Needle Valve option includes bubble tight exhaust valve allows tuning for optimum dynamic response (1:1 ratio only) and cycle free operation with valve positioners
- Unit construction lets you service the Model 4500A without removing it from the line.
- Canadian Registration Number (CRN) certification for all territories and provinces.



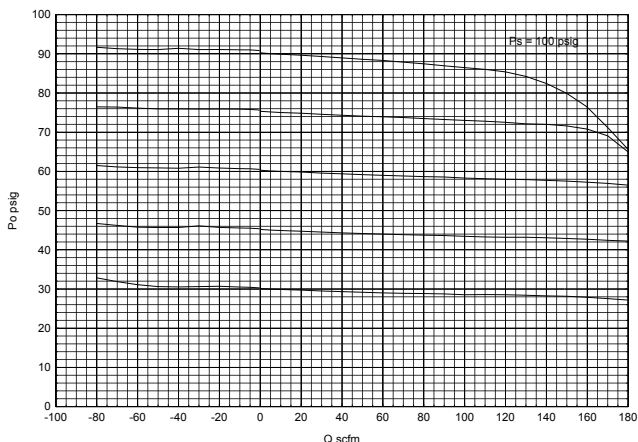
Operating Principles

When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the force of the signal pressure that acts on the top of the Signal Diaphragm balances with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the vent in the side of the unit until it reaches the setpoint.

Technical Information

Forward & Exhaust Flow Characteristics
Fairchild Model 4514A



Specifications

	RATIO	1:1	1:2	1:3	2:1	3:1
Maximum Output Pressure	psig [BAR] (kPa)	150 [10.0] (1000)	150 [10.0] (1000)	150 [10.0] (1000)	75 [5.0] (500)	50 [3.5] (350)
Maximum Supply Pressure	psig [BAR] (kPa)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)	250 [17.0] (1700)
Flow Capacity 100 psig, [7.0 BAR], (700 kPa) supply, SCFM 20 psig, [1.5 BAR], (150 kPa) setpoint. m³/HR		150 (255)	150 (255)	150 (255)	150 (255)	150 (255)
Exhaust Capacity Downstream Pressure 5 psig, [.35 BAR], SCFM (35 kPa) above 20 psig, [1.5 BAR], m³/HR (150 kPa) setpoint.		40 (65.2)	40 (65.2)	40 (65.2)	40 (65.2)	40 (65.2)
Setpoint Water Column (cm)		1" (2.54)	2" (5.08)	3" (7.62)	2" (5.08)	2" (5.08)
Ratio Accuracy % of 100 psig, [7.0 BAR], (700 kPa) output span.		3.0	3.0	3.0		
% of output span with 100 psig, [7.0 BAR], (700 kPa) input span					3.0	3.0
Supply Pressure Effect	psig [BAR] (kPa)	0.10 [.007] (0.7)	0.20 [.014] (1.4)	0.30 [.021] (2.1)	0.10 [.007] (0.7)	0.10 [.007] (0.7)

Ambient Temperature
-40°F to 200°F, (-40°C to 93.3°C)

Hazardous Locations
Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction
Body and Housing..... Aluminum
Trim..... Zinc Plated Steel, Brass
Diaphragm..... Nitrile on Dacron

Catalog Information

Catalog Number

4 5 A

Ratio

1:1 1
1:2 2
1:3 3
2:1 4
3:1 5

Pipe Size

3/8" NPT..... 3
1/2" NPT..... 4
3/4" NPT..... 6

Options

Tapped Exhaust..... E
By-pass Valve ¹..... I
Feedback..... P
BSPT (Tapered)..... U
BSPP (Parallel) ²..... H
Viton Elastomers ³..... J
Stainless Steel Trim..... S

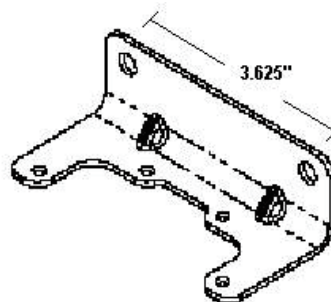
¹ For 1:1 Ratio Only

² BSPP Threads in Inlet, Outlet, Exhaust & Bonnet Ports Only. Others BSPT

³ Available on 1:1, 1:2 and 2:1 Only

Installation

For installations instructions, refer to the corresponding *Fairchild Model 4500A Pneumatic Volume Booster Instruction, Operation and Maintenance Instructions*, IS-2004500A.



Model 4500A Mounting Bracket Kit P/
N 20555-1 zinc plated (sold separately)

C
Model
4500A
Volume Booster

Features

The Model 4800 volume booster is a rugged precision instrument with key features providing reliable, efficient and stable operation. These include:

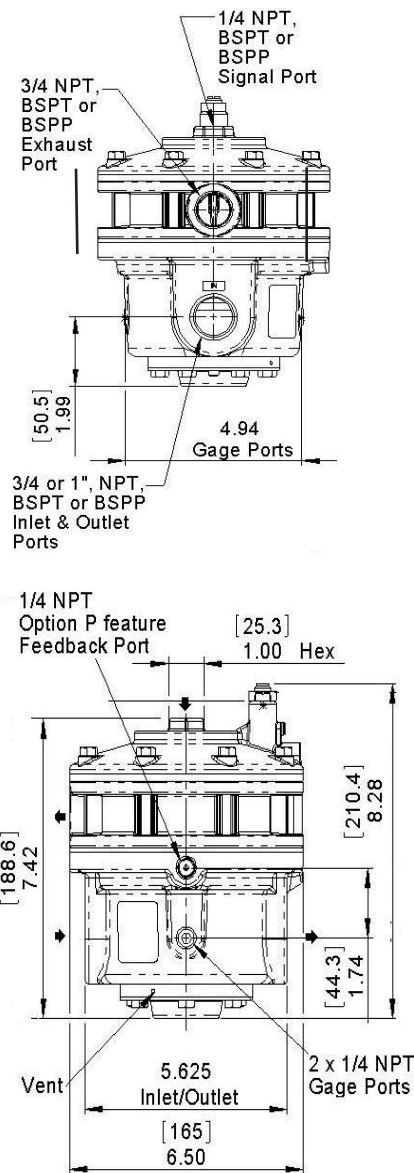
- Fixed deadband between the operation of the supply valve and exhaust valve for accurate and stable valve positioning.
- Integral bypass needle valve to optimize response time and stability.
- Soft seat supply and exhaust valves for leak free operation and prevent hunting with feed & bleed positioners
- Pressure balanced supply valve maintains deadband specification.
- Damped diaphragm control chamber protects valves from damaging oscillation.
- Two accessory ports connected to the outlet chamber.
- Tapped exhaust port for exhaust air or for incorporation of a silencer.
- Canadian Registration Number (CRN) Certification for all territories and provinces

The Fairchild Model 4800 volume booster is specifically designed to be used in conjunction with valve positioners on large control valve actuators to provide faster response than possible with the valve positioner alone. Deadband within the operation of the volume booster allows the positioner to make small incremental valve positioner changes in a highly stable manner without activating the volume booster valves. The integral bypass valve provides a means to control the response of the booster to match variations in valve positioner and actuator sizes.

Operating Principles

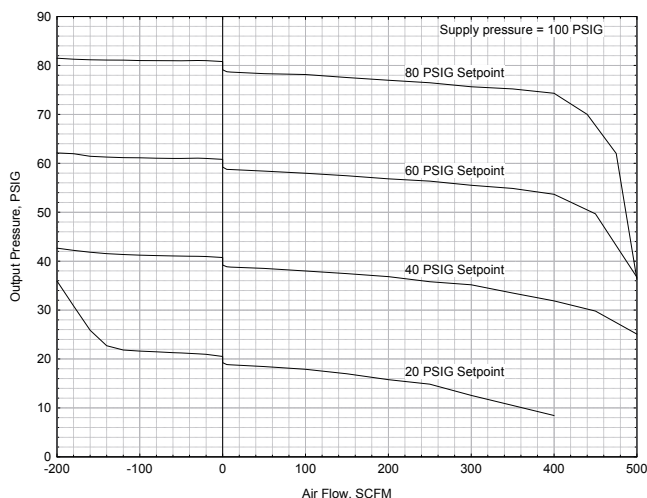
When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the force of the signal pressure that acts on the top of the Signal Diaphragm balances with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the vent in the side of the unit until it reaches the setpoint.



Technical Information

Flow Characteristics,
Fairchild Model 4818ANNF



Specifications (1:1 Ratio)

Maximum Output Pressure 150 psig [10.0 BAR] 1000kPa

Maximum Supply Pressure 250 psig [17.0 BAR] 1700kPa

Flow Coefficient Chart

Flow Option	Port Size	Forward Cv	Exhaust Cv
5	3/4" or 1"	5	5
9	1"	9	9

Flow Capacity @ 100 psig,
(700 kPa) supply, 20 psig,
[1.5 BAR], (150 kPa) setpoint.

500 SCFM 850 m3/hr

Exhaust Capacity
@ Downstream Pressure 5 psig,
[.35 BAR], (35 kPa) above 20
psig, [1.5 BAR], (150 kPa)
setpoint.

100 SCFM 170 m3/hr

Ratio Accuracy
% of 100 Psi output pan.

0.5%

Supply Pressure Effect
for 100 psi [7 BAR] 700 kPa
change in supply

0.10 psi [.007 BAR] 0.7 kPa

Ambient Temperature -40°F to 200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing..... Aluminum
Trim Zinc Plated Steel
Diaphragm..... Nitrile on Dacron

Mounting Bracket21363-1

Catalog Information

Catalog Number 48

Flow Capacity

Cv (Forward and Exhaust)

5

9*

Port Size

3/4"

1"

6

8

Port Thread

NPTF

BSPT

BSPP

N

U

H

Elastomer

Fluorocarbon

Nitrile

J

N

Remote Pressure Sensor

No Feedback Port

Feedback Port

N

P

Trim

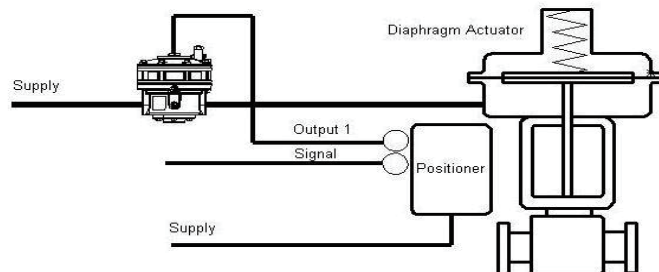
Stainless Steel

Zinc Plated Steel

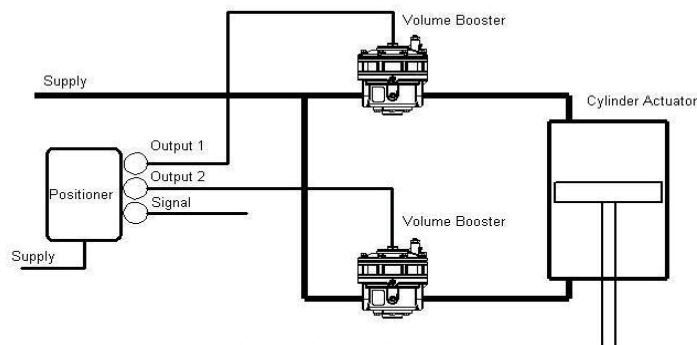
S

F

* Cv of 9 with 1" ports only; 4896 version will have Cv of 7.



**Typical Volume Booster with
Single Acting Positioner and Diaphragm Actuator**



**Typical Volume Booster with
Double Acting Positioner and Cylinder Actuator**

C
Model 4800A
Volume Booster



The Fairchild Model 4900A volume booster is a precision pneumatic valve designed for demanding applications requiring the ultimate in sensitivity, accuracy, and flow capacity. The booster is designed with very low deadband between the operation of the supply valve and exhaust valve and achieves superb pressure control characteristics between forward flow and exhaust flow conditions. The high capacity exhaust valve is very useful in dynamic dual flow direction applications producing high reverse flow conditions.

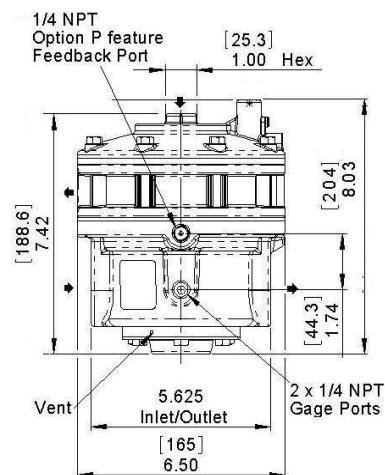
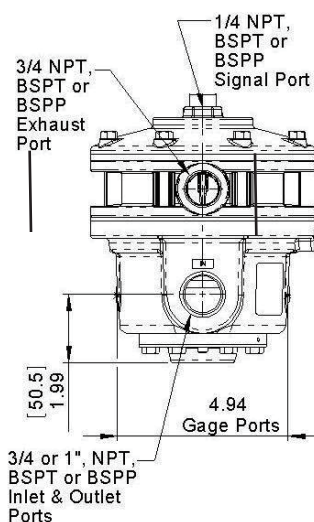
Features

- Very low deadband between the operation of the supply valve and exhaust valve.
- High capacity exhaust valve provides efficient dynamic reverse flow.
- Large area diaphragms provide high accuracy, sensitivity and excellent low pressure performance.
- Soft seat supply and exhaust valves provide efficient leak free operation.
- Pressure balanced supply valve prevents changes in control characteristics.
- Damped diaphragm control chamber provides stable operation and protects valves from damaging oscillation under high flow conditions.
- Two accessory ports connected to the outlet chamber
- Tapped exhaust port for exhaust or for incorporation of a silencer.
- Canadian Registration Number (CRN) Certification for all territories and provinces

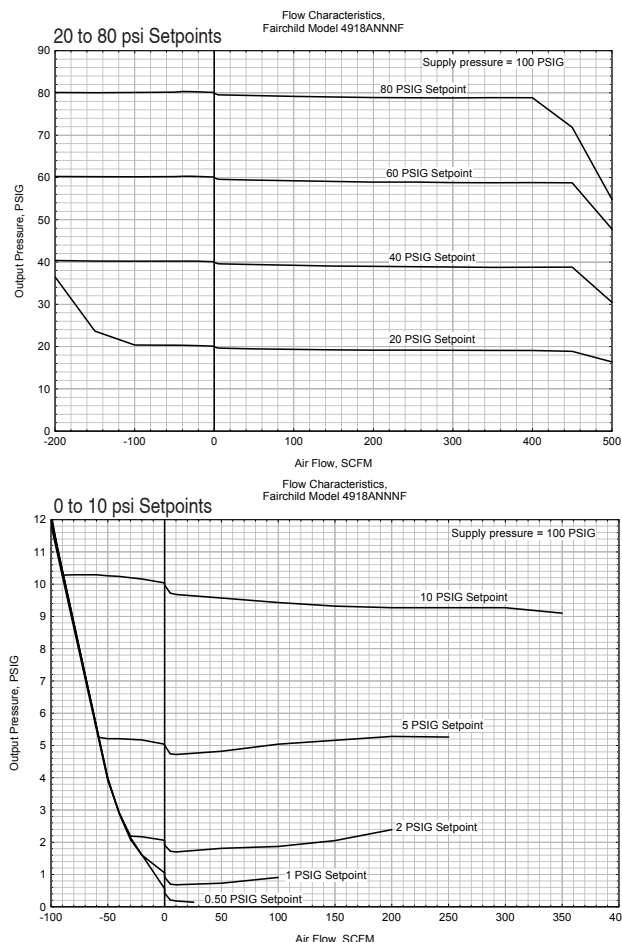
Operating Principles

When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the force of the signal pressure that acts on the top of the Signal Diaphragm balances with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Connecting Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the vent in the side of the unit until it reaches the setpoint.



Technical Information



Specifications (1:1 Ratio)

Maximum Output Pressure	150 psig [10.0 BAR] 1000kPa
Maximum Supply Pressure	250 psig [17.0 BAR] 1700kPa
Cv	9 (Forward) 9 (Exhaust)
Flow Capacity @ 100 psig, (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint.	500 SCFM 850 m3/hr
Exhaust Capacity @ Downstream Pressure 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint.	100 SCFM 170 m3/hr
Ratio Accuracy % of 100 Psi output span.	0.5%
Supply Pressure Effect for 100 psi [7 BAR] 700 kPa change in supply	0.10 psi [.007 BAR] 0.7 kPa
Ambient Temperature	-40°F to 200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing..... Aluminum
Trim..... Zinc Plated Steel
Diaphragm..... Nitrile on Dacron

Catalog Information

Catalog Number 49

Ratio

1:1

Port Size

3/4"

1"

Port Thread

NPTF

BSPT

BSPP

Elastomer

Fluorocarbon

Nitrile

Remote Pressure Sensor

No Feedback Port

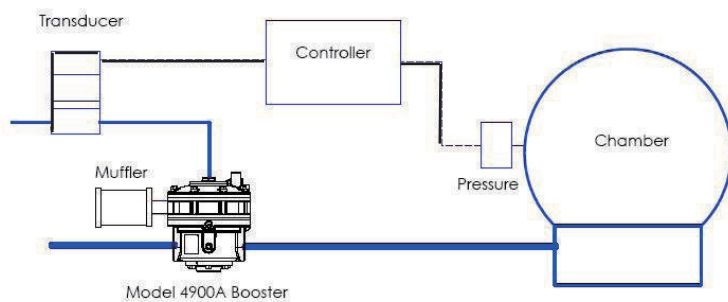
Feedback Port

Trim

Stainless Steel

Zinc Plated Steel

C
Model
4900A
Volume Booster



Chamber Pressure Control

Installation

For installations instructions, refer to the corresponding *Fairchild Model 4900A Pneumatic Volume Booster Instruction, Operation and Maintenance Instructions*, IS-2004900A.

Mounting Bracket 21363-1

Model 200 Pneumatic Volume Booster



The Model 200 Pneumatic Volume Booster reproduces a pneumatic signal in a 1:1 ratio. It is ideally suited for systems that require input isolation or increased forward flow capacity.

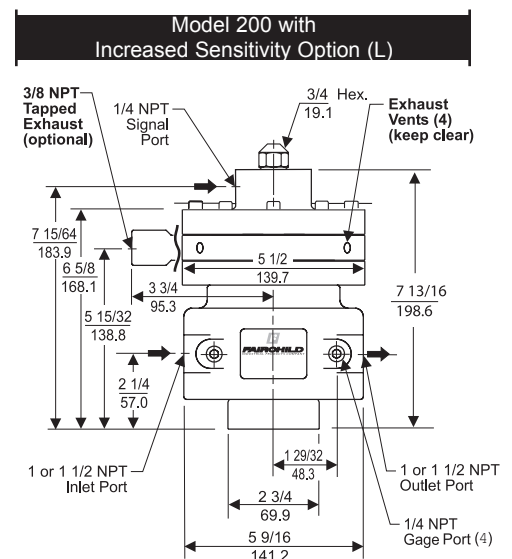
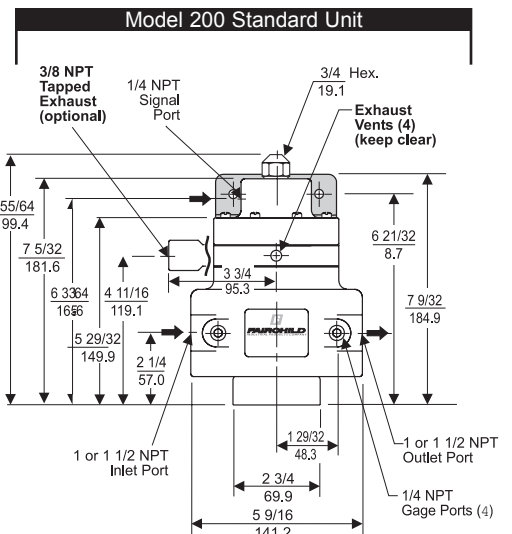
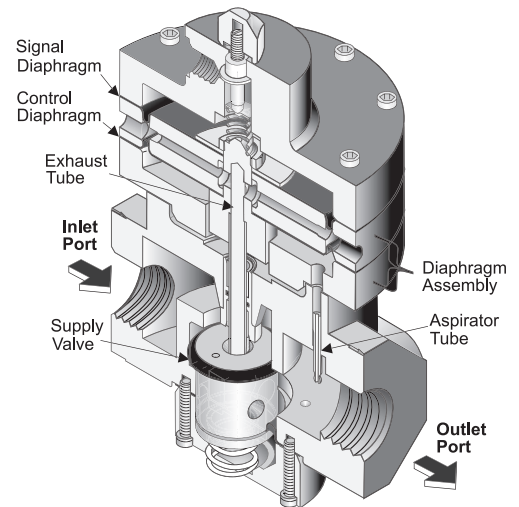
Features

- Control sensitivity to 1" water column variation.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube minimizes downstream pressure drop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Optional Increased Sensitivity configuration with larger Control Diaphragm for more precision control at low setpoints.
- Unit construction lets you service the Model 200 without removing it from the line.
- Mounting Bracket is available
- Canadian Registration Number (CRN) Certification for all territories and provinces

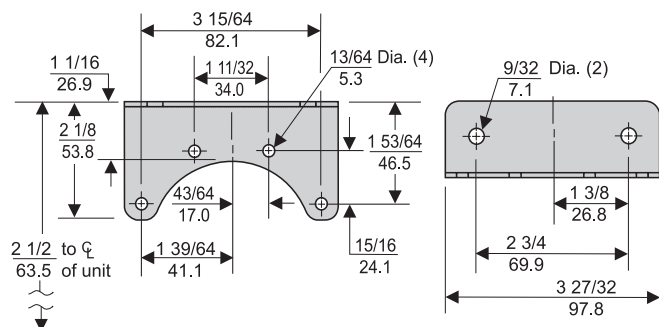
Operating Principles

When signal pressure on the top of the Signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the downward force of the signal pressure that acts on the top of the Signal Diaphragm balances with the upward force of the output pressure that acts on the bottom of the Control Diaphragm.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Excess output pressure exhausts through the Vents in the side of the unit until it reaches the setpoint.



Technical Information



Mounting Bracket: 10311

Model 200 Booster Kits & Accessories

Mounting Bracket Kit 10311 (sold separately).....

Specifications

Maximum Supply Pressure

250 psig, [17.0 BAR], (1700 kPa)

Flow Capacity

1800 SCFM (3058 m³/HR) @ 150 psig, [10.0 BAR], (1000 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) set point

Exhaust Capacity

65 SCFM (110.5 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Maximum Signal or Output Pressure

150 psig, [10 BAR], (1000 kPa)

Supply Pressure Effect

Less than 0.5 psig, [.035 BAR], (3.5 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and Housing Aluminum
Trim Aluminum, Stainless Steel,
..... Zinc Plated Steel, Brass
Diaphragms Nitrile on Dacron

Catalog Information

Catalog Number

2 0 0 1

Pipe Size

1" NPT

08

1 1/2" NPT

12

Options

Tapped Exhaust

E

Increased Sensitivity

L

(for more precision control at low setpoints)

Non-Relieving

N

Viton Elastomers

J

BSPP (Parallel)¹

H

¹ BSPP Threads in Inlet and Outlet Ports Only. Others BSPT.

Service Kit

For installation instructions, refer to the *Fairchild Model 200 Pneumatic Volume Booster Installation, Operation and Maintenance Instructions*, IS-20000200.





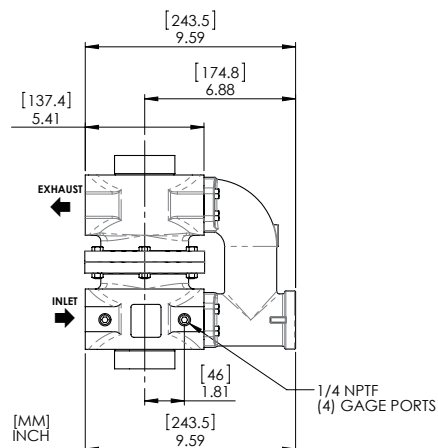
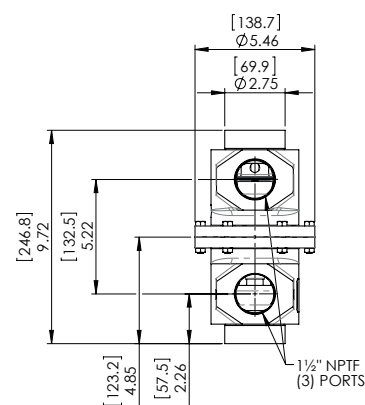
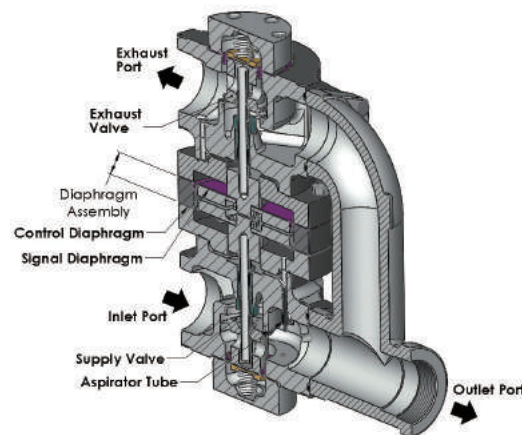
Features

- The 200XLR Pneumatic Volume Booster produces a pneumatic signal in a 1:1 ratio, ideally suited for input isolation systems.
- Control sensitivity to 1" water column variation (Increased Sensitivity ("L") option) for more precision control at low setpoints.)
- Large supply and Exhaust Valves provide high forward and exhaust flows
- An Aspirator Tube minimizes downstream pressure droop under flow conditions.
- Separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Optional Adjustable By-Pass Needle Valve includes bubble tight exhaust valve allows tuning for optimum dynamic response and cycle free operation with valve positioners
- Canadian Registration Number (CRN) Certification for all territories and provinces

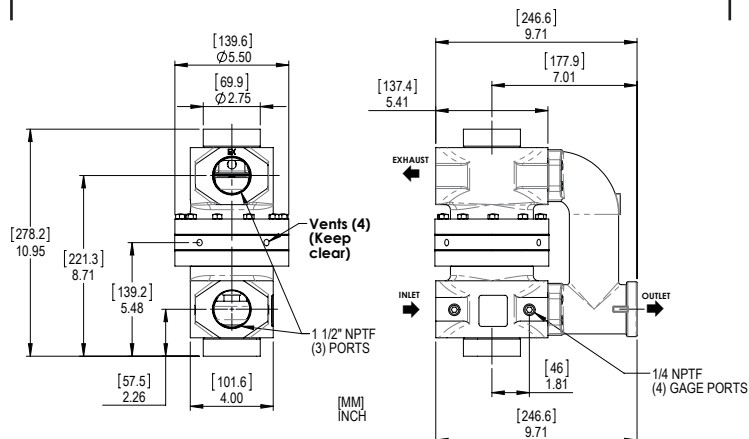
Operating Principles

When signal pressure on the top of the signal Diaphragm creates a downward force on the Diaphragm Assembly, the Supply Valve opens. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm. When the setpoint is reached, the downward force of the signal pressure that acts on the top of the Signal Diaphragm balances with the upward force of the output pressure that acts on the bottom of the Control Diaphragm.

When the output pressure increases above the signal pressure, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Excess output pressure exhausts through the Exhaust Port until it reaches the setpoint.



Shown with Increased Sensitivity Option (L)



Specifications

Flow Capacity (SCFM)

In excess of 1500 (2550 m³/hr) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (1500 kPa) setpoint

Exhaust Capacity (SCFM)

325 (552.5 m³/hr) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Supply Pressure Effect

Less than 0.5 psig, [.03 BAR], (3.4 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa) Maximum

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40°F to +200° F, (-40°C to +93° C)

Materials of Construction

Body and Housing Die Cast Aluminum
Trim Stainless Steel, Brass, Aluminum,
. and Zinc Plated Steel
Diaphragms Nitrile on Dacron

Catalog Information

Catalog Number

2001

XLR

Pipe Size

1 1/2" NPT

12

Options

By Pass Valve

Fluorocarbon (Viton) Elastomers

Increased Sensitivity

(for more precision control at low setpoints)

I
J
L

Installation

For installation instructions, refer to the *Fairchild Model 200XLR Pneumatic Volume Booster Installation, Operation and Maintenance Instructions*, IS-20200XLR.

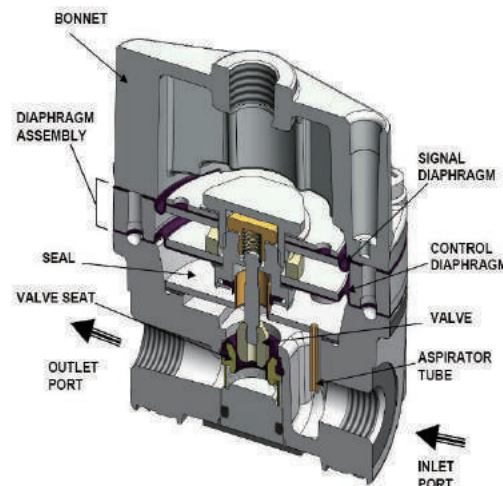


Model 20BP Pneumatic Precision Back Pressure Booster



Features

- The Model 20BP Pneumatic High Capacity Back Pressure Booster uses a pneumatic input signal to accurately control output pressure
- Aspirator Tube compensates pressure droop under flowing conditions
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Unit construction allows servicing without removal
- Mounting Bracket available
- Canadian Registration Number (CRN) Certification for all territories and provinces

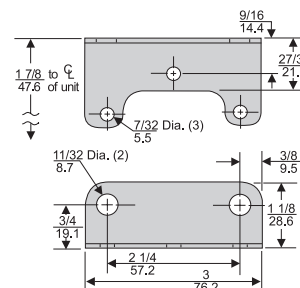


Operating Principles

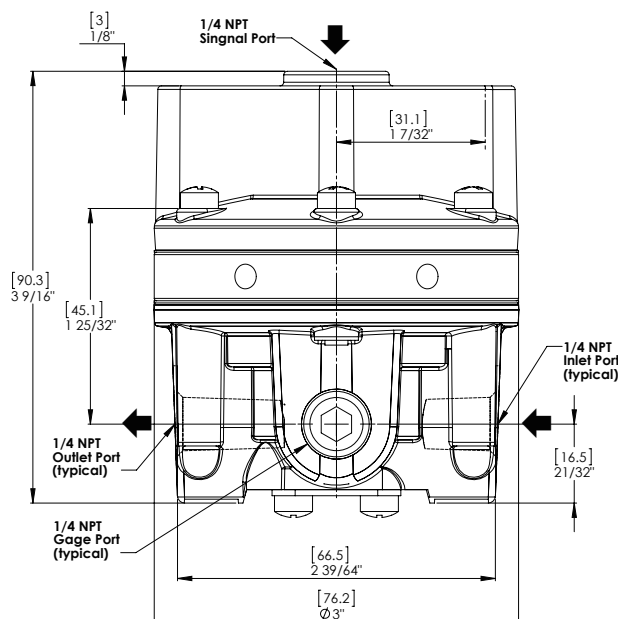
The Model 20BP Back Pressure Booster is a pneumatic device capable of high flow capacity. This device uses a force balance system to open the relief valve and vent system pressure when the set point is exceeded.

When system pressure increase, the force on the bottom of the Diaphragm Assembly increase until it reaches the set point. When system pressure increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the system air.

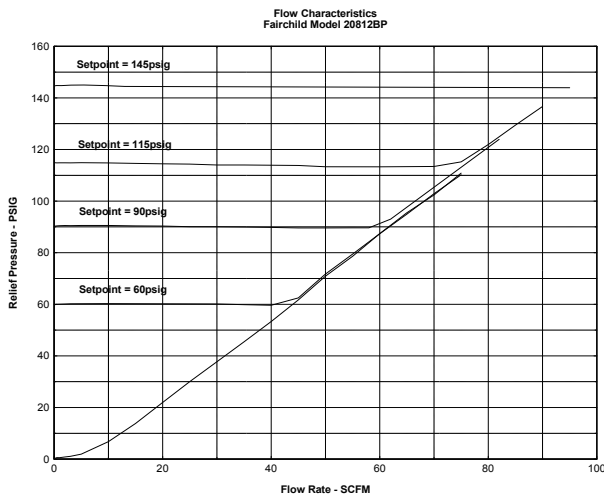
If system pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Model 20 Mounting Bracket Kit
P/N 09921 (Zinc Plated Steel)
(sold separately)



Technical Information



Specifications

SIGNAL:OUTPUT (1:1 Ratio)	
Maximum Signal Pressure	150 psig [10.0 BAR] 1000kPa
Maximum System Pressure	250psig [17.0BAR] 1700kPa
Flow Capacity SCFM, @100 psig, [7.0 BAR], (700 kPa) System Pressure	60 SCFM (101.9 m ³ /HR)
Sensitivity (water column)	1/4" (.64 cm)
Ratio Accuracy % of 100 psig, [7.0 BAR], (700 kPa) Input span	1.0
Ambient Temperature	-40 °F to 200 °F, (-40 °C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body & Housing Aluminum
Trim Zinc Plated Steel, Brass
Diaphragm Nitrile on Dacron Fabric

Catalog Information

Catalog Number

208 BP

Ratio

1:1

Pipe Size

1/4" NPT.
3/8" NPT.
1/2" NPT

Options

Silicone Elastomers¹
BSPP (Parallel)²
Viton Elastomers
BSPT (Tapered)

¹ Maximum Pressure – 75 psig, [5.0 BAR], (500 kPa).

² BSPP Threads in Inlet, Outlet, Bonnet & Exhaust Ports Only. Others BSPT.

Installation

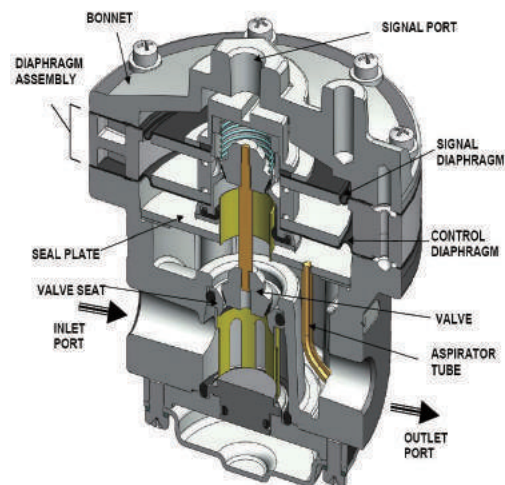
For installation instructions, refer to the *Fairchild Installation, Operation and Maintenance Instructions*.





Features

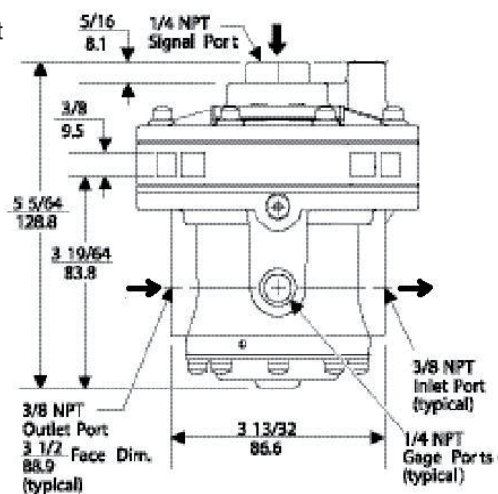
- Control sensitivity of 1" water column allows use in precision applications.
- Large Exhaust Valve provides high exhaust flows.
- An Aspirator Tube compensates pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 4500ABP without removing it from the line.



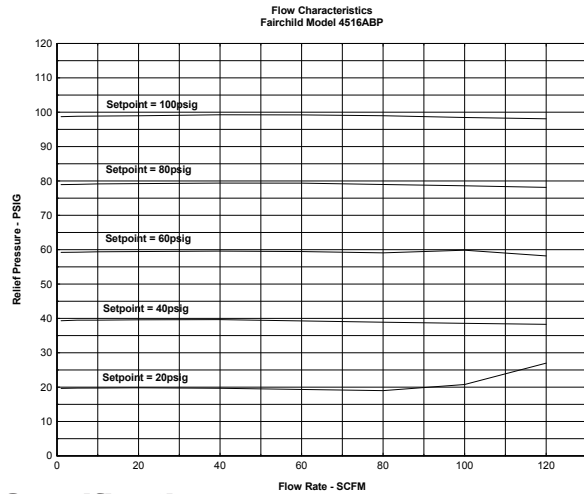
Operating Principles

The Model 4500ABP Booster is a pneumatic device capable of high flow capacity. This device uses a force balance system to open the relief valve and vent system pressure when set point is exceeded. When system pressure increases, the force on the bottom of the Diaphragm Assembly increases beyond the set point, the assembly moves upward, lifting the Relief Valve from its seat and vents the system air.

If system pressure decreases below the set point, the assembly moves downward closing the Relief Valve.



Technical Information



Specifications

	RATIO	1:1	
Maximum Signal Pressure	psig [BAR] (kPa)	150 [10.0] (1000)	
Maximum System Pressure	psig [BAR] (kPa)	250 [17.0] (1700)	
Flow Capacity AT 100 psig, [7.0 BAR], 700 kPa) System Pressure,	SCFM m ³ /HR	150 (255)	
Sensitivity Water Column	(cm)	1" (2.54)	
Ratio Accuracy % of 100 psig, [7.0 BAR], (700 kPa) input span.		3.0	

Ambient Temperature

-40°F to 200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing..... Aluminum
Trim.....Zinc Plated Steel
Diaphragm.....Nitrile on Dacron

Catalog Information

Catalog Number

Ratio

1:1..... 1

Pipe Size

3/8" NPT..... 3
1/2" NPT..... 4
3/4" NPT..... 6

Options

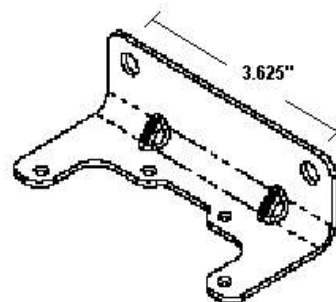
BSPT (Tapered).....
BSPP (Parallel) ¹.....
Viton Elastomers.....

U
H
J

¹ BSPP Threads in Inlet, Outlet, Exhaust & Bonnet Ports Only. Others BSPT

Installation

For installations instructions, refer to the corresponding *Fairchild Model 4500ABP Pneumatic Volume Booster Instruction, Operation and Maintenance Instructions.*



Model 4500ABP Mounting Bracket

Kit P/N 20555-1 zinc plated (sold separately)



SECTION D



PNEUMATIC RELAYS



The Model 14 Positive and Negative Bias Relay is designed for applications that require an output pressure that is the sum of a controlled input signal plus or minus a fixed bias.

Features

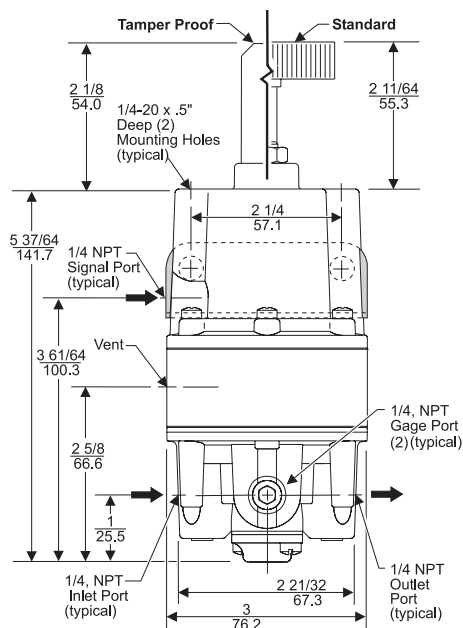
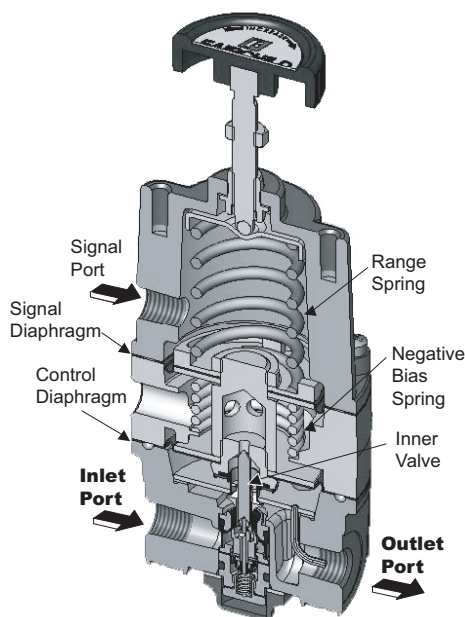
- Control sensitivity of 1/2" water column allows use in precision applications.
- A balanced Supply Valve minimizes the effects of supply pressure variation.
- An Aspirator Tube minimizes downstream pressure droop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Mounting Bracket is available
- Canadian Registration Number (CRN) certification for all territories and provinces.

Operating Principles

The output of the relay is the sum of the spring bias, set with the Range Screw, plus a pneumatic input signal. ($P_o = P_s \pm K$); where P_o is output pressure, P_s is signal pressure, and K is the combined spring constant. The signal pressure exerts a force against the top of the Signal Diaphragm that creates a downward force on the Diaphragm Assembly and opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

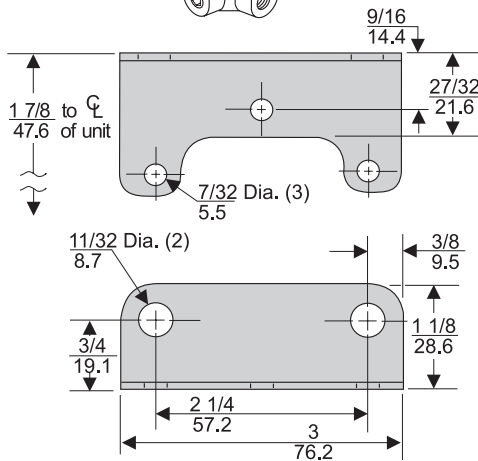
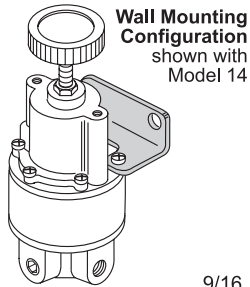
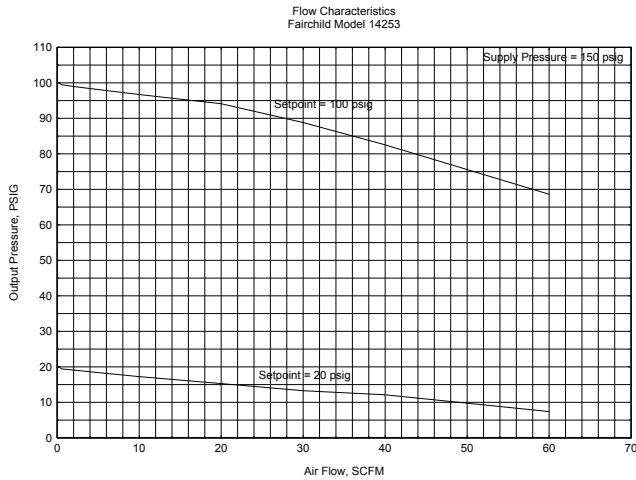
When the setpoint is reached, the force that acts on the bottom of the Control Diaphragm balances with the force that acts on the top and bottom of the Signal Diaphragm.

When the output pressure increases above the setpoint, the increase is transmitted through the Aspirator Tube to the Control Diaphragm. The increased pressure that acts on the Control Diaphragm moves the Diaphragm Assembly upward to seat the Supply Valve, move the Relief Seat away from the Relief Valve, and let downstream air exhaust through the port in the Ring Spacer.



D
Bias Relay
Model 14

Technical Information



Mounting Bracket: 09921

Model 14 Relay Kits & Accessories

Mounting Bracket Kit 09921 (sold separately).....

Service Kit

A Service Kit is available for the Model 14, refer to the *Fairchild Model 14 Positive / Negative Bias Relay Instruction, Operation and Maintenance Instructions, IS-30000014*.

Catalog Information

Catalog Number

1 4 2

Bias Pressure Range

psig	[BAR]	(kPa)
-18 to 2	[-1.2 to .15]	(-120 to 15)
-18 to 10	[-1.2 to .7]	(-120 to 70)
-18 to 30	[-1.2 to 2]	(-120 to 200)
-18 to 100	[-1.2 to 7]	(-120 to 700)

1
2
3
5

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Silicone Elastomers ¹	A
Tapped Exhaust	E
Fluorocarbon Elastomers	J
Non-Relieving	N
Tamper Proof	T
BSPT (Tapered)	U

¹ Maximum Supply Pressure 75 psig, [5.0 BAR], (500 kPa)

Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

5.5 SCFM (9.35 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa) Maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

Less than 1/2" (1.27 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres.

Materials of Construction

Body and Housing Aluminum
Trim Stainless Steel, Brass, Zinc Plated Steel
Diaphragms Nitrite on Dacron

D
Model
14
Bias Relay



The Model 15 Positive Bias Relay is designed for applications that require an output pressure that is the sum of a controlled input signal plus a fixed bias.

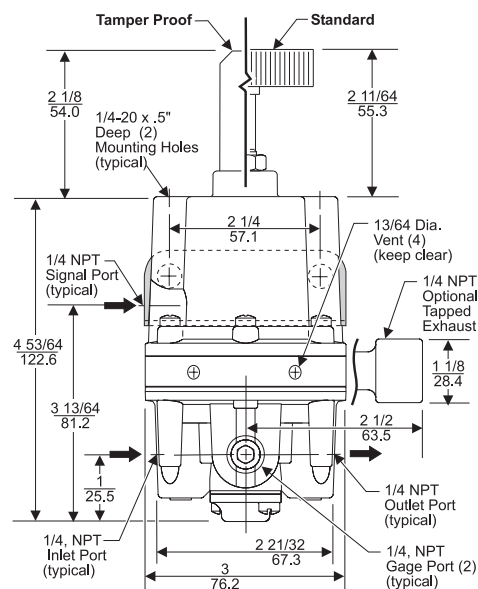
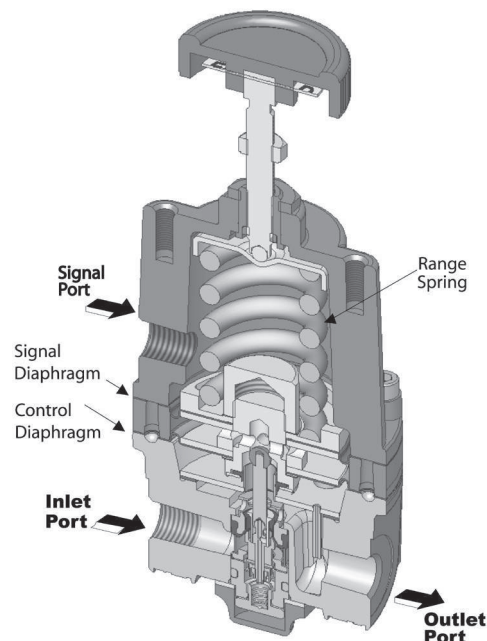
Features

- The Model 15 is sensitive to 1/4" Water Column variation which permits use in precision applications.
- A Balanced Supply Valve minimizes the effects of supply pressure variation.
- Aspirator Tube minimizes downstream pressure drop under flow conditions.
- Flow of up to 40 SCFM with 100 psig Supply at 20 psig Setpoint allows use in applications requiring high flow capacity.
- A Separate Control Chamber isolates the diaphragm from the main flow, eliminating hunting and buzzing.
- Mounting Bracket available
- Canadian Registration Number (CRN) Certification for all territories and provinces

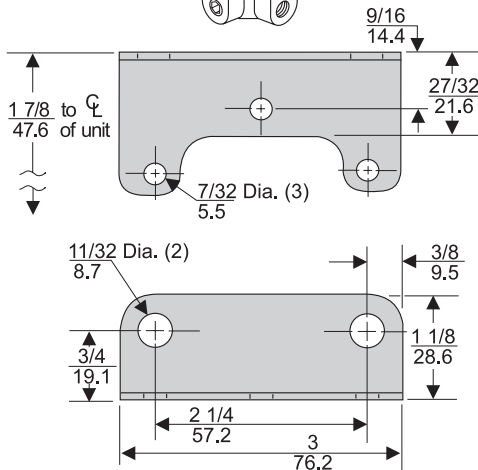
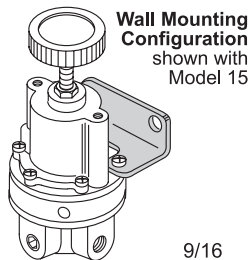
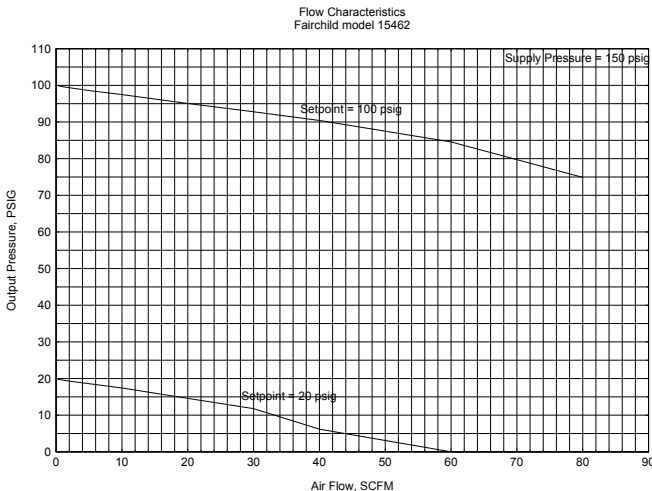
Operating Principles

The Model 15 Positive Bias Relay provides an output pressure that represents the input signal pressure plus a preset bias. Mathematically $P_o = P_s + K$ where P_o is output pressure, P_s is signal pressure and K is the spring constant. This unit, available in several bias range configurations to meet a variety of output requirements, offers excellent sensitivity and high flow capacity in a small volume.

The unit is well suited to a variety of control applications, including range shifting, and tension control, and pressure control from a remote location.



Technical Information



Mounting Bracket: 09921

Model 15 Relay Kits & Accessories

Mounting Bracket Kit 09921 (sold separately)

Service Kit

A Service Kit is available for the Model 15, refer to the corresponding *Fairchild Model 15 Positive Bias Relay, Instruction, Operation and Maintenance Instructions*, IS-300000015.

Catalog Information

Catalog Number

1 5 4

Bias Pressure Range

psig	[BAR]	(kPa)
0-10	[0-0.7]	(0-70)
0.5-30	[0.03-2]	(3-200)
1-60	[0.1-4]	(10-400)
2-150	[0.15-10]	(15-1000)

2
3
4
6

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

2
3
4

Options

Silicone Elastomers ¹	A
Low Bleed	B
Tapped Exhaust	E
Viton (Fluorocarbon) Elastomers	J
BSPP (Parallel) ²	H
Tamper Proof	T
BSPT (Tapered)	U

A
B
E
J
H
T
U

¹ Maximum Supply Pressure -75 psig, [5.0 BAR], (500 kPa)

² BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply and 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

5-1/2 SCFM (9.4 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa) Maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

Less than 1/4" (.64 cm) Water Column

Mounting

Pipe or Panel

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Hazardous Locations

Acceptable for use in Zones 1 and 2 for gas atmosphere; Groups IIA and IIB and Zones 21 and 22 for dust atmospheres

Materials of Construction

Body and Housing Aluminum Alloy
Trim Stainless Steel, Brass, Zinc Plated Steel
Diaphragms Buna A and Dacron

D
Model
15
Bias Relay



Features

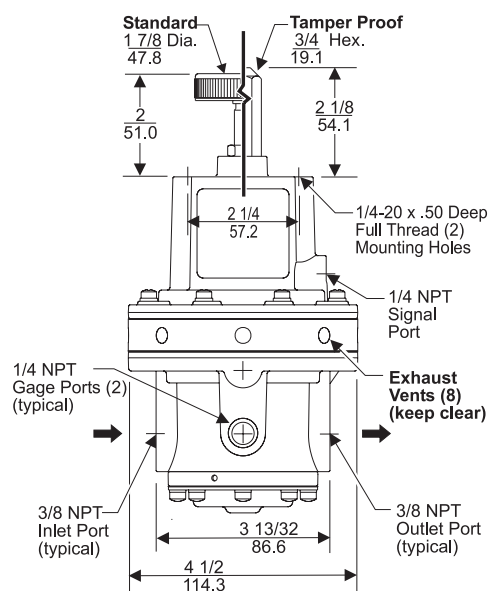
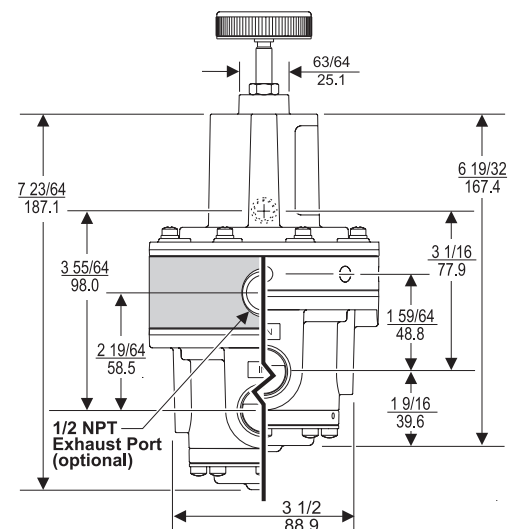
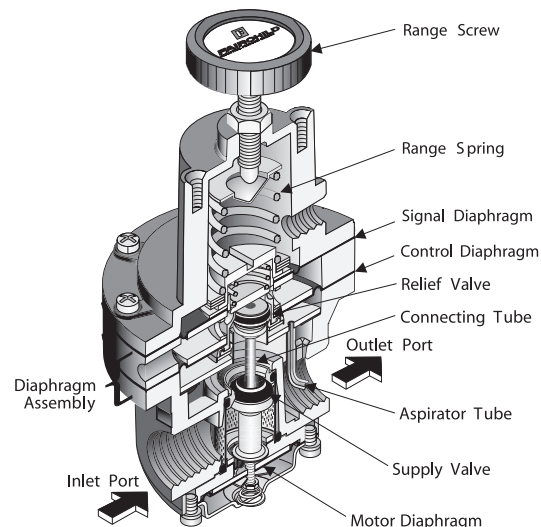
- Control sensitivity of 1" water column allows use in precision applications.
- Large Supply and Exhaust Valves provide high forward and exhaust flows.
- Soft Supply and Exhaust Valve seats minimize air consumption.
- A balanced Supply Valve minimizes the effect of supply pressure variation.
- An Aspirator Tube compensates downstream pressure drop under flow conditions.
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction lets you service the Model 1500A without removing it from the line.

Operating Principles

The output of the relay is the sum of the spring bias, set with the Range Screw, plus a pneumatic input signal. ($P_o = P_s + K$); where P_o is output pressure, P_s is signal pressure, and K is the spring constant set by the Range Screw. The signal pressure exerts a force against the top of the Signal Diaphragm that creates a downward force on the Diaphragm Assembly and opens the Supply Valve. Output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber where it creates an upward force on the bottom of the Control Diaphragm.

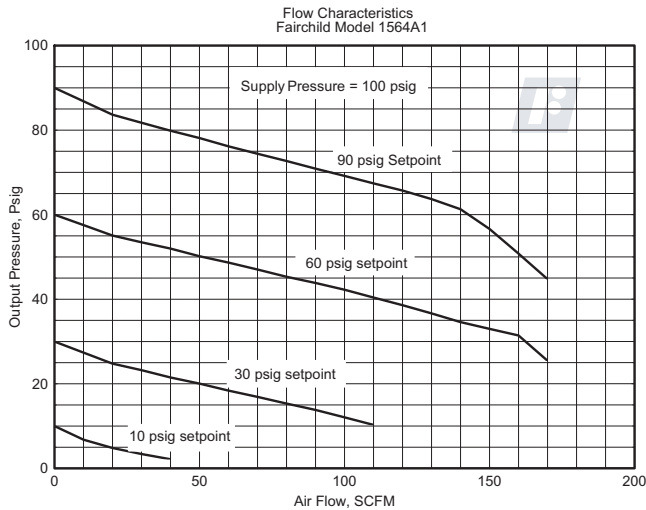
When the setpoint is reached, the forces of the signal pressure and the Range Spring that act on the top of the Signal Diaphragm, balance with the force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. Because the Poppet Valve is closed, pressure flows down the Control Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the Vent in the side of the unit until it reaches the setpoint.



D
Bias Relay
Model
1500A

Technical Information



Specifications

Supply Pressure

250 psig, [17.0 BAR], (1700 kPa) Maximum

Flow Capacity (SCFM)

150 (255 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply & 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

40 (68 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Signal or Output Pressure

150 psig, [10.0 BAR], (1000 kPa) Maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40° F to +200° F, (-40° C to +93° C)

Materials of Construction

Body and Housing Aluminum
Diaphragms Nitrile on Dacron
Trim Zinc Plated Steel, Brass

Catalog Information

Catalog Number

1 5 A

Pressure Range

psig	[BAR]	(kPa)	
0-10	[0-0.7]	(0-70)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[1-4.0]	(10-400)	4
2-150	[0.15-10]	(15-1000)	6

Pipe Size

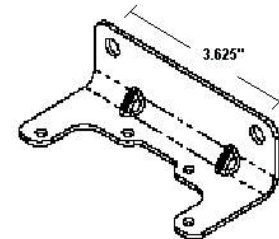
3/8" NPT	3
1/2" NPT	4
3/4" NPT	6

Options

Tapped Exhaust	E
Tamper Proof	T
BSPT (Tapered)	U

Installation

For installation instructions, refer to the *Fairchild Model 1500A Positive Bias Relay Installation, Operation and Maintenance Instructions*, IS-3001500A.

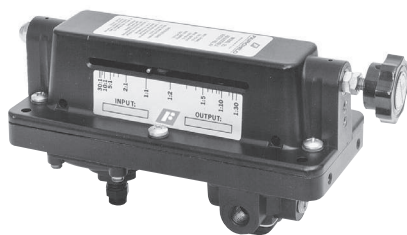


20555-1

Model 1500A Mounting Bracket Kit
P/N 20555-1 zinc plated (sold separately)

D
Model
1500A
Bias Relay

Model 21 Relay



Features

- An aspirator tube compensates downstream pressure droop under flow conditions
- Optional input and output biasing allows versatility in applications
- Adjustable from 30:1 dividing ratio to 1:30 multiplying ratio assures infinite pressure adjustments
- Floating seal ring isolates control chamber which increases stability by reducing effect of high flows.
- Panel or Line Mounting

Operating Principles

The Model 21 consists of a signal chamber lever arm, a Model 20 output valve body, and pivot assembly for lever arm adjustment. The ratio of output pressure to signal pressure is infinitely adjustable. The adjustment range permits signal amplification of 1:30 or signal reduction of 30:1 by rotation of the ratio adjustment knob.

The signal pressure acting on the signal chamber diaphragm transmits a force through a lever to the control diaphragm, thus setting output pressure. The lever fulcrum is adjustable.

Output pressure is a function of signal pressure times the ratio of lever arm lengths on either side of the fulcrum. A bias may be introduced by means of the set screws.

The Model 21D is available with both input and output adjustable bias. Maximum input bias is 3 psig, with a maximum output bias of 9 psig. The basic mathematical expression for the bias in this relay is:

$$P_0 = (P_s - K_1) R + K_2, \text{ where}$$

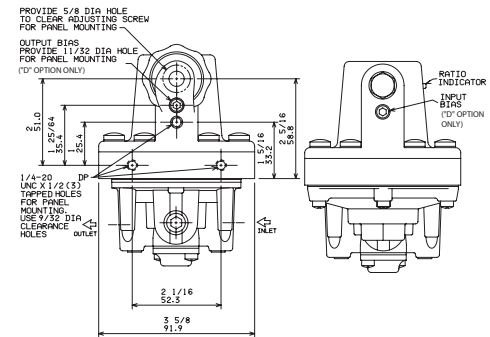
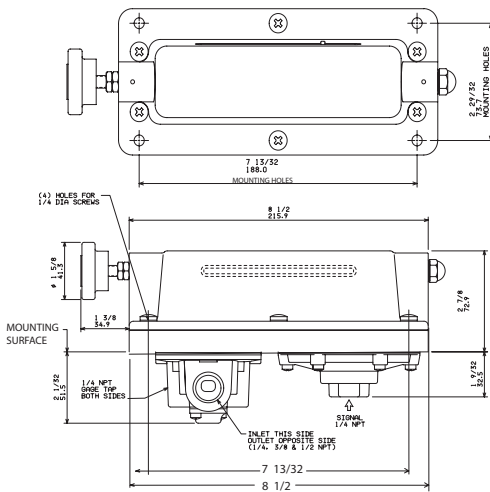
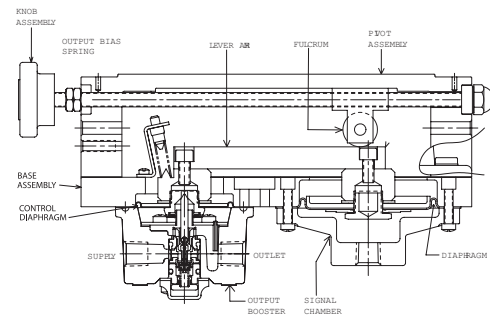
P_o = Output pressure

P_s = Input signal

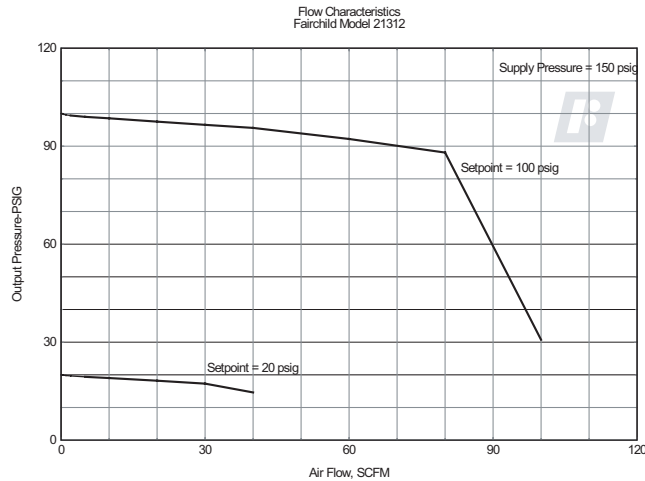
R = Ratio of setting

K1= Input bias, (-) only

K2 = Output bias, (+) only



Technical Information



Specifications

Flow Capacity

40 SCFM (68 m³/HR) 100 psig, [7.0 BAR], (700 kPa)
supply, 20 psig, [1.5 BAR], (150 kPa)

Exhaust Capacity

5.5 SCFM (9.4 m³/HR) (downstream pressure 5 psig,
[.35 BAR], (35 kPa) above set pressure)

Supply Pressure

250 psig, [1.7 BAR], (1700 kPa) Maximum

Supply Pressure Effect

Less than .1 psig, [.007 BAR], (.7 kPa) for 100 psig,
[7.0 BAR], (700 kPa) change

Signal or Output Pressure

150 psig, [1.0 BAR], (1000 kPa) Maximum

Ratio Range

30:1 through 1:30 (signal pressure: output pressure)

Operating Pressure (minimum)

0.5 psig, [0.03 BAR], (3.5 kPa)

Sensitivity

0.5" (1.27 cm) Water Column

Ambient Temperature Limits

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

Body and Housing Aluminum
Trim Stainless Steel, Brass, and Zinc Plated Steel
Diaphragms Buna N and Dacron
Lever and Fulcrum Hardened Steel

Catalog Information

Catalog Number

2 1 3 1

Pipe Size

1/4" NPT. 2
3/8" NPT. 3

Options

Bias¹ D
Tamper Proof T
BSPT (Tapered) U

¹ Maximum Input Bias: -3 psig, [-0.2 BAR], (-20 kPa),
Maximum Output Bias: 9.0 psig, [0.6 BAR], (60 kPa)

Installation

A service kit is available for the Model 21. Refer to the
*Fairchild Model 21 Relay Installation, Operation and
Maintenance Instructions*, IS-10000021.





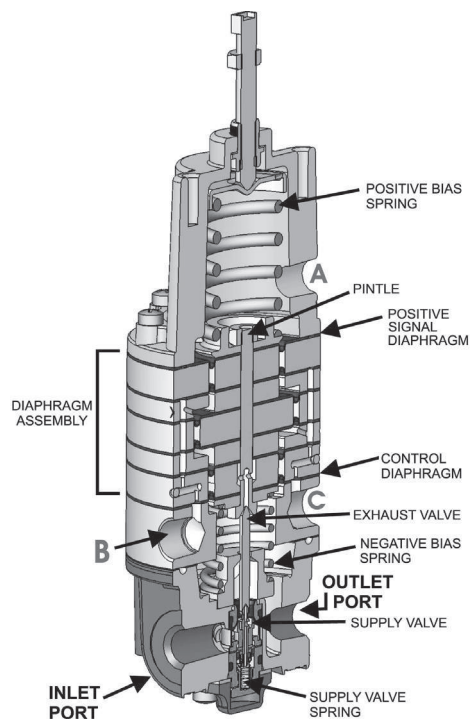
Features

- Small bleed across relief seat assures fast response to small signals
- Multiple inputs allow versatility in process control
- Adjustable Bias Range from -18 to +15 psig permits variation in output
- Two gauge ports located 90° from supply and outlet ports, allows versatility in installation
- Line or Panel Mounting

Operating Principles

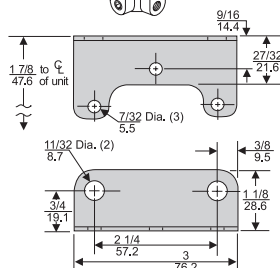
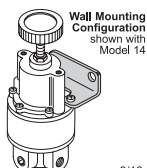
The Model 22 Pneumatic Computing Relay is a highly versatile control valve designed to perform a number of specialized functions, including averaging, differential, inverting, and totalizing. This high quality unit, which offers up to four inputs as well as positive and negative biasing over a broad range, is available in several configurations to meet most application requirements.

The combination of multiple configuration options and accurate response characteristics make the Model 22 the ideal choice in a variety of applications with specific input/output requirements such as override or multi-element control, or as an ON-OFF valve.



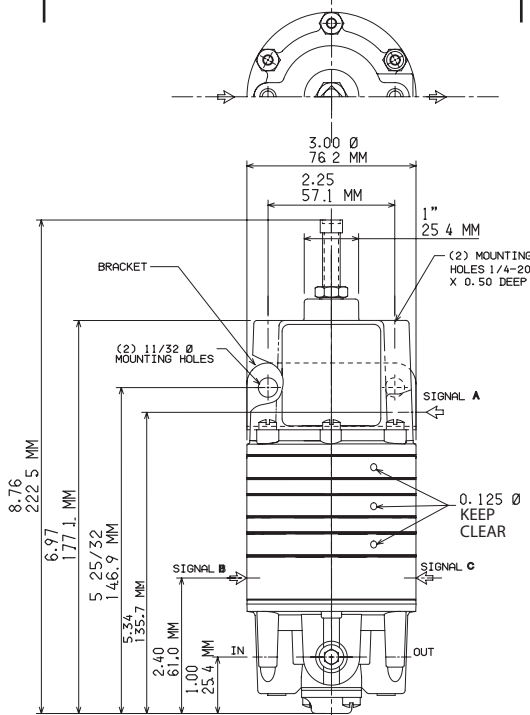
Bias Relay

Model 22

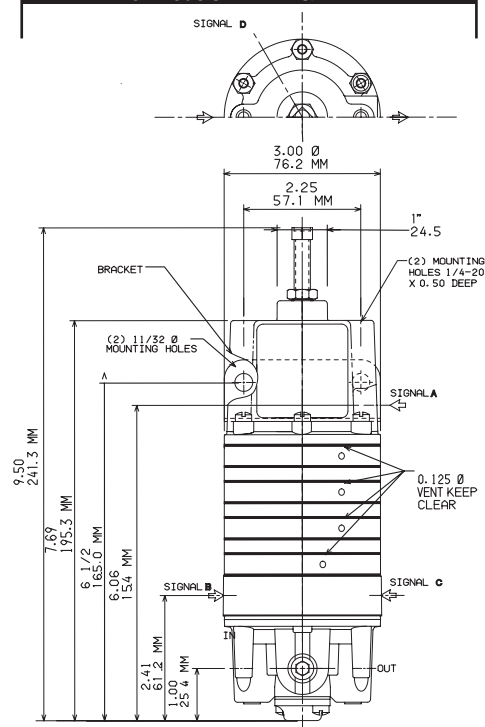


Model 22 Mounting Bracket Kit
P/N 09921 - zinc plated steel
(sold separately)

For Models: 22112, 22113, 22212, 22213, 22222, 22223, 22312

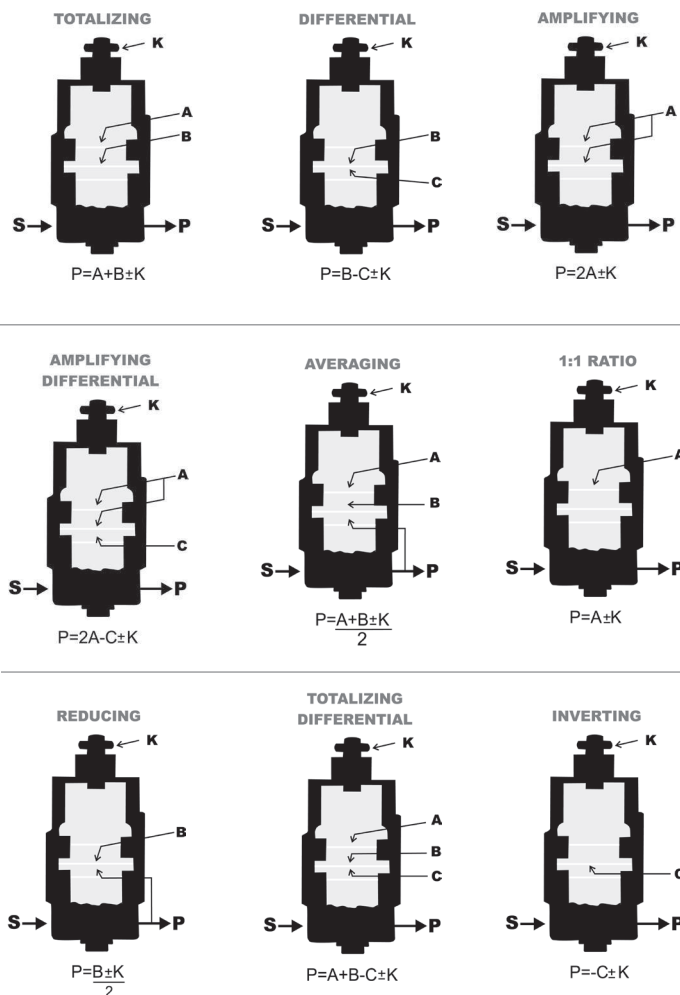
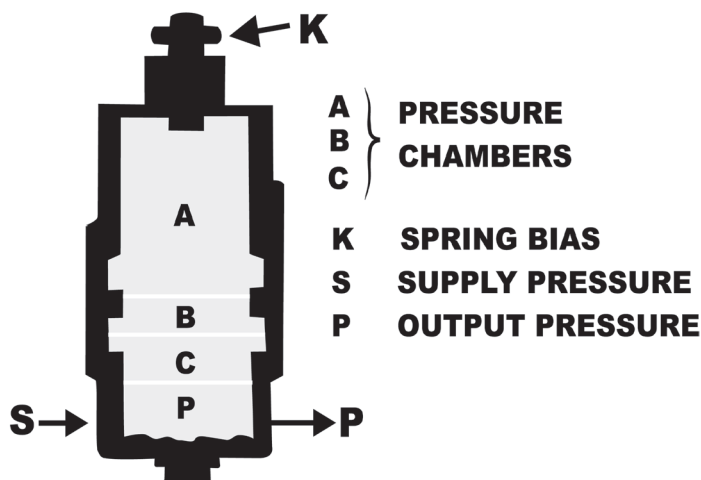


For Models: 22142 & 22422



Cross Section

The diagrams show some typical functions and modes of operation for the Model 22. In the equation associated with the diaphragms, **P**=Output Pressure and **A**, **B**, and **C**=Signal Pressures. **K**, the constant, is provided by the biasing springs, and is adjustable over a range of -18 psig to +30 psig. **S**=Supply Pressure

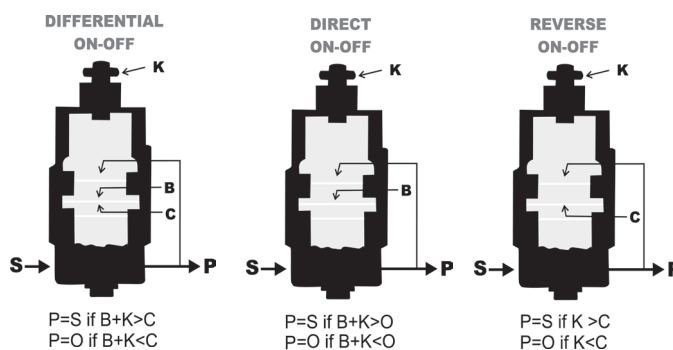


D
Model
22
Bias Relay

When used as an ON-OFF valve, the Model 22 may open or close a pneumatic circuit, moving rapidly to a full open or a full closed position when signal pressures deviate from set point. In the full open position, the valve passes full supply pressure without modulation or regulation. The function is achieved by connecting output pressure to signal chamber **A**. This connection forms a feedback loop so that, once flow is started, the valve is driven wide open. The relay always goes full open or full closed when conditions are as shown in the diagrams.

NOTE:

Relays reflecting functions identified with prefix numbers 223, 224, 225 and 226 are not shown in this catalog sheet. These units are equipped with additional diaphragms to enable the handling of added signal inputs.



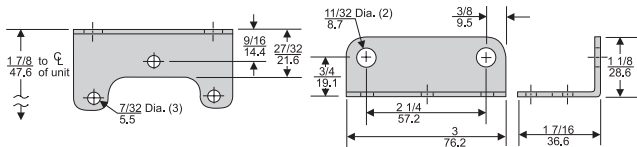
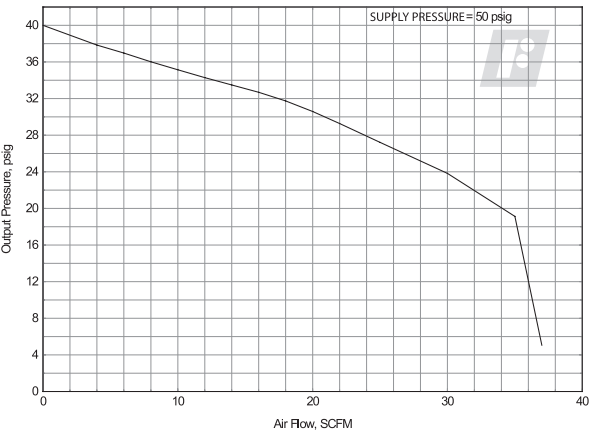
$$P = A + B + C + D \pm K \text{ (not shown)}$$

$$P = A + B - C + D \pm K \text{ (not shown)}$$

Model 22 Computing Relay

Technical Information

Fairchild Model 22112



Model 22 Relay Kits & Accessories

Mounting Bracket Kit..... 09921 (sold separately)

Specifications

Input and Output Pressure

3-15 psig, [1.2-1.0 BAR], (20-100 kPa)

Normal Supply

20 psig, [1.5 BAR], (150 kPa)

Maximum Operating Pressure

Signal and Output: 50 psig, [3.5 BAR], (350 kPa)

Supply: 150 psig, [10.0 BAR], (1000 kPa)

Maximum Over Pressure

Any Connection: 100 psig, [7.0 BAR], (700 kPa)

Supply Connection Only: 250 psig, [17.0 BAR], (1700 kPa)

Minimum Output Pressure

0 psig at any supply pressure

Linearity of Output Pressure

Within 0.4% of full range

Supply Pressure Effect

A supply pressure change of 5 psig [.35 BAR], (35 kPa) will not change output pressure

Air Consumption (in balance of dead end service)

0.06 SCFM (.102 m³/HR) maximum at 15 psig, [1.0 BAR], (100 kPa) output

Repeatability

For unbalances within the normal pressure range, output pressure will repeat its previous value within 0.5% of full range

Output Flow Capacity (Midscale Output)

20 psig, [1.5 BAR], (150 kPa) supply. A forward flow of 2 SCFM (3.4 m³/HR) will not cause a drop in output of more than 3% of full range

Ambient Temperature Limits

-40°F to 200°F, (-40°C to 93.3°C)

Materials of Construction

Valve & Bonnet..... Die Cast Aluminum
Diaphragm..... Buna A
Range Screws & Fasteners..... Zinc Plated Steel

Catalog Information

Catalog Number

2 2

Function

Totalizing	(P = A+B±K)
Differential	(P = B-C±K)
Amplifying	(P = 2A±K)
Inverting	(P = -C±K)
Totalizing Differential	(P = A+B-C±K)
Amplifying Differential	(P = 2A-C±K)
1:1 Ratio	(P = A±K)
Differential On-Off	(P = S if B±K>C) or (P = O if B±K<C)
Reverse On-Off	(P = S if K>C) or (P = O if K<C)
Direct On-Off	(P = S if B+K>O) or (P = O if B+K<O)

11

21

Reducing	(P = $\frac{B \pm K}{2}$)
Averaging	(P = $\frac{A+B \pm K}{2}$)

22

Totalizing	(P = A+B+C±K)
Totalizing	(P = A+B+C+D±K)
Totalizing Differential	(P = A+B-C+D±K)

31¹

41¹

42¹

Pipe Size

1/4" NPT.....	2
3/8" NPT.....	3

¹ 1/4" NPT Pipe Size Only

Options

SYMBOL KEY

A, B, C, D.....	Signal Pressure
K.....	± Spring Bias
P.....	Output Pressure
S.....	Supply Pressure

Service Information

Repair parts are available for servicing the Model 22. Please refer to the *Fairchild Model 22 Installation, Operation and Maintenance Instructions*, IS-30000022.



Features

- Near Zero Throttling and Pilot Staging result in true snap-action.
- 14 SCFM Flow rate meets requirements for high forward and exhaust capacity applications.
- Pneumatic and mechanical set point allows operation from a remote location.
- Available with Normally Open or Normally Closed Valve Options to meet requirements.

Operating Principles

The Model 24 Snap Acting Relay is a highly accurate differential relay with snap-acting switching. The output of the unit will go to supply pressure when the signal is equal to or greater than the setpoint. The signal pressure must fall below the set point to return the output to zero.

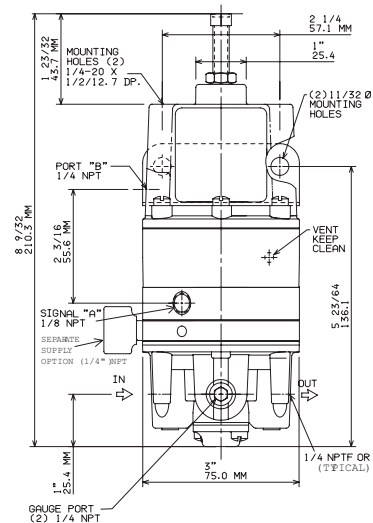


Chart 1

RANGE			CHANGE IN SIGNAL TO OPERATE		
psig	[BAR]	(kPa)	psig	[BAR]	(kPa)
2" W.C. - 10	[2" W.C. - 0.7]	(2" W.C. - 70)	0.2" W. C.		
0.5-30	[.03-2.0]	(3-200)	0.1	[.007]	(.7)
1.0-60	[0.1-4.0]	(10-400)	0.2	[.014]	(1.4)
2.0-120	[.15-8.0]	(15-800)	0.5	[.03]	(3)

D
Model
24
Bias Relay

Figure 1

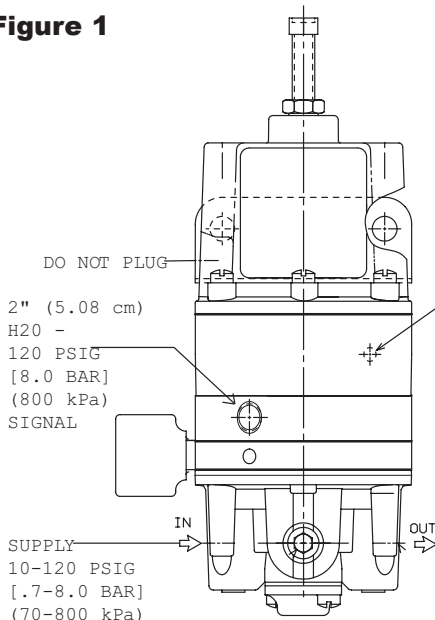


Figure 2

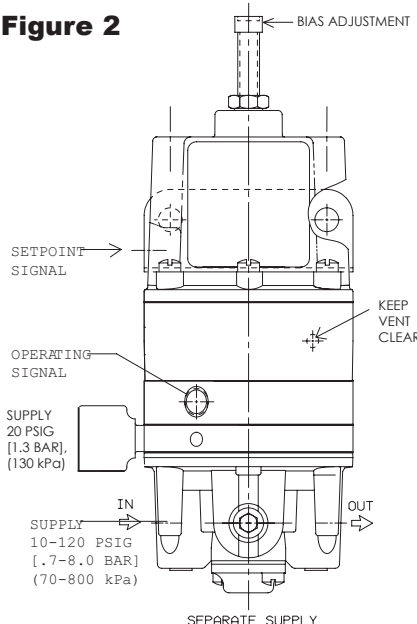
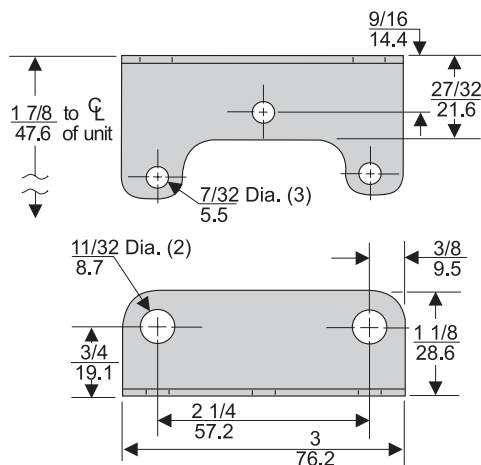
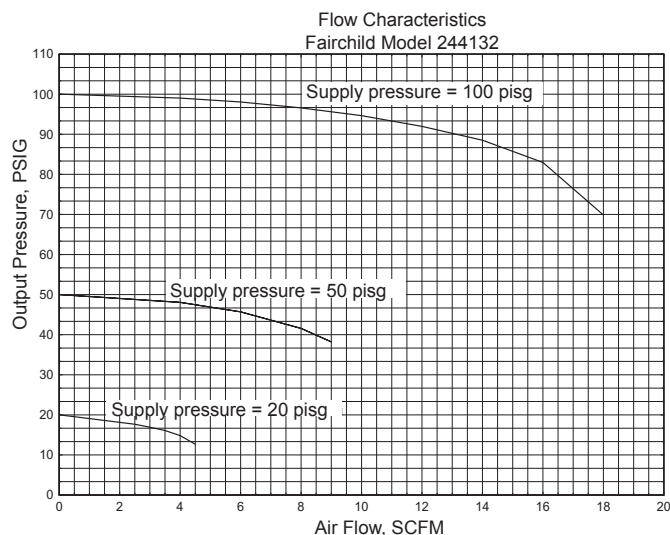


Figure 1 illustrates a configuration which uses a pneumatic signal for set point which may or may not be biased by the adjusting screw. In this case, the adjustment adds to the pneumatic signal. Should the set point and the operating signal be switched, the bias adjustment would subtract from the set point signal. To determine whether a Normally Open or Normally Closed valve is required, not that when "B" plus spring bias is greater than signal at "A" port, a Normally Open unit has an output, while a Normally Closed unit does not.

In Figure 2 the unit is shown with a separate supply option (SS) to indicate use of the unit when the supply is a control signal such as 3-15 psig or any pressure less than 10 psig.

Model 24 Snap Acting Relay

Technical Information



Mounting Bracket: 09921

Model 24 Relay Kits & Accessories

Mounting Bracket Kit 09921 (sold separately).....

Catalog Information

Catalog Number

2 4 4

Switch Position

Normally Open 1
 Normally Closed 2

Pressure Range

psig	[BAR]	(kPa)	
2" W.C. -10	[0.006-0.7]	(0.63-70)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.1-4]	(10-400)	4
2-120	[0.15-8]	(15-800)	6

Pipe Size

1/4" NPT 2
 3/8" NPT 3
 1/2" NPT 4

Options

Tapped Exhaust
 Fluorocarbon Elastomers
 Knob Adjustment
 Tamper Proof
 BSPT (Tapered)
 Separate Supply to Pilot.

E
J
K
T
U
SS

Specifications

Maximum Supply Pressure

120 psig, [8.0 BAR], (800 kPa)

Minimum Supply Pressure

10 psig, [0.7 BAR], (70 kPa) (use separate supply option if inlet pressure is less than 10 psig, [0.7 BAR], (70 kPa))

Flow Capacity (SCFM)

14 SCFM (23.8 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply

Exhaust Capacity (SCFM)

14 SCFM (23.8 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) drop

Signal Range

2" (5 cm) W.C. to 120 psig, [8.0 BAR], (800 kPa)

Change in Signal to Operate

See Chart 1.

Repeatability

0.2" (.5 cm) Water Column

CV Rating

0.23

Mounting

Pipe or Panel

Air Consumption

Less than 0.015 SCFM (.03 m³/HR) for 100 psig, [7.0 BAR], (700 kPa) inlet

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and Housing Aluminum Casting
 Trim Stainless Steel, Zinc Plated Steel
 Diaphragms Buna N and Dacron

*The "E" option and "SS" options are not compatible and only one can be chosen.



The Model 25 Reversing Relay provides an output which will decrease in direct proportion to an increase in input pressure.

Features

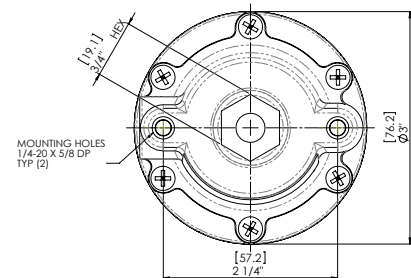
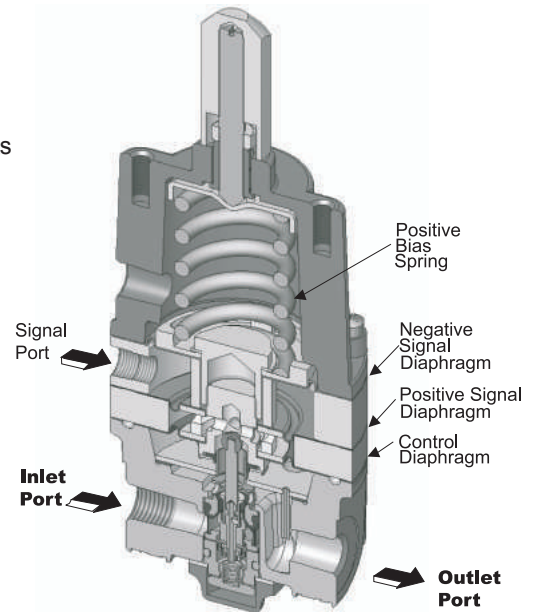
- Control Sensitivity of 1/8" water column for use in precision applications.
- Balanced supply valve minimizes the effects of supply pressure variation.
- Aspirator tube compensates for output pressure droop under flow conditions.
- Separate control chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing.
- Unit construction allows servicing without removal from air line.

Operating Principles

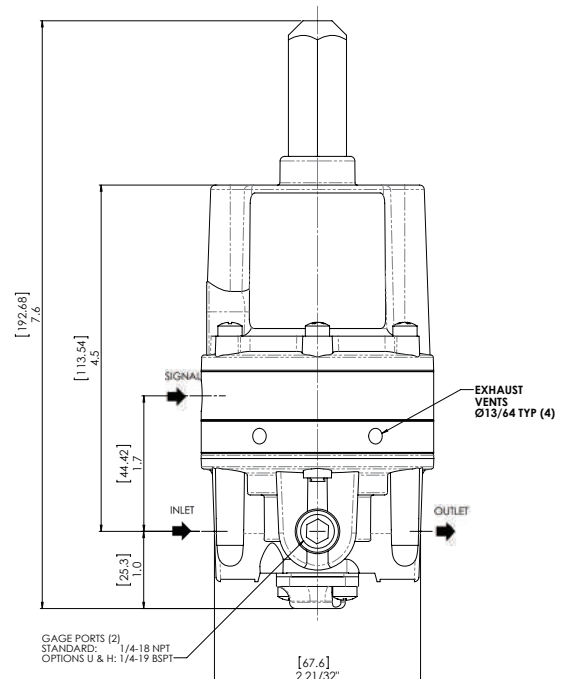
The Model 25 Reversing Relay is designed for applications requiring an output that equals a manually preset spring load minus a variable signal pressure. This high quality unit combines excellent sensitivity with unusually high flow capacity.

The Model 25 is ideally suited for a variety of precision control applications, including converting direct acting valves to reverse action, controlling opposite acting valves from a single transmitter, and cushioning cylinder loads.

The basic mathematical expression for the Model 25 is $PO = K - PS$ where PO is output pressure, PS is signal pressure and K is the spring constant.

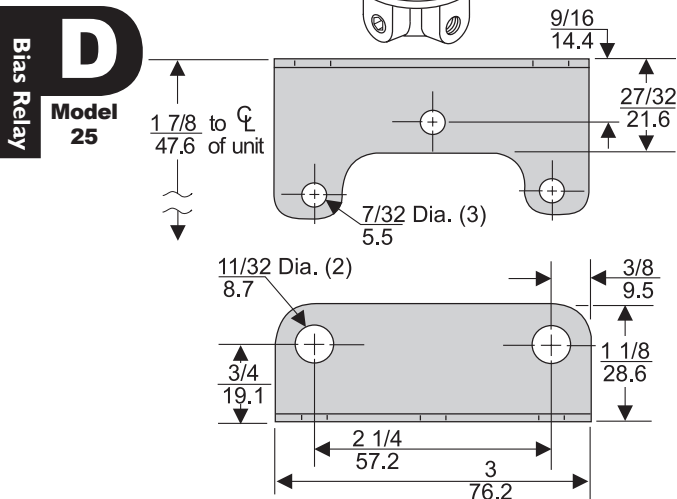
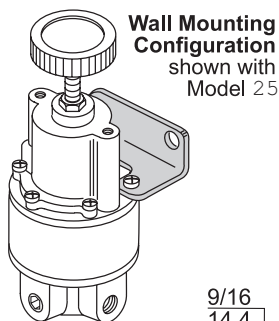
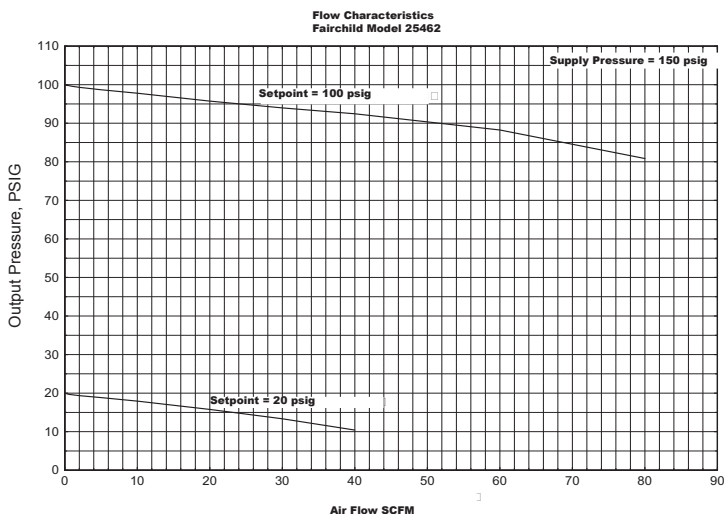


D
Model 25
Bias Relay



Model 25 Reversing Relay

Technical Information



Mounting Bracket: 09921

Model 25 Relay Kits & Accessories

Mounting Bracket Kit.....09921 (sold separately)

Catalog Information

Catalog Number

2 5 4

Pressure Range

psig	[BAR]	(kPa)	
0-10	[0-0.7]	(0-70)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.1-4]	(10-400)	4
2-150	[0.15-10]	(15-1000)	6

Pipe Size

1/4" NPT	2
3/8" NPT	3
1/2" NPT	4

Options

Tapped Exhaust	E
BSPP (Parallel) ¹	H
Fluorocarbon Elastomers	J
BSPT (Tapered)	U

¹ BSPP Threads in Inlet & Outlet Ports Only. Others BSPT.

Service Kit

A Service Kit is available for the Model 25 Reversing Relay, refer to the *Fairchild Installation, Operation and Maintenance Instructions*, IS-30000025.

Specifications

Maximum Supply Pressure

250 psig, [17.5 BAR], (1750 kPa)

Flow Capacity

40 SCFM (68 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

11 SCFM (18.7 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above setpoint

Signal or Output Pressure

150 psig, [10 BAR], (1000 kPa) maximum

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

Less than 1/8" (.32 cm) Water Column

Mounting

Pipe or Panel

Ambient Temperature Limits

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body	Aluminum
Trim	Aluminum, Stainless Steel, Brass
Diaphragms	Buna N and Dacron



The Model 2500A Bias Reversing Relay provides an outlet pressure that decreases in direct proportion to increases in input signal.

Features

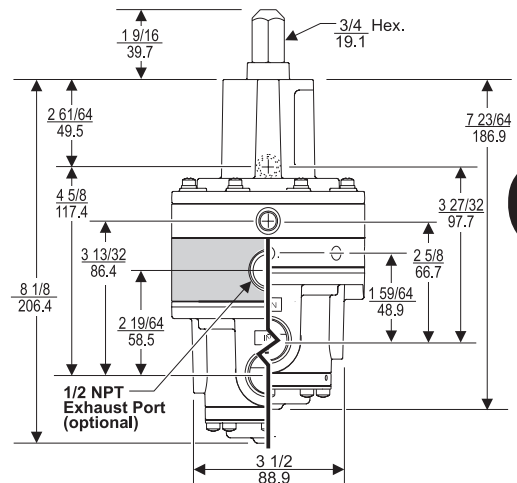
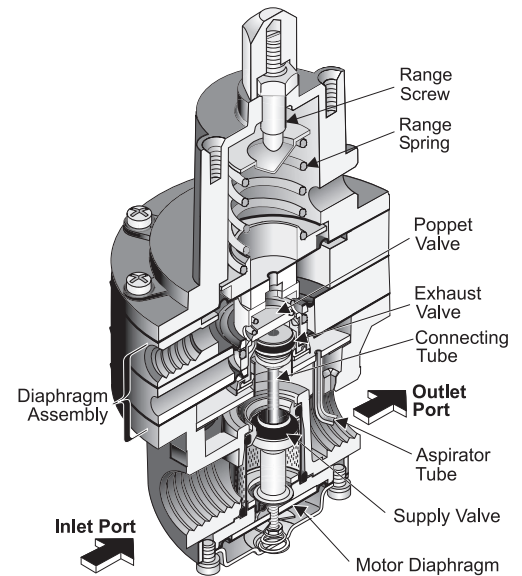
- Control sensitivity of 1" water column allows use in precision applications
- Large Supply and Exhaust Valves provide high forward and exhaust flows
- Soft Supply and Exhaust Valve seats minimize air consumption
- A balanced Supply Valve minimizes the effect of supply pressure variation
- An Aspirator Tube compensates downstream pressure droop under flow conditions
- A separate Control Chamber isolates the diaphragm from the main flow to eliminate hunting and buzzing
- Unit construction lets you service the Model 2500A without removing it from the line

Operating Principles

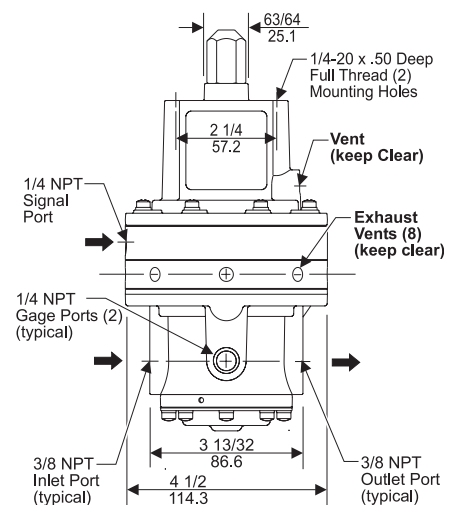
When you adjust the Range Screw to a specific setpoint, the Range Spring exerts a force against the top of the Diaphragm Assembly. The increasing input signal that acts on the Diaphragm Assembly opposes the Range Spring force and closes the Supply Valve to decrease output pressure. ($P_o = K - P_s$); where P_o is output pressure, K is the spring constant, set by the screw, and P_s is signal pressure. The output pressure flows through the Outlet Port and the Aspirator Tube to the Control Chamber to create an upward force on the bottom of the Control Diaphragm.

When the setpoint is reached, the net downward force of the Diaphragm Assembly balances with the upward force of the output pressure that acts on the bottom of the Control Diaphragm to close the Supply Valve.

When the output pressure increases above the setpoint, the Diaphragm Assembly moves upward to close the Supply Valve and open the Exhaust Valve. When the Poppet Valve is closed, pressure flows down the Control Tube to the bottom of the Motor Diaphragm. This pressure keeps the Supply Valve tightly closed while in the exhaust mode. The Poppet Valve opens and excess output pressure exhausts through the Vent in the side of the unit until it reaches the setpoint.

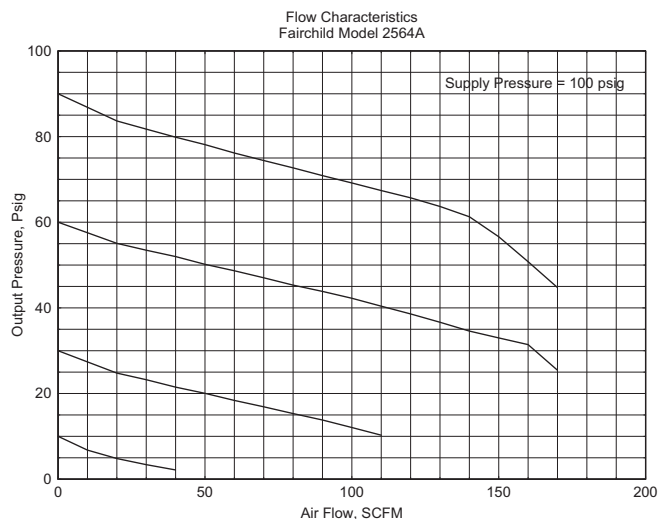


D
Model
2500A
Bias Relay



Model 2500A Biasing Reversing Relay

Technical Information



Specifications

Maximum Supply Pressure

250 psig, [17.0 BAR], (1700 kPa)

Maximum Signal or Output Pressure

150 psig, [10 BAR], (1000 kPa)

Flow Capacity

150 SCFM (255 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity (SCFM)

40 SCFM (68 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above 20 psig, [1.5 BAR], (150 kPa) setpoint

Supply Pressure Effect

Less than 0.1 psig, [.007 BAR], (0.7 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Sensitivity

1" (2.54 cm) Water Column

Ambient Temperature

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body and Housing Aluminum
Trim Zinc Plated Steel, Brass
Diaphragms Nitrile on Dacron

Catalog Information

Catalog Number

2 5 A

Pressure Range

psig	[BAR]	(kPa)	
0.5-10	[0.03-0.7]	(3-0.7)	2
0.5-30	[0.03-2]	(3-200)	3
1-60	[0.1-4]	(10-400)	4
2-150	[0.15-10]	(15-1000)	6

Pipe Size

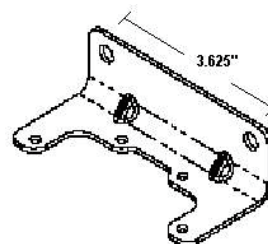
3/8" NPT	3
1/2" NPT	4
3/4" NPT	6

Options

Tapped Exhaust E

Installation

For installation instructions, refer to the *Fairchild Model 2500A Multi-Stage Relay Installation, Operation, and Maintenance Instructions*, IS-3002500A.



20555-1

Model 2500A Mounting Bracket Kit P/N

20555-1 zinc plated (sold separately)



Features

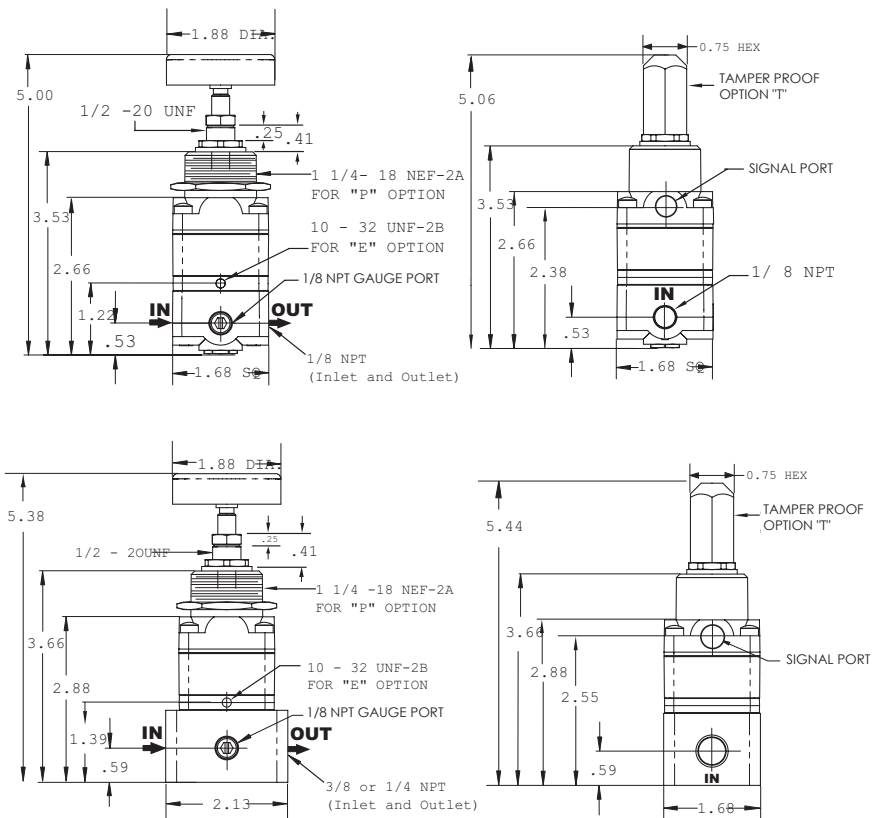
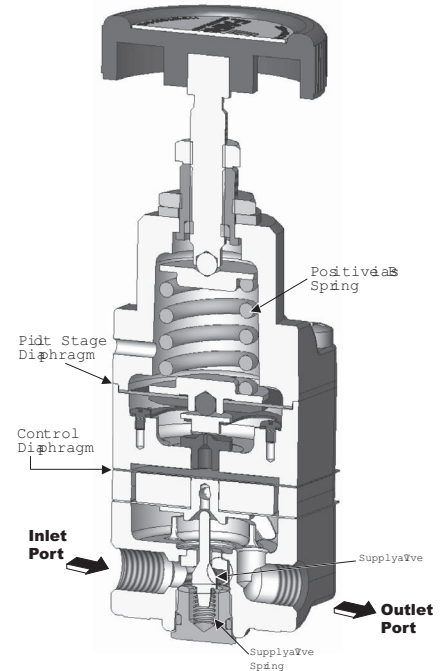
- 2 Stage Pilot Operation allows precise control of set points.
- 14 SCFM flow capacity in a small size unit.
- Low air consumption preserves air and other costly gases.
- Compact size permits installation where space is limited.
- Available in 1/8", 1/4" and 3/8" port sizes.

Operating Principles

The Model 85D Multi-Stage Biasing Relay is a precision control combining the sensitivity of a precision pressure regulator with positive biasing capability. This compact, pilot-operated device offers unusually high output capacity with minimal air consumption, while providing excellent protection against supply or output pressure variations.

The versatile Model 85D is recommended for use in systems requiring precision pressure maintenance and instrument biasing, in dead end service and instrument panel supply applications.

The basic mathematical expression for the Model 85D is $PO = PS + K$ where PO is output pressure, PS is signal pressure and K is the spring constant.



D
Model
85D
Bias Relay

Model 85D Multi-Stage Biasing Relay

Specifications

Maximum Supply Pressure

250 psig, [17.5 BAR], (1750 kPa)

Recommended Operating Supply Pressure

150 psig, [10 BAR], (1000 kPa)

Maximum Signal or Output Pressure

150 psig, [10 BAR], (1000 kPa)

Flow Capacity

14 SCFM (23.8 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa) supply, 20 psig, [1.5 BAR], (150 kPa) setpoint

Exhaust Capacity

2.5 SCFM (4.25 m³/HR) where downstream pressure is 5 psig, [.35 BAR], (35 kPa) above setpoint

Supply Pressure Effect

Less than 0.2 psig, [.014 BAR], (1.4 kPa) for 100 psig, [7.0 BAR], (700 kPa) change in supply pressure

Pressure Change Under Flow Conditions

Less than 0.1 psig, [.007 BAR], (.7 kPa) from dead end service to 10 SCFM (17 m³/HR)

(Set pressure 10 psig, [.7 BAR], (70 kPa), supply pressure 100 psig, [7.0 BAR], (700 kPa)

Air Consumption

Less than .1 SCFM (.17 m³/HR)

Ambient Temperature Limits

-40°F to +200°F, (-40°C to 93.3°C)

Materials of Construction

Body Aluminum
Trim Aluminum, Stainless Steel, Brass
Diaphragms Buna N and Dacron

Catalog Information

Catalog Number

8 5 6

Pressure Range

psig	[BAR]	(kPa)
0-20	[0-1.5]	(0-150).....
1-60	[0.07-4]	(7-400).....
1-100	[0.07-7]	(7-700).....

3

4

5

Pipe Size

1/8" NPT.....
1/4" NPT.....
3/8" NPT.....

1

2

3

Options

Tapped Exhaust.....
Bonnet Mounting.....
Tamper Proof.....
BSPT (Tapered).....

E
P
T
U

Service Kit

A Service Kit is available for the Model 85D Multi-Stage Biasing Relay, refer to the *Installation, Operation and Maintenance Instructions*, IS-3000085D.

Bias Relay

D

Model
85D



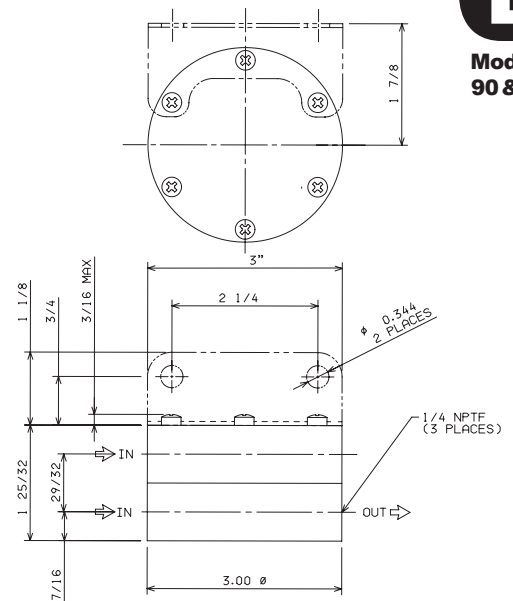
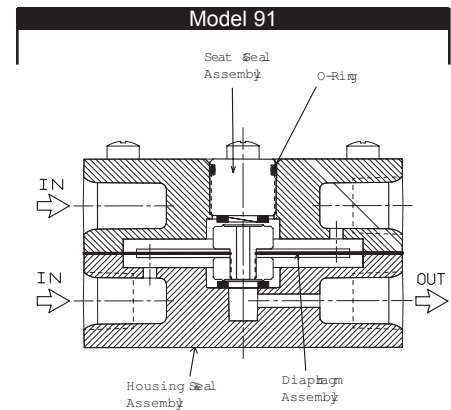
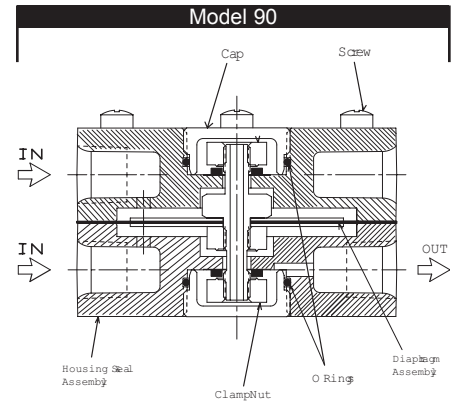
Features

- Small, rugged design suitable for installation where space is limited.
- Soft seat construction to assure positive shutoff.
- Low selection differential to allow precise control of switching.
- Fast response that is suitable for control in critical loops.
- Automatic switching that eliminates manual monitoring of signal pressure.

Operating Principles

The Model 90 Low Pressure Selector Relay is designed to select the lower of two signal pressures to provide a continuous output pressure to a control device. The Model 90 is recommended for dead end or low flow service in critical applications such as control loops requiring precise, automatic monitoring of signal pressures.

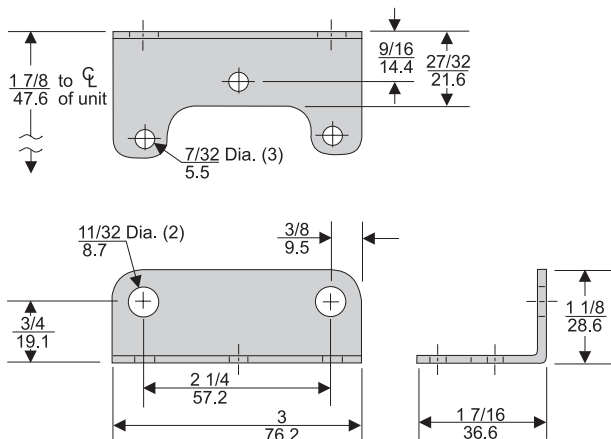
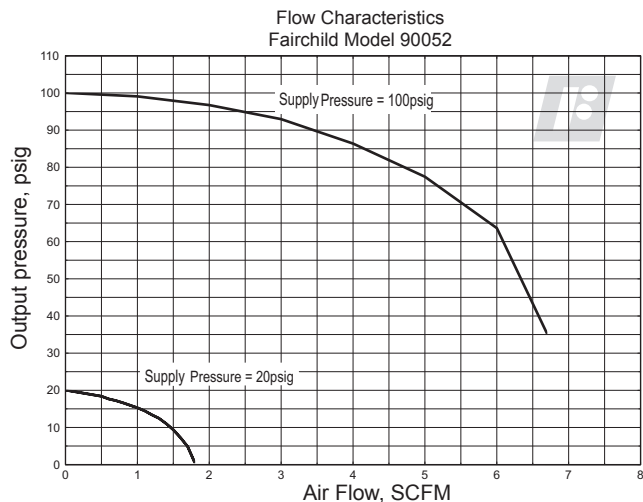
The Model 91 High Pressure Selector Relay is designed to select the higher of two signal pressures, and to provide a continuous output pressure (or pressure range) to a controller. The ability to precisely control switching and pressure monitoring make the Model 91 the logical choice in dead end or low flow applications such as precision control loops.



D
Models
90 & 91
Bias Relay

Models 90 and 91 Low / High Pressure Selector Relay

Technical Information



Mounting Bracket: 09921

Model 90/91 Relay Kits & Accessories

Mounting Bracket Kit 09921 (sold separately).....

Specifications

Maximum Signal Pressure

200 psig, [14.0 BAR], (1400 kPa)

Minimum Switching Differential

Less than .1 psig, [.007 BAR], (.7 kPa)

Maximum Differential between Signals

100 psig, [7.0 BAR], (700 kPa)

Ambient Temperature Range

-40°F to +200°F, (-40°C to +93.3°C)

Materials of Construction

Body Aluminum Alloy
Diaphragm Nitrile on Dacron
Trim
Brass

Catalog Information

Catalog Number

9 05

Models

90 Low Pressure Selector

0

91 High Pressure Selector

1

Pipe Size

1/4" NPT

2

Options

Fluorocarbon Elastomers

J

BSPT (Tapered)

U

Installation

Service Kits are available for the Model 90 and Model 91. Refer to the *Fairchild Model 90 and Model 91 Installation, Operation and Maintenance Instructions*, IS-30009091.

SECTION E



ACCESSORIES

Manifold and Rack Kit

Model T6000
Model T7800
Model T7950
Model T8000



General Information

MANIFOLD KITS

T6000, T7800 and T7950 Transducers

Current to Pneumatic (I/P or E/P)

The Manifold Kits for the T6000, T7800 and T7950 Series Transducers are available for mounting 3, 5, 10 or 15 transducer units. These manifolds have a common supply port to all the transducers. Internal check valves in the inlet and outlet ports permit the installation and removal of individual transducers without affecting other units on the manifold.

Supply port connections are provided on the end and rear of the manifold. Outlet ports are located on the rear and bottom of the manifold. Mounting brackets for flush or extended mounting from the back wall are available. These options allow the user to select the combination of supply ports, outlet ports and mounting configurations to maximize usage of available space.

T8000 Series Transducers

Pneumatic to Current (P/I)

Manifold kits for the T8000 Series Transducers are also available for mounting 3, 5, 10 or 15 transducer units. All input ports on the manifold have internal check valves to seal off the input signal(s) if a transducer is removed from the manifold.

Since each housing may contain two individual P/I transducers, the quantity of P/I's on the manifold has the capability of doubling. Rear and bottom input port connections and flush or extended mounting brackets allow the user to configure the manifold to maximize the use of available space.

RACK KITS

T6000, T7800 and T8000 Transducers

All T6000, T7800 and T8000 Rack Kits utilize a 10 unit manifold described in the above manifold kits. The rack kit includes additional hardware to permit installation in a standard 19" Rack.

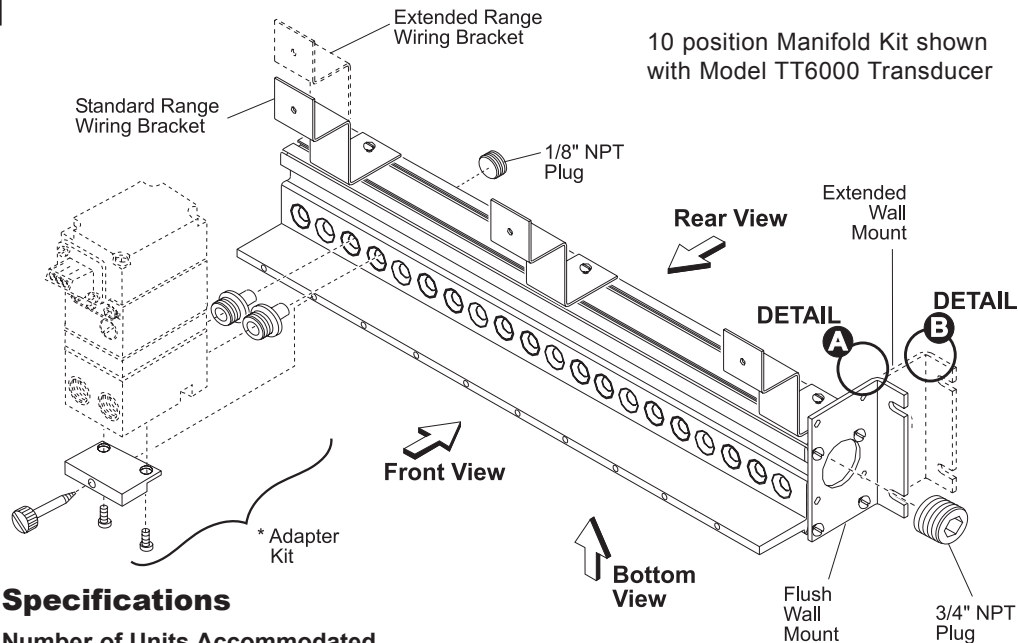
It is suggested that transducers used with rack kits include the "R" option. This option faces the electrical terminal block connector to the rear of the transducer permitting connections to the transducer to be made from the rear of the rack.

E
Accessories
Models
T6000
T7800
T7950
T8000



Manifold Kits

Model T6000, T7950 & T7800 Current to Pneumatic



Specifications

Number of Units Accommodated

3, 5, 10 or 15

Check Valves (Internal)

Inlet and outlet ports

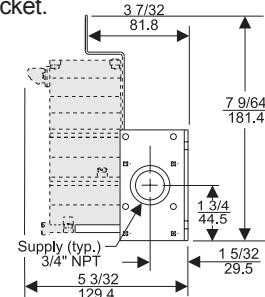
Supply Ports

3/4" NPT on manifold ends (2) 3/8" NPT on rear

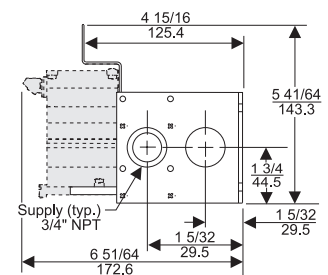
Outlet Ports

1/8" NPT vertically on the bottom, 1/8" NPT horizontally on the rear

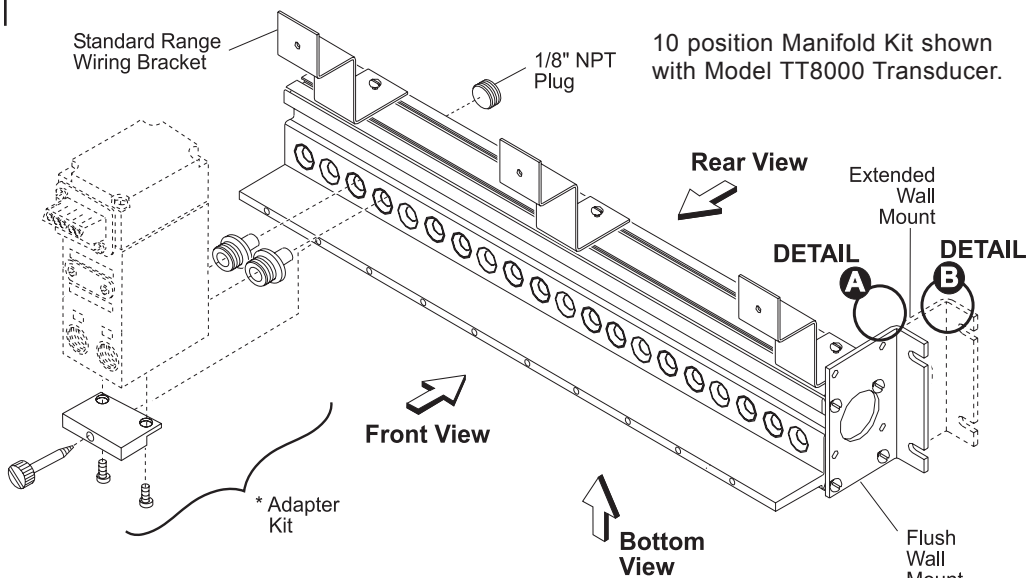
Detail A - Extended Range Unit shown with Flush Wall Mount Bracket.



Detail B - Standard Range Unit shown with Extended Wall Mount Bracket.



Model T8000 Pneumatic to Current



Specifications

Number of Units Accommodated

3, 5, 10 or 15

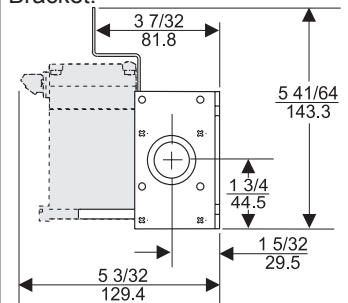
Check Valves (Internal)

Inlet ports

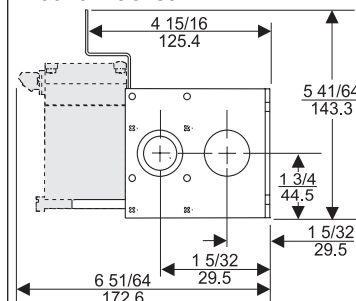
Inlet Ports

1/8" NPT vertically on the bottom, 1/8" NPT horizontally on the rear

Detail A - Standard Range Unit shown with Flush Wall Mount Bracket.



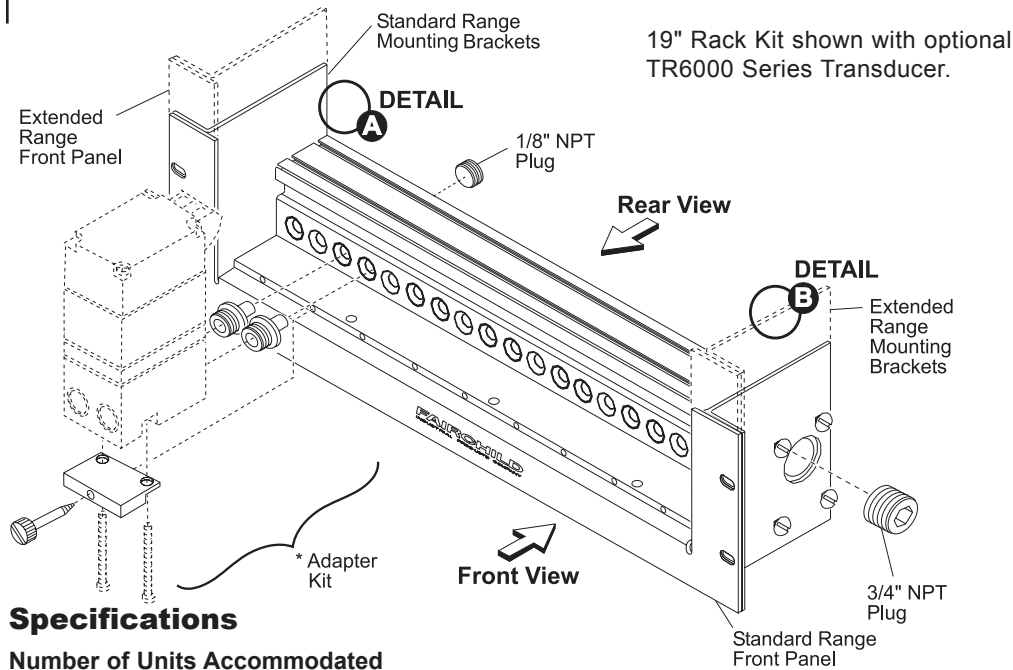
Detail B - Standard Range Unit shown with Extended Wall Mount Bracket.



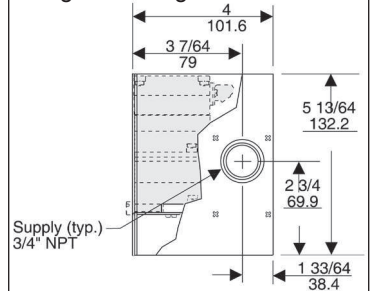
Manifold and Rack Kit

Rack Kits: Dimensions

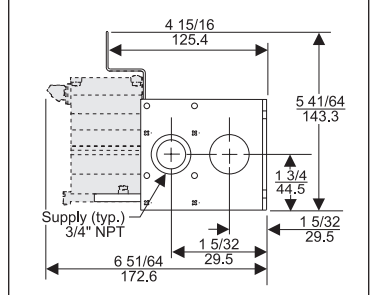
Model T6000 & T7800 Current to Pneumatic



Detail A - Standard Range Front Panel shown with Standard Range Mounting Brackets



Detail B - Extended Range Front Panel shown with Extended Range Mounting Brackets



Specifications

Number of Units Accommodated

Up to 10

Check Valves (Internal)

Inlet and outlet ports

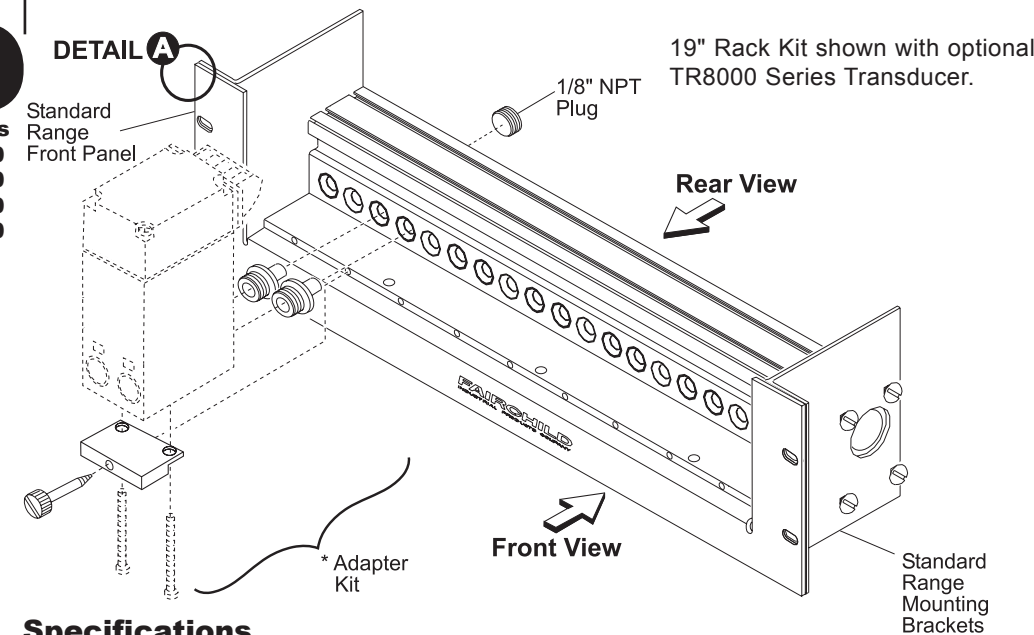
Supply Ports

3/4" NPT on manifold ends, (2) 3/8" NPT on rear

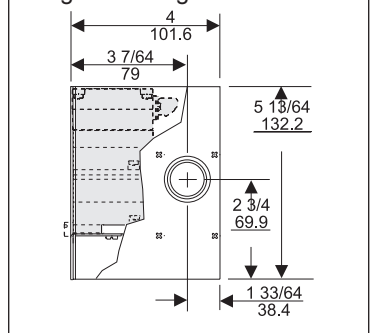
Outlet Ports

1/8" NPT vertically on the bottom, 1/8" NPT horizontally on the rear

Model T8000 Pneumatic to Current



Detail A - Standard Range Front Panel shown with Standard Range Mounting Brackets



Specifications

Number of Units Accommodated

Up to 10

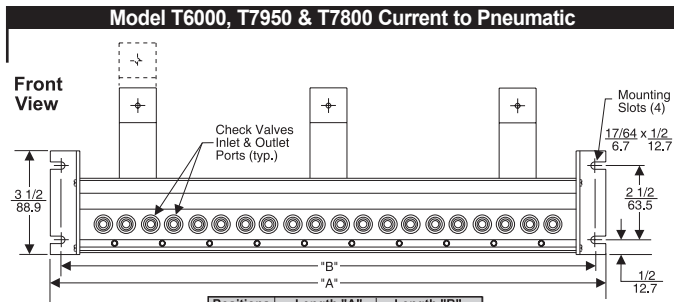
Check Valves (Internal)

Inlet ports

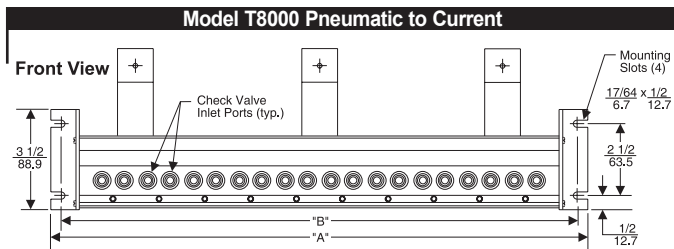
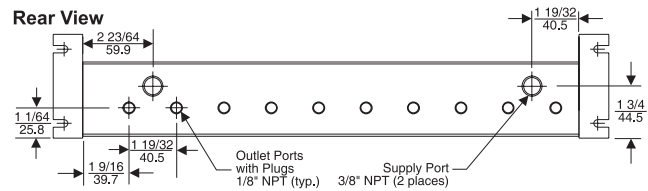
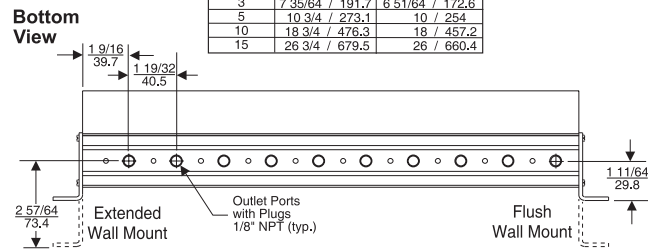
Inlet Ports

1/8" NPT vertically on the bottom, 1/8" NPT horizontally on the rear

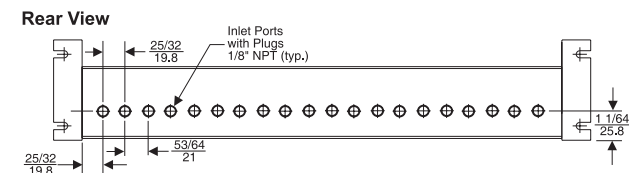
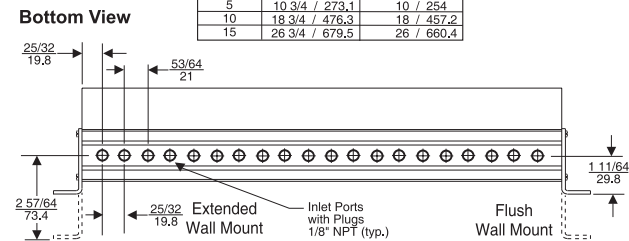
Manifold Kits: Dimensions



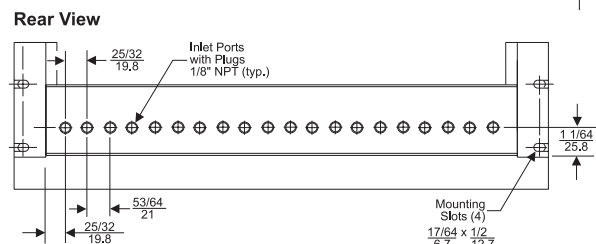
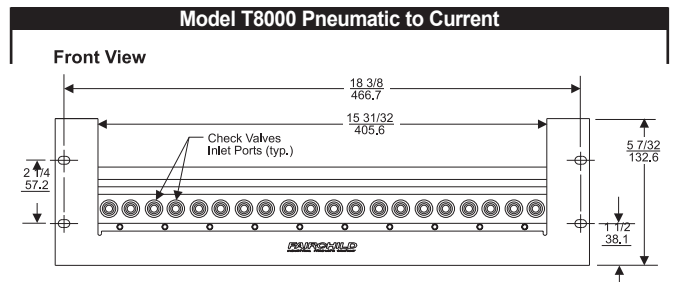
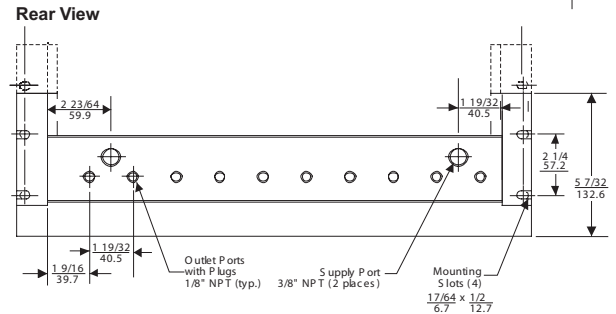
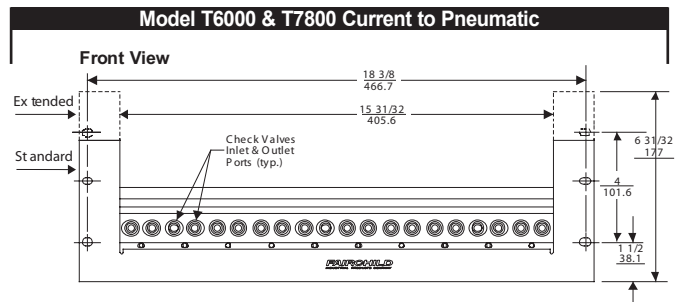
Positions	Length "A" inches / mm	Length "B" inches / mm
3	7 35/64 / 191.7	6 51/64 / 172.6
5	10 3/4 / 273.1	10 / 254
10	18 3/4 / 476.3	18 / 457.2
15	26 3/4 / 679.5	26 / 660.4



Positions	Length "A" inches / mm	Length "B" inches / mm
3	7 35/64 / 191.7	6 51/64 / 172.6
5	10 3/4 / 273.1	10 / 254
10	18 3/4 / 476.3	18 / 457.2
15	26 3/4 / 679.5	26 / 660.4



Rack Kits: Dimensions



E
Models
T6000
T7800
T7950
T8000
Accessories

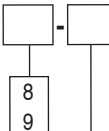
Specifications

Materials of Construction

Manifold and Brackets.....	Aluminum
Screws.....	Zinc Plated Steel
Check Valves.....	Brass
Elastomers.....	Buna N

Catalog Information

MANIFOLD KIT for Model T6000, T7950 & T7800

Manifold Kit Number	*1833	
Type of Wall Mount		
Flush.....		
Extended.....		

Number of Transducer Positions

Three.....	3
Five.....	5
Ten.....	10
Fifteen.....	15

Wire Duct Brackets for Standard and Extended Range Transducers are included.

MANIFOLD KIT for Model T8000

Manifold Kit Number	*1853	
Type of Wall Mount		
Flush.....		
Extended.....		

Number of Transducer Positions

Three.....	3
Five.....	5
Ten.....	10
Fifteen.....	15

Wire Duct Brackets for Standard and Extended Range Transducers are included.

RACK KIT for Model T6000 & T7800

Rack Kit Number

Type of Range	
Standard.....	* 18340-1
Extended (T6000 Only).....	* 18368-1

RACK KIT for Model T8000

Type of Range	
Standard.....	* 18536-1

* Adapter Kits for Transducers are included.

Installation

For installation instructions, refer to the *Model T6000/T7800 Series Manifold and Adapter Kit Installation, Operation and Maintenance Instructions*, IS-400MFLD6, the *T6000 Series I/P, E/P Rack Kit Installation, Operation and Maintenance Instructions*, IS-400RACK6, the *T8000 Series Manifold and Adapter Kit Installation, Operation and Maintenance Instructions*, IS-400MFLD8 and the *T8000 Series I/P, E/P Rack Kit Installation, Operation and Maintenance Instructions*, IS-400RACK8.



Features

- Low air consumption reduces air usage and cost.
- Horizontal or vertical gauge scales available to suite master panel layout.
- Mounting brackets attached for easy installation into master panel.

Operating Principles

Models MPL-70 and MPLT-70 Mini-panel Loading Stations transmit and monitor a pressure signal for pneumatic instrumentation. These loading stations are ideally suited for applications with limited space.

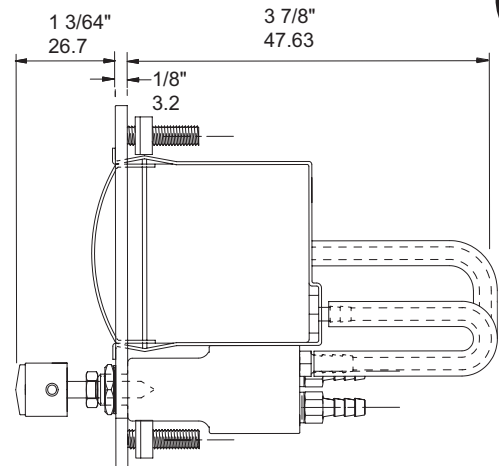
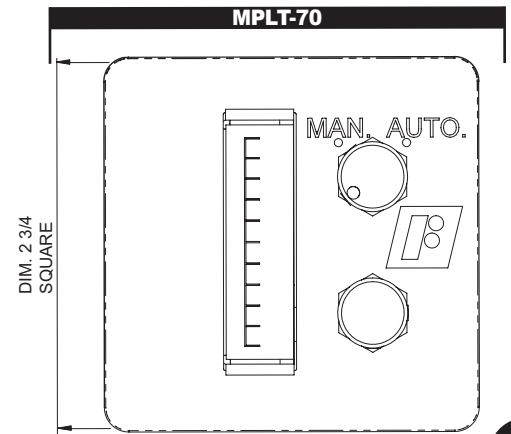
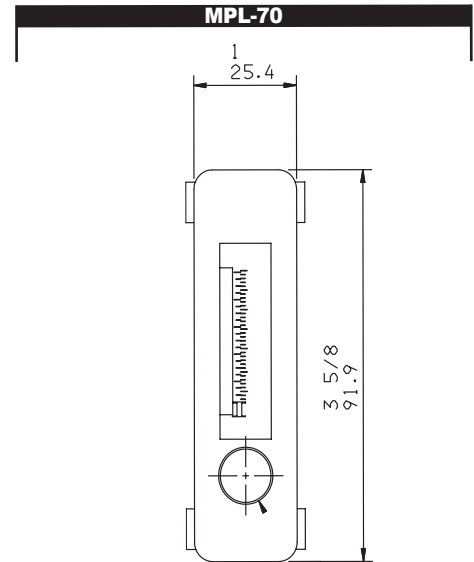
The Model MPL-70 includes a Model 70B Pneumatic Subminiature Regulator and a mini-strip gage to set and read pressure at the panel.

The MPLT-70, with the Transfer Function, includes a Model 70B Pneumatic Subminiature Regulator, an automatic or manual switch, and an additional mini-strip gage to monitor the process in automatic mode or change pressure settings in manual mode.

Turn the adjusting knob in the loading station panel in a clockwise direction to increase output pressure or in a counter-clockwise direction to decrease output pressure.

- MPL fits cutout size 7/8" (+1/8, -0) x 3-3/8" (+1/8, -0)
- MPLT fits cutout size 2-1/2" (+1/2, -0) square per SAMA Standard RC 12-3-1962

Inlet & outlet connections are barbed fittings for 1/8" I.D. tubing.



E
Models
MPL-70
MPLT-70
Accessories

MPL-70, MPLT-70 Mini Panel Loading Stations

Specifications

Minimum Supply Pressure

50 psig, [3.5 BAR], (350 kPa)

Maximum Operating Supply Pressure

250 psig, [17 BAR], (1700 kPa)

Flow Capacity

2.5 SCFM (4.25 m³/HR) @ 100 psig, [7.0 BAR], (700 kPa)
supply, 30 psig, [2.0 BAR], (200 kPa) setpoint

Supply Pressure Effect

0.05 psig, [.003 BAR], (.35 kPa) change in output for 5 psig, [.35 BAR], (35 kPa) change in supply pressure

Air Consumption

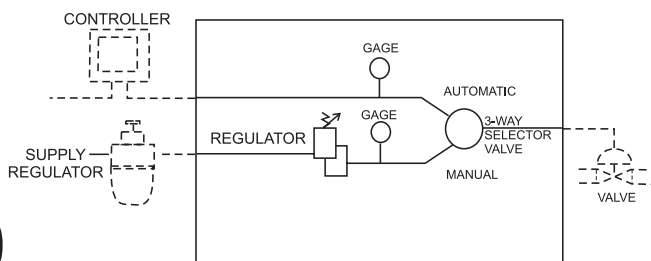
0.05 SCFM (.085 m³/HR) on dead-end service; 20 psig, [1.5 BAR], (150 kPa) supply; 9 psig, [.6 BAR], (60 kPa) output

Ambient Temperature. . . -40°F to +160°F,
(-40°C to 71°C)

Materials of Construction

Regulator Brass, Viton (Fluorocarbon), Fiberglass
Three-way Valve Brass, Steel,
Gage. Zinc Plated Steel, Brass
Hose Plastic

Model MPLT-70 Schematic Panel Loading Station with Transfer Function



Service Information

A Service Kit is available for the Model 70B Regulator, refer to the *Fairchild Model 70B Installation, Operation and Maintenance Instructions*, IS-1000070B.

Catalog Information

Catalog Number

--	--	--	--	--	--

Panel

with Transfer Function
without Transfer Function. . .

MPLT ¹
MPL

Regulator

Model 70.

70

Gage Type

Single (MPLT Only)
Dual (MPLT Only)
Leave Blank for MPL

S
D

Gage Type

Plain Vertical
Plain Horizontal
Receiver Vertical² (Graduated 0-100%)
Receiver Horizontal² (Graduated 0-100%)

PV
PH
RV
RH

Regulator Range³

15 psig	[1.0 BAR]	(100 kPa)	15
30 psig	[2.0 BAR]	(200 kPa)	30
60 psig	[4.0 BAR]	(400 kPa)	60
100 psig	[7.0 BAR]	(700 kPa)	100

Gage Range

15 psig	[1.0 BAR]	(100 kPa)	15
30 psig	[2.0 BAR]	(200 kPa)	30
60 psig	[4.0 BAR]	(400 kPa)	60
100 psig	[7.0 BAR]	(700 kPa)	100

¹ MPLT Only available in 15 psig, [1 BAR], (100 kPa) and 30 psig, [2 BAR], (200 kPa) ranges.

² 0-100% scale for 3-15 psig, [0.2-1.0 BAR], (20-100 kPa) range.

³ To avoid gage damage, the regulator range should be equal to or less than the gage range.



Features

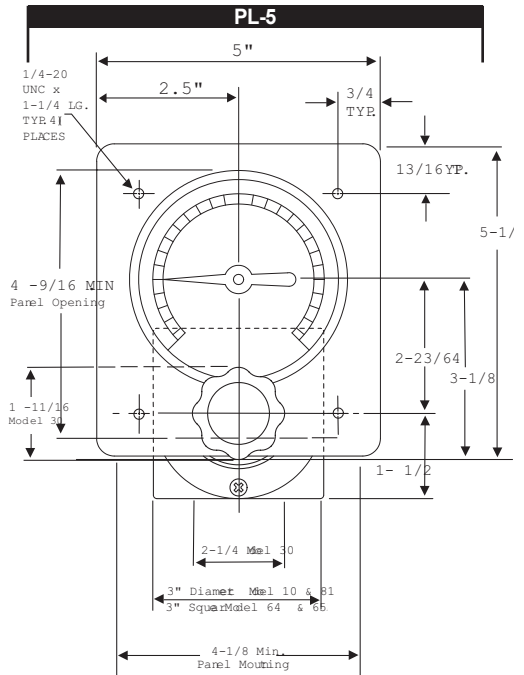
- Panel Loading Stations are available in five pressure ranges
- High flow capacity suitable for most control operations
- Automatic relief allows station to be left unattended
- Precision regulator satisfies most industrial requirements

Operating Principles

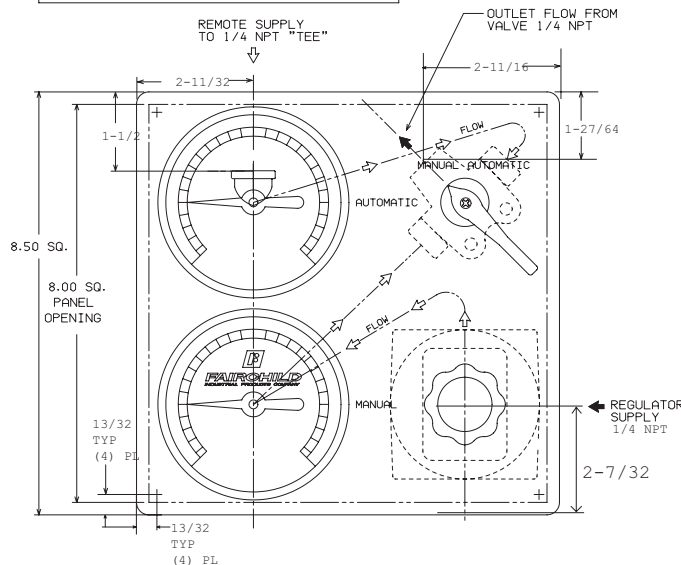
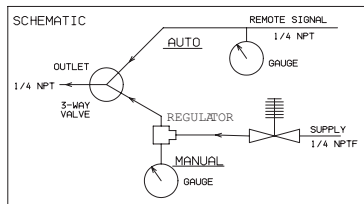
Models PL-5 and PLT-8 Panel Loading Stations maintain and monitor output pressure for pneumatic instrumentation.

The PL-5 includes a regulator (Model 10, Model 30, Model 64/65, or Model 81) and a standard pressure gage that allows operator to set and read pressure at the panel.

The PLT-8 includes a regulator (Model 10, Model 30, or Model 64/65) and a three-way valve that allows operator to monitor the process in manual or automatic mode. In manual mode, operator can set and read the pressure at the panel. In automatic mode, operator can set the pressure from a remote location and read the pressure at the panel.



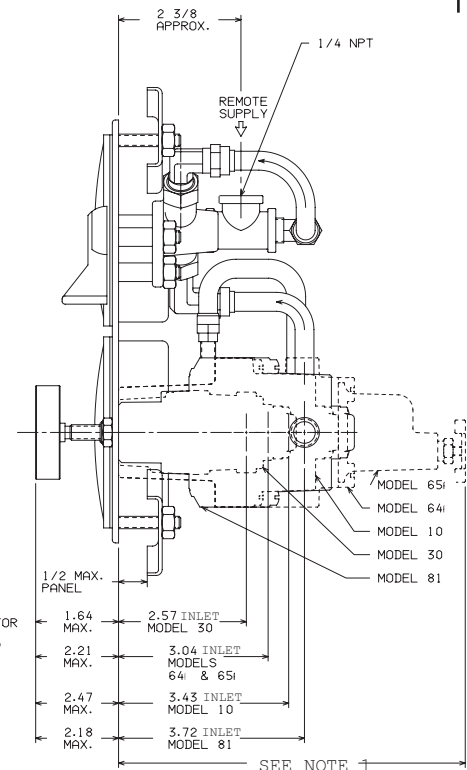
PLT-8



Note 1

Depth from panel depends on regulator used:

Model 10	- 4-13/16"	(122.2 mm)
Model 30	- 3-13/16"	(96.8 mm)
Model 64	- 5-3/32"	(129.4 mm)
Model 65	- 7-13/32"	(188.1 mm)
Model 81	- 4-3/4"	(120.7 mm)



E
Models
PL-5
PLT-8
Accessories

Models PL-5, PLT-8 Panel Loading Stations

Specifications

Gage Accuracy

Lower Third.....	± 3%
Mid Scale.....	± 2%
Upper Third.....	± 3%

Model NO.	psig	Range [BAR]	(kPa)	Flow SCFM (m³/HR)	Sensitivity W.C. cm
10	0-20	[0-1.5]	(0-150)	40 (68)	0.125 .31
	.5-30	[0.03-2.0]	(3.0-200)		
	1-60	[0.1-4.0]	(10-400)		
	2-150	[0.15-10.0]	(15-1000)		
30	.5-30	[0.03-2.0]	(3.0-200)	30 (51)	0.250 .63
	1-60	[0.1-4.0]	(10-400)		
	2-100	[0.15-7.0]	(15-700)		
64	.5-30	[0.03-2.0]	(3.0-200)	22 (37.4)	1.0 2.54
	1-60	[0.1-4.0]	(10-400)		
	2-100	[0.15-14.0]	(15-1400)		
65	.5-30	[0.03-2.0]	(3.0-200)	22 (37.4)	1.0 2.54
	1-60	[0.1-4.0]	(10-400)		
	2-100	[0.15-7.0]	(15-700)		
81	0-20	[0-1.5]	(0-150)	50 (85)	less than .25
	.5-60	[0.03-4.0]	(3.0-400)		
	.5-100	[0.03-7.0]	(3.0-700)		

Ambient Temperature

10, 30, 81.....	-40°F to 200°F (-40°C to 93.2°C)
64, 65.....	-20°F to 180°F (-40°C to 82.2°C)

Accessories

E

Models
PL-5
PLT-8

Model	Panel Opening* (Width by Height)	
PL5	4-1/8" x 4-9/16"	105 mm x 116 mm
PLT8	8" x 8"	203 mm x 203 mm

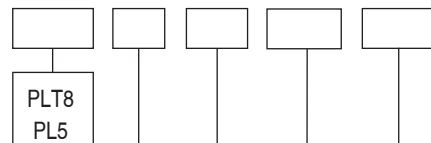
* All Dimensions + 1/8", -0 (+.3 mm - 0) PL5 fits ISA RPC Cutouts
"A & B" Inlet and Outlet connections are 1/4" NPT

Catalog Information

Catalog Number

Panel

with Transfer Function
without Transfer Function



Regulator

Model 10.....	10
Model 30.....	30
Model 64.....	64
Model 65.....	65
Model 81.....	81

Gage Type

Single Plain.....	P
Dual Plain (PLT8 Only).....	DP
Single Receiver ¹ (Graduated 0-100%).....	R
Dual Receiver (PLT8 Only).....	DR

Regulator Range ²

psig	[BAR]	(kPa)	
20 ⁴	[1.5]	(150)	20
30 ⁵	[2.0]	(200)	30
60 ⁶	[4.0]	(400)	60
100 ⁷	[7.0]	(700)	100
150	[10.0]	(1000)	150

Gage Range

psig	[BAR]	(kPa)	
15	[1.0]	(100)	15
30	[2.0]	(200)	30
60	[4.0]	(400)	60
100	[7.0]	(700)	100
160	[11.0]	(1100)	160

¹ 0-100% scale for 3-15 psig, [0.2-1.0 BAR], (20-100 kPa) range.

² To avoid gage damage, the regulator range should be equal to or less than the gage range.

³ For Models 10 & 81 Only.

⁴ For Models 10, 30, 64, & 65 Only.

⁵ For Models 10, 30, 64, 65, & 81.

⁶ For Models 30, 64, 65, & 81.

⁷ For Model 10 Only.

Service Information

For installation instructions, refer to the *Model PL-5, PLT-8 Panel Loading Stations Installation, Operation, and Maintenance Instructions*, IS-4PL5PLT8. For more information, refer to the Installation, Operation, and Maintenance Instructions for the appropriate Regulator:

- Model 10 - IS-10000010
- Model 30 - IS-10000030
- Model 64,65 - IS-10000064, IS-10000065
- Model 81 (PL-5 only) - IS-10000081



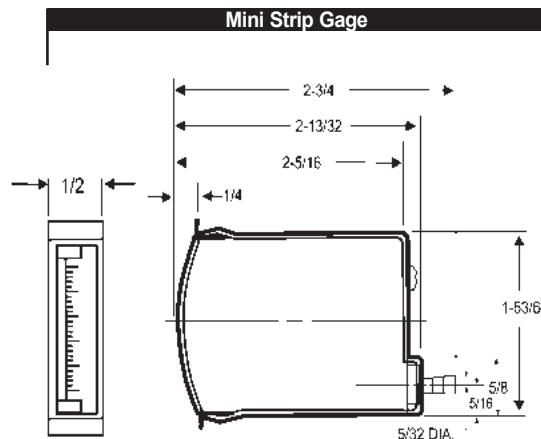
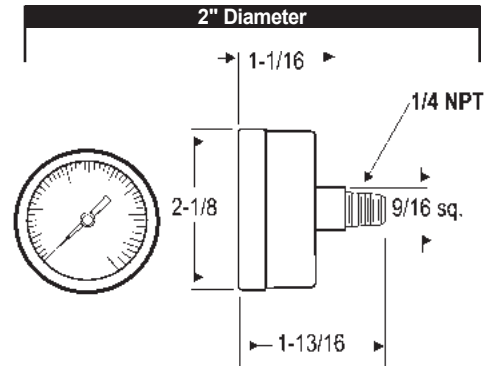
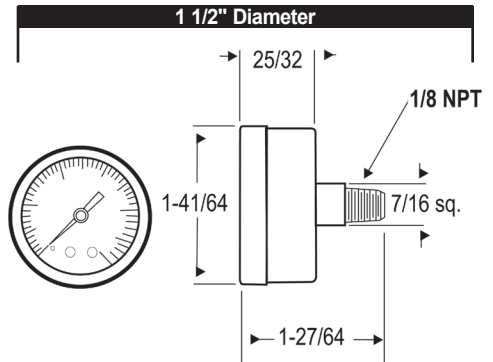
Features

- Round Gages are available in 7 ranges with a maximum of 400 psig.
- Mini Strip Gages are available in 4 ranges with a maximum of 100 psig.
- Receiver Gages are graduated from 0 to 100% for a 3 to 15 psig transmission range.
- 1 1/2" Gages have a 1/8" NPT center back connection.
- 2" and 3 1/2" Gages have a 1/4" NPT center back connection.
- 1/2" Mini Strip Gages have a 1/8" hose barb connection.

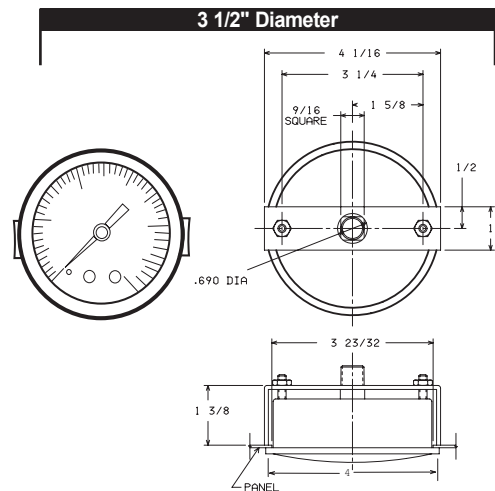
Operating Principles

The Fairchild line of 1 1/2", 2", and 3 1/2" diameter gages are designed for general use in applications that use gas or liquid medium that is compatible with the brass and brass alloy components in the gage.

Mini Strip Gages are designed for use in small panel mount applications. Both gage styles include a receiver gage configuration designed for the pneumatic transmission of process variables.



NOTE: Panel cutout dimension 1.87 x .515



NOTE: Panel cutout dimension 3-23/32 dia.

E
Pressure
Gauges
Accessories

Specifications

Gage Accuracy

Round Gages

Lower Third.....	± 3%
Mid Scale.....	± 2%
Upper Third.....	± 3%
Mini Strip Gages.....	5% full scale

Standard Gages

Diameter	1-1/2"	2"	3-1/2"
Connection	1/8" NPT	1/4" NPT	1/4" NPT
Mounting	Direct	Direct	Panel

Mini-Strip Gages

Connection	1/8" Hose
Mounting	Panel (Vertical or Horizontal)

Materials of Construction

Standard Gages	Aluminum, Phosphur Bronze & Stainless Steel
Mini-Strip Gages	Zinc Plated Steel & Brass

WARNING:

In order to reduce the risk of injury or damage resulting from improper use or application of pressure gages, persons selecting and installing these devices should consult ANSI B40, which can be obtained from ASME (American Society of Mechanical Engineers). When selecting a gage, consider the following factors:

- PRESSURE** - Gage range should be about twice the intended operating pressure. Do not apply pressure beyond top of scale.
- VIBRATION** - Isolate the gage from excessive vibration, which could cause movements wear and loss of accuracy.
- PULSATION** - Considers a pulsation dampening device or a liquid-filled gage to protect against fatigue failure of the pressure element or rapid movement wear.
- TEMPERATURE** - Do not position the gage near sources of extreme heat, which might cause long term creep of soldered joints and eventually failure.
- PROCESS** - Materials and parts under pressure should be resistant to the process fluid. This may require a diaphragm seal or a different pressure element material.

Consult the recommendations of ANSI B40 when selecting gages for high pressure gas or potentially hazardous services, such as Oxygen. Use only aluminum socket gages on air or oil.

Catalog Information

Catalog Number

1-1/2", 2", 3-1/2" Diameter

Gage Size

1-1/2"	15
2"	20
3-1/2"	35

Pressure Range

psig	BAR	(kPa)
0-15 ^{1,2,3}	[0-1.0]	(0-100).....
0-30 ^{1,2,3}	[0-2.0]	(0-200).....
0-60 ^{1,2,3}	[0-4.0]	(0-400).....
0-100 ^{1,2,3}	[0-7.0]	(0-700).....
0-160 ^{2,3}	[0-11.0]	(0-1100).....
0-300 ²	[0-21.0]	(0-2100).....
0-400 ²	[0-28.0]	(0-2800).....

Pipe Size

1/8" NPT ¹	1
1/4" NPT ^{2,3}	2

Gage Type

Receiver ^{3,4} (Graduated 0-100%).....

¹ Available on 1-1/2" Gages.

² Available on 2" Gages.

³ Available on 3-1/2" Gages.

⁴ Available on 15 psig, [1.0 BAR], (100 kPa) Only.

Catalog Number

Mini Strip

Pressure Range

psig	BAR	(kPa)
0-15	[0-1.0]	(0-100).....
0-130	[0-2.0]	(0-200).....
0-60	[0-4.0]	(0-400).....
0-100	[0-7.0]	(0-700).....

Connection

1/8" Hose

Gage Type

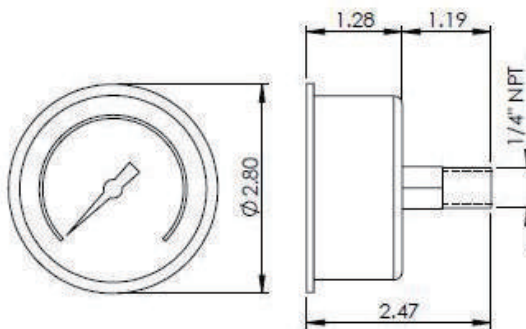
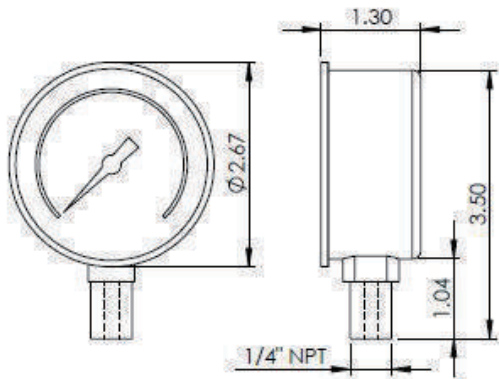
Plain Vertical	PV
Plain Horizontal	PH
Receiver Vertical ¹ (Graduated 0-100%)	RV
Receiver Horizontal ¹ (Graduated 0-100%)	RH

¹ Available on 15 psig, [1.0 BAR], (100 kPa) Only.

All Stainless Mount Gauge

Specifications

Dial	2 1/2" (63 mm)
Case	Stainless Steel, Welded case-to-stem connection
Wetted Parts	316 Stainless Steel
Bezel	Stainless Steel, Fixed
Lens	Polycarbonate
Pointer	Black Aluminum
Connection	Lower or Back, 1/4" NPTF
Scale	Standard: psi/BAR (x 100 = kPa)
Accuracy	2-1-2% of Span
Ambient Temp	-30°F to +180°F Dry 30°F to +150°F Filled



Ordering Information

Catalog Number **G25S** - -

Glycerine Filled F
 Dry D
 Dry, O₂ Clean X

Mounting:

Back B
 Lower L

Pressure Ranges:

30-0" VAC	A
30-0-15 VAC/psi	CB
30-0-30 VAC/psi	CC
30-0-60 VAC/psi	CD
30-0-100 VAC/psi	CE
30-0-150 VAC/psi	CF
30-0-300 VAC/psi	CH
0-15 psi	B
0-30 psi	C
0-60 psi	D
0-100 psi	E
0-160 psi	F
0-200 psi	G
0-300 psi	H
0-400 psi	I
0-600 psi	K
0-1000 psi	M
0-1500 psi	N
0-2000 psi	O
0-3000 psi	P
0-5000 psi	R
0-6000 psi*	S
0-10,000 psi	U
0-15,000 psi	V



E
 Pressure
 Gauges
 Accessories

*Not Available on Back Mount Gauge



Features

The Fairchild Automatic Drain Filter Series is designed for use in systems that require clean, oil-free air. This series consists of a particulate filter and two coalescing filters with automatic drains. You can easily replace all filter elements.

Automatic Drain Filters are highly effective in removing oil and liquid-borne particulate matter. These units are recommended for use when clean air or inert gas environments are required in laboratory air, process control, instrument and compressed air systems. Automatic Drain Filters have the following features:

- Pre-filters remove water and dirt particles from air lines up to a maximum size of 5 microns.
- Coalescing filters are available in 0.3 micron and 0.01 micron sizes to remove 99.9% of oil mist.
- Maximum operating pressure of 150 psig.
- Differential pressure automatic drain provided on 1/4" port, 5-micron pre-filter. Float type automatic drain provided on all others.
- Easily replaceable filter element saves service time.
- Die cast aluminum or zinc body with Polycarbonate bowl and metal guard assures safety and durability.

Operating Principles

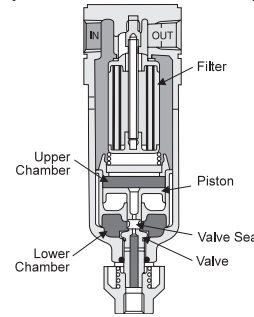
Differential Pressure Type

Before air is supplied to the Filter, the Piston rests against the Valve Seat. When air pressure greater than 15 psig is supplied to the Filter, air pressure in the Upper Chamber acts against the Piston to bring the Valve Seat against the Valve. As air withdraws from the Filter, pressure in the Upper Chamber decreases to create a pressure differential between the Upper and Lower chambers. The Piston moves upward to open the Valve and drain the collected fluid. As the fluid drains, pressure in the Lower Chamber decreases. The higher pressure in the Upper Chamber acts against the Piston to bring the Valve Seat against the Valve. When the air flow through the Filter is constant, the pressures in the Upper and Lower chambers are equal and the Valve remains closed.

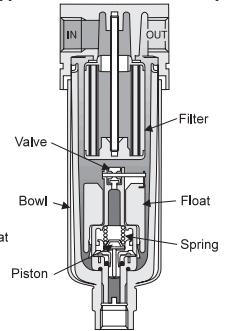
Float Type

Before air is supplied to the Filter, the Spring force holds the Piston open. The Float, in its lowest position, closes off the Valve. When air is supplied to the Filter, the force of air pressure acting on the bottom of the Piston overcomes the Spring force that holds the Piston open and closes the drain passage. As fluid collects in the Bowl, the Float rises and opens the valve. The force of air pressure that acts on the top of the Piston is greater than the force of the air pressure that acts on the bottom of the Piston. This force drives the Piston down, opens the passage, and allows the Bowl to drain.

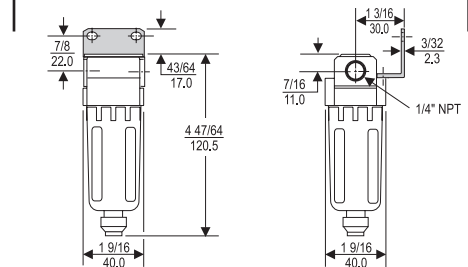
Differential Pressure Type



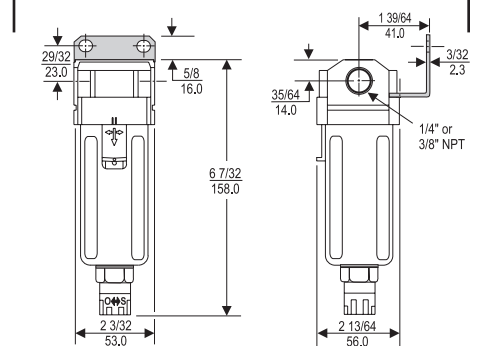
Float Type



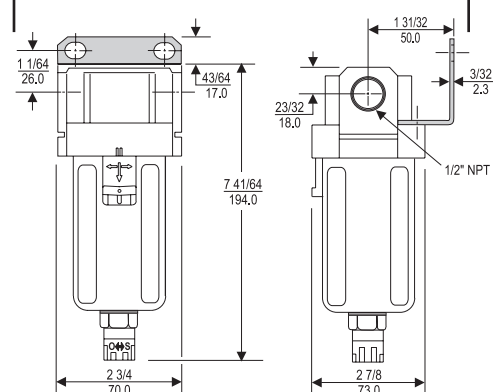
FGF 1/4"



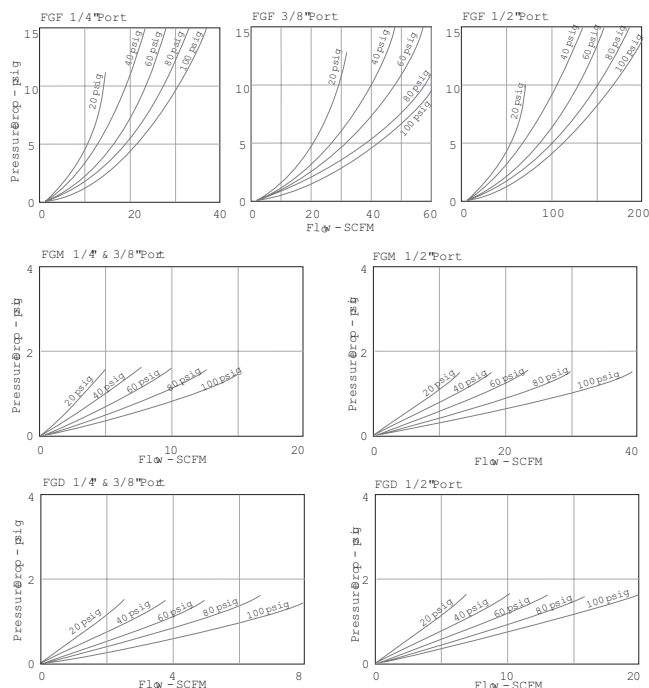
FGM, FGD 1/4" & FGF, FGM, FGD 3/8"



FGF, FGM, FGD 1/2"

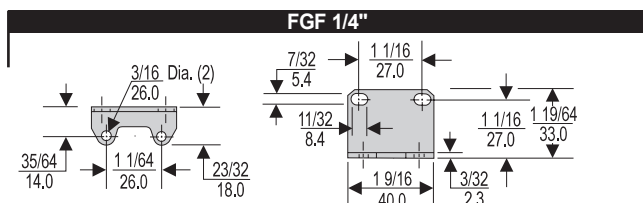


Flow Characteristics

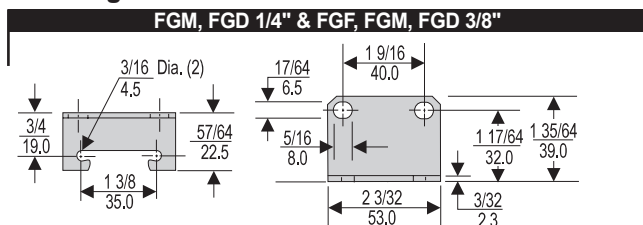


Models FGF, FGM & FGD Accessories

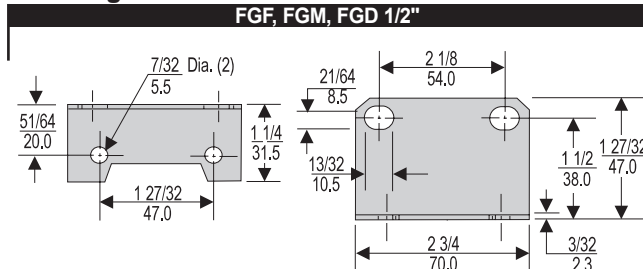
Mounting Bracket..... 19462-2 (sold separately)
 19462-3 (sold separately)
 19462-4 (sold separately)



Mounting Bracket: 19462-2



Mounting Bracket: 19462-3



Mounting Bracket: 19462-4

Catalog Information

Catalog Number

F **00**

Type

Filter, 5.0 micron GF
 Mist separator, 0.3 micron GM
 Micro-mist separator, 0.01 micron GD

Port Size

1/4" 2
 3/8" 3
 1/2" 4

Thread Type

NPT 1

Type

Filter, 5.0 micron GF
 Mist separator, 0.3 micron GM
 Micro-mist separator, 0.01 micron GD

Port Size

1/4" 2
 3/8" 3
 1/2" 4

Thread Type

NPT 1

Installation

For installation instructions, refer to the *Fairchild Automatic Drain Filter Series Installation, Operation and Maintenance Instructions*, IS-40GFGMGD.

Specifications

		FGF	FGM	FGD
Minimum Operating Pressure		15 psig, [1.0 BAR], 100 kPa)		
Maximum Operating Pressure		150 psig, [10 BAR], (1000 kPa)		
Auto Drain Type		Differential Pressure ¹	Float Type	
Ambient Temperature		23°F to 140°F (-5°C to 60°C)		
Filtration		5.0 micron	0.3 micron	0.01 micron
Oil Mist Removal Rate		NA	> 99.9%	
Materials of Construction	Body	Die Cast Zinc ²		Die Cast Aluminum
	Bowl	Polycarbonate with metal guard		
	Filter Element	Synthetic Fiber and Polyurethane Foam		

¹ FGF 1/4" only, All other sizes, Float Type

² FGF 1/4" only, All other sizes, Die Cast Aluminum

NOTES:

- 1) **NOT** suitable for flows less than 3.5 SCFM
- 2) Polycarbonate bowls may be damaged and possibly fail if exposed to atmospheres containing synthetic oils, thinner solvents, trichlorethylene, kerosene or other aromatic hydrocarbons. These filters are intended for use in industrial compressed air or inert gas systems only.
- 3) Filter element to be changed after 1 year or when a pressure drop of 15 psig, [1.0 BAR], (100 kPa) is reached.



precision pneumatic & motion control

Full Line Product Catalog
PUB 103-005-00
Litho in USA

Fairchild Industrial Products Company
3920 West Point Boulevard • Winston-Salem, NC 27103
phone: 336-659-3400 • fax: 336-659-9323 • 800-334-8422
cs@fairchildproducts.com • www.fairchildproducts.com